Before the words

Thank you for the use of AE-technology CO., LTD of the AE-V812 series inverter.

AE-V812 Sensorless Vector Type Inverter is AE-technology CO., LTD to adopt new ideas independently developed a series of high performance, low noise, current vector type inverter. In improving the stability of the added under the condition of simple PLC, practical PI regulation (with constant pressure water supply function), flexible input / output terminals, parameter modification, since the identification signal transmission failure, power outages and stop parameter storage, injection molding machine energy saving control, swing frequency control, RS485 control, field bus control and a series of practical operation, control function. For equipment manufacturers and end customers to provide high integration integration solutions, to reduce the purchase and operating costs, enhance the reliability of the system is of great help.

In the use of AE-V812 series inverter before, please users and relevant technical personnel carefully read the instructions, to ensure the correct installation and operating AE-V812 series inverter, the inverter to play its best performance.

The specification are subject to change, please refer to the latest version, without traffic.

Target readers

The instruction manual for the following staff reading

Inverter installation，Engineering technical personnel，Design personnel.

Book Agreement

Sign Agreement

Inspection Due to the absence of the requested operation, may cause moderate damage or injuries.

Danger Due to the absence of the requested operation, may result in death or serious injury.

—Contents—

Chapter5 Function Parameter Table

Chapter 6 Function Code Description

Chapter 7 Troubleshooting

Chapter 8 Preservation and Maintenance

Chapter 1 Introduction

1.1 Unpacking Inspection

Upon unpacking, please confirm the following: Any damage occurred during transportation; Check whether the model and specifications on the nameplate of inverter are in accordancewith your order.

If there is any error, please contact us or distributors.

Inverter type description

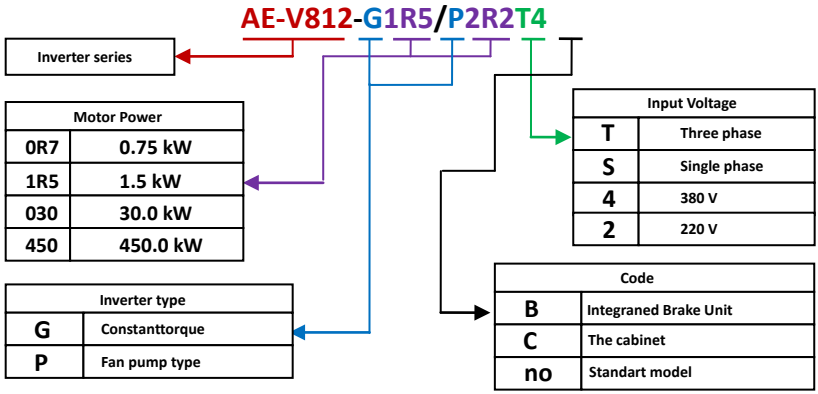


Fig 1-1 Inverter type description

The model and specifications on the nameplate of inverter on the bottom right of inverter.

1.2 Safety Rules

- **Inspection**

Inspection
1. Please do not install the damaged inverter, otherwisethere is a danger of injury.

- **Installation**

Inspection

1. Handling, please hold the bottom of the body, otherwise there is a danger of a body falling foot injury.
2. Please install the inverter on metal or other nonflammable material, otherwise there is a danger of fire.
3. Please install cooling fans when two inverters are installed in a same cabinet, keep the air intake temperature under 40℃ , otherwise, there is a danger of fire.

- **Cable connection and distribution**

Danger

1. Wire-connection job can only be done when the mains are cut off, otherwise, there is a danger of shock or fire.
2. Only qualified personnel can perform wire-connection job, otherwise, there is a danger of shock or fire.
3. The earth terminal of frequency inverter must be connected to earth reliably, otherwise, there is a dangerof shock or fire. (Please use the 3rd grounding method specially for 380V)
4. After connects emergency stop terminal, please make sure it is effective, otherwise, there is a danger of injury. (The user is responsible for the connection)
5. Please don't touch the output terminals, don't connect the

output terminals with the shell, don't short connect the output terminals, otherwise, there is a danger of shock or short circuit.

Attention

1. Please confirm the mains supply is in accordance with rated voltage of inverter, otherwise, there is a danger of injury or fire.
2. Please don't make voltage withstanding test to the inverter. It may damage the semiconductor and other components.
3. Please connect the braking unit or resistance according to the wiring diagram; otherwise, there is a danger of fire.
4. Please use screw drivers with appointed moment of force to tighten the terminals, otherwise, there is a danger of fire.
5. Please don't connect input mains cable with output terminals of U/V/W. It may damage the inverter.
6. Please don't connect shifting capacitor or LC/RC noise filter with output loop. It may damage the inverter**.**
7. Please don't connect solenoid switch or solenoid contactor with output loop. When inverter is running with load, the action of such swith and contactor will cause surge current. It may trigger over current protection of inverter.
8. Please just disassemble the terminals cover when wiring, don't disassemble the front cover of inverter. It may damage the inverter.

- **Maintenance and inspection**

Danger

1. Please do not touch the control terminals when it is live, otherwise there is a danger of shock.
2. Please make sure the termnials cover is assembled before power up. Before diassembling the termnials cover, please make sure the power is cut off, otherwise, there is a danger of shock.
3. Only qualified personnel can perform the maintenance and inspection job, otherwise, there is a danger of shock.

Attention

1. The keyboard, control circuit board, and driver circuit board were integrated with CMOS circuit. Please be careful when using. Please don not touch these circuit boards by fingers.
2. Please don't change the cable connection when power on.

1.3 Notes on Usage

In the use of AE-V812 series inverter, please pay attention to the following points：

1. **Constant torque low speed running**

When the inverter outputs to a common motor at low speed for a long term, the output rated torque should be derated due to the worsening radiating effect. If low speed constant torque long term running is required, then a special variable frequency motor is needed.

2. **Confirm motor's insulation**

Before usingAE-V812 series inverter, please confirm the motor is insulated; otherwise, the equipment may be damaged. Please confirm motor's insulation termly when motor is working under bad condition.

3. **Negative torque load**

To some application situation such as lifting load, negative torque load may occur. Braking unit and resistor should be connected with inverter, or over current or over voltage fault may happen.

4. **The mechanical resonance point of load**

The inverter may encounter the mechanical resonance point of load within certain output frequency range. Jump frequencies have to be set to avoid it.

5. **Capacitor and varistor**

Because the inverter outputs PWM pulse wave, capacitor and varistor should not be connected with the output terminals of the inverter, or the inverter may trip or components may be damaged,as shown in Fig.1-3.

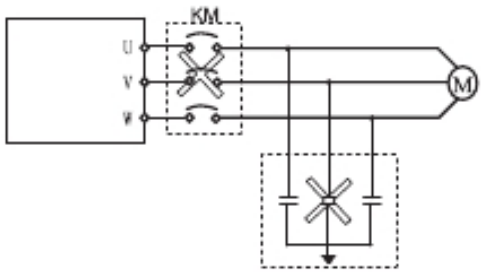


Fig. 1-3 Capacitor connection with inverter output prohibited

6. **Motor derating**

When basic frequency is set to be lower than rated frequency, motor derating is necessary in order to avoid motor overheating.

7. **Running at frequency above 50Hz**

If running at frequency above 50Hz, besides the increment of vibration and noise, the ranges of running speed of motor shaft and mechanical device have to be guaranteed. Be sure to make an enquiry first.

8. **The electro-thermal protective value of motor**

If the applicable motor is selected as per requirements, the inverter can perform the thermal protection to the motor. If the ratings of applied motor are not in compliance with the inverter, be sure to adjust the protective value to guarantee the safe running of motor.

9. **Altitude and derating**

When the altitude is higher than 1000m, the cooling effect of inverter is deteriorated because of the rareness of air, derating must be considered.

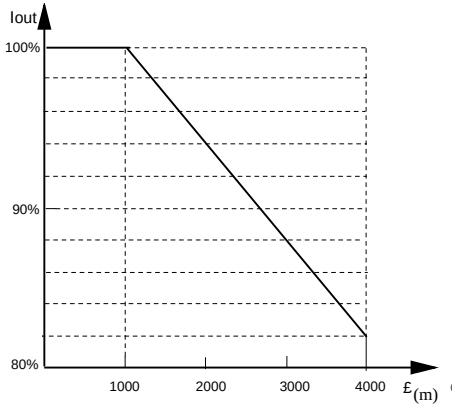


Fig.1-4 indicates the relationship between the altitude and rated current of frequency inverter.

10. On the level of protection

AE-V812 Inverter protection grade IP20 is in the selection of state display unit or the keyboard case reach.

1.4 Notes Regarding Disposal

When you dispose frequency inverter, pay attention to:

The capacitors in the main circuits may explode when they are burned. Poisonous gas may be generated when front panel is burned.

Please dispose the inverter as industrial rubbish.

Chapter 2 Models and Specifications

2.1 Models

AE-V812 series inverter has 2 kinds of voltage levels, 220V and 380V. The range of applicable motor is from 0.4KW to 315KW. Models of VCD1000 series are shown in Table 2-1.

Table 2-1. Models description

Voltage level	Models	Rated capacity（KVA）	Ratedoutput current（A）	Applicable motor(KW)
380V Three phase	AE-L0R75S2	1.5	4.7	0.75
	AE-L1R5S2	2.8	7.5	1.5
	AE-L2R2S2	3.8	10.0	2.2
	AE-V812-G1R5/P2R2T4	2.5	4.0 / 6.0	1.5 / 2.2
	AE-V812-G2R2/P3R7T4	3.0	6.0 / 9.6	2.2 / 3.7
	AE-V812-G3R7/P5R5T4	5.9	9.6 / 14.0	3.7 / 5.5
	AE-V812-G5R5/P7R5T4	8.5	14.0 / 17.0	5.5 / 7.5
	AE-V812-G7R5/P11T4	11	17.0 / 25	7.5 / 11
	AE-V812-G11/P15T4	17	25 / 32	11 / 15
	AE-V812-G15/P18T4	21.7	32 / 39	15 / 18.5
	AE-V812-G18/P22T4	25.7	39 /45	18.5 / 22
	AE-V812-G22/P30T4	29.6	45 / 60	22 / 30
	AE-V812-G30/P37T4	39.5	60 / 75	30 / 37
	AE-V812-G37/P45T4	49.4	75 / 91	37 / 45
	AE-V812-G45/P55T4	60	91 / 112	45 / 55
	AE-V812-G55/P75T4	73.7	112 / 150	55 / 75
	AE-V812-G75/P90T4	99	150 / 176	75 / 90
	AE-V812-G90/P110T4	116	176 / 210	90 / 110
	AE-V812-G110/P132T4	138	210 / 253	110 / 132
	AE-V812-G132/P160T4C	167	253 / 304	132 / 160
	AE-V812-G160/P185T4C	200	304 / 355	160 / 187
	AE-V812-G185/P200T4C	234	355 / 377	187 / 200

380V Three phase	AE-V812-G200/P220T4C	248	377 / 426	200 / 220
	AE-V812-G220/P250T4C	280	426 / 474	220 / 250
	AE-V812-G250/P280T4C	318	474 / 520	250 / 280
	AE-V812-G280/P315T4C	342	520 / 600	280 / 315
	AE-V812-G315/P355T4C	390	600 / 660	315 / 355
	AE-V812-G355/P400T4C	435	660 / 750	355 / 400
	AE-V812-G400T4C	493	750	400
	AE-V812-G450T4C	560	850	450

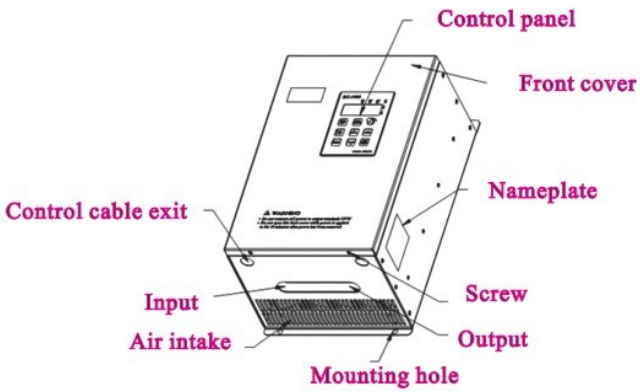
2.2 Specifications

Items		Specifications
Input	Ratedvoltage/Frequency	Singlephase220V, three phase 200V, three phase 380V;50Hz/60Hz
	Range	Voltage: ±20% voltage unbalancerate:<3%; frequency: ±25%
Output	Rated voltage	0～200V/220V/380V
	Frequency range	0Hz～500Hz
	Frequency r esolution	0.01Hz
	Overload ability	150% ratedcurrent for1minute, 180% rated current for3 seconds
Control function	Modulation modes	Optimized space voltage vector SVPWM modulation
	Control mode	Sensorlessvector control (withoptimallowfrequency deadtime compensation)
	Frequency precision	Digital setting: Thehighestfrequency×± 0.01% Analogsetting:Thehighestfrequency ×±0.2%
	Frequency resolution	Digital setting: 0.01Hz; Analog setting:The highest frequency× 0.1%
	Start frequency	0.40Hz～20.00Hz
	Torque boost	Auto torque boost, manual torque boost 0.1%~30.0%
	V/F curve	Fiveways: constant torque V/F curve, 1 kindof userdefined V/Fcurve ,3 kindsof downtorque curve(2.0/1.7/1.2times the power)
	Acc./Dec. curve	Two ways: linear Acc./Dec.,S-curveAcc./Dec.;7 kinds of Acc./Dec. time, time unit(minute/second) optional, max.Time: 6000 minutes.
	DC braking	DC braking start frequency：0～15.00Hz braking time：0～60.0秒 braking current：0～80％
	Energy consuming braking	Energy consuming braking unit built-in,external braking resistor can be

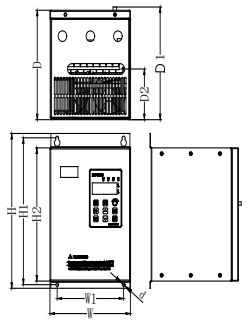
	Jog running	Jogfrequency range:0.1Hz~50.00Hz, JOGAcc./Dec. time: 0.1~60.0s
	PI built-in	Easily constitute a close loop control system
	Multi-stage speed running	Multi-stage speed running available through built-in PLC or controlterminals
	Textile swing frequency	Swing frequency availablewith preset and centre frequencyadjustable
	Auto voltage regulation	Whenthe grid voltagechanges, tomaintain constantoutputvoltage
	Auto energy saving running	Saving energy byauto optimizing V/F curve according tothe load
	Autocurrentlimitting	Auto current limitting to prevent frequent overcurrent fault trip
	Fixed-lengthcontrol	Inverter stops when reaches the pr eset length
	Communication	RS485 standard communication port available, support MODBUS communication protocol of ASCII and RTU, master-slave multi-machine interaction function available
Running function	Running command channel	Control panel : control terminal :serial port :3 channels switchable
	Frequency setting channel	Controlpanel potentiometer : ▲、▼control panelkeys:; functioncodedigital: serialport : terminal up/down: analog voltage: analogcurrent: pulse: combination setting:all channelsswitchable
	Switch input channel	FWD/REVcommand: 8channels programmable switch inputs, 35kinds of function can be set separately
	Analog input channel	4~20mA: 0-10V: 2 optional analog inputs
	Analog output channel	4~20mA or 0~10V optional, setting frequency and output frequency ,etc. can be output
	Switch/pulseoutput channel	Programmable opencollector output:relayoutput :0~20KHz pulse output:
Control panel	LED digital display	Displaysettingfrequency,outputvoltage, output current, etc.
	External meter display	Display output frequency, output current, output voltage, etc.
	Key lock	All the keys can be locked
	Parameter copy	Function code parameters are able to be copyed between inverters when useremote control panel。
Protection function		Overcurrentprotection:overvoltageprotection:undervoltageprotection:overheating protection:overloadprotection,etc.
Optionalparts		Braking unit:remote control panel:cable: panelmountingfeet, etc.
	Environment	Indoors, freefromdirect sunlight,dust, corrosivegas, oilmist,steam, waterdropor salt, etc

Environment	Altitude	Lower than 1000m (derating is necessary above 1000m)
	Ambient temperature	－10℃～＋40℃
	Humidity	<90%RH, no condensation
	Vibration	Lower than 5.9m/s (0.6g)
	Storage temperature	－20℃～＋60℃
Structure	Protection level	IP20（In the selection of state display unit or the keyboard state）
	Cooling	Forced air cooling
Installation		Wall mounted

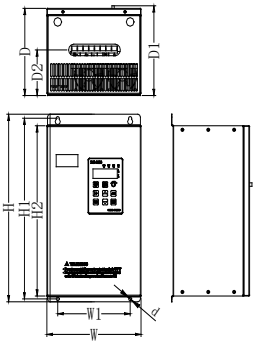
2.3 Parts of Inverter



2.4 Dimensions



（a）、Inverters below 2.2 KW



（b）、Inverters from 3.7 KW to 160 KW

Table 2-2 Dimensions (mm)

Type Number	W	W1	H	H1	H2	D	D1	D2	d
AE-L0R75S2	85	70	155	144	142	121.7	112	70	5
AE-L1R5S2									
AE-L2R2S2									
AE-V812-G2 R2/P3R7T4	118	108	230	220	210	153	164	100	5
AE-V812-G3 R7/P5R5T4									
AE-V812-G5 R5/P7R5T4	216	202	300	290	300	212	217	110	6
AE-V812-G7 R5/P11T4									
AE-V812-G11/P15T4	245	186	350	334	310	215	220	130	10

AE-V812-G15/P18T4									
AE-V812-G18/P22T4	291	200	520	500	477	266	280	170	10
AE-V812-G22/P30T4									
AE-V812-G30/P37T4									
AE-V812-G37/P45T4	348	300	587	563	544	293	308	170	10
AE-V812-G45/P55T4									
AE-V812-G55/P75T4	395	278	618	598	578	300	310	250	10
AE-V812-G75/P90T4									
AE-V812-G90/P110T4	482	282	652	632	612	310	320	260	10
AE-V812-G110/P132T4									
AE-V812-G132/P160T4C									

AE-V812-G160/P185T4C	600		1440				400		
AE-V812-G185/P200T4C									

AE-V812-G200/P220T4C									
AE-V812-G220/P250T4C									

2.5 Optional Parts：

The following options, if necessary, please to my company ordered another。

2.5.1 Remote control panel

RS 485 communicationis applied between remote control panel and inverter which are connectedby a 4-core cable via RJ45 network port.

The maximum connection distance is 500 M.The inverter supportslocal control panel and remote control panel used at the same time, no priority, both can control the inverter . HotPlugIn for remotecontrol panel is available.

The following functionsare available by using remote control panel:

(1) Control slave inverter to run, stop, jog run, fault reset, chang setting frequency, change function parameters and running direction.

(2) Monitor slave inverter’s running frequency , setting frequency , output voltage, output current, busbar voltage, etc.

2.5.2 Communication cable for remote control panel

Type：AE-V812-LAN0020 (2.0m)

Standard options:1m, 2m, 5m, 10m, 20m，More than 20m can be customized. For the remote keyboard and inverter host connection

2.5.3 Fieldbus Adaptor

The inverter canbe connected into MODBUS fieldbus networkvia adaptor as a slave station in the network.

The function asfollow:

(1) To send command to inverter such as start, stop, jog running, etc.

(2) To send speed or frequency signal to inverter.

(3) To read status from inverter.

(4) To fault reset for the inverter.

Please refer to Chapter 9 forcommunication protocol

2.5.4 Braking Resistors

AE-V812 series inverters under15KW have built-in braking units.If energy consuming braking is needed. Please choose braking resistors accordingto Table 2-3. The wire connection of braking resistors are shown in Fig. 2-2.

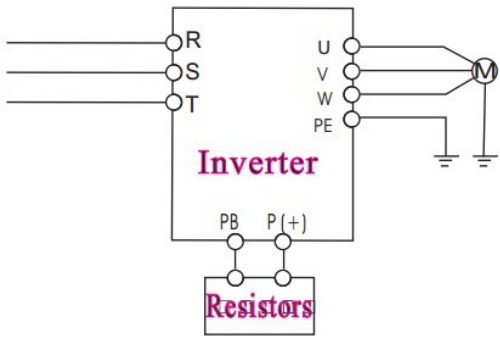


Fig.2-2 The wire connection of braking resistors

Table 2-3 Braking resistors selection table

Model	Applicable motor (KW)	Resistance (Ω)	Resistance power (W)
AE-V812-2S0004G	0.4	200	100
AE-V812-2S0007G	0.75	150	200
AE-V812-2S0015G	1.5	100	400
AE-V812-2S0022G	2.2	70	500
AE-V812-4T0007G	0.75	300	400
AE-V812-4T0015G	1.5	300	400

AE-V812-4T0022G	2.2	200	500
AE-V812-4T0037G	4.0	200	500
AE-V812-4T0055G	5.5	30	1000
AE-V812-4T0075G	7.5	30	1000

Chapter 3 Installation and Wire Connection

3.1 Installation

3.1.1 Environment Requirements

(1) Please mount inside a well-ventilated location. The ambient temperature is required to be within the range of -10 ~40℃. If the temperature is higher than 40 ℃, the inverter should bederated, at the same time the ventilation and heat dissipation should be enhanced .

(2) Be away from the location full of dust or metal powder, and mount in the location free of direct sunlight.

(3) Mount in the location free of corrosive gas or combustible gas.

(4) Humidity should be lower than 90% with no dew condensation.

(5) Mount in the location where vibration is less than 5.9m/s^2（0.6G）.

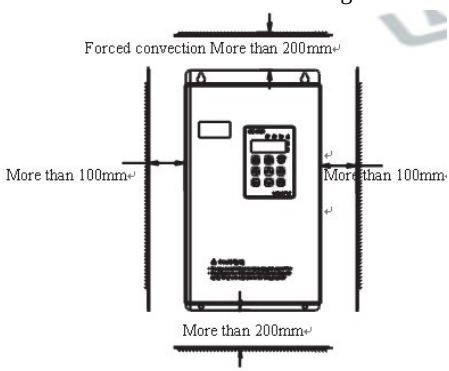
(6) Please try to keep the inverter away from EMI source andother electronic devices which are sensitive to EMI.

3.1.2 Mounting Space and Direction

(1) Generally in vertical way.

(2) For the requirements on mounting space and distance, refer to Fig.3-1.

(3) When several inverters are installed in one cabinet, they should be mounted in parallel with special incoming and outcoming ventilation and special fans. When two invertersare mounted up and down, an air flow diverting plate should be fixed as shown in Fig.3-2 to ensure good heat dissipation.



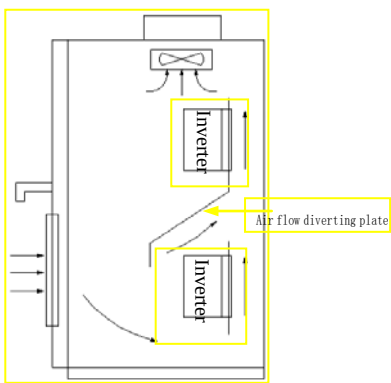


Fig.3-1 Mounting space and distance **Fig.3-2 Mounting of multiple inverters**

3.2 Removing and Mounting Front Coverof Inverter

Removing: remove 4screws on the cover and take the cover out.

Mounting: Alignthe mounting holes and screw them.

3.3 Wire Connection

Attention 
(1) Beforewiring, please ensure the power has been removed and be wait for at least 10minutes. (2) Please do not connect AC power to output terminals U/V/W. (3) To ensure the safety, the inverter and motor should be safety grounding. It is necessary to use copper wire above 3.5mmas ground wire, grounding resistance less than 10Ω. (4) The inverter has gone through voltage withstand test in factory, please do not makeit again. (5) Solenoid switch or cr absorbing devices, such as ICEL, is prohibited to connect inverter output. (6) To provide input overcurrent protection and for convenience in maintenance, the inveter should be connected to AC power through circuit breaker. (7) Please use twisted wire or shielded wire above 0.75mm for the wiring of relay input/output loop(X1~X6, FWD, REV, OC, DO).One end of shielding layer suspended,and the other side connected to PE grounding termin al of inverter, wiring length less than 50m .

Danger 
(1) The cover can be removed only when the power is switched off, all the

LEDs on the panel are off and waiting at least for 10 minutes.

(2) Wiring work can beperformed only when the DC voltage between P+ and P- terminals is lower than 36V.

(3) Wiring work can onlybe done by trained or professional personnel.

(4) Before usage, check whether the mains voltage meetsthe requirement of inverter input voltage.

3.4 Main Circuit Wiring

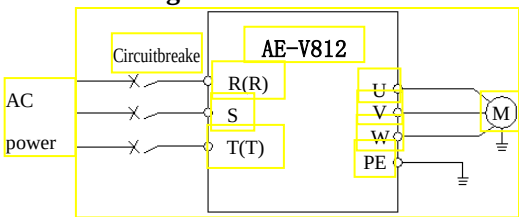
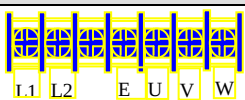
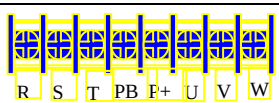
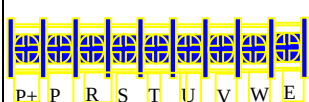


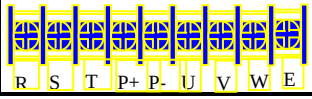
Fig. 3-3 Main circuit wiring

3.4.1 Main Circuit Wiring

MainCircuit input/output terminals, shown as Table 3-1

Table 3-1 Description of MainCircuit input/output terminals

Apply to	Main circuit terminal	Terminal name	function
220V 1-phase 0.4KW~2.2KW		L1、L2	220V 1-phase Input terminals
		U、V、W	380V 3-phase Output terminals
		E	wiringt erminals
380V 3-phase 0.75KW~2.2KW		R、S、T	380V 3-phase Input terminals
		U、V、W	380V 3-phase Output terminals
		P+、PB	Braking resistor wiringt erminals
380V 3-phase 2.2KW~5.5KW		R、S、T	380V 3-phase Input terminals
		U、V、W	380V 3-phase Output terminals
		P+、PB	Braking resistor wiringt erminals

380V 3-phase 7.5KW~15KW		R、S、T	380V 3-phase Input terminals
		U、V、W	380V 3-phase Output terminals
		P+、PB	Braking resistor wiringt erminals
380V 3-phase 18.5KW~280KW		R、S、T	380V 3-phase Input terminals
		U、V、W	380V 3-phase Output terminals
		P+、P-	Braking resistor wiringt erminals

3.5 Basic W iring Diagram

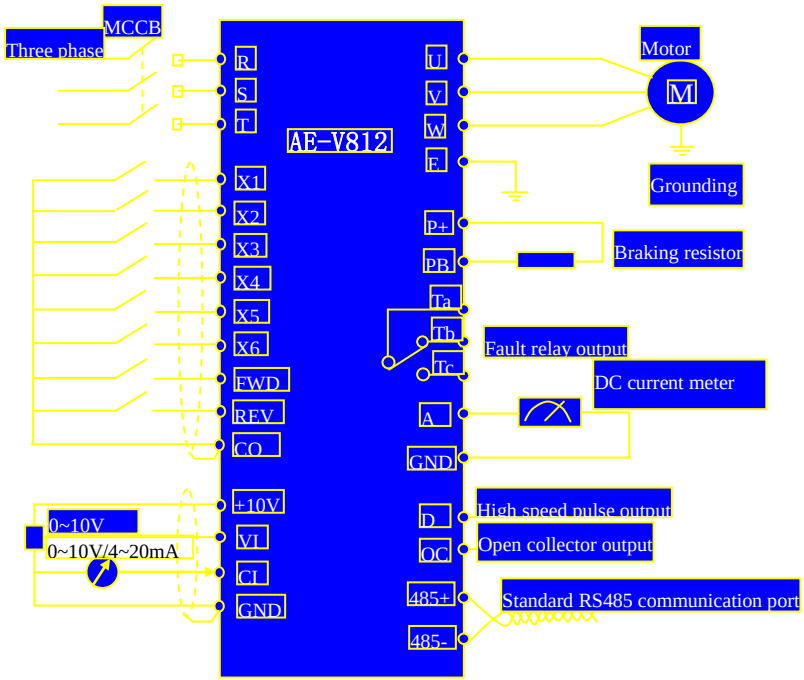


Fig. 3-5 Basic Wiring Diagram

3.6 Control Circuit Terminal Wiring

3.6.1 Position and Function of T erminals and Jumpers on Control Circuit

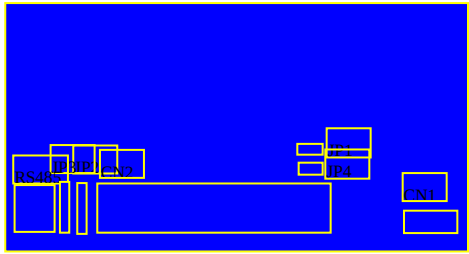


Fig. 3-6 Position of terminals and jumpers on control circuit

Before using the inverter, Please make correct terminals wiring and jumpers setting.It is suggested to use above 1mm^2 wire as terminal connection wire. **Table 3-2 Jumper switch function**

NO	Function Setting	Setting	FD
JP1	Pulse output terminal DO power selection	1-2 connected:internal24V power of inverter 2-3 connected: external power	external power
JP2	Analogoutput terminalAO current/voltageoutput selection	1－2：0~10V: AO1 output voltagesignal 2－3：4~20mA: AO1 output currentsignal	0~10V
JP3	TerminalCIcurrent/voltag e inp utselection	1－2 ： V side, 0~10 Vvoltagesignal 2－3 ： I side, 4~20 mA currentsignal	0~10V
JP4	X7 terminal input mode selection	1－2 ： PLC side，X7 used as multifunctional terminal 2－3 ： FCH side：X7 used as an external pulse input	PLC side

3.6.2 Description of Terminals on Control Circuit

(1) Function of CN 1 terminal shown as Table 3-3

Table 3-3 CN 1 terminal function

Sort	Terminal	Name	Function Description	Specification
Relay output terminal	TA/RA	Multi funct i onal rel ay output t erm i nal	Can be defined as multifunctional Relay output terminal by programming,refer to Chapter6.5P4.12,P4.13	TA-TC: NC, TA-TB: Normally open contact capacityAC250V/2A (COSΦ=1) AC250V/1A (COSΦ=0.4) DC30V/1A
	TB/RB			
	TC/RC			

(2) Control Circuit CN2 terminal shownas Fig.3-7

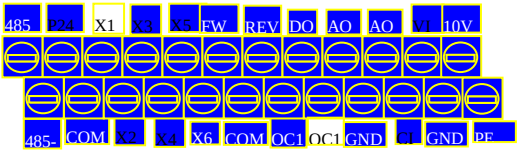


Fig.3-7 CN2 terminal order

(3) Function of CN 2 terminalshown as T able 3-4

Table 3-4 CN 2 terminal function

Sort	Terminal	Name	Function Description	Specification
Communi-cation	485+	RS485 communication port	RS485 differential signal positive terminal	Twisted or shielded wire needed
	485-		RS485 differential signal negative terminal	
Multifunctional output terminal	OC1	Open collector output terminal 1	Can bedefined as multifunctional on-off output terminal by programming,refer to Chapter 6.5P4.10 (Common port:COM)	Opto isolated output Working voltage: 9~30V Max.outputcurrent:50mA
	OC2	Open collector output terminal 1	Can bedefined as multifunctional on-off output terminal by programming,refer to Chapter 6.5P4.11 (Common port:COM)	Opto isolated output Working voltage: 9~30V Max.outputcurrent:50mA
Pulse outputterminal	DO	Open collector pulse Output terminal	Can be defined as multifunctional Pulse output terminal by programming, Refer to Chapter 6.5P4.21/P4.22 (Common port:COM)	Max. output frequency: 20KHz output freq range defined by P4.21
Analog input	VI	Analog inputVI	Analog voltage input (Grounding: GND)	Input voltage range:0~10V (input resistance:47KΩ) Resolution: 1/1000

	CI	Analog inputCI	Analog voltage/current input, Choose voltage or current input by Setting JP3 jumper. Factory default: voltage input (Grounding:GND)	Inputvoltagerange:0~10V (input resistance:47KΩ) Inputcurrentrange:0~20mA (input resistance:500Ω) Resolution: 1/1000
Analogoutput	AO1	Analog output AO1	Analog voltage/current output, indicating 7quantities, choose voltage or current output by setting JP2 jumper. Factory default:voltage output (Grounding: GND)	Current output range：4~20mA Voltage output range：0~10V
	AO2	Analog output AO2	Analog voltage output, indicating 7quantities(Grounding: GND)	Voltage output range：0~10V
Running control termina	FWD	Forward running	Refer to chapter 6.5 P4.08	Opto isolated input Input resistance:2KΩ Max. input frequency:200Hz Input voltagerange:9~30V
	REV	Reverse running		
Multifunctional input terminal	X1	Multifunctional input terminal 1	Can be defineda smultifunctional on-off input terminal by programming, refer to Chapter 6.5 P4. (Common port:COM)	
	X2	Multifunctional input terminal 2		
	X3	Multifunctional input terminal 3		
	X4	Multifunctional input terminal 4		
	X5	Multifunctional input terminal 5		
	X6	Multifunctional input terminal 6		
Power source	P24	+24Vpower source	Supply +24V power (negativet erminal:COM)	
	10V	+10Vpower source	Supply+10Vpower(negativet erminal:GND)	Max. outputcurrent: 50mA
	GND	+10Vcommon port	Grounding of analog signal and+10V power source	Terminal COMand GNDare isolatedinside
	COM	+24Vcommon port	Digital signal input, output common port	

3.6.3 Analog Input/Output Terminal Wiring

(1) Analog voltage signal input through VI terminal as follow wiring:

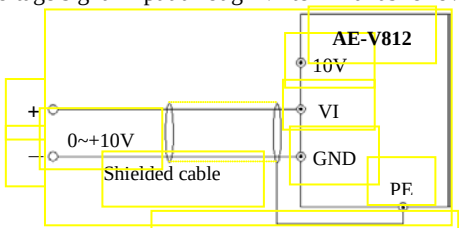


Fig. 3-7 VI terminal wiring

(2) Analog signal input through CI termianl, jumperselection for input voltage (0~10V) or input current (4~20mA) as follow wiring

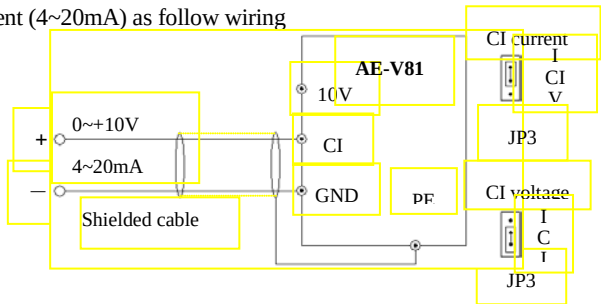


Fig. 3-8 CI terminal wiring

(3) Analog output terminal AO wiring

Analog output terminal can be connected with external analog meter indicating various physical quantity, jumper selection for output voltage (0~10V) oroutputcurrent (4~20mA) as follow wiring.

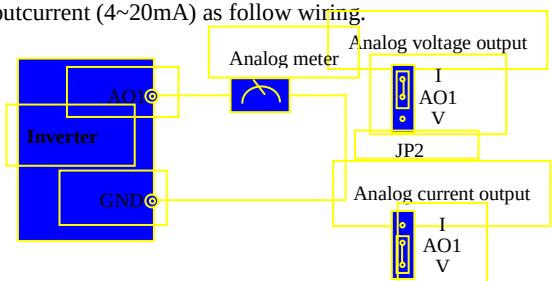


Fig. 3-9 Analog output terminal wiring

Notes:

(1) Filter capacitor or common-mode inductor can be installed beweenVI And GND terminalor CI and GND terminal when using analog input mode.

(2) Pleaseuse shielded cable and do well grounding , keep the wire as short as possible in order to prevent external interference when using analog input/output mode.

3.6.4 Communication Terminal Wiring

The inverter supplies standard RS 485 communication port

It can constitute a single host-single slave control system or a single host-multi slaves system.The upper computer(PC/PLC)can real time monitor the inverter in the control system and achieve complicated control function such as remote control and supermatic,etc

(1) Remote control panel can be connected with inverter viaRS485port by pluging in the remote control panel into RS485 port without any parameter setting. The local control panel of inverter and remote control panel can work at the same time.

(2) Inverter RS 485 port and upper computer wiring as follow：

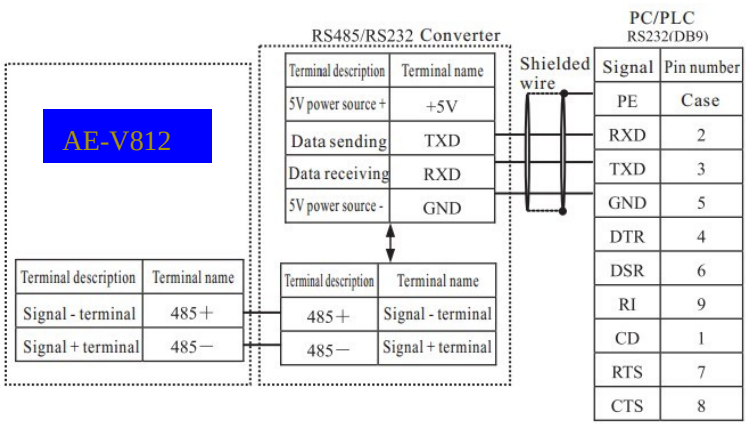


Fig. 3-10 RS485-(RS485/232)-RS232 communication wiring

(3) Multi inverters can be connected together viaRS485, controled by PC/PLC as a host shown as Fig.3-12. It alsocan be controled by one of inverters as a host shown as Fig.3-13.

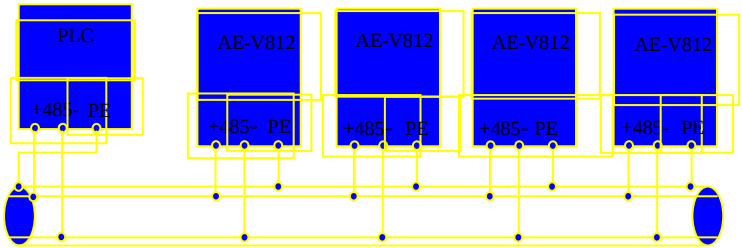


Fig. 3-12 PLC communication with multi inverters

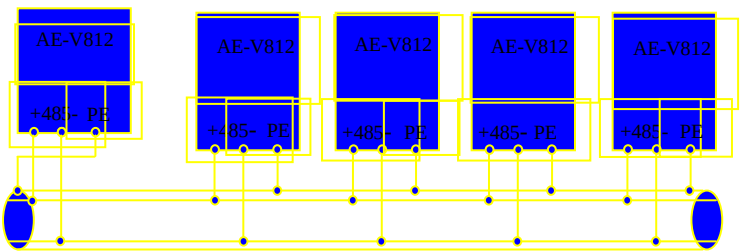


Fig. 3-13 Multi inverters communication

The more inverters connected , the more serious the communication interference becomes.Please make wiring as above and do well grounding for inverters and motors,or adopt the following measures to prevent interference as even above wiring can’t work.

(1) Separately power supply to PC/PLC or isolated the power of PC/PLC.

(2) Use EMIFIL to the wire or reduce carrier frequency properly

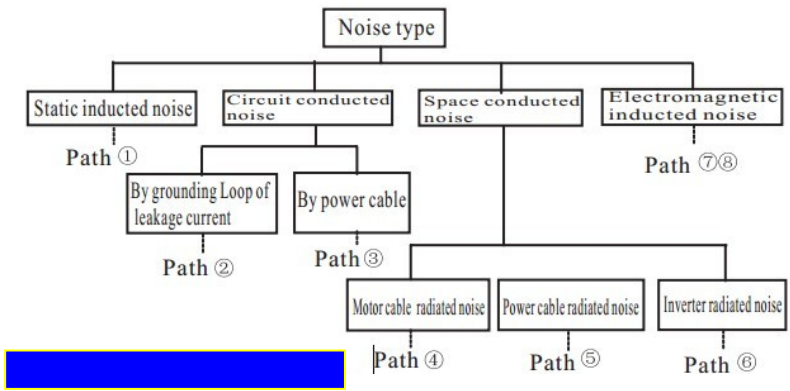
3.7 EMC Installation Instruction

Inverter outputs PWM wave, it will produce electromagnetic noise.Toreduce the interference, EMC installation will be introduced in this section from noise suppression, wire connection,grounding, leakage current and filter of power supply

3.7.1 Noise Suppression

(1) Noise Type

Noise is unavoidable during inverter operation.Its influence over peripheral equipment is related to the noise type,transmission means, as well as the design, install ation,wiring and grounding of the driving system



(2) Noise Suppression Methods

Path	Noise suppression methods
②	If a closed loop is formed between the peripheral equipment and the inverter wiring, the grounding leakage of the inverter will misoperate the equipment. Solution: Remove the grounding of the peripheral equipment.
③	When peripheral equipment share the same power source with the inverter, the noise transmitted through the power line may misoperate the peripheral equipment. Solution: Mount a noise filter at inverter input side, or isolate the peripheral equipment with an isolated transformer or power filter.
④⑤⑥	Electronic equipment such as computers, measuring meters, sensors and radio equipment , when in the same cabinet with inverter, with their wiring close to the inverter, may misoperate due to radio interference. Solution: (1) The susceptible equipment and its signal lines should be kept away from the inverter. Use shielded cable for the signal line. Ground the shielding coat. Protect the signal cable with a metal pipe and keep it off the inverter input/output cable. When crossing of the signal line and the inverter input/output cables is inevitable, make sure it is orthogonal. (2) Mount radio noise filter or linear noise filter (choke coil) to the input/ output side of the inverter to suppress the radio noise. (3) The shielding coat for the cable connecting inverter and the motor should be thick. The wiring can be arranged through thick pipe (2mm or thicker) or cement trench. The cable should be through a metal pipe, and has its shilding coat grounded. You may use the 4-core cable as the motor power cable. Ground one core at inverter side, with the other end of it connected to the motor case.
①⑦⑧	When the signal cables are parallel to , or bound together with the power cables, the static and electromagnetic induction will cause the noise transmit through the signal cable, misoperating the related equipment. Solution: (1) Avoid laying the signal cables parallel to the power cable, or bind them together. (2) Keep the susceptible peripheral equipment away from the inverter. (3) Keep the susceptible signal bables away from the input/output cables of inverter. Shielded cables should be used as the signal or power cable. Lead them through metal pipes respectively would achieve better effect. The metal pipes should be at least 20cm away from each other.

Table2-5 Noise suppression method

3.7.2 Wiring Connection and Grounding

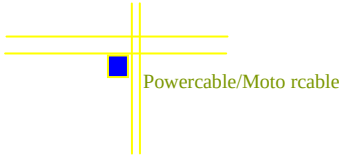


Fig. 3-16 Orthogonal wiring

(1) Please try not to wire motor cable (frominverter to motor) in parallel with power cable and keep at least 30cm from each other .

(2) Please try to arrange the motor cable through metal pipe orin metal wiring groove.

(3) Pleaseuse shielded cabelas control signal cable, and connectthe shielding coat to PE terminal of inverter with proximal grounding to inverter.

(4) PE grouding cable should be directly connected to the earth plate.

(5) The control signal cable shouldnot be in parallel withstrong electricity cable(powercable/m otorcable).They should not be bent together and should be kept away as least 20cm from each other. If cable crossingis inevitable, please make sure it is or thogonal as Fig.3-1 6

(6) Pleasegroundthecontrolsignal cableseparatelywith power cable/mo torcable.

(7) Please don’t connect other devices to inverter power input terminals(R/S/T).

Chapter 4 Running of Inverter

4.1 Running of Inverter

4.1.1 Running Command Channels

There are three channels for inverter receiving commands like START,STOP, JOG and others.

Control panel

Use 

Keys on the panel to control the inverter.(Factorydefault)

Control terminal

Use terminal FWD,REV, COM to constitute a 2-wire control mode,or use one of terminals amongX1~X6 and FWD, REV to constitute a 3-wire control mode.

Serial port

Use upper computer(PC/PLC) or host inverter to control slave inverter to start or stop via serial port.

The command channels can be selected by setting Function Code P0.03, or by multifunctional input terminal (function code P4.00-P4.07).

Note:These three channels are all switchable.Please make debugging before switch so as to avoid equipment damage and personal injury.

4.1.2 Frequency setting channel

There are 8 kinds of frequency setting channels as follow:

0: by control panel potentiometer

1: by  control panel keys

2: digital setting by function code via control panel

3: via terminal UP/DOWN

4: by upper computer via serial port

5: analog setting via VI terminal

6: analog setting via CI terminal

7: via pulse terminal

8: combination setting

4.1.3 Inverter Running States

There aretwoinv erter running states which are stopping stateandrunning state .

Stopping state: The inverter is in stopping state before running control command is accepted after the power is on or deceleration to stop.

Running state: After running control command is accepted, the inverter enters running state

i. The Running Modes of Inverter

There are five running modesaccordingto prioritywhich are JOG running, closelooprunning, PLC running,multi-stage speedrunning, normal running as shownin Fig.4-1 .

0：JOG running

In stopping state,after receiving JOG running command, the inverter will run according to JOG frequency, for example,by pressing control panel JOG key to give JOG command(refer tofunction codeP3.06~P3.08).

1：Closeloop running

By setting close loop running control parameter effective (P7.00=1),the inverter will enter close loop running, that is PI regulation (referto functioncode P7). To make close loop running invalid, please set multifunctional input terminal (function27)and switch to lower level running mode.

2：PLC running

By setting PLC function parameter effective (P8.00 units 0), the inverter will enter PLC running mode and go to run according topreset running mode (referto function code P8).To make PLC running invalid, please set

multifunctional input terminal (function29) and switch to lowerlevel runningmode.

3：Multi-stagespeedrunning

By setting non-zero combination of multifunctional input termianl (function1,2,3) and selecting multi-frequency 1-7, the inverter will entermulti-stage speed running mode(refer tofunction codeP3.26~P3.32).

4：Normalrunning

Simple openlooprunning modeof inverter.

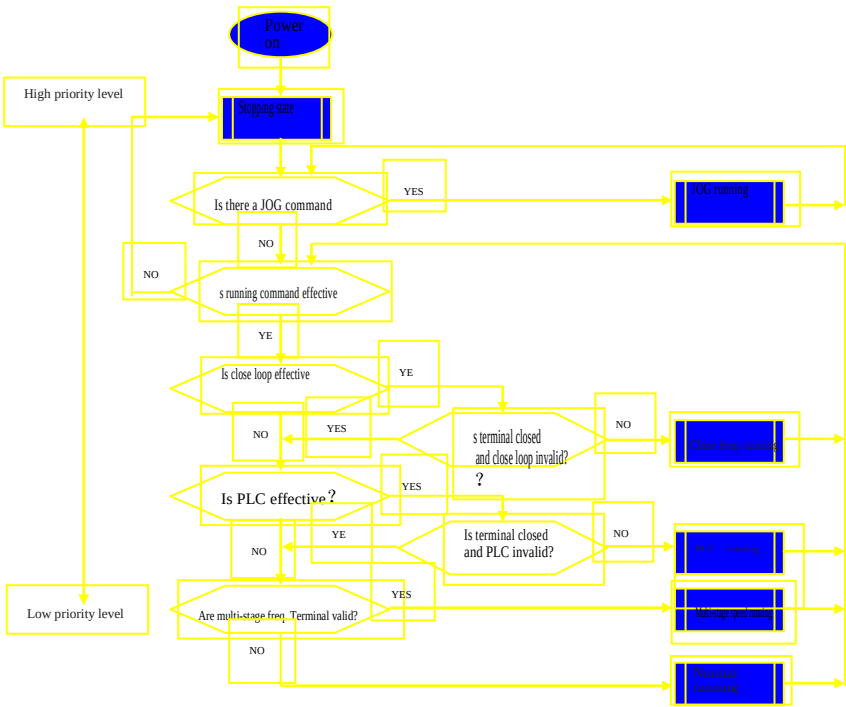


Fig.4-1 Running mode logic diagram

The above 5 kinds of running modes can be running in multiple frequency

setting channel except JOG running. PLC running, multi-stage speed running and normal running can carry out swing frequency conditioning.

4.2 Operation and Using of the Control Panel

4.2.1 Control Panel Layout

User can perform inverters' start, speed modulation, stop, braking, setup the running parameters and control peripheral equipment through control panel and control terminal

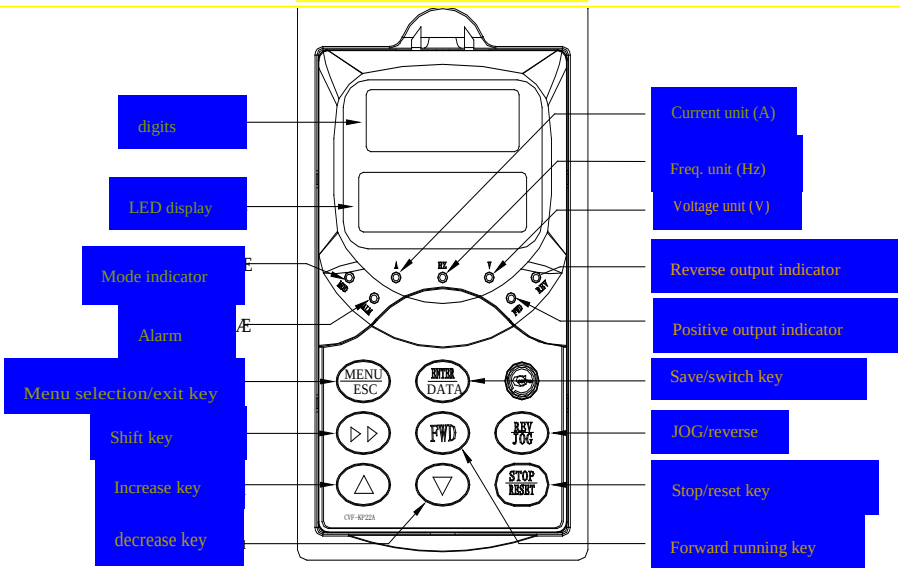


Fig. 4-2 Control panel diagram

4.2.2 Control Panel Function

There are 8 keys and 1 analog potentiometer on the inverter's panel.

The function are shown as follow：

Key	Name	Function
RUN	Forward running key	Press this key to forward run.
STOP RESET	Stop/reset key	In the panel control mode, press this key to stop inverter running,and reset in fault state.
MENU ESC	Menu selection/exit	Enter or exit programming state
JOG	JOG/reverse key	In the panel control mode, press this key for JOG running or reverse running.
▲	Increase key	Increase of data or code
▼	Decrease key	Decrease of data or code
►►	Shift key	In the programming state, press this key to change the data's revising bit.
ENTER DATA	Save/switch key	In the programming state, press this key to enter the next menu or save the function code data.
	Analog potentiometer	In potentiometer control mode (P0.01=0), the output frequency can be controlled by regulating this potentiometer.

4.2.3 LED Display and Indictor Description

There are a 4 digits LED display,3 unit indicators and 3 state indicators. These 3 unit indicators have 6 kinds of combinations corresponding to 6 kinds of unit indicating as Fig.4-3

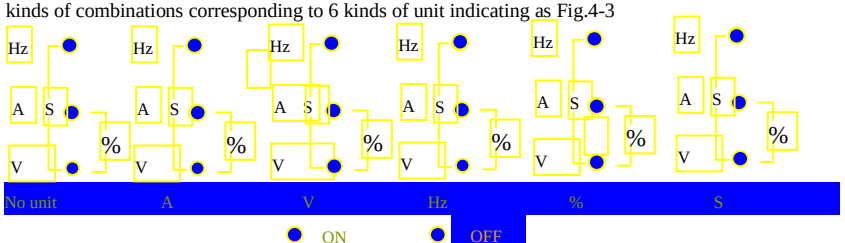


Fig. 4-3 Indicator state and unit indicating

Table 4-2 State indicator description

Item			Function Description	
Display function	LED digital display		Display inverter's running state parameters and setting parameters.	
	State indicator	FWD	When the motor is running forward, this indicator is on.	When the inverter is in DC braking state, the FWD and REV indictor are on at the same time.
		REV	When the motor is running reverse, this indicator is on.	
		ALM	When there is a fault alarm, this indicator is on	

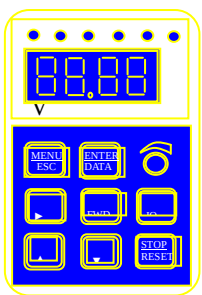
4.2.4 Control Panel Display State

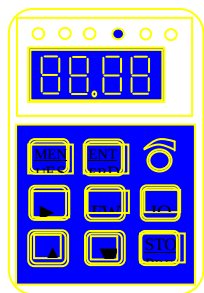
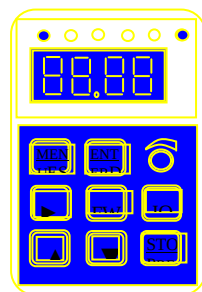
The control panel display state includes parameter displaying in stopping state,function code parameter displaying in programming state, fault displaying in alarm state, and parameter displaying in running state.

B. Parameter displaying in stopping state

When inverter is in stopping state,panel displays stopping state monitoring parameter which usually is set frequency (b-01 monitoring parameter) shown as Fig.4-4 B.

Press ▶▶ key to display the other monitoring parameter (The inverter default displays the first 7 monitorting paratmeters of b group. The other parameters can be defined by function code P3.41 and P3.42. Please refer to Chapter 5). When in parameter displaying, press ENTER DATA key for switching to default display parameter b-01, that is setting frequency, or it will always be displaying the monitoring parameter displayed last time.



FigA Initializing after power on

Fig B Display and flashing in stopping state

Fig C Display without flashing in running state

Fig.4-4 Parameter display in initialization, stopping and running state.

B、Parameter displaying in running state

The inverter enters running state after receiving effective running command,and the panel displays running state monitoring parameter. It default displays output frequency (b-00 monitoring parameter) shown as Fig.4-4 C.

Press ▶▶ key to display the other monitoring parameter (defined by function code P3.41 and 3.42). When in parameter displaing, press ENTER DATA key for switching to default display parameter b-00, that is output frequency, or it will always be displaying the parameter displayed last time.

C、Fault displaying in alarm state

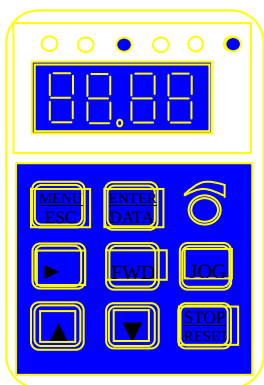
The Inverter enters fault alarm display state after fault signal is detected.The displayed fault code will be flashing.

Press ▶▶ key to check fault related parameter. When checking fault retated parameter, press ENTER DATA key for switching to fault code display.

Press MENU ESC key to enter programming state to check P6 group parameter of fault information

After troubleshooting, press STOP RESET key to reset the inverter (or via control terminal/serial port)

If the fault still exists, it will keep displaying the fault code.



Note:

To some serious fault such as IGBT protection, over current, over voltage, etc. Don't reset the

inverter before clearing the fault for sure, otherwise there is a danger of damage.

Fig. 4-5 Fault alarm display state

D、Function code programming state

In the state of stopping, running, and fault alarm, press MENU ESC key to enter programming state (A password is required, If it has been set. Please refer to P0.00 discription and Fig.4-10). The programming state includes three display menus shown as Fig.4-6 which in order are function code group → function code number → function → code parameter. Press ENTER DATA key to enter each menus. When ENTER DATA tion code parameter display menu, press ENTER DATA key to save parameter, press MENU ESC key to go back to previous menu without parameter saving.

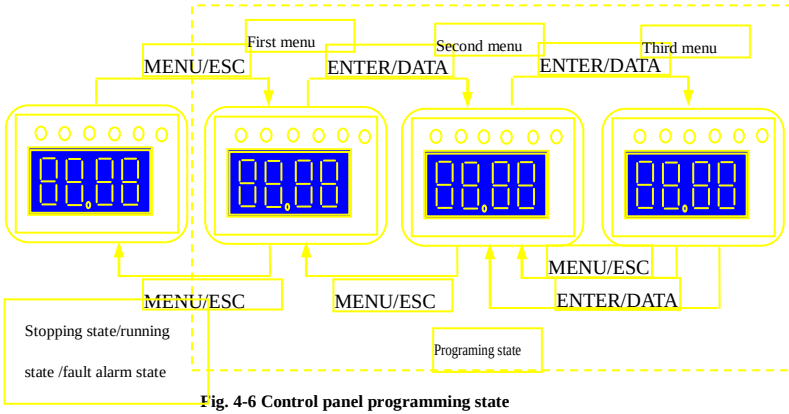


Fig. 4-6 Control panel programming state

4.2.5 Control Panel Operation

Through the operating panel of inverter for various operations, for example as follows:

A、Switching display of state monitoring parameter

Press ►► key to display b group state monitoring parameter. It first displays the order of monitoring parameter, after 1 second, it switchesautomatically to

display the value of this monitoring parameter shown as Fig.4-7.

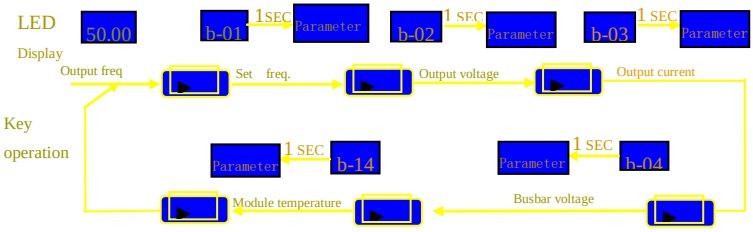


Fig. 4-7 Operation to display monitoring parameter

(2) When viewing monitoring parameter, press ENTER DATA key for switching to default monitoring parameter display state. Default monitoring parameter is setting frequency in stopping state, and default monitoring parameter in running state is output frequency.

.B、Function code parameter setting

For example, to set parameter code P3.06 from 5.00Hz to 8.50Hz.

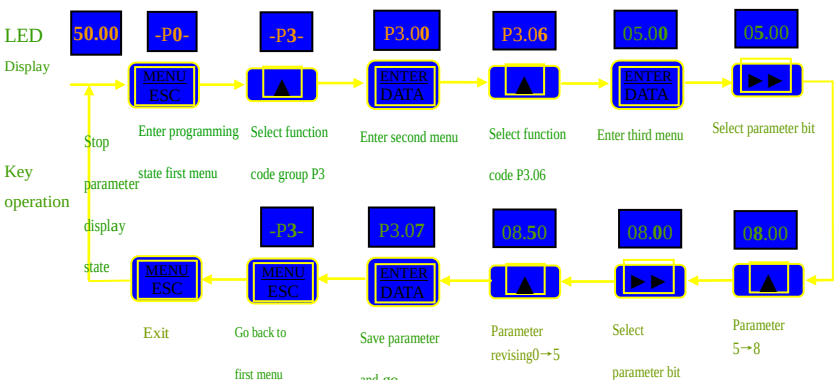


Fig. 4-8 Example of function code parameter setting

Note: In third menu, if the parameter displayed is not in flashing, it means that this function code is unable to be revised. Probably the reasons are:

(1) This function code parameter is unmodifiable, such as actual detected state parameter, record running parameter, etc.

(2) This function code parameter can not be revised in running state. It just can be revised in stopping state.

(3) The parameter is under protection. When function code P3.01 unit's place is 1 or 2, all function code parameter can not be revised. This is parameter protection to avoid fault operation. Set P3.01 unit's place as 0 to make modification available.

C、JOG running operation

Following is an example. Suppose it is in panel control mode and in stopping state,JOG running frequency is 5Hz.

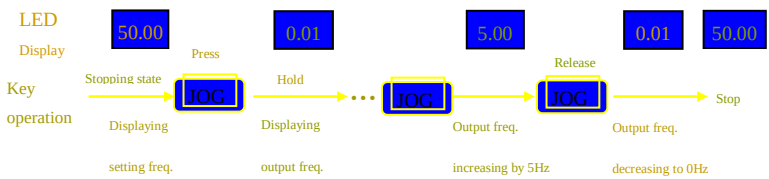
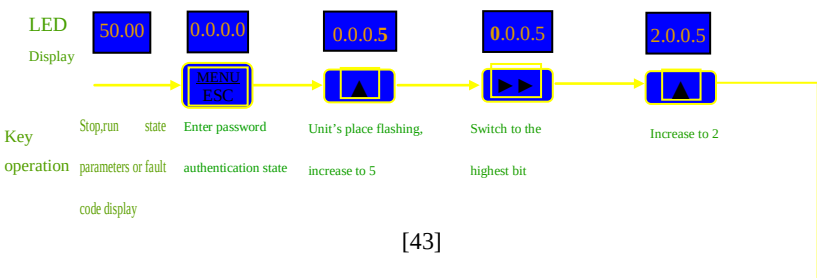


Fig.4-9 JOG running operation

D、Password authentication operation

Suppose P0.00 password parameter has been set as "2345". The authentication operation is shown as Fig. 4-10. The bold figue represents the flashing bit.



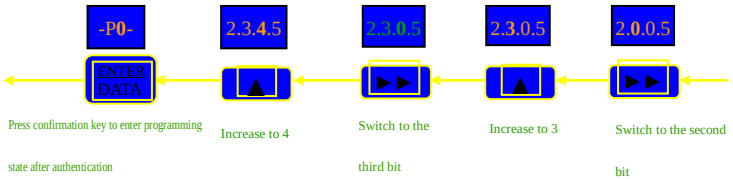


Fig. 4-10 Example of password authentication operation

E、Inquiring fault related parameter：

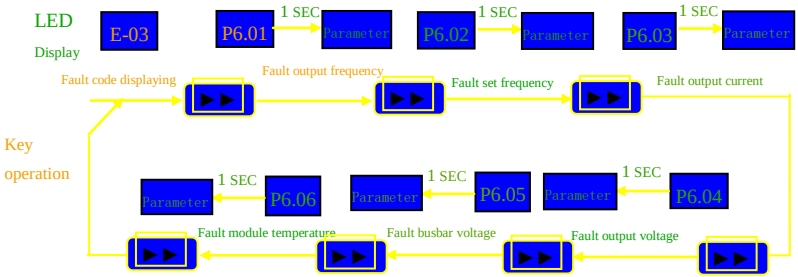


Fig. 4-11 Example of inquiring fault related parameter

Note:

(1) In fault code display state, press ▶▶ key to inquire P6 group function code parameter. The range is from P6.01 to P6.06. After pressing ▶▶ key, LED first displays function code, and1 second later it displays automatically the value of this function code parameter.

(2) When inquiring fault paramter, press MENU ESC key to switch back to fault code display state.

F、Frequency defined operation by control panel▲、▼keys

Suppose it is in stopping state and P0.01=1, the operation is as follow.

(1) Frequency integral adjustment.

(2) As press ▲ key and hold it, LED begins to increase from unit's place to ten's place, and then to hundred's place. If release ▲ key and then press ▲

123456 key again, LED will increase from unit's place again.

(3) As press key and hold it, LED begins to decrease from unit's place to ten's place , and then to hundred's place. If release key and then press key again, LED will decrease from unit's place again.

G、Control panel key lock operation:

Press MENU ESC key for 5 seconds to lock control panel key. It displays 'LOCC', as panel locked.

H、Control panel key unlock operation:

Press MENU ESC key for 5 seconds to unlock control panel key.

4.3 Power Applied for Inverter

4.3.1 Inspection Before Power Applied

Please perform cable connection according to the requirements in manual..

4.3.2 First Power Applied Operation

After inspecting canble connectionand power source for sure, switch on inverter input AC power switch.The inverter's LED on control panel will display dynamic start menu.When it displays set frequency, it means initialization has been completed.:

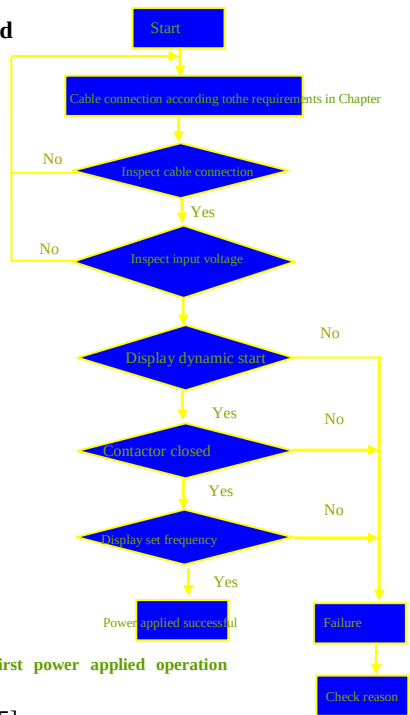


Fig. 4-12 Inverter first power applied operation

Chapter 5 Function Parameter Table

5.1 Symbol Description

"○":means that the parameter can be revised during running state.

"×": means that the parameter can not be revised during running state.

"*": means read-only parameter which can not be revised.

5.2 Function Code Table

P0 Group:Basic running function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory Default**	**Change**
P0.00	Control mode selection	0：V/F Control 1：Sensorless vector control	1	0	○
P0.01	Freq control channel selection	0：Analog potentiometer on control panel 1：▲、▼key on control panel 2：Digital setting 1,control panel given 3：Digital setting 2, UP/DOWN terminal given 4：Digital setting 3, serial port given 5：VI analog given (VI-GND) 6：CI analog given(CI-GND) 7：Pulse terminal given(PULSE) 8：Combination given (refer to P3.00)	1	0	○
P0.02	Initial digital set freq.	P0.19lower limit freq.~P0.20upper limit freq.	0.01HZ	50.00HZ	○
P0.03	Running command mode seleciton	0：Control panel mode 1：Terminal control mode 2：Serial port control mode	1	0	○
P0.04	Running direction setting	Unit's place: 0: Forward 1:Reverse Ten's place: 0:REV allowed REV 1:REV prohibited	1	10	○
P0.05	FWD/REV dead time	0.0～120.0s	0.1s	0.1s	○
P0.06	Max output freq.	50.00Hz～500.00Hz	0.01Hz	50.00Hz	×
P0.07	Basic running freq	1.00Hz～500.00Hz	0.01Hz	50.00Hz	×
P0.08	Max output voltage	1～480V	1V	nverter rated voltage	×
P0.09	Torque boost	0.0%～30.0%	0.1%	2.0%	×
P0.10	Torque boost cut-off freq.	0.00Hz～Basic running freq.P0.07	0.00	50.00Hz	○
P0.11	Torque boost mode	0：Manual 1：Auto	1	0	○
P0.12	Carrier freq	1.0K～14.0K	0.1K	8.0K	×

P0.13	Acc/Dec mode selection	0：Linear Acc/Dec 1：Curve Acc/Dec	1	0	×
P0 Group:Basic running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P0.14	Time of S curve start stage	10.0%～50.0%（Acc/Dec time） P0.14＋P0.15《 90%	0.1%	20.0%	○
P0.15	Time of S curve ascent stage	10.0%～80.0%（Acc/Dec time） P0.14＋P0.15《 90%	0.1%	60.0%	○
P0.16	Acc/Dec time unit	0：Second 1：Minute	0	0	×
P0.17	Acc time 1	0.1～6000.0	0.1	20.0	○
P0.18	Dec time 1	0.1～6000.0	0.1	20.0	○
P0.19	Upper limit freq.	Lower limit freq. ~Max output freq.P0.06	0.01Hz	50.00Hz	×
P0.20	Lower limit freq.	0.00Hz～Upper limit freq.	0.01Hz	0.00Hz	×
P0.21	Lower limit freq. Running mode	0：Running at lower limit freq 1：Stopping	1	0	×
P0.22	V/F curve setting	0：Constant torque curve 1：Reduced torque curve 1 (1.2 times the power) 2：Reduced torque curve 2 (1.7 times the power) 3：Reduced torque curve 3 (2.0 times the power) 4：Customized V/F curve	1	0	×
P0.23	V/F Freq.valueP3	P0.25 ～ P0.07 Basic running freq.	0.01Hz	0.00Hz	×
P0.24	V/F Volt.valueV3	P0.26 ～ 100.0%	0.1%	0.0%	×
P0.25	V/F Freq.valueP2	P0.27 ～ P0.23	0.01Hz	0.00Hz	×
P0.26	V/F Volt.valueV2	P0.28 ～ P0.24	0.1%	0.0%	×
P0.27	V/F Freq.valueP1	0.00～P0.25	0.01Hz	0.00Hz	×
P0.28	V/F Volt.valueV1	0～ P0.26	0.1%	0.0%	×

P1 Group:Frequency setting function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P1.00	Analog filtering time constant	0.01～30.00s	0.01s	0.20s	○
P1.01	VI channel gains	0.01～9.99	0.01	1.00	○
P1.02	VI min given	0.00～P1.04	0.01Hz	0.00V	○
P1.03	Corresponding freq.to VI min given	0.00～Upper limit freq.	0.01Hz	0.00Hz	○
P1.04	VI max given	P1.04～10.00V	0.01V	10.00V	○

P1.05	Corresponding freq.to VI max given	0.00～Upper limit freq.	0.01Hz	50.00Hz	○
P1 Group: Frequency setting function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P1.06	CI channel gains	0.01～ 9.99	0.01	1.00	○
P1.07	CI min given	0.00～ P1.09	0.01V	0.00V	○
P1.08	Corresponding freq.to CI min given	0.00～Upper limti freq	0.01Hz	0.00Hz	○
P1.09	CI max given	P1.07 ～10.00V	0.01V	10.00V	○
P1.10	Corresponding freq.to CI max given	0.00～Upper limti freq	0.01Hz	50.00Hz	○
P1.11	Max input pulse freq	0.1～20.0K	0.1K	10.0K	○
P1.12	Pulse min given	0.0～P1.14(Pulse max given)	0.1K	0.0K	○
P1.13	Corresponding freq.to pulse min given	0.00～Upper limti freq	0.01Hz	0.00Hz	○
P1.14	Pulse max given	P1.12(Pulse min given)～P1.11(Max input pulse freq.)	0.1K	10.0K	○
P1.15	Corresponding freq.to pulse max given	0.00～Upper limti freq	0.01Hz	50.00Hz	○

P2 Group: Start/Brake function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P2.00	Start running mode	0：Start from start freq. 1：Brake first, then start from start freq. 2：Track speed, then start.	1	0	×
P2.01	Start freq.	0.40～20.00Hz	0.01Hz	0.50Hz	○
P2.02	Start freq.running duration	0.0～30.0s	0.1s	0.0s	○
P2.03	DC brake current as start	0～15%	1%	0%	○
P2.04	DC brake time as start	0.0～60.0s	0.1s	0.0s	○
P2.05	Stop mode	0：Dec 1：Free Stop 2：Dec+DC brake	1	0	×
P2.06	Start freq.of DC brake as stop	0.0～15.00Hz	0.0Hz	3.00Hz	○
P2.07	DC brake time as stop	0.0～60.0s	0.1s	0.0s	○
P2.08	DC brake current as stop	0～15%	1%	0%	○

P3 Group :Auxiliary running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P3.00	Freq.control channel combination	0： VI＋CI 1： VI－CI 2：External pulse given＋VI＋control panel▲、▼key given 3：External pulse given－VI－control panel▲、▼key given 4：External pulse given＋CI 5：External pulse given－CI 6：RS485 given＋VI＋control panel▲、▼key given 7：RS485 given－VI－control panel▲、▼key given 8：RS485 given＋CI＋control panel▲、▼key given 9：RS485 given－CI－control panel▲、▼key given 10：RS485 given＋CI＋External pulse given 11：RS485 given－CI－External pulse given 12：RS485 given＋VI＋External pulse given 13：RS485 given－VI－External pulse given 14：VI＋CI＋control panel▲、▼key given ＋digital given (P0.02) 15：VI＋CI－control panel▲、▼key given ＋digital given (P0.02) 16：MAX（VI，CI） 17：MIN（VI，CI） 18：MAX（VI，CI，PULSE） 19：MIN（VI，CI，PULSE） 20：VI，CI(Availability except 0,VI prior)	1	0	×
P3.01	Parameter nitialization setting	LED unit’s place: 0: All parameters are allowed to be revised. 1: All parameters are not allowed to be revised except this parameter itself. 2: All parameters are not allowed to be revised except P0.02 parameter and this parameter itself LED ten’s place: 0：Inaction 1：Factory default reset 2：Clear history fault record	1	0	×

P3 Group　Auxiliary running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P3.02	Parameter copy	0: Inaction 1: Parameter upload	1	0	×

		2: Parameter download Note: only valid in remote control mode			
P3.03	Auto energy save running	0：Inaction 1：Action	1	0	×
P3.04	AVR function	0：Inaction 1：Always action 2：Inaction only in Dec	1	0	×
P3.05	Slip freq.compensation	0～150%	1%	0%	×
P3.06	JOG running freq.	0.10～50.00Hz	0.01Hz	5.00Hz	○
P3.07	JOG Acc time	0.1～60.0s	0.1s	20.0s	○
P3.08	JOG Dec time	0.1～60.0s	0.1s	20.0s	○
P3.09	Communication configuration	LED unit's place:baud rate selection 0：1200BPS 1：2400BPS 2：4800BPS 3：9600BPS 4：19200BPS 5：38400BPS LED ten's place:data format 0：1－7－2 Format, without check 1：1－7－1 Format, odd parity check 2：1－7－1 Format, even parity check 3：1－8－2 Format, without check 4：1－8－1 Format, odd parity check 5：1－8－1 Format, even parity check 6：1－8－1 Format, without check LED hundred's place: communication mode 0：MODBUS，ASCII Mode 1：MODBUS，RTU Mode	1	005	×
P3.10	Local address	0～248 0:Broadcast address 248:Host address	1	1	×
P3 Group:Auxiliary running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P3.11	Communication overtime detection time	0.0～1000.0s 0.0：Function invalid	0.1s	0.0s	×
P3.12	Local response delay	0～1000ms	1	5ms	×

P3.13	Multi-running running proportion	0.01～1.00	0.01	1.00	×
P3.14	Acc time2	0.1～6000.0	0.1	20.0	○
P3.15	Dec time2	0.1～6000.0	0.1	20.0	○
P3.16	Acc time3	0.1～6000.0	0.1	20.0	○
P3.17	Dec time3	0.1～6000.0	0.1	20.0	○
P3.18	Acc time4	0.1～6000.0	0.1	20.0	○
P3.19	Dec time4	0.1～6000.0	0.1	20.0	○
P3.20	Acc time5	0.1～6000.0	0.1	20.0	○
P3.21	Dec time5	0.1～6000.0	0.1	20.0	○
P3.22	Acc time6	0.1～6000.0	0.1	20.0	○
P3.23	Dec time6	0.1～6000.0	0.1	20.0	○
P3.24	Acc time7	0.1～6000.0	0.1	20.0	○
P3.25	Dec time7	0.1～6000.0	0.1	20.0	○
P3.26	Multi-stage freq.1	Lower limit freq.~Upper limit freq.	0.01Hz	5.00Hz	○
P3.27	Multi-stage freq.2	Lower limit freq.~Upper limit freq.	0.01Hz	10.00Hz	○
P3.28	Multi-stage freq.3	Lower limit freq.~Upper limit freq.	0.01Hz	20.00Hz	○
P3.29	Multi-stage freq.4	Lower limit freq.~Upper limit freq.	0.01Hz	30.00Hz	○
P3.30	Multi-stage freq.5	Lower limit freq.~Upper limit freq.	0.01Hz	40.00Hz	○
P3.31	Multi-stage freq.6	Lower limit freq.~Upper limit freq.	0.01Hz	45.00Hz	○
P3.32	Multi-stage freq.7	Lower limit freq.~Upper limit freq.	0.01Hz	50.00Hz	○
P3.33	Jump freq.1	0.00～500.00Hz	0.01Hz	0.00Hz	×
P3.34	Jump freq.1range	0.00～30.00Hz	0.01Hz	0.00Hz	×
P3.35	Jump freq.2	0.00～500.00Hz	0.01Hz	0.00Hz	×
P3.36	Jump freq.2range	0.00～30.00Hz	0.01Hz	0.00Hz	×
P3.37	Reserved	0000～9999	1	0000	×
P3.38	Zero frequency DC braking voltage	0.0%～15.0%	0．1%	0.0%	×
P3.39	Set running time	0～65.535K hour	0.001K	0.000K	○
P3.40	Total running time	0～65.535K hour	0.001K	0.000K	*

P3 Group:Auxiliary running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P3.41	Slow down and	00.0～60.0	0.1s	02.0 s	○

	start wait time				
P3.42	Inspection speed and start the maximum output current level	00.0～150.0%	0.1%	100.0%	○
P3.43	Running display parameter selection1	00～15	1	00	○
P3.44	Stop display parameter selection2	00～15	1	00	○
P3.45	No unit display coefficient	0.1～60.0	0.1	29.0	○
P3.46	JOG/REVSwitching control	0：Select the JOG point operation 1：Select the REV reverse operation	1	0	×

P4 Group:Terminal control function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P4.00	Input terminal X1 function selection	0：Idle terminal 1：Multi-stage speed control terminal 1 2：Multi-stage speed control terminal 2 3：Multi-stage speed control terminal 3 4：External FWD JOG control input 5：External REV JOG control input 6：Acc/Dec time terminal 1 7：Acc/Dec time terminal 2 8：Acc/Dec time terminal 3 9：3-wire control 10：Free stop input (FRS) 11：External stop command 12：Stopping DC brake input command DB 13：Inverter running prohibited 14：Freq.increase command(UP) 15：Freq.decrease command(DOWN) 16：Acc/Dec prohibited command 17：External reset input (clear fault) 18：Peripheral equipment fault input (normally open) 19：Freq. control channel selection 1 20：Freq. control channel selection 2 21：Freq. control channel selection 3 22：Command switched to terminal	1	0	×

		23：Running command control mode selection 1 24：Running command control mode selection 2 25：Swing frequency selection 26：Swing frequency running reset 27：Close loop invaild 28：Simple PLC pause running command 29：PLC invalid 30：PLC Reset in stopping state 31：Freq.switch to CI 32：Counter trig signal input 33：Counter clear input 34：External interrupt input 35：Pulse freq.input (only valid for X6)			
P4.01	Input terminal X2 function selection	Ditto	1	0	×
P4.02	Input terminal X3 function selection	Ditto	1	0	×
P4.03	Input terminal X4 function selection	Ditto	1	0	×
P4.04	Input terminal X5 function selection	Ditto	1	0	×
P4.05	Input terminal X6 function selection	Ditto	1	0	×
P4.06	Input terminal X7 function selection	Ditto	1	0	
P4.07	Input terminal X8 function selection	Ditto	1	0	
P4.08	FWD/REV running mode selection	0：2-wire control mode 1 1：2-wire control mode 2 2：3-wire control mode 1 3：3-wire control mode 2	1	0	×
P4.09	UP/DN Rate	0.01－99.99Hz/s	0.01	1.00Hz/s	○
P4.10	2-way open collector output terminal OC1 output selection	0：Inverter in running(RUN) 1：Freq.arrival signal(FAR) 2：Freq.level detected signal(FDT1) 3：Reserved 4：Overload pre-alarm signal(OL) 5：Undervoltage locking(LU) 6：External fault stopping (EXT) 7：Output freq.upper limit(FH) 8：Output freq.lower limit(FL) 9：Inverter in zero speed running 10：Simple PLC stage running finish	1	0	×

		11：A PLC running cycle finish 12：Set counts arrival 13：Specified counts arrival 14：Inverter ready for running(RDY) 15：Inverter fault 16：Start freq.running time 17：DC brake time when start 18：DC brake time when stop 19：Swing freq. upper/lower limit 20：Set running time arrival 21：Upper limit of pressure alarm signal 22：Lower pressure alarm signal			
P4.11	2-way open collector output terminal OC2 output selection	Ditto	1	0	×
P4.12	Relay TA/TB/TC output selection	Ditto	1	15	×
P4.13	Relay RA/RB/RC output selection	Ditto	1	0	×
P4.14	Freq.arrival detection range	0.00～400.00Hz	0.01Hz	5.00Hz	○
P4.15	FDT1(freq.level)	0.00～Upper limit freq	0.01Hz	10.00Hz	○
P4.16	FDT1 lag	0.00～50.00Hz	0.01Hz	1.00Hz	○
P4.17	Analog output (AO1) selection	unit's place : Output freq.(0~upper limit freq.) 1：Output current(0~2 times motor rated current) 2：Output voltage(0~1.2 times inverter rated voltage) 3：Busbar voltage 4：PID given 5：PID feedback 6：VI（0～10V） 7：CI(0～10V/4～20mA) ten's place: 0：0～10V 1：0～20mA 2：4～20mA	01	00	○
P4.18	Analog output (AO1) gain	0.50～2.00	0.01	1.00	○
P4.19	Analog output (AO2) selection	unit's place : Output freq.(0~upper limit freq.) 1：Output current(0~2 times motor rated current) 2：Output voltage(0~1.2 times	01	00	○

		inverter rated voltage) 3：Busbar voltage 4：PID given 5：PID feedback 6：VI（0～10V） 7：CI(0～10V/4～20mA) ten's place: 0：0～10V 1：0～20mA 2：4～20mA			
P4.20	Analog output (AO2) gain	0.50～2.00	0.01	1.00	○
P4.21	DO output terminal function selection	unit's place : 0：Output freq.(0~upper limit freq.) 1：Output current(0~2 times motor rated current) 2：Output voltage(0~1.2 times inverter rated voltage) 3：Busbar voltage（0～800V） 4：PID given 5：PID feedback 6：VI（0～10V） 7：CI(0～10V/4～20mA)	1	0	○
P4.22	DO max pulse output freq.	0.1K～20.0K（max 20KHz）	0.1KHz	10.0KHz	○
P4.23	Set counts given	F4.20～9999	1	0	○
P4.24	Specified counts given	0～F4.19	1	0	○
P4.25	Overload pre-alarm detection level	20%～200%	1	130%	○
P4.26	Overload pre-alarm delay time	0.0～20.0s	0.1s	5.0s	○

P5 Group:Protection function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P5.00	Motor overload protection mode selection	0：Stop outputting 1：Inaction	1	0	×
P5.01	Motor overload protection coefficient	20～120%	1	100%	×
P5.02	Overvoltage stall Selection	0：Prohibited 1：Allowed	1	1	×
P5.03	Overvoltage stall point	380V：120～150%	1%	140%	○

		220V：110～130%		120%	
P5.04	Auto current limit level	110%～200%	1%	150%	×
P5.05	Freq.drop rate druing current limit	0.00～99.99Hz/s	0.01Hz/s	10.00Hz/s	○
P5.06	Auto current limit mode selection	0：Constant speed invalid 1：Constant speed valid Note: Acc/Dec valid	1	1	×
P5.07	Restart setting after power failure	0：Inaction 1：Action	1	0	×
P5.08	Restart waiting time after power failure	0.0～10.0s	0.1s	0.5s	×
P5.09	Fault self-recovery times	0～10 0：Self-recovery invalid Note: Self-recovery invalid in overload or overheat	1	0	×
P5.10	Self-recovery interval time	0.5～20.0s	0.1s	5.0s	×
P5.11	Output missing phase protection	0：Inaction 1：Action	1	0	○

P6 Group:Fault record function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P6.00	Last fault record	Last fault record	1	0	*
P6.01	Output freq.in last fault	Output freq.in last fault	0.01Hz	0	*
P6.02	Set freq.in last fault	Set freq.in last fault	0.01Hz	0	*
P6.03	Output current in last fault	Output current in last fault	0.1A	0	*
P6.04	Set freq.in last fault	Set freq.in last fault	1V	0	*
P6.05	Output current in last fault	Output current in last fault	1V	0	*
P6.06	Output voltage in last fault	Output voltage in last fault	10C	0	*
P6.07	Last 2 fault record	Last 2 fault record	1	0	*
P6.08	Last 3 fault record	Last 3 fault record	1	0	*
P6.09	Last 4 fault record	Last 4 fault record	1	0	*
P6.10	Last 5 fault record	Last 5 fault record	1	0	*
P6.11	Last 6 fault record	Last 6 fault record	1	0	*

P7 Group:Close loop running control function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P7.00	Close loop running control selection	0：Invalid 1：Valid	1	0	×
P7.01	Close loop given channel selection	0：P7.05 Digital given + panel▲、▼Fine tuning 1：VI analog 0~10V voltage given 2：CI analog 0～10V given 3：Panel analog potentiometer given 4：RS485 communication given 5：Pulse input given 6：CI simulation4～20mACurrent setting	1	0	×
P7.02	Feedback channel selection	0：VI analog 0~10V input voltage 1：CI analog input（0～10V/0～20mA） 2：VI+CI 3：VI-CI 4：Min｛VI，CI｝ 5：Max｛VI，CI｝ 6：CI analog input（4～20mA）	1	0	×
P7.03	Given channel filtering time constant	0.01～50.00s	0.01s	0.50s	○
P7.04	Feedback channel filtering time constant	0.01～50.00s	0.01s	0.50s	○
P7.05	Given value digital setting	0.001～20.000Mpa	0.001Mpa	0.000Mpa	×
P7.06	Close loop adjustment characteristics	0：Positive effect 1：Negative effect	1	0	○
P7.07	Feedback channel gain	0.01～10.00	0.01	1.00	○
P7.08	Lower pressure limit	0.001～P7.09	0.001	0.001	○
P7.09	Upper pressure limit	P7.08～P7.27	0.001	1.000	○
P7.10	PIDController structure	0：Proportional control 1：Integral control 2：Proportional integral control	1	1	×

		3：Proportional, integral and differential control			
P7.11	Proportional gain KP	0.00～5.00	0.01	0.50	○
P7.12	Integral time constant	0.1～100.0s	0.1	10.0s	○
P7.13	Differential gain	0.0～5.0	0.1	0.0	×
P7.14	Sampling period	0.01～1.00s	0.01	0．10	○
P7.15	Tolerance limit	0.0～20.0%	0.1%	0.0%	○
P7.16	PID Feedback disconnected detection threshold	0～Upper limit freq	0.01Hz	0.00Hz	○
P7.17	PID Feedback disconnected action selection	0～3	1	0	○
P7.18	PID Feedback disconnected operation delay time	0.01～5.00s	0.01s	1.00s	○
P7.19	Pressure level.	0.001～P7.20	0.001Mpa	0.001Mpa	○
P7.20	Sleep pressure level	P7.19～P7.27	0.001Mpa	1.000Mpa	○
P7.21	Sleep level continuous time	0～250s	1s	10s	○
P7.22	Sleep frequency	0.00～400.0Hz	0.01Hz	20.00Hz	○
P7.23	Sleep frequency continuous time	0～250s	1s	10s	○
P7.24	Low alarm limit pressure	0.001～P7.25	0.001Mpa	0.001Mpa	○
P7.25	The alarm limit pressure	P7.24～P7.27	0.001Mpa	1.000Mpa	○
P7.26	Constant pressure water supply mode	0：Choosing not to constant pressure water supply mode 1：With a constant pressure water supply mode 2：A two constant pressure water supply mode 3：A three constant pressure water supply mode 4：A four constant pressure water supply mode	1	0	×
P7.27	Remote pressure gauge range	0.001～20.000Mpa	0.001Mpa	1.000Mpa	○

P7.28	Multi pump operation mode	0：Fixed sequence switch 1：Timing of the rotation	1	0	○
P7.29	Rotation in timed intervals	0.5～100.0H	0.1H	5.0H	○
P7.30	Pump switching judgment time	0.1～1000.0s	0.1s	300.0s	×
P7.31	Electromagnetic switching delay time	0.1～10.0s	0.1s	0.5s	×
P7.32	PID Control of positive and negative role and feedback pressure error polarity	unit's place： 0：PID Control action 1：PID Control reaction ten's place： 0：Feedback pressure less than the actual pressure 1：Feedback pressure is greater than the actual pressure	1	00	×
P7.33	Feedback error of pressure adjustment coefficient	0.001～20.000Mpa	0.001Mpa	0.000Mpa	×
P7.34	Closed loop of preset frequency	Range：0～Upper limit freq	0.00Hz	0.00Hz	×
P7.35	Closed loop of preset frequency holding time	Range：0.0～200.0s	0.1s	0.0s	×

P8 Group PLC running parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P8.00	PLC running mode selection	0000～1113 LED unit 's place: mode selection 0：Inaction 1：Stop after single cycle 2：Running at final freq after single cycle 3：Continuous cycle LED ten's place: restart mode selection 0：Restart from the first stage 1：Restart from the freq. of break stage 2：Restart from the running. of break stage LED hundred's place:parameter save mode selection 0：No save	1	0000	×

		1：Save LED thousand’s place:running time unit 0: Second 1:minute			
P8.01	Stage 1 setting	000～621 LED unit ’s place: freq setting 0：Multi-stage freq i（i＝1～7） 1: Freq.defined by P0.01 function code LED ten’s place: direction selection 0：Forward 1：Reverse 2：Controlled by running command LED hundred’s place:Acc/Dec time selection 0：Acc/Dec time 1 1：Acc/Dec time 2 2：Acc/Dec time 3 3：Acc/Dec time 4 4：Acc/Dec time 5 5：Acc/Dec time 6 6：Acc/Dec time 7	1	000	○
P8.02	Stage 1 running time	0.1～6000.0	0.1	10.0	○
P8.03	Stage 2 setting	000～621	1	000	○
P8.04	Stage 2 running time	0.1～6000.0	0.1	10.0	○
P8.05	Stage 3 setting	000～621	1	000	○
P8.06	Stage 3 running time	0.1～6000.0	0.1	10.0	○
P8.07	Stage 4 setting	000～621	1	000	○
P8.08	Stage 4 running time	0.1～6000.0	0.1	10.0	○
P8.09	Stage 5 setting	000～621	1	000	○
P8.10	Stage 5 running time	0.1～6000.0	0.1	10.0	○
P8.11	Stage 6 setting	000～621	1	000	○
P8.12	Stage 6 running time	0.1～6000.0	0.1	10.0	○
P8.13	Stage 7 setting	000～621	1	000	○
P8.14	Stage 7 running time	0.1～6000.0	0.1	10.0	○

P9 Group Swing frequency function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
P9.00	Swing freq.selection	0：Inaction 1：Action	1	0	×

P9.01	Swing freq.running mode	0000～11 LED unit's place: start mode 0：Auto start 1：Manual start by terminal LED ten's place:swing amplitude control 0：Variable swing amplitude 1：Fixed swing amplitude	1	00	×
P9.02	Preset swing freq.	0.00～500.00Hz	0.01Hz	0.00Hz	○
P9.03	Preset swing freq.waiting time	0.0～3600.0s	0.1s	0.0s	○
P9.04	Swing amplitude	0.0～50.0%	0.1%	0.0%	○
P9.05	Kick freq.	0.0～50.0%	0.1%	0.0%	○
P9.06	Swing freq.cycle	0.1～999.9s	0.1s	10.0s	○
P9.07	delta wave ascent time	0.0～98.0%	0.1%	50.0%	○
P9.08	Fan control selection	0：Inverter operation of fan operation 1：Power on the wind turbine operation	1	0	○
P9.09	Reserved	0000～9999	1	0000	○
P9.10	Braking unit use rate	0～100.0%	0.1%	30.0%	○
P9.11	Overpressure protection threshold value	0～780V	1V	780V	○
P9.12	Energy consumption braking busbar voltage	0～780V	1V	640V Or 358V	○
P9.13	G、P Model set	0、1	1	0	○
P9.14	User password	1～9999	1	0	○

PA Group:Vector control parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
PA.00	Motor parameter self-learning function	0：Inaction 1：Resting self-learning	1	0	×
PA.01	Motor rated voltage	0～400V	1	depends on model type	×
PA.02	Motor rated current	0.01～500.00A	0.01A	depends on model type	×
PA.03	Motor rated frequency	1～500Hz	1Hz	depends on model type	×
PA.04	Motor rated rotating speed	1～9999 r/min	1r/min	depends on model type	×
PA.05	Motor poles number	2～16	1	depends on model type	×
PA.06	Motor stator inductance	0.1～5000.0mH	0.1mH	depends on model type	×

PA.07	Motor rotor inductance	0.1～5000.0mH	0.1mH	depends on model type	×
PA.08	Motor stator and rotor mutual inductance	0.1～5000.0mH	0.1mH	depends on model type	×
PA.09	Motor stator resistance	0.001～50.000Ω	0.001Ω	depends on model type	×
PA.10	Motor rotor resistance	0.001～50.000Ω	0.001Ω	depends on model type	×
PA.11	Vercurrent protection coefficient of torque current	0～15	1	15	×
PA.12	Proportion adjustment coefficient of speed deviation	50～120	1	85	×
PA.13	Integral adjustment coefficient f speed deviation	100～500	1	360	×
PA.14	Vector torque boost	100～150	1	100	×
PA.15	Reserved	0	0	0	×
PA.16	Reserved	1～5	1	4	×
PA.17	Reserved	100～150	1	150	×
PA.18	Reserved	150	1	150	×
PA.19	Reserved	0～2	1	0	

PF Group:Factory function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
PF.00～PF.10	Reserved	—	—	—	—

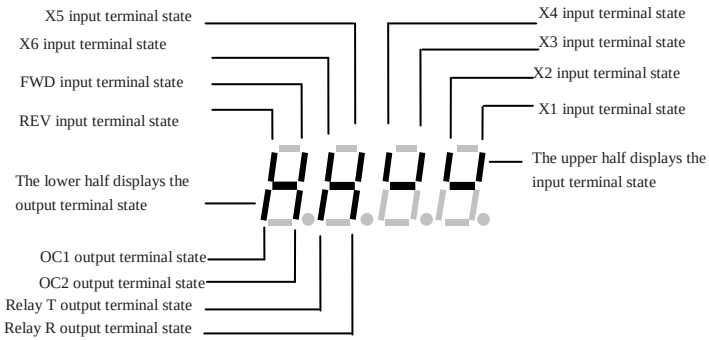
5.3 State Monitoring Parameter Table

B-Monitoring:function parameter					
Func Code	**Name**	**Range**	**Min Unit**	**Factory default**	**Change**
b-00	Output freq	Present output freq	0.01Hz		*
b-01	Set freq.	Present set freq.	0.01Hz		*
b-02	Output voltage	Effective value of present output voltage	1V		*
b-03	Output current	Effective value of present output current	0.1A		*
b-04	Busbar voltage	Present DC busbar voltage	1V		*
b-05	Module temperature	IGBT heat sink temperature	10C		*

b-06	Motor speed	Present motor speed	1r/min		*
b-07	Running time	One continuous running time	1H		*
b-08	Input/output terminal state	Input/output terminal state	____		*
b-09	Analog input VI	Analog input VI value	0.01V		*
b-10	Analog input CI	Analog input CI value	0.01V		*
b-11	External pulse input	External pulse width input value	1ms		*
b-12	Inverter rated current	Inverter rated current	0.1A		*
b-13	Inverter rated voltage	Inverter rated voltage	1V		*
b-14	Set pressure	Water supply control when the set pressure of the pipeline	0.001Mpa		
b-15	Feedback pressure	Water supply control feedback pipeline pressure	0.001Mpa		
b-16	No unit display	No unit display	1		

5.4 Terminal Monitoring State

Note: Monitoring parameter input/output terminal state displayed as follow:



Note：“ ”Means invalidity（(LED OFF)） “ ” Means validity (LED ON)

Chapter 6 Function Code Description

6.1 Basic running function parameter (P0 Group)

P0.00	Control mode selection	Range: 0/1	1

0：V/F Control

1：Sensorless vector control

P0.01	Freq. control channel selection	Range: 1～8	0

0: Analog potentiometer given on control panel

1：Control panel▲, ▼ key given. Use▲, ▼ key to set running frequency.

2：Control panel frequency digital setting. Use control panel to amend P0.02 parameter (initial set freq.) to change set freq.

3：Terminal UP/DOWN digital setting. Use terminal UP/DOWN to amend P0.02 parameter (initial set freq.) to change set freq.

4：Serial port digital setting. (Remote control mode) Set P0.02 parameter (initial set freq.) via serial port.

5： VI analog given (VI-GND). Set freq. controlled by VI terminal analog input voltage. The voltage range is DC 0~10V. The corresponding relationship between set freq. and VI input voltage defined by function code P1.00~P1.05.

6：CI analog given (CI-GND). Set freq. controlled by CI terminal analog input voltage/current. The input voltage range is DC 0~10V (JP3 jumper V), and the current range is DC 4~20mA (JP3 jumper A). The corrensponding relationship between set freq. and CI input defined by function code P.1.06-P1.10

7：Pulse terminal given. Set freq. controlled by terminal pulse (The pulse signal only can be input through X4 terminal.). The corrensponding relationship between set freq. and input pulse defined by function code P1.11-P1.15.

8：Combination given (refer to function parameter P3.00).

P0.02	Initial digital set freq.	Range: Lower limit freq. ~ Upper limit freq.	50.00Hz

In freq.digital setting (P0.01=1, 2, 3, 4), P0.02 parameter defines the initial digital set frequency.

P0.03	Running command mode selection	Range：0、1、2	0

0: Use control panel key RUN, STOP/RESET, JOG to operate the inverter.

1: Terminal control mode. Use control terminal FWD, REV, X1~X6, etc. to operate the inverter.

2：Serial port control mode. Operate the inverter via serial port RS485 in remote control mode.

Note:

Running command mode can be switched by changing P0.03 parameter in stopping or running state. Please use this function in caution.

P0.04	Running direction setting	Range：00～11	0

This function is effective in panel control mode, terminal control mode, and serial port control mode.

LED unit's place:

0： Running forward

1： Running reverse

LED ten's place:

0： Reverse allowed

1： Reverse prohibited

P0.05	FWD/REV dead time	Range：0.0～120.0s	0.0s

In switching process between forward and reverse running, the transition time as Fig.6-1 t1 is defined as FWD/REV dead time. The inverter outputs 0 freq. during transition time.

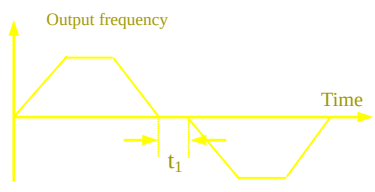


Fig.6-1 FWD/REV dead time

P0.06	**Max. output freq.**	**range：50.00Hz～500.0Hz**	**50.00Hz**
P0.07	**Basic running freq.**	**range：1.00Hz～500.00Hz**	**50.00Hz**
P0.08	**Max. output voltage** **Rated voltage**	**range：1～480V**	**Rated voltage**

Max. output freq. is the highest output frequency allowed shown as Fig. 6-2 Fmax. Basic running freq. is the lowest output frequency as inverter outputs the highest voltage. Generally it is motor rated frequency shown as Fig.6-2 FB. Max. output voltage is the output voltage as inverter outputs basic running frequency. Generally it is motor rated voltage shown as Fig.6-2 Vmax.

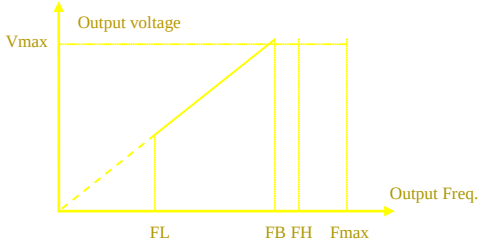
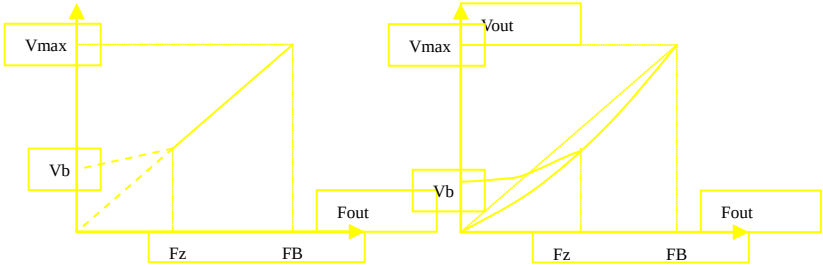


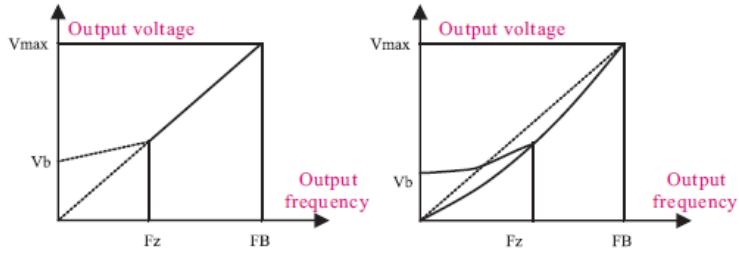
Fig.6-2 Fmax/FB/Vmax0V

FH,FL are the upper limit frequency and lower limit frequency respectively, defined by P0.19,P0.20 function parameter.

P0.09	**Torque boost**	**Range：0.0%～30.0%**	**2.0%**

In order to compensate the low frequency torque, boost the output voltage in the low frequency zone shown as Fig.6-3.





Vb: manual torque boost voltage
Fz: torque boost cutoff frequency
(A) Constant torque curve torque boost

Vmax: highest output voltage
FB: basic running frequency
(B) Square torque curve torque boost

Fig.6-3 Torque boost

P0.10	Torque boost cutoff freq.	Range：0.00Hz~basic running freq.	25.00Hz

This function defines the cutoff freq. in manual torque boost.

P0.11	Torque boost mode	Range：0、1	0

0: Manual boost. In manual boost mode, torque boost voltage is defined by P0.09 parameter, which is fixed. But the motor is easy to reach magnetic saturation when light-load.

1: Auto. boost. In this mode, torque boost voltage is changed according to the change of motor stator current. The higher of stator current, the bigger of boost voltage

$$\text{Boost voltage}=\frac{\text{P0.09}}{100}\times\text{Motor rated voltage}\times\frac{\text{Inverter output current}}{2\times\text{Inverter rated current}}$$

P0.12	Carrier freq.	Range：1.0K～14.0K	8.0K

The carrier freq. mainly affects the noise of motor and heat loss. The relationship between carrier freq. and motor noise, leakage current, and interference shown as follow.

Carrier Freq.	Decrease	Increase
Noise	↑	↓
Leakage Current	↓	↑
Interference	↓	↑

Note：

(1) In order to get better control characteristic, the ratio of carrier frequency to inverter highest running frequency is suggested beyond 36.

(2) Error occurs in current value display when carrier freq. is lower.

P0.13	Acc/Dec mode selection	Range：0、1	0

0: Linear Acc/Dec. Output frequency increases or decreases as constant slope shown as Fig.6-4.

1: S curve Acc/Dec. Output frequency increases or decreases as s curve shown as Fig.6-5.

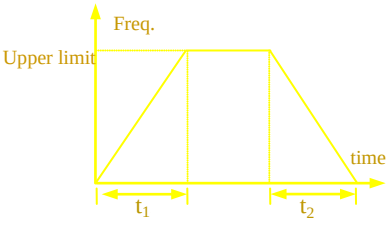


Fig.6-4 Linear Acc/Dec

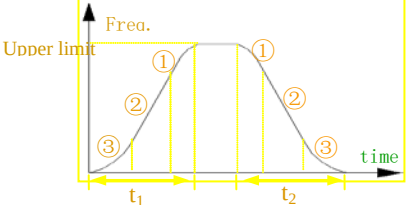


Fig.6-5 S curve Acc/Dec

P0.14	Time of s curve start stage	Range：10.0%～50.0%（Acc/Dec），P0.14＋P0.15<90%	20.0%
P0.15	Time of s curve ascent stage	Range：10.0%～80.0%（Acc/Dec），P0.14＋P0.15<90%	60.0%

P0.14, P0.15 is effective only in s curve Acc/Dec mode(P0.13=1).

S curve start stage time shown as Fig.6-5(3). The curve slope is increasing from 0.

S curve ascent stage time shown as Fig.6-5(2). The curve slope keeps constant.

S curve end stage time shown as Fig.6-5(1). The curve slope is decreasing to 0.

Note:

S curve Acc/Dec mode is suitable for the start and stop process of conveying load such as elevator, and belt conveyor, etc.

P0.16	Acc/Dec time unit	Range: 0、1	0

0: Second

1: Minute

Note:

(1) This function is effective for all Acc/Dec process except for JOG running mode.

(2) Please try to select second as time unit.

P0.17	Acc time 1	Range: 0.1～6000.0	20.0
P0.18	Dec time 1	Range: 0.1～6000.0	20.0

Acc time is the time of inverter output frequency increasing from 0 to upper limit freq. shown as in Fig.6-6 t1.

Dec time is the time of inverter output frequency decreasing from upper limit freq. to 0 shown as Fig.6-6 t2.

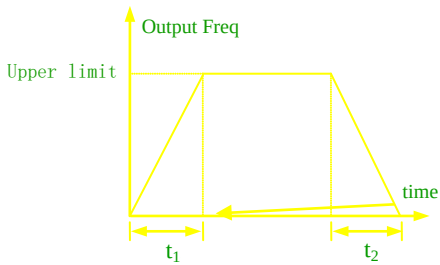


Fig.6-6 Acc/Dec time

Note:

(1) The inverter has 7 Acc/Dec time. Herein just 1 Acc/Dec is defined. The other 2~7 Acc/Dec time are defined by P3.14~P3.25 function parameter.

(2) It can select time unit by P0.09 for all 1~7 Acc/Dec time. The factory default setting unit is second.

P0.19	**Upper limit freq.**	**Range: Lower limit freq. ~ highest output freq.**	**50.00Hz**
P0.20	**Lower limit freq.**	**Range: 0.00Hz ~ Upper limit freq.**	**0.00HZ**
P0.21	**Lower limit freq. running mode**	**Range: 0: running at lower limit freq. 1: stopping**	**0**

P0.19,P0.20 parameter defines the upper and lower limit of output frequency. FH,FL is upper limit frequency and lower limit frequency respectively shown as Fig.6-2.

When actual setting frequency is lower than lower limit freq., the inverter output frequency will decrease in Dec time which has been set. As it reaches the lower limit frequency, if P0.21=0 , the inverter will run at lower limit frequency. If P0.21=1, he inverter will keep decreasing the output frequency to 0.

P0.22	**V/F curve setting**	**Range: 0～4**	**0**
P0.23	**V/F Freq. F3**	**Range: P0.25-P0.07 basic Freq.**	**0.00Hz**
P0.24	**V/F Volt. V3**	**Range: P0.26 ～ 100.0%**	**0.0%**
P0.25	**V/F Freq. F2**	**Range: P0.27 ～ P0.23**	**0.00Hz**
P0.26	**V/F Volt. V2**	**Range: P0.28 ～ P0.24**	**0.0%**
P0.27	**V/F Freq. F1**	**Range: 0.00～P0.25**	**0.00Hz**
P0.28	**V/F Volt.V1**	**Range: 0～ P0.26**	**0.0%**

These function parameter defines flexible V/F setting mode of inverter. User can select 4 fixed curves and 1 customized curve through P0.22 parameter so as to meet different load requirements.

P0.22=0, Constant torque V//F curve shown as Fig.6-7 curve 0

P0.22=1, 1.2 times the power reduced torque V/F curve shown as Fig.6-7 curve 1

P0.22=2, 1.7 times the power reduced torque V/F curve shown as Fig.6-7 curve 2

P0.22=3, 2.0 times the power reduced torque V/F curve shown as Fig.6-7 curve 3

When inverter drives reduced torque load such as fans, and pumps, user can select 1/2/3 V/F curve running mode according to load characteristic so as to save energy.

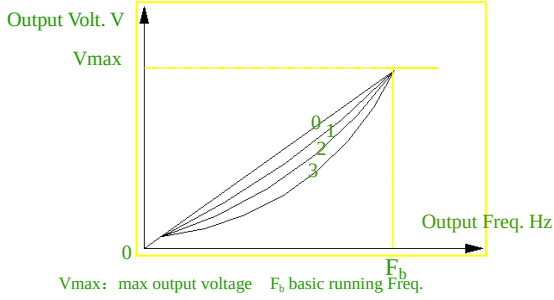


Fig.6-7 V/F curve

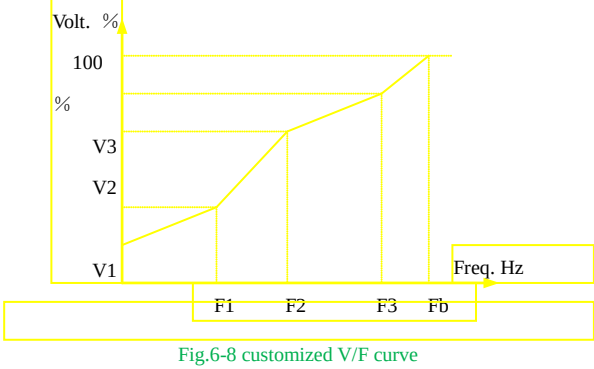


Fig.6-8 customized V/F curve

P0.22=4, Customized V/F curve shown as Fig. 6-8.

User can define V/F curve through revising (V1,F1),(V2,F2),(V3,F3) so as to meet special load requirements. Torque boost is available for customized curve.

Vb ＝Troque boost（P0.09）× V1

6.2 Frequency Setting Function Parameter (PP11 Group)

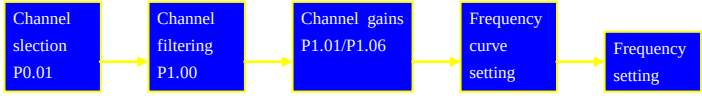
P1.00	**Analog filtering time constant**	**Range: 0.01～30.00s**	**0.20s**

When adopts frequency external analog channel setting mode, the time constant for inverter filtering sampling value called as analog filtering time constant. When longer wiring or serious interference cause setting frequency unstable, increase this time constant to make improvement. The longer filtering time it has, the stronger anti-interference ability, but slower response. The shorter filtering time it has, the quicker response, but weaker anti-interference ability.

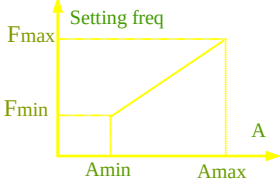
P1.01	**VI channel gains**	**Range: 0.01～9.99**	**1.00**
P1.02	**VI min.given**	**Range: 0.00～P1.04**	**0.00V**
P1.03	**Corresponding freq to VI min.given**	**Range: 0.00～upper limit freq**	**0.00Hz**
P1.04	**VI max.given**	**Range: P1.04～10.00V**	**10.00V**
P1.05	**Corresponding freq to VI max.given**	**Range: 0.00～upper limit freq**	**50.00Hz**
P1.06	**CI channel gains**	**Range: 0.01～ 9.99**	**1.00**
P1.07	**CI min. given**	**Range: 0.00～ P1.09**	**0.00V**
P1.08	**Corresponding freq to CI min.given**	**Range: 0.00～upper limit freq**	**0.00Hz**
P1.09	**CImax. Given**	**Range: P1.07 ～10.00V**	**10.00V**

P1.10	**Corresponding freq to CI max.given**	**Range: 0.00～upper limit freq**	**50.00Hz**
P1.11	**Max. input PLUSE freq**	**Range: 0.1～20.0K**	**10.0K**
P1.12	**PLUSE min given**	**Range: 0.0～P1.14**	**0.0K**
P1.13	**Corresponding freq to pulse min.given**	**Range: 0.00～upper limit freq**	**0.00Hz**
P1.14	**Pulse max.given**	**Range: P1.12～P1.11**	**10.0K**
P1.15	**Corresponding freq to pulse max.given**	**Range: 0.00～upper limit freq**	**50.00Hz**

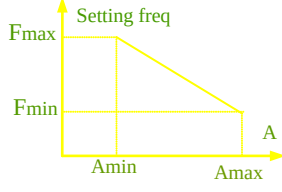
When selects VI, CI or pulse frequency input as open loop frequency setting channel, the relationship between frequency given and setting frequency as follow:



The relationship between VI and setting frequency as follow.



(1) Positive effect



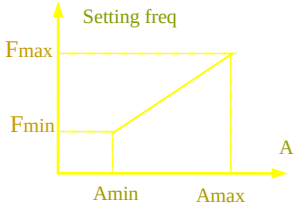
(2) Negative effect

A：VI given　　Amin: Min　　Amax: Max

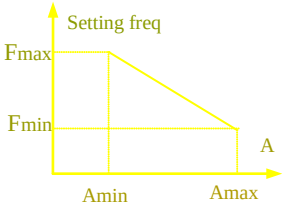
Pmin：corresponding Freq to Min given

Pmax：corresponding Freq to Max given

The relationship between CI and setting frequency as follow.



(1) Positive effect

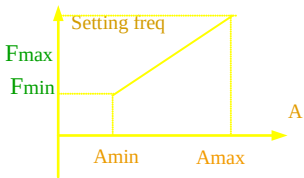


(2) Negative effect

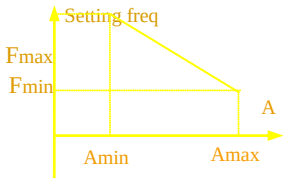
A：Ci given Amin：min given Amax：max given

Fmin：Corresponding freq to min given
Fmax：Corresponding freq to max given

The relationship between input pulse frequency and setting frequency as follow.



(1) positive effect



(2) negative effect

A：PULSE given Amin：min given Amax：max given

Fmin：corresponding freq to min given
Fmax：corresponding freq to max given

6.3 Start/Brake Function Parameter (P2 Group)

P2.00	Start running mode	Range: 0、1、2	0

0： The inverter starts from start freq.(P2.01) and keeps running at start freq. for a duration defined as start freq. running duration (P2.02).

1： The inverter brakes first by DC brake current (P2.03) and brake time (P2.04),and then starts from start frequency

2： The inverter restarts again after speed tracking, which is available for power restored after momentary power failure and restart after fault reset.

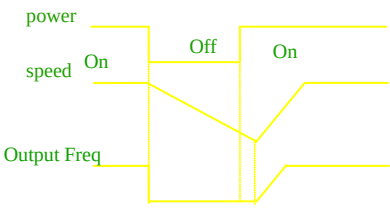


Fig.6-9 Speed tracking restart

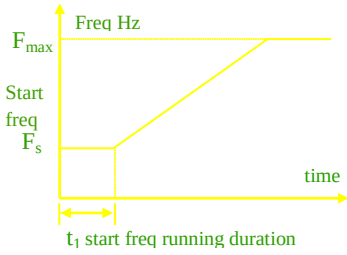


Fig.6-10 Start freq. and running duration

Note:

(1) Start running mode 0: It is suggested to use mode 0 in general applications and when to drive synchronous motor.

(2) Start running mode 1: It is suitable to small inertia loads which have FWD or REV running when there is no motor driven. But not suitable to big inertia loads.

(3) Start running mode 2: It is suitable to restart after momentary power failure and restart during motor free stopping.

P2.01	**Start freq**	**Range: 0.20～10.00Hz**	**0.50 Hz**
P2.02	**Start freq. running duration**	**Range: 0.0～30.0S**	**0.0S**

Start freq. is the initial frequency when inverter starts shown as Fig.6-10 Fs. Start freq. running duration is the duration time for inverter keeping running at start frequency shown as Fig.6-10

Notes:

Start frequency is not restricted by lower limit freq

P2.03	**DC brake current as start**	**Range: 0～15(%)**	**0(%)**

P2.04	DC brake time as start	Range: 0.0～60.0S	0.0S

DC brake current is a percentage relative to the inverter rated current. There is no DC brake as DC brake time is 0.0s.

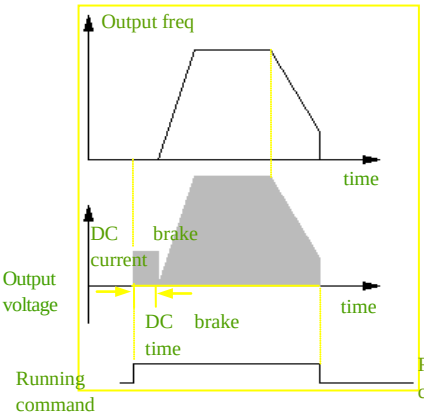


Fig.6-11 start mode 1

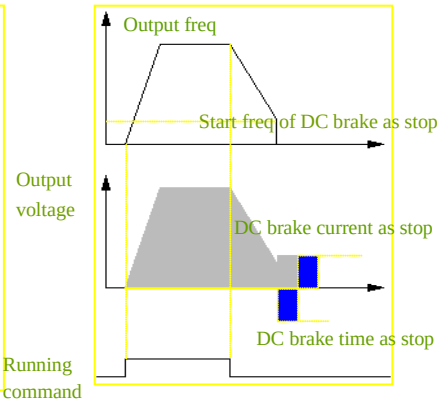


fig.6-12 DC stop and DC brake

P2.05	Stop mode	Range: 0、1、2	0

0: Affteerr receiving stop ccoommmmaanndd,, the inverter decreases the output frequency to 0 in set Dec time.

1: After receiving stop command, the inverter stops output immediately, an d the load goes to stop by mechanical inertia. This is called as free stop.

2: After receiving stop command, the inverter decreases the output frequency in Dec time , when it reaches the start frequency of DC brake, the inverter begins to DC brake。

P2.06	Start freq. of DC brake as stop	Range: 0.0～15.00Hz	3.00Hz
P2.07	DC brake time as stop	Range: 0.0～60.0S	0.0S
P2.08	DC brake current as stop	Range: 0～15（%）	0(%)

DC brake current as stop is a percentage relative to the inverter rated current. There is no DC brake as DC brake time as stop is 0.0s.。

P2.09	DC brake at 0 freq	Range: 0～20	0

P2.09=0：DC brake at 0 freq off

P2.09=1：DC brake at 0 freq on

P2.10	DC brake current at 0 freq	0.0%～20.0%	0．0%

DC brake at 0 freq means inventer ouput DC voltage to brake motor while freq is 0. Users can adjust P2.10 to get larger braking force, but the current will be larger.

6.4 Auxiliary Running Parameter ((P3 Group)

P3.00	Freq. control channel combination	Range: 0～20	0

As P0.01(frequency control channel selection)=8, It can set frequency control channel combination through the above parameter (P3.00) if P0.01（Freq）=8 if，this setting set on frequency combination。

0：VI＋CI

1：VI－CI

2：externalpulse given +V1+ control pannel▲、▼key given

3：externalpulse given +V1+ control pannel▲、▼key given

4：externalpulse given＋CI

5：externalpulse given－CI

6：RS485 given＋VI+control pannel ▲、▼key given

7：RS485 given－VI－control pannel▲、▼key given

8：RS485given＋CI+ control pannel ▲、▼key given

9：RS485given－CI-control pannel ▲、▼key given

10：RS485given＋CI＋externalpulse given

11：RS485given－CI－externalpulse given

12：RS485 given＋VI＋externalpulse given

13：RS485 given－VI－externalpulse given

14：VI＋CI＋control pannel▲、▼key given＋digital given P0.02

15：VI＋CI－control pannel▲、▼key given＋digital given P0.02

16：MAX（VI，CI）

17：MIN（VI，CI）

18：MAX（VI，CI，PLUSE）

19：MIN（VI，CI，PLUSE）

20：VI，CI availability except，VI prior

P3.01	Parameter initialization setting	**Range: EDunit's place 0~2** **LED ten's place 0~2**	00

LED unit's place

0：All parameters are allowed to be revised

1：All parameters are not allowed to be revised except this parameter itself

2：All parameters are not allowed to be revised except P0.02 parameter and this parameter itself.

LED ten's place

0：inaction

1：Factory default reset

2：Clear history fault record

Note：

(1) The factory default setting of this function code parameter is 0, that is all the function code parameter are allowed to be revised。

(2) After factory default reset, each place of this function code recovers to 0 automatically.

P3.02	Parameter copy	Range: 0、1、2	0

0：inaction

1：Parameter upload: upload function code parameter to remote control

2：Parameters download:download function code parameter from remote control

note：This feature is only available for the remote control. Parameters are

automatically restored to 0 after executing upload or download.

P3.03	**Auto energy saving running**	**Range: 0、1**	**0**

0：ination ;　　1：action

When motor is running with light load or no-load, the inverter will detect the load current and adjust output voltage appropriately so as to save energy. This function is mainly used in application with stable load and running speed.

P3.04	**AVR function**	**Range: 0、1、2**	**0**

This is auto voltage regulation function. When inverter input voltage is fluctuating, use this function to keep inverter output voltage stable.

When inverter is decelerating to stop, if AVR function is invalid, the Dec. Time is going to be shorter, but with a higher running current. If AVR is effective, the motor will be decelerating stably with lower running current, but the Dec. Time becomes longer。

0：inaction

1：always action

2：inaction only in deceleration

P3.05	**Slip freq. compensation**	**Range: 0～150(%)**	**0(%)**

This function can regulate the output frequency appropriately according to the load, which can dynamically compensate the slip frequency of asynchronous motor so as to control the speed at a stable value. If use this function in conjunction with auto.torque boost function, It can achieve better low speed torque characteristic, which is shown as Fig.6-13

。

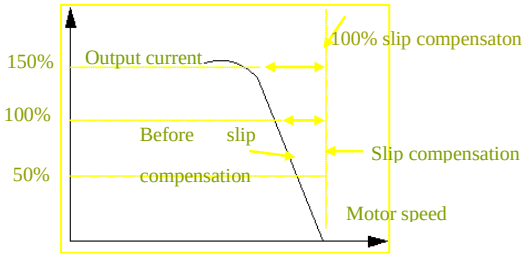


Fig.6-13 slip freq. compensation

P3.06	JOG running freq.	Range: 0.10～50.00Hz	5.00Hz
P3.07	JOG Acc time	Range: 0.1～60.0S	20.0S
P3.08	JOG Dec time	Range: 0.1～60.0S	20.0S

JOG frequency has the highest priority. In any stage, as long as there is a JOG command input, the inverter will switch to JOG frequency running by JOG Acc/Dec time immediately, which is shown as Fig.6-14

JOG Acc time is the time for inverter accelerating from 0 to upper limit freq.

JOG Dec time is the time for inverter decelerating from upper limit freq. to 0.

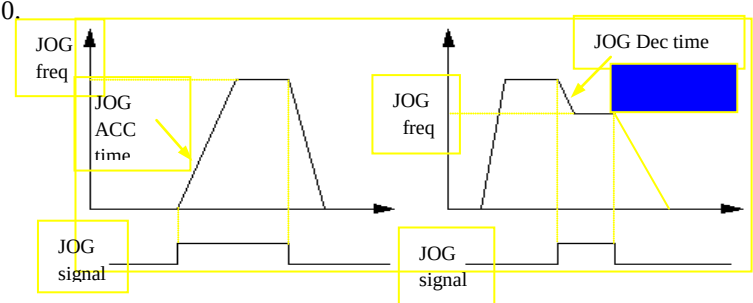


Fig.6-14 JOG running

Note:

(1) JOG running is available in panel control mode, terminal and serial port control mode.

(2) After JOG running command is canceled, the inverter will decelerate by Dec time.

P3.09	Communication configuration	Range: 000～155	0

User can configure the baud rate, data format and communication mode by setting P3.09

LED unit's place (baud rate):

0：1200BPS

1：2400BPS

2：4800BPS

3：9600BPS

4：19200BPS

5：38400BPS

LED ten's place (data format):

0：1－7－2 Format, without check；1-initial place, 7-data place, 2-stop place, without check.

1：1－7－1 Format, odd parity check；1-initial place, 7-data place, 1-stop place, odd parity check.

2：1－7－1 Format, even parity check；1-initial place, 7-data place, 1-stop place, even parity check

3：1－8－2 Format, without check；1-initial place, 8-data place, 2-stop place, without check.

4：1－8－1 Format, odd parity check；1-initial place, 8-data place, 1-stop place, odd parity check

5：1－8－1 Format, even parity check； 1-initial place, 8-data place, 1-stop place, even parity check.

6：1－8－1 Format, even parity check； 1-initial place, 8-data place, 1-stop place, without check.

LED hundred's place (communication mode):

0：MODBUS，ASCII Mode: MODBUS communication protocol, ASCII data transmission

1：MODBUS，RTU Mode: MODBUS communication protocol, RRTU daattaa ttrraanssmiissssiion

Note：

When ASCII mode is selected , please select data format as 0~2, that data place is 7.

When RTU mode is selected , please select data format as 3~5, that data place is 8.。

P3.10	Local adress	Range: 0～248	1

This function is used to mark the address of inverter itself in serial port communication mode.

0 Broadcast address. When the inverter works as a slave, if it receives address command as 0, it means the inverter is receiving broadcast command and unnecessary to respond the host.

248 Host address. When the inverter works as a host, set P3.10=248, the host inverter is able to send broadcast command to other slave inverters so as to achieve multi-machine interaction。

P3.11	Communication overtime detection time	Range: 0.0～1000.0S	0.0S

When serial port communication is failed, if the duration exceeds the set value

of this function, the inverter will conclude that there is a communication failure.

As set value is 0, the inverter will not detecte the serial port communication signal, that this function is invalid.

P3.12	**Local response delay**	**Range: 0～1000ms**	**5ms**

Local response delay is the time from serial port recieving the command from the upper computer and executing the command to responding the upper computer。

P3.13	**Multi-running proportion**	**Range: 0.01～1.00**	**1.00**

This function code is used to set the scale factor of inverter received frequency set command through serial port. The actual inverter running frequency is equal to this scale factor multiplied by received frequency set command through serial port.

In multi-machine interaction running mode, it can use this parameter to set the scale of multi-inverter running frequency, that is defferent running freq.

P3.14	**Acc time2**	**Range: 0.1～6000.0**	**20.0**
P3.15	**Dec time2**	**Range: 0.1～6000.0**	**20.0**
P3.16	**Acc time3**	**Range: 0.1～6000.0**	**20.0**
P3.17	**Dec time3**	**Range: 0.1～6000.0**	**20.0**
P3.18	**Acc time 4**	**Range: 0.1～6000.0**	**20.0**
P3.19	**Dec time 4**	**Range: 0.1～6000.0**	**20.0**
P3.20	**Acc time 5**	**Range: 0.1～6000.0**	**20.0**
P3.21	**Dec time 5**	**Range: 0.1～6000.0**	**20.0**
P3.22	**Acc time 6**	**Range: 0.1～6000.0**	**20.0**
P3.23	**Dec time 6**	**Range: 0.1～6000.0**	**20.0**
P3.24	**Acc time 7**	**Range: 0.1～6000.0**	**20.0**
P3.25	**Dec time 7**	**Range: 0.1～6000.0**	**20.0**

This function can define seven kinds of Acc/Dec time. It can select 1~7 kind of Acc/Dec time during running process by different combination of control terminal

(Please refer to P4.00~P4.05).。

P3.26	**Multi-stage freq.1**	**Range: Lower limit freq.~Upper limit freq.**	**5.00Hz**
P3.27	**Multi-stage freq.2**	**Range: Lower limit freq.~Upper limit freq.**	**10.00Hz**
P3.28	**Multi-stage freq.3**	**Range: Lower limit freq.~Upper limit freq.**	**20.00Hz**
P3.29	**Multi-stage freq.4**	**Range: Lower limit freq.~Upper limit freq.**	**30.00Hz**
P3.30	**Multi-stage freq.5**	**Range: Lower limit freq.~Upper limit freq.**	**40.00Hz**
P3.31	**Multi-stage freq.6**	**Range: Lower limit freq.~Upper limit freq.**	**45.00Hz**
P3.32	**Multi-stage freq.7**	**Range: Lower limit freq.~Upper limit freq.**	**50.00Hz**

These setting frequency can be used in multi-stage speed running mode and PLC simple running mode (please refer to P.00~P4.05 and P8 group).

P3.33	**Jump freq.1**	**Range: 0.00－500.00Hz**	**0.00Hz**
P3.34	**Jump freq.1 range**	**Range: 0.00－30.00Hz**	**0.00Hz**
P3.35	**Jump freq.2**	**Range: 0.00－500.00Hz**	**0.00Hz**
P3.36	**Jump freq.2 range**	**Range: 0.00－30.00Hz**	**0.00Hz**

This function is used for the inverter to avoid the resonance frequency of mechanical load.

The inverter setting frequency is able to do jump running near some frequency point shown as Fig.6-14. It can set 3 jump ranges at most.。

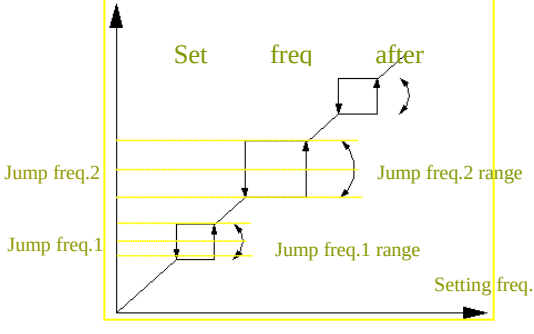


Fig.6-15 Jump frequency and range

P3.37	**Reserved**	**Range: 0000－9999**	**0000**
P3.38	**DC brake current at 0 freq**	**Range: 0.0%～15.0%**	**0.0%**

DC brake at 0 freq means inventer ouput DC voltage to brake motor while freq is 0. Users can adjust P3.38 to get larger braking force, but the current will be larger.。

P3.39	**Set running time**	**Range: 0～65.535Kh**	**0.000K**
P3.40	**Total running time**	**Range：0～65.535Kh**	*****

As total running time reaches set running time, the inverter will output index signal (refer to P4.08~P4.09).

P3.40 function code defines the total running time of inverter from factory delivery to present。

P3.41	**waiting time for restart**	**Range: 00.0～60.0s**	**2.0S**

P3.41 is used for setting waiting time for restart at 0 freq. when restart failed, adjusting the parameter to retart.

P3.42	**output current of restart**	**00.0～150.0%**	**100.0%**

P3.42 Is used to limit the maximum output current of restart for protection.

P3.43	**Displayed parameter selection 3**	**Range: 00～15**	**00**

This function is used for LED displayed parameter when inverter running. 0-15 relate to monitoring parameter b-01 to b-15. For example, output current will displayed on LED when setting P3.43=03. Users can monitor other parameters by pressing ►► key.

P3.44	**Displayed parameter**	**Range: 00～15**	**00**

	selection 4		

This function is used for LED displayed parameter when inverter stoping. 0-15 relate to monitoring parameter b-01 to b-15. For example, output current will displayed on LED when setting P3.44=03. Users can monitor other parameters by pressing ►► key.

P3.45	**Non unit display coefficient**	**Range: 0.1～60.0**	**1.0**

The function is used for proportional relationship of monitoring parameters b-06 and the output frequency

b－06 displayed value=output freq.×P3.45

P3.46	**JOG/REV swtiching**	**Range: 0、1**	**0**

This f is used to select the JOG / REV key switching. Settings are as follows:

0： JOG running mode

1： REV running mode

6.5 Terminal Control Funcction Parameter (P4 Group)

P4.00	**Input terminal X1 function selection**	**Range: 0～30**	**0**
P4.01	**Input terminal X2 function selection**	**Range:0～30**	**0**
P4.02	**Input terminal X3 function selection**	**Range: 0～30**	**0**
P4.03	**Input terminal X4 function selection**	**Range: 0～30**	**0**
P4.04	**Input terminal X5 function selection**	**Range: 0～30**	**0**
P4.05	**Input terminal X6 function selection**	**Range: 0～30**	**0**

P4.06	**Input terminal X7 function selection**	**Range: 0～30**	**0**
P4.07	**Input terminal X8 function selection**	**Range：0～30**	**0**

The multifunctional input terminal X1~X8 provide various function. It can set the value of P4.00~P4.07 to define the function of terminal X1~X8 shown as Table 6-1. Terminal X7 -FWD terminal, X8 -REV terminal.

Table 6-1 Multifunctional input selcetion

content	function	content	function
0	Idle terminal	19	Freq. control channel selection 1
1	Multi-stage speed terminal 1	20	Freq. control channel selection 2
2	Multi-stage speed terminal 2	21	Freq. control channel selection 3
3	Multi-stage speed terminal 3	22	Command switched to terminal
4	External FWD JOG control input	23	Running command control mode selection 1
5	External REV JOG control input	24	Running command control mode selection 2
6	Acc/Dec time terminal 1	25	Swing freq start mode selection
7	Acc/Dec time terminal 2	26	Swing freq running reset
8	Acc/Dec time terminal 3	27	Close loop invalid
9	3-wire control	28	Simple PLC running pause command
10	Free stop input（FRS）	29	PLC invalid
11	External stop command	30	PLC reset in stopping state
12	Stopping DC brake input command DB	31	Freq.switched to CI
13	Inverter running prohibited	32	Counter trigger signal input
14	Freq.increase command(UP)	33	Counter clear input

15	Freq.decrease	34	External interrupt input
16	Acc/Dec prohibited command	35	Pulse freq.input (only valid for X6)
17	External reset input (clear fault)	36	
18	Peripheral equipment fault input (normally open)	37	

Decription of function listed in Table 6-1:

1~3: Multi-stage speed control terminal

It can set 7-stage speed running frequency at most by selecting ON/OFF combination of these 3 control terminals and selecting Acc/Dec time at the same time shown as Table 6-2.

Table 6-2 Multi-stage speed running selection

K_3	K_2	K_1	Freq.setting	Acc/Dec time
OFF	OFF	OFF	Normal running freq.	Acc/Dec time 1
OFF	OFF	ON	Multi-stage freq.1	Acc/Dec time 1
OFF	ON	OFF	Multi-stage freq.2	Acc/Dec time 2
OFF	ON	ON	Multi-stage freq.3	Acc/Dec time 3
ON	OFF	OFF	Multi-stage freq.4	Acc/Dec time 4
ON	OFF	ON	Multi-stage freq.5	Acc/Dec time 5
ON	ON	OFF	Multi-stage freq.6	Acc/Dec time 6
ON	ON	ON	Multi-stage freq.7	Acc/Dec time 7

The above multi-stage frequency can be used in multi-stage speed running mode and simple PLC running mode. Herein take multi-stage speed running for example as follow.

Define control terminal X1, X2, X3 as follow.

P4.00=1, P4.01=2, P4.03=3, that X1, X2, X3 are used to achieve multi-stage speed running shown as Fig.6-18.

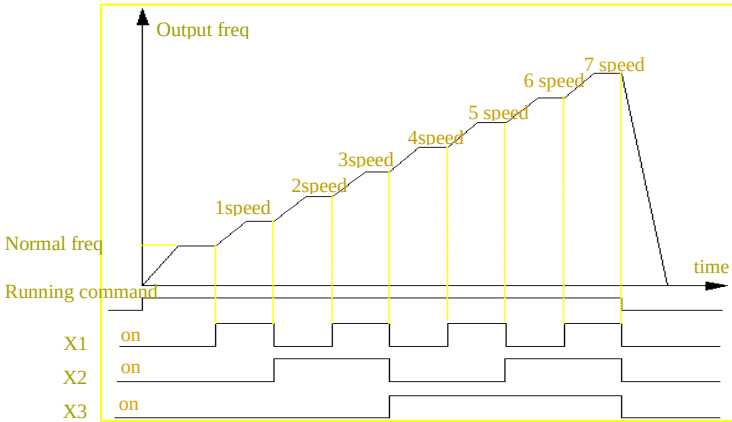


Fig 6-18 multi-stage speed running

Take terminal control mode for example as Fig.6-19, that K7, K8 can control forward or reverse running.

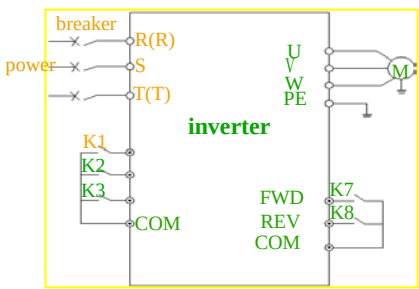


Fig.6 — 19 wiring diagram of multi-stage speed running

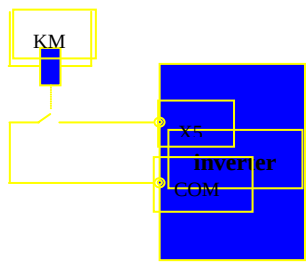


Fig.6-20 peripheral equipment

4~5:External JOG control input JOGP/JOGR.

In terminal control mode(P0.03=1), JOGP is JOG forward running, JOGR is

JOG reverse running. JOG running frequency and JOG running Acc/Dec time is defined by P3.06~P3.08.

6～8： Acc/Dec time terminal selection

Table 6-3 Acc/Dec time terminal selection logical mode

Terminal 3	Terminal 2	Terminal 1	Acc/Dec time slection
OFF	OFF	OFF	Acc time1/Dec time 1
OFF	OFF	ON	Acc time2/Dec time 2
OFF	ON	OFF	Acc time3/Dec time 3
OFF	ON	ON	Acc time4/Dec time 4
ON	OFF	OFF	Acc time5/Dec time 5
ON	OFF	ON	Acc time6/Dec time 6
ON	ON	OFF	Acc time7/Dec time 7

By ON/OFF combination of Acc/Dec time terminal the Acc/Dec time 1~7 can be selected accordingly.

9：3-wire control. Please refer to P4.08.

10： Free stop input (FRS). This function is same as free stop defined by P2.05. But this is controlled by terminal which is convenient for remote control.

11：External stop command. This command is effective in all running command control mode.

12：Stopping DC brake input command DB. Use control terminal to execute DC brake to the motor during stop process in order to achieve motor emergency stop and accurate positioning. Brake start frequency, brake current, and brake time are defined by P2.06~P2.08

13： Inverter running prohibited. When this terminal is effective, the inverter in running state will go to stop, and the inverter in stopping state will be prohibited to start. This function is mainly used in application requiring safety linkage .

14～15： Freq.increase command(UP), Freq.decrease command(DOWN). The frequency increase or decrease is controlled by control terminal. It can take the place of control panel in remote control mode.。

16：Acc/Dec prohibited command. To maintain the motor free from influence of

any input command except stopping command, and keep running at the present speed.

Note: Function invalid at normal Dec stop process

17： External reset input (clear fault). When there is a fault alarm, it can reset the inverter by this terminal. This function is same as ENTER/DATA key in control panel

18：Peripheral equipment fault input(normally open). The peripheral equipment fault can be input by this terminal for the convenience of inverter to monitor theperipheral equipment. The inverter will display‘E-13’, that is peripheral equipment fault alarm, after receiving peripheral equipment fault signal.

19～21：Freq.control channel selection. The freq.control channel can be switchable by the ON/OFF combination of these 3 control terminals shown as Table 6-4. For this function and P0.01 defined function, the later set one is prior to previous one.

Table 6-4 Freq.control channel selection logical mode

Freq. control channel selection terminal 3	Freq. control channel selection terminal 2	Freq. control channel selection terminal 1	frequency control channel selection
OFF	OFF	OFF	Maintaining set Freq.
OFF	OFF	ON	Function code digital given
OFF	ON	OFF	Terminal UP/DOWN given
OFF	ON	ON	Serial port given
ON	OFF	OFF	VI
ON	OFF	ON	CI
ON	ON	OFF	PULSE
ON	ON	ON	Combination given (refer to P3.01)

22： Command switched to terminal. As this function is effective, the running control mode will be switched to terminal control mode.

23～24： Running control mode selection

The running control mode can be switchable by the ON/OFF combination of these 2 control terminals shown as Table 6-5. For this function and P0.03 defined function, the later set one is prior to previous one.

Table6-5 running control mode selection logical mode

Running control mode selection 2	Running control mode selection 1	Running control mode selection
OFF	OFF	Maintaining running control mode
OFF	ON	Control panel control mode
ON	OFF	Terminal control mode
ON	ON	Serial port control mode

25： Swing freq.start mode selection.

In swing frequency manual start mode, the swing frequency running will be effective as this terminal is effective (refer to P9 Group).

26： Swing freq.running reset

In swing frequency running mode, no matter it is in manual or automatically start mode, by closing this terminal it will clear the recorded data of swing frequency running. The swing frequency running will restart by disconnecting this terminal. (refer to P9 Group)

27：Close loop invalid In close loop running state, this function can invalidate the close loop running, and the inverter will switch to lower priority running mode.

Note: only in the closed-loop operation (P7.00 = 1) it can be switched between the closed-loop and low-level operating mode.

28： Simple PLC running pause command

In simple PLC running state, as this function is effective, the PLC running will pause, and the inverter will run at 0 frequency. As this function is invalid, the inverter will automatically execute running speed tracking start and continue PLC running (refer to P8 Group).

29：PLC invalid

In PLC running state, this function can invalidate the PLC running,and the inverter will switch to lower priority running mode.

30： PLC reset in stopping state

In the stopping state of PLC running mode, as this terminal is effective, the inverter will clear the data recorded in stopping state, such as PLC running stage, running time, and running frequency, etc. (refer to P8 Group).

31：Freq.switched to CI

When this function is effective, the frequency control channel will be switched to CI given.

32： Counter trigger signal input

There is a built-in counter in inverter, the max input pulse frequency to pulse input port is 200Hz. It can store memory the present counted data when power failure (refer to P4.21, P4.22).

33： Counter clear input.

Clear the built-in counter to 0.

34： External interrupt input

In the running state, when inverter receives external interrupt signal, it will stop output, and run at zero frequency. After the interrupt signal is cancelled,the inverter will execute automatically the running speed tracking start mode, and continue to run again.

35： Pulse freq.input

Only valid for X4 terminal. This terminal receives pulse signal as frequency given command (refer to P1.11~P1.15).

P4.08	**FWD/REVrunning mode selection**	**Range: 0～4**	**0**

4 control modes:

0：2-wire control mode 1

K2	K1	command
0	0	Stop
0	1	FWD
1	0	REV
1	1	stop

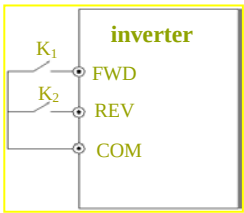


Fig.6-21 2-wire control mode1 1

1：2-wire control mode 2

K2	K1	Command
0	0	Stop
1	0	Stop
0	1	Fwd
1	1	Rev

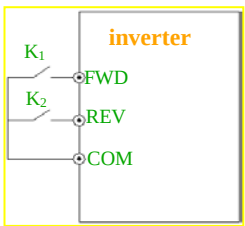


Fig.6-22 2-wire control mode1 2

2：3-wire control mode 1

SB1：stop

SB2：FWD

SB3：REV

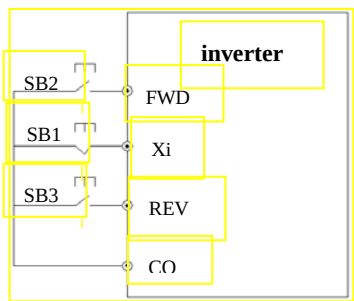


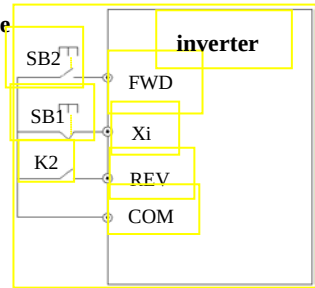
Fig.6-23 2-wire control mode1 1

Xi is one of multifunctional input terminal X1~X6 which should be defined to function 9, that is 3-wire control mode.

3：3-wire control mode

SB1：stop

SB2：run



K2	Derection select
0	FWD
1	REV

Fig.6-24 3-wire control mode 2

Xi is one of multifunctional input terminal X1~X6 which should be defined to function 9, that is 3-wire control mode.

Note: In alarm stopping mode, if the running control mode is selected as terminal control mode and FWD/REV terminal is effective, the inverter will start at once after fault reset.

P4.09	UP/DOWN rate	Range: 0.01～99.99Hz/s	1.00 Hz/s

This function code defines the rate of change of set frequency given by UP/DOWN terminal.

P4.10	2-way open collector output terminal OC 1	Range: 0～22	0
P4.11	2-way open collector output terminal OC 2	Range: 0～22	0
P4.12	Relay output selection	Range: 0～22	0
P4.13	Relay output selection	Range: 0～22	0

OC1 Open collector output terminal，Table 6-6 is for function optional parameters.

Table 6-6 Output terminal function selection

content	function	content	function
0	Inverter is running(RUN)	11	PLC running cycle finish
1	Freq. arrival signal(FAR)	12	Set counts arrival
2	Freq. level detected signal(FDT1)	13	Specified counts arrival
3	reversed	14	Inverter ready for running（RDY）
4	Overload pre-alarm signal（OL）	15	Inverter fault
5	Undervoltage locking（LU）	16	Start freq. running time
6	External faults stopping（EXT）	17	DC brake time when start
7	Output freq. upper limit（FH）	18	DC brake time when stop
8	Output freq. lower limit（FL）	19	Swing freq. upper/lower limit
9	Inverter in 0 speed running	20	Set running time arrival
10	Simple PLC stage running finish	21	Upper pressure alarm signal
22	Lower pressure alarm signal		

The decription of function listed in Table 6-6 as follow.

0： Inverter in running(RUN). In the running state, it outputs index signal.

1： Freq.arrival signal(FAR). Please refer to P4.12.

2： Freq.level detected signal(FDT1). Refer to P4.11~P4.12.

3：reserved

4： Overload pre-alarm signal(OL). As inverter output current exceeds P5.02 defined overload detected level and the time is longer than P5.03 defined overload detected time. It outputs index signal.

5： Undervoltage locking(LU). In the running state, when DC busbar voltage is lower than limited level, the inverter will display ‘E-11’ and outputs index signal.

6： External fault stopping(EXT). When external fault alarm occurs (E-13), it outputs index signal.

7： Output freq.upper limit(FH). When set freq upper limit freq, and running

frequency reaches upper limit freq, it outputs index signal.

8： Output freq.lower limit(FL). When setting freq lower limit freq,and running frequency reaches lower limit frequency , it outputs index signal.

9： Inverter in zero speed running. When the inverter outputs 0 frequency, but still in running state, it outputs index signal.

10： Simple PLC stage running finish. When present simple PLC stage finishes, it outputs index signal.(single pulse signal, width is 500ms).

11: A PLC running cycle finish. When a simple PLC running cycle finishes,it outputs index signal.(single pulse signal, width is 500ms).

12： Set counts arrival.

13： Specified counts arrival. (refer to P4.21~P4.22)

14： Inverter ready for running(RDY). When this signal outputs, it means the inverter busbar voltage is normal, and the inverter running prohibited terminal is invalid, that inverter can start.

15： Inverter fault. When fault occurs in the running state, it outputs index signal.。

16： Start freq.running time .

17： DC brake time when start.

18： DC brake time when stop.

19： Swing freq.upper/lower limit. In swing frequency running mode, if the fluctuation range of swing frequency calculated according to center freq. exceeds upper limit freq.P0.19 or below lower limit freq.P0.20, it outputs index signal.

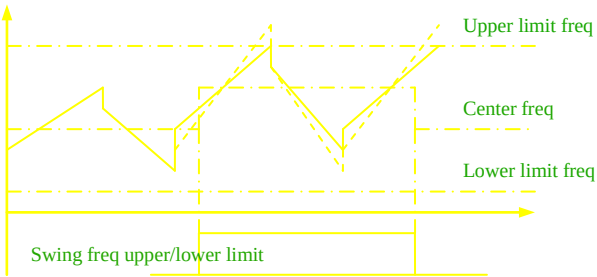


Fig.6-25 swing freq. upper/lower limit

20： Set running time arrival. When inverter total running time (P3.40) reaches set running time (P3.39), it outputs index signal.

21: upper pressure alarm signal. On closed-loop control, Inverter output alarm signal when the pipeline pressure is greater than the upper limit of pressure.

22: Lower pressure alarm signal. On closed-loop control, Inverter output alarm signal when the pipeline pressure is lower than the lower limit of pressure.

P4.14	**Freq arrival detection range(FAR)**	**Range: 0.00～50.00Hz**	**5.00Hz**

This function is a complement to function 1 listed in Table 6-6. When inverter output frequency is in the "+ -" detection range of set frequency, it outputs pulse signal shown as Fig.6-25.

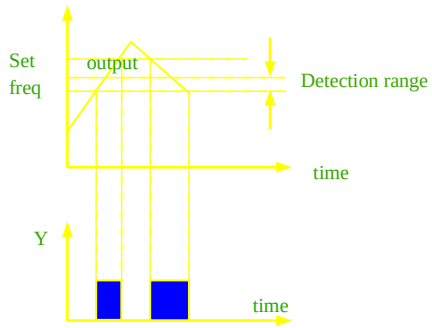
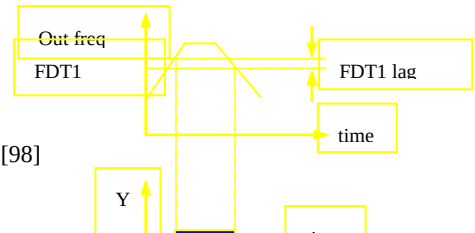


Fig.6-26 Freq. arrival detection range

P4.15	**FDT1（freq. level）**	**Range: 0.00～upper limit freq.**	**10.00Hz**
P4.16	**FDT1 lag**	**Range: 0.00～50.00Hz**	**1.00Hz**

P4.13~P4.14 are the complement to function 2 listed in Table 6-6. P4.15~P4.16 are the complement



to function 3 listed in Table 6-6.
Both are same in usage. For example,
when output frequency exceeds a
certain set frequency (FDT1), it outputs
index signal until output frequency
decreasing to a certain frequency
lower than FDT1 (FDT1-FDT1 lag) shown as Fig.6-28

P4.17	**Analog output(AO1)selection**	**Range: 0～7**	**0**
P4.18	**Analog output(AO1)gain**	**Range: 0.50～2.00**	**1.00**
P4.19	**Analog output (AO2) selection**	**Range: 0～7**	**0**
P4.20	**Analog output (AO2) gain**	**Range: 0.50～2.00**	**1.00**

Table 6-7 Output terminal indication

content	**function**	**Indication range**
0	Output freq.	0~limit freq
1	Output current	0－2×rated current
2	Output voltage	0－1.2×motor rated voltage
3	Bus bar voltage	0－800V
4	PID given	0~10V
5	PID feedback	0~10V
6	VI	0~10V
7	CI	0~10V/4~20mA
Ten's content	**function**	**description**
0	0～10V	Output voltage 0～10V
1	0～20mA	Output current 0～20mA，AO1jumper to 1

2	4～20mA	Output current 4～20mA ， AO1 jumper to 1

As to AO analog output, if user wants to change measuring range or adjust meter tolerance, it can be achieved by regulating the output gain.

P4.21	**DO output terminal function selection**	**Range: 0～7**	**0**

Please refer to Table 6-7.

P4.22	**DO max pulse output freq**	**Range: 0.1～20.0（Max 20K）**	**10.0K**

P4.23	**Set counts given**	**Range: P4.20～9999**	**0**
P4.24	**Specified counts given**	**Range: 0～P4.19**	**0**

P4.21,P4.22 are the complement to function 12,13 listed in Table 6-6.

Set counts given: It refers to when how many pulse signals input from Xi (count trigger signal input function terminal), OC (2-way open collector output terminal) or relay outputs an index signal.

When Xi inputs the 8th pulse signal, OC outputs an index signal, that is P4.21=8, shown as Fig.6-27.

Specified counts given: It refers to when how many pulse signals input from Xi, OC or relay outputs an index signal, until set counts arrival.

When Xi inputs the 5th pulse signal, relay outputs an index signal, until set counts 8 arrival, that is P4.22=5, shown as Fig.6-27. When specified counts bigger than set counts, specified counts invalid.。

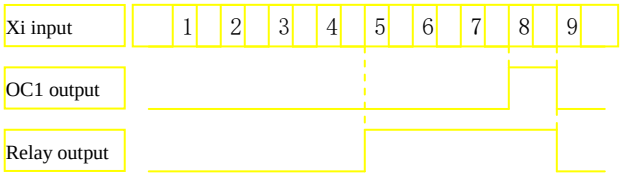


Fig.6—28 set counts given and specified counts given

P4.25	**Overload pre-alarm detection level**	**Range: 20—200(%)**	**130(%)**
P4.26	**Overload pre-alarm delay time**	**Range: 0.0—20.0S**	**5.0S**

If output current exceeds continously current detection level set by P4.23 (the actual detection level current = P4.23 X inverter rated current), after the delay time set by P4.24, the open collector outputs valid signal shown as Fig. 6-28 (refer to P4.11).

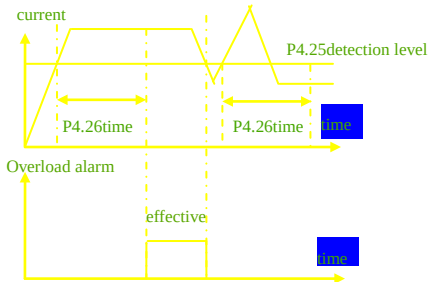


Fig 6-29 overload alarm

6.6 Protection Function Parameter (P5 Group))

P5.00	**Motor overload protection mode selection**	**Range: 0、1**	**0**

This parameter defines the inverter protection mode in the case of overload, overcurrent.

0： Stop outputting: In the case of overload, overcurrent, the inverter will stop outputting at once, and the motor will go to free stopping

1： Inaction: Without overload protection to load motor, please use this function in caution.

P5.01	Motor overload protection coefficient	Range: 20(%)－120(%)	100(%)

This parameter is used for setting sensitivity of thermal relay protection to load motor. When motor output current doesn't match inverter rated current, by setting this parameter it could get correct protection to motor, shown as Fig.6-30.

$$[P5.01]=\frac{\text{Motor rated output current}}{\text{Inverter rated output current}}\times 100$$

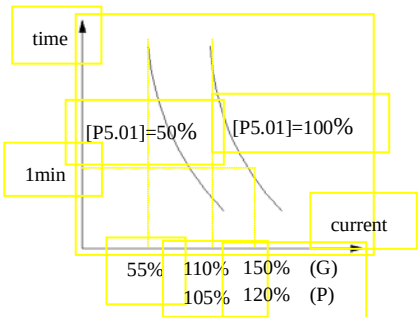


Fig. 6-30 Thermal relay protection

Note: When one inverter drives multi-motor in linkage running, the thermal relay protection will be out of action. Please install thermal relay to each motor input terminal as to protect the motor effectively.

P5.02	Overvoltage stall selection	Range: 0、1	1
P5.03	Overvoltage stall point	Range: 380V：120－150(%) 220V：110～130(%)	140(%) 120(%)

0：prohibited

1：allowed

0：prohibited

1：allowed

In inverter Dec running process, because of the effection of load inertia, the actual Dec rate of motor speed may be lower than output frequency Dec rate. At this moment the motor will feed back

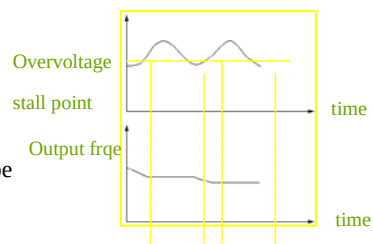


Fig.6-31 overvoltagestall

electrical energy to inverter which will
cause the busbar voltage rising. If don't take measures, the overvoltage protection will be triggered

In the inverter Dec running process, the overvoltage stall protection function will detect the burbar voltage and compare it with overvoltage stall point defined by P5.03 (relative to standard busbar voltage), if it exceeds overvoltage stall point, the inverter will stop decreasing output frequency. After detecting busbar voltage lower than overvoltage stall point again, the Dec process will restart, shown as Fig.6-30.

P5.04	**Auto current limit level**	**Range: 110～200(%)**	**150(%)**
P5.05	**Freq. drop rate current limit**	**Range: 0.00～99.99Hz / S**	**10.00Hz/S**
P5.06	**Auto current limit mode selection**	**Range: 0、1**	**1**

Auto current limit function is to auto limit the load current not to exceed auto current limit level(P5.04) by real time monitoring the load current in order to prevent fault trip caused by overcurrent. It is suitable to some applications with bigger inertia or load change in intensity.

Function code P5.04 defines the current threshold value of auto current limit action, the set range is a percentage to inverter rated current. Function code P5.05 defines regulating rate to output frequency during auto current limit action.

If freq.drop rate (P5.05) during current limit is too small to get rid of auto current limit state, it may finally cause load fault. If freq.drop rate is too big to intensify frequency regulating range, it may cause inverter overvoltage protection.

Auto current limit function is always valid during Acc/Dec state. Auto current limit mode selection (P5.06) defines whether auto current limit function is valid in constant speed running state.

P5.06=0 Auto current limit invalid in constant speed running

P5.06=1 Auto current limit valid in constant speed running

Auto current limit function is not suitable to constant speed running requiring stable ouput frequency, because the output frequency may changes during auto current limit action.

P5.07	**Restart setting after power failure**	**Range: 0、1**	**0**
P5.08	**Restart waiting time after power failure**	**Range: 0.0～10.0S**	**0.5S**

P5.07 = 0，Restart after momentary power failure inaction

P5.07 = 1，Restart after momentary power failure inaction

If there occurs momentary power failure (LED displays 'E-11') in inverter running state, when power comes back, the inverter will automatically execute tracking speed restart mode after waiting for time set by P5.08. During the waiting time, even there is a runncommand inputting, the inverter will not restart. If stopping command is input at that time, the inverter will cancell tracking speed restart.

P5.09	**Fault self-recovery times**	**Range: 0～10**	**0**
P5.10	**Self-recovery interval time**	**Range: 0.5～20.0S**	**5.0S**

During inverter running, fault may occurs accidentally and inverter ouput may stop due to load fluctuation. At the moment, user may use fault self-recovery function in order not to stop running of equipment driven by inverter. In the process of self-recovery, the inverter will execute tracking speed restart mode. If the inverter fails to restart successfully in set times defined by P5.10, it will execute fault protection and stop output.

Note：

(1) This function is used on condition that the inverter has no substantial fault and self-recovery function is allowed by equipment.

(2) This function is invalid to fault protection due to overload or overheat.

P5.11	**Output missing phase prtection**	**Range: 0、1**	**0**

0: Inaction

1: Action

Note:

U phase missing protection, displays E-26

V phase missing protection, displays E-27

W phase missing protection, displays E-28

6.7 Fault Record FFuunnccttiioonn Parameter (P6 Group)

P6.00	**Last fault record**	**Range: 0~23**	**0**
P6.07	**Last 2 fault record**	**Range: 0~23**	**0**
P6.08	**Last 3 fault record**	**Range: 0~23**	**0**
P6.09	**Last 4 fault record**	**Range: 0~23**	**0**
P6.10	**Last 5 fault record**	**Range: 0~23**	**0**
P6.11	**Last 6 fault record**	**Range: 0~23**	**0**

0: No fault

1～17：E-01~E-17 fault, refer to Chapter 7.

P6.01	**Output freq. in last fault**	**Range: 0 ～ upper limit freq**	**0**
P6.02	**set freq. in last fault**	**Range: 0 ～ upper limit freq**	**0**
P6.03	**Output current in last fault**	**Range: 0～999.9A**	**0**
P6.04	**Output voltage in last fault**	**Range: 0～999V**	**0**
P6.05	**DC busbar voltage in last fault**	**Range: 0～800V**	**0**
P6.06	**Module temp. in last fault**	**Range: 0～100**	**0**

6.8 Close Loop RunningControl Function parameter (P7-Z Group)

Analog feedback control system:

Input pressure given value by VI and input 4~20mA feedback value of pressure sensor by CI, constitute an analog feedback control system through built-in PI adjuster shown as Fig.6-32

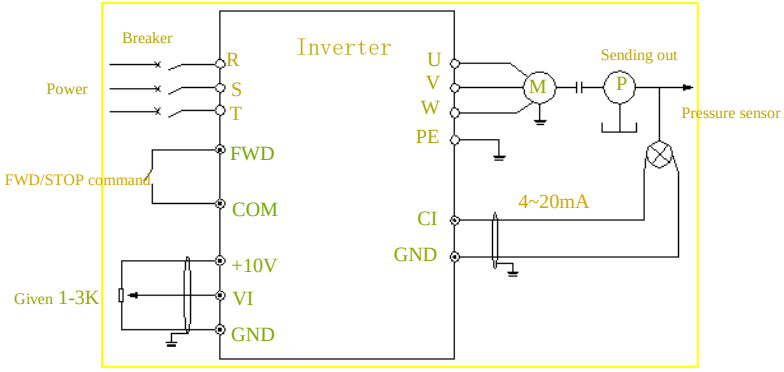


Fig.6-32 built-in PI analog feedback control system

P7.00	Close loop running control selection	Range：0、1	0

0：Invalid

1：Valid

P7.01	Close loop given channel selection	Range：0、1、2	0

0: Digital given

1: VI analog 0~10V voltage given。

2: CI analog given. 0~10V voltage given or 4~20mA current given. To speed close loop, analog given 10V corresponding the rotate speed of maxoutput frequency.

P7.02	Feedback channel selection	Range：0~6	0

0: VI analog 0~10V input voltage

1: CI analog0~10V input voltage

2：VI +CI

3：VI - CI

4：Min｛VI、CI｝

5：Max｛VI、CI｝

6：CI analog 4－20mA input voltage. System board JP3 jumper to jump to the " I " side, so as to select 4 ～ 20mA current feedback input.

P7.03	Given channel filtering time constant	Range：0.01~50.00S	0.50S

P7.04	Feedback channel filtering time constant	**Range：0.01~50.00S**	**0.50S**

External to a given and feedback channels are often superimposed on the interference, by setting the P7.03 and P7.04 filter time constant on the channel filter, filter the longer the anti-interference ability is stronger, but the response is slow. Filter time shorter response more quickly, but the anti-interference ability is weak.

P7.05	Given value digital setting	**Rang：0.001－20.000Mpa**	**0.00Mpa**

As P7.01=0, P7.05 defined value is used as close loop control system given value,that user can change system given value by revising P7.05 when using control panel or serial port to control close loop system

P7.06	**Feedback signal characteristics**	**0：Positive characteristic** **1：Negative characteristic**	**0**

The parameters used to define the feedback signal and the preset relationship between signal:

0：Positive characteristic:Said feedback signal corresponding to maximum capacity maximum.

1：Negative characteristic: Said feedback signal corresponding to maximum quantity minimum.

P7.07	**Feedback channel gain**	**Range：0.01~10.00**	**0**

As the feedback channel and the channel signal level is not consistent, with the parameters of the feedback channel signal gain adjustment.

P7.08	**Lower pressure limit**	**Range：0.001~P7.09**	**0.001**
P7.09	**Upper pressure limit**	**Range：P7.08~P7.27**	**1.000**

This parameter is used to set upper and lower limit pressure, when the set pressure is greater than the P7.09 value, the maximum set pressure value for P7.09, when the set pressure is less than the value of P7.08, set the minimum pressure for the P7.08 value.

P7.10	**PID controller structure**	**Range：0，1，2，3**	**1**

This parameter is used to select the built-in PID controller structure.

0：Proportional control；

1：Integral control

2：Proportion, integral control；

3：Proportion, integral, differential control

P7.11	**Proportional gain(KP)**	**Range：0.00~5.00**	**0.50**
P7.12	**Integral time constant**	**Range：0.1~100.0 秒**	**10.0**
P7.13	**Differential gain**	**Range：0.0－5.0**	**0.0**

Built-in PID controller parameters, should according to the actual demand and system adjustment。

P7.14	**Sampling period**	**Range：0.01~1.00 秒**	**0.10**

Feedback value sampling period。

P7.15	**Deviation limit**	**Range：0－20(%)**	**0(%)**

For loop setpoint maximum allowable deviation, as shown in figure 6-37, when the amount of feedback in this range, the PI regulator stop adjustment. This function is reasonable use contribute to the coordination of system output precision and stability of the contradiction between.

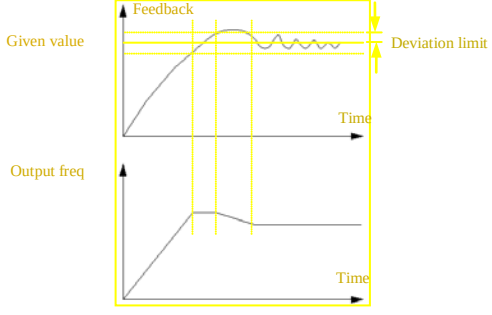


Fig.6-33 Deviation limit

P7.16	**PID feedback disconnection detection threshold**	**Range：0.0~20.0%**	**0.0%**
P7.17	**PID feedback disconnected action selection**	**Range：0~3**	**0**
P7.18	**PID feedback disconnection**	**Range：0.01~5.00**	**1.00**

	action time delay		

As the PID feedback value below P7.16 set detection threshold, the accumulated delay time P7.18 seconds later, it is judged to feedback disconnected. Feedback after the break action by the parameter P7.17 selection.

0：Stop

1：According to the P0.02 setting frequency operation

2：According to upper limit frequency operation

3：According to upper limit frequency half running

P7.19	**Wake up pressure level.**	**Range：0.001~P7.20**	**0.001**

This parameter defines the system from a sleep state to enter the working state of the pressure limit.

As the pipeline pressure is smaller than the set value, illustrate the tap water pressure to reduce or increase in the water content, frequency conversion water supply system automatically from the dormant state to state.

P7.20	**Sleep pressure level**	**Range：P7.19~P7.27**	**1.000**

This parameter defines the system enters a sleep state stress limit value.

As the pipeline pressure is greater than the set value, and the frequency of water supply systems have been adjusted to the sleep frequency operation, descriptions of actual water decrease sharply or tap water pressure increases, the frequency of water supply system to automatically enter a state of dormancy, stop wait wake.

As the water supply system to reach the awake and sleep condition, enter the awakening and sleep latency by the parameter P7.21 and P7.23 to determine.

P7.21	**Sleep level continuous time**	**Range：0~250S**	**10S**

The parameter setting in sleep, pipe network pressure in sleep pressure level maintained in continuous time.

P7.22	**Sleep frequency**	**Range：0.00~400.0HZ**	**20.00HZ**

The parameter setting in the sleep state before the minimum operating frequency converter.

P7.23	**Sleep frequency continuous time**	**Range：0~250S**	**10S**

The parameter setting in sleep, sleep frequency inverter in need of continuous running time.

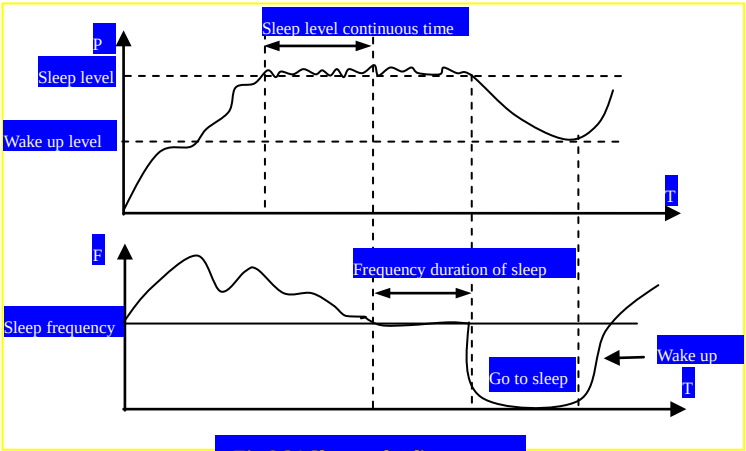


Fig.6-34 Sleep wake diagram

P7.24	**Alarm low limit pressure**	**Range：0.001~P7.25**	**0.001**
P7.25	**Alarm up limit pressure**	**Range：P7.24~P7.27**	**1.000**

As the pressure of a pipe network under lower pressure, and the inverter frequency reaches the set upper limit frequency of or all the pump frequency operation, indicates that the pipeline under pressure, frequency converter can output alarm signal. P4.10 or P4.11 is set to 21, then the maximum pressure alarm

As the pipeline pressure is greater than the upper limit of pressure, and the inverter frequency reaches the set lower limit of frequency, indicates that the pipeline pressure, frequency converter can output alarm signal. This function can be used to determine the pipeline blocking. P4.10 or P4.11 is set to 22, is the output of lower pressure alarm

P7.26	**Constant pressure water supply mode**	**Range：0 — 4**	**0**

0：Choosing not to constant pressure water supply mode.

1：One for one water supply mode（Selection of the constant pressure water supply board）。

2：A two water supply mode（Selection of the constant pressure water supply board）。

3：A three water supply mode（Selection of the constant pressure water supply board）。

4：A four water supply mode（Selection of the constant pressure water supply board）。

P7.27	Remote pressure gauge range	Range：0.001—20.00Mpa	1.000

This parameter and the actual use of gauge range equal, corresponding to 10V or 20mA.

P7.28	Multi pump operation mode	Range：0 、1	0
P7.29	Rotation in timed intervals	Range：0.5—100.0h	5.0

Multi pump operation mode for each pump capacity the same system。

0：Fixed sequence switch: According to the detected pressure changes at a fixed switching sequence plus or minus pump pump. General pump start from 0

1：Timing of the rotation:This way is actually at a certain time after redefine each pump number, to ensure that each pump can get equal chance to run and the time, in order to prevent a portion of the pump for a long rest and rust. Timing of operation time by P7.29 parameter definition.

P7.30	Pump switching judgment time	Range：0.1 — 1000.0 Two	300.0S

This parameter is used to set the output frequency of the inverter reaches the upper limit frequency to increase the pump and the output frequency of the inverter to limit to reduce the pump need stability judgement time. The set of parameters is too short to cause the system pressure shocks, but the pressure response more quickly.

P7.31	Electromagnetic	Range：0.1 — 10.0 Two	0.5S

	switching delay time		

The parameters used to define system from frequency to frequency or variable frequency to the frequency switching from electromagnetic switch delay time. In order to prevent the electromagnetic switch delay and the inverter and the output end of the power supply circuit.

P7.32	**PID control of positive and negative role and feedback pressure error polarity**	**Range：00—11**	**00**
P7.33	**Feedback error of pressure adjustment value**	**Range：0.001—20.00Mpa**	**0.000Mpa**

Unit：

0：PID control function。

1：PID control reaction。

Ten：

0：Feedback pressure less than the actual pressure

1：Feedback pressure is greater than the actual pressure

As the PID is stable, found the set pressure and actual pipeline pressure deviation, can be adjusted by P7.32 and P7.33 to eliminate the error, when the actual pipeline pressure is greater than set pressure, P7.3 ten bit set to " 1 ", and the P7.33= actual pressure setting pressure, when the actual pipeline pressure is greater than set pressure, P7.33 ten bit set to " 0 ", and the P7.33= set pressure - the actual pressure.。

P7.34	**Closed loop of preset frequency**	**Range：0－Freq Max**	**0.00Hz**
P7.35	**Closed loop of preset frequency holding time**	**Range：0.0－100.0S**	**0.0S**

The function code can make the closed-loop regulation quickly into the stable stage. Closed loop operation after starting, acceleration time frequency according to the preset frequency speed closed loop P7.34, and in the frequency of continuous operation for a

period of time after P7.35, only in accordance with the closed-loop operation.

6.9 Injection molding machine parameter (P7-Z Group)

P7.00	Injection machine parameter selection	Range：0、1	0

0：Injection molding machine parameter invalid

1：Injection molding machine parameter valid

P7.01	Injection molding machine flow pressure signal detection	Range：0、1、2	0

0: Close

1: Power-down save

2: The power-down does not save

The features used for the injection molding machine flow pressure signal maximum and minimum automatic detection, convenient for users to use. During shutdown set the function, and then start the injection molding machine cycle to run 3 times, then the injection molding machine input to the inverter flow pressure signal of the maximum and minimum automatic writing corresponding to the function code, wherein the channel 1I/1V maximum and minimum input into the P7.05 and P7.07 channel 2I/2V function code, the maximum and minimum input write to P7.09 and P7.11 function code. If you choose the power-off memory function, then the frequency converter to power, automatic detection of the value is still stored in corresponding to the function code, if you choose not to save power off, then again after power inverter, corresponding to the function code for automatic detection of recovery before setting value.

P7.02	Selection combining	Range：0、1、2、3	0

0： channel 1I/1V set frequency

1： channel 2I/2V set frequency

2：1I/1V and 2I/2V Combination set frequency

3：1I/1V and 2I/2V maximum set frequency

When P7.03=2, 11I/1V and 2I/2V combination set frequency，Set the frequency formula：

Set Frequency＝Channel 1I/1V separate set frequency×P7.03+ Channel 2I/2V separate set frequency×P7.04。

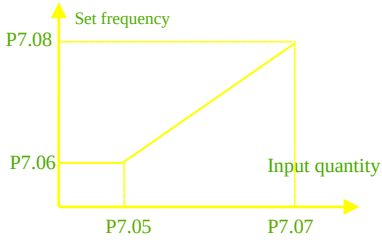


Fig. 6-35 Inflection point invalid when the frequency setting of the 1

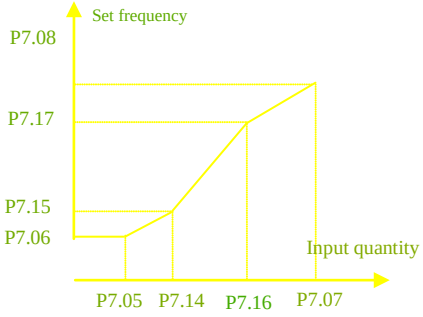


Fig. 6-36 Inflection point valid when the frequency setting of the 1

P7.03	External input 1I/1V power coefficient	**Range：0.01－1.00**	**0.50**
P7.04	External input 2I/2V power coefficient	**Range：0.01－1.00**	**0.50**

When the parameters of P7.02 = 2, namely the selection of channel 1I/1V and 2I/2V combination set frequency:

Set Frequency＝Channel 1I/1V separate set frequency×P7.03＋Channel 2I/2V separate set frequency×P7.04

P7.05	**1I/1V minimum input**	**Range：0.00－1.00**	**0.10**
P7.06	**1I/1V minimum input corresponding to a frequency**	**Range：0.00－Upper limit frequency**	**0.00Hz**
P7.07	**1I/1V maximum input**	**Range：0.00－1.00**	**1.00**
P7.08	**Maximum 1I/1V input corresponding to a frequency**	**Range：0.00－Upper limit frequency**	**50.00Hz**

When the P7.13 parameter is set to 0, which is set to the inflection point is invalid,

inverter frequency setting of the parameters P7.05～P7.08 determined entirely by, as shown in figure 6-35. When the P7.13 parameter is set to 1, the inflection point Validly, this time set frequency as shown in figure 6-36.

P7.09	**2I/2V minimum input**	**Range：0.00－1.00**	**0.10**
P7.10	**2I/2V minimum input corresponding to a frequency**	**Range：0.00－Upper limit frequency**	**0.00Hz**
P7.11	**2I/2V maximum input**	**Range：0.00－1.00**	**1.00**
P7.12	**2I/2V maximum input corresponding to a frequency**	**Range：0.00－Upper limit frequency**	**50.00Hz**

When the P7.13 parameter is set to 0, which is set to the inflection point is invalid, inverter frequency setting of the parameters P7.09～P7.12 determined entirely by, as shown in figure 6-37. When the P7.13 parameter is set to 1, the inflection point Validly,The frequency setting as shown in figure 6-38.

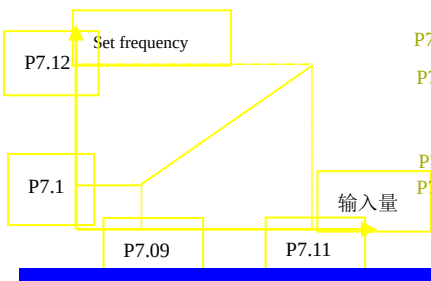


Fig. 6-37 Inflection point invalid when the frequency setting of the 2

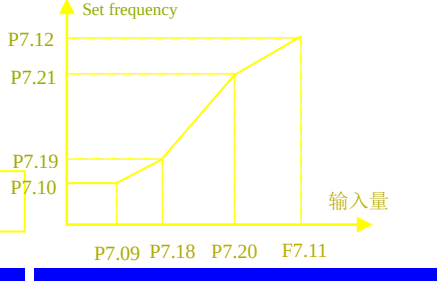


Fig. 6-38 Inflection point valid when the frequency setting of the 2

P7.13	**Inflection point set**	**Range：0、1**	**0**

0： Inflection point invalid

1： Inflection point Valid

P7.14	**1I/1V intermediate point current / voltage 1**	**Range：P7.05～P7.16**	**0.10**
P7.15	**1I/1V intermediate point current / voltage 1 corresponding frequency**	**Range：P7.06～P7.17**	**0.00Hz**
P7.16	**1I/1V intermediate point current / voltage 2**	**Range：P7.14～P7.07**	**0.10**
P7.17	**1I/1V intermediate point current / voltage 2 corresponding frequency**	**Range：P7.15～P7.08**	**0.00Hz**
P7.18	**2I/2V intermediate point current / voltage 1**	**Range：P7.09～P7.20**	**0.10**
P7.19	**2I/2V intermediate point current / voltage 1 corresponding frequency**	**Range：P7.10～P7.21**	**0.00Hz**
P7.20	**2I/2V intermediate point current / voltage 2**	**Range：P7.18～P7.11**	**0.10**
P7.21	**2I/2V intermediate point current / voltage 2 corresponding frequency**	**Range：P7.19～P7.12**	**0.00Hz**

1I/1V and 2I/2V two channels each inflection point definition refer to Fig 6-36 and Fig 6-38.

P7.22	**Injection molding machine channel analog filter time constant**	**Range：0.01～30.00s**	**0.20s**

Injection molding machine pressure flow channels 1I/1V and 2I/2V external analog channel frequency setting, converter internal to the sampling value filter time constant. When the terminal is longer or serious interference, leading to a set frequency instability of the time, can be increased through the filter time constant improvement. Filtering time anti-interference ability is stronger, but the response to slow; filtering time is short and fast response, but the anti-interference ability is weak.

6.10 PLC Running Parameter (P8 Group)

Simple PLC function is a multi-stage speed generator. The inverter can auto change frequency and running direction in set running time to satisfy the

technics command shown as Fig.6-39.

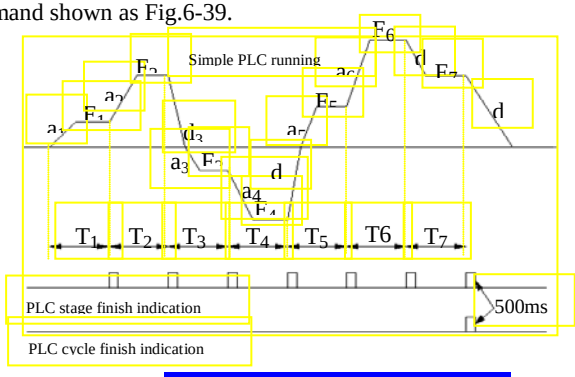


Fig.6-39 simple PLC running

a1~a7, d1~d7 are Acc and Dec time in each stage shown as Fig.6-39, which are defined by Acc/Dec time parameter P0.17,P0.18 and P3.14~P3.25.

F1~F7, T1~T7 are running frequency and running time which are defined by function code P8.01~P8.14.

P8.00	PLC running mode selection	Range: LED unit: 0~3; ten: 0,1; hundred: 0,1; thousand:0,1	0000

LED unit's place: PLC running mode selection

0：0:Inaction

1:Stop after single cycle

The inverter will stop automatically after one cycle. It will restart after receiving a new running command shown as Fig.6-40.

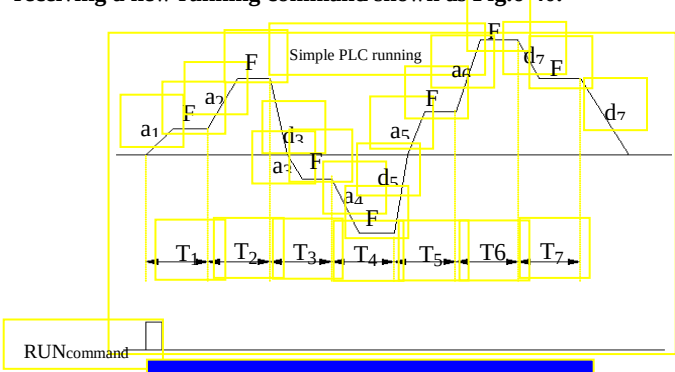


Fig.6-40 PLC stop after single cycle

2：Running at final frequency after single cycle:

The inverter will keep running at the frequency and direction of final stage after one cycle.It will stop in set dec time after receiving stopping command shown as Fig.6-41

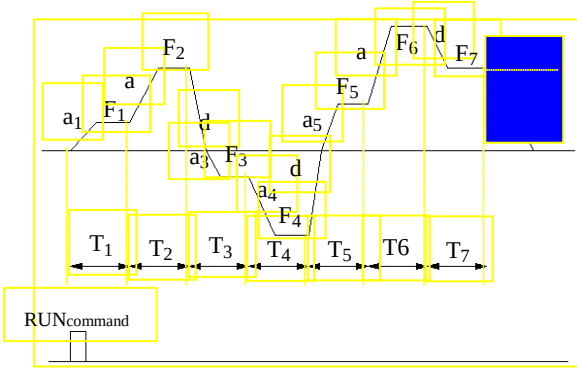


Fig.6-41PLC running at final frequency

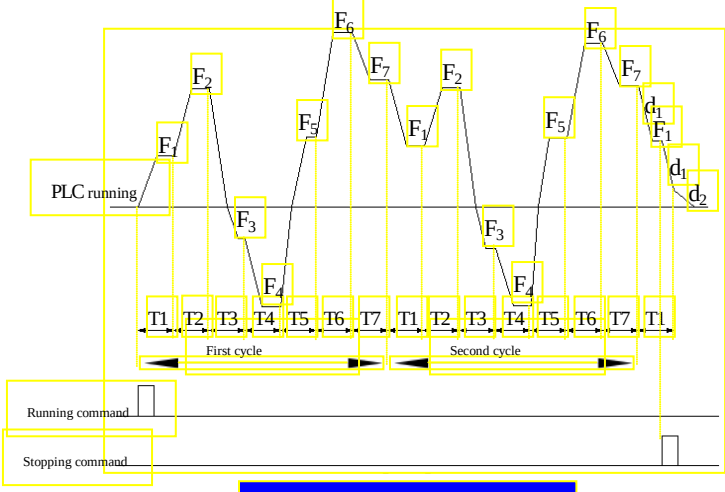


Fig.6-42 PLC continuous cycle

3：Continuous cycle

The inverter automatically starts a new cycle after one cycle finish until receiving stopping command shown as Fig.6-43.

LED ten's place: PLC restart mode selection

0： Restart from the first stage after stop caused by stopping command, fault or power failure.

1: Restart from the freq. of break stage. After stop caused by stopping command or fault, the inverter will record the running time completed of estarts from break stage and runs at set freq.of break stage in rest time of break stage shown as Fig.6-43.

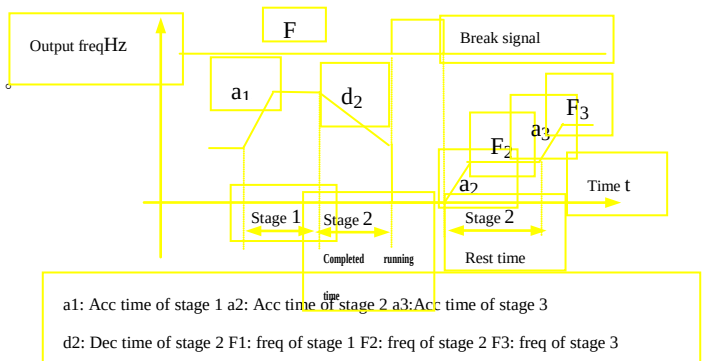


Fig.6-43 PLC restart mode 1

LED hundred's place:PLC state parameter save mode selection

0: No save. Inverter don't save PLC running state after power failure and restart from the first stage.

1: Save. Inverter saves PLC running state after power failure, including running frequency and running time of break stage.

LED thousand's place:PLC running time unit

0: Second

1: Minute

The unit only run on PLC stage time definition Validly, PLC operation during deceleration time unit selection is determined by P0.16.

Note:

(1) PLC for a certain period of time is set to 0, the invalid.

(2) Through the terminal, PLC process can be suspended, failure, operation control, refer to group P4 terminal related functional parameter group.

P8.01	**Stage 1 setting**	**Range：000－621**	**000**
P8.02	**Stage 1 running time**	**Range：0.1－6000.0**	**10.0**
P8.03	**Stage 2 setting**	**Range：000－621**	**000**
P8.04	**Stage 2 running time**	**Range：0.1－6000.0**	**10.0**
P8.05	**Stage 3 setting**	**Range：000－621**	**000**
P8.06	**Stage 3 running time**	**Range：0.1－6000.0**	**10.0**
P8.07	**Stage 4 setting**	**Range：000－621**	**000**
P8.08	**Stage 4 running time**	**Range：0.1－6000.0**	**10.0**
P8.09	**Stage 5 setting**	**Range：000－621**	**000**
P8.10	**Stage 5 running time**	**Range：0.1－6000.0**	**10.0**
P8.11	**Stage 6 setting**	**Range：000－621**	**000**
P8.12	**Stage 6 running time**	**Range：0.1－6000.0**	**10.0**
P8.13	**Stage 7 setting**	**Range：000－621**	**000**
P8.14	**Stage 7 running time**	**Range：0.1－6000.0**	**10.0**

Function code P8.01~P8.14 are used to define PLC running frequency, direction,

and Acc/Dec time by LED unit's, ten's, hundred's place as follow.

LED unit's place: frequency setting

0: Multi-stage frequency i (i=1~7) defined by P3.26-P3.32

1: Freq.defined by P0.01 function code

LED ten's place: running direction selection

0: Forward

1: Reverse

2: Controled by running command**.**

LED hundred's place: Acc/Dec time selection

0: Acc/Dec time 1

1: Acc/Dec time 2

2: Acc/Dec time 3

3: Acc/Dec time 4

4: Acc/Dec time 5

5: Acc/Dec time 6

6: Acc/Dec time 7

6.11 Swing Frequency Function Parameter (PP99 Group)

Swing frequency running is used in textile, chemical fiber industry, etc.,and in application which needs traverse drive and winding. The typical application is shown as Fig.6-45.

The swing frequency process is normally as follow:

Firstly it accelerates to preset swing freq (P9.02)in set Acc time and waiting for a while (P9.03), then after goes to swing centre frequency in set Acc/Dec time , finally it enters into swing freq cycle running in set swing amplitude (P9.04),

kick freq(P9.05), swing freq cycle (P9.06) and delta wave ascent time (P9.07) until

receiving stop command to stop in set Dec time.

The swing centre frequency comes from set frequency of normal running, multistage speed running or PLC running.

The swing freq running will be invalid automatically as JOG running or close loop running mode starts.

When PLC running works together with swing freq running, the swing frequency will be invalid during switch of PLC stage , and it will go to PLC set frequency according to PLC Acc/Dec setting, then after swing frequency restarts.

When stopping command is received, it will decelerate to stop in PLC Dec time.

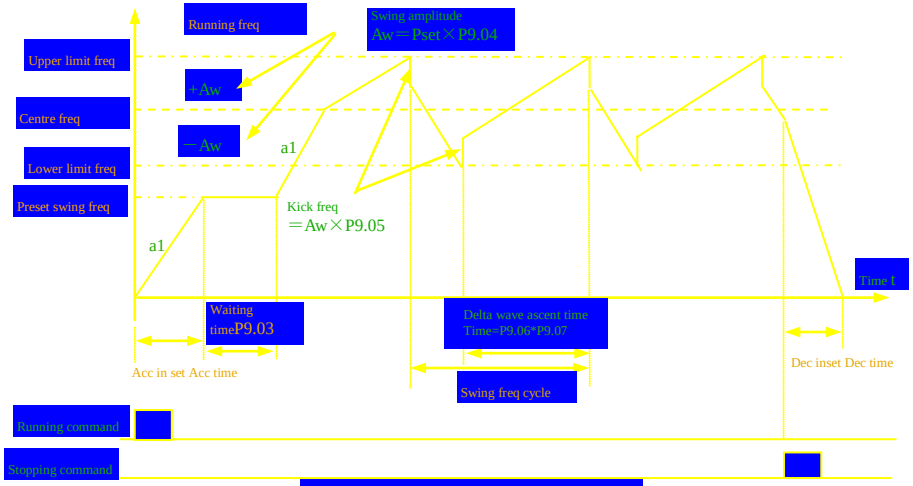


Fig.6-44Swing frequency running

P9.00	Swing freq selection	Range：0、1	0

0：Inaction 1：Action

P9.01	Swing freq running mode	Range：0000~1111	0

LED unit's place: start mode

0: Auto start. It keeps running at preset swing frequency(P9.02) for a while(P9.03) after start, then after automatically enters into swing frequency running state.

Function 25 of

1: Manual start by terminal. When multifunctional terminal is valid (Xi),it enters into swing frequency running state. When termianl is invalid, it quits from swing frequency running and keeps running at preset swing frequency(P9.02).

LED ten's place: swing amplitude control

0: Variable swing amplitude. Swing amplitude AW changes according to centre freq, refer to P9.04.

1: Fixed swing amplitude. Swing amplitude AW is defined by max frequency and function code P9.04

P9.02	Preset swing freq.	Range：0.00－650.00Hz	0.00Hz
P9.03	Preset swing freq.waiting time	Range：0.0－6000.0s	0.0s

P9.02 is used for defining the running freq before swing freq running state.When auto start mode is selected, P9.03 is used for defining the duration of runningat preset swing frequency. When manual start mode is selected, P9.03 is invalid.Refer to Fig.6-44

P9.04	Swing amplitude	Range：0.0～50.0%	0.0%

Variable swing amplitude:AW=centre freq ×P9.04

Fixed swing amplitude: AW=max running freq P0.06 ×P9.04

Note: Swing freq is restricted by upper/lower limit frequency.

P9.05	Kick freq.	Range：0.0～50.0%	0.0%

P9.05=0, there is no kick freq.

P9.06	Swing freq.cycle	Range：0.1～999.9s	10.0s

This function code is to define the time of a completed cycle of swing freq running.

P9.07	delta wave ascent time	Range：0.0～98.0％	50.0％

Swing freq ascent stage running time=P9.06 P9.07 (second),

Descent stage running time=P9.06 (1 P9.07) (second).

Note: User can select S curve Acc/Dec mode at the same time when swing frequency running is selected. It can make swing freq running smooth.

P9.08	Fan control selection	Range：0、1	0

0：Inverter fan operation, shutdown after 1 minutes after the fan stops running.

1：Power on the fan operation

P9.10	Energy consumption braking unit use rate	Range：0～100.0%	50.0%

This parameter is used to set the energy consumption braking unit of the switch, when the bus voltage in excess of P9.13 energy consumption braking busbar voltage when starting, braking unit will be according to the percentage of P9.10 open the brake unit, a higher percentage, braking effect is more obvious, at the same time braking current is bigger, to the appropriate adjustment of P9.10 parameters and selection of braking resistor.

P9.13	Energy consumption braking busbar voltage	Range：0～780V	660V

This parameter is used to set the energy consumption braking start bus voltage, three-phase 380V inverter power brake boot bus voltage to 660V, single-phase 220V inverter power brake boot bus voltage to 358V,

P9.13	G, P type set	Range：0、1	0

0：Set to G model, is applied to constant torque load.

1：Set to P model, suitable for fan and pump.

P9.14	User password	Range：0000～9999	0000

This function is used for prohibiting non-authorized personnel to view and amendthe function parameter. When P9.14=0000, this function is invalid.When this function is needed, please enter 4 digits as password, then after press ENTER/DATA key to confirm it, the password will be Valid immediately. Amend password: press MENU/ESC key to enter into password verification state, After original 4 digits password is entered correctly, it goes to parameter edit state.Select function code P9.14 (P9.14=0000 now), enter a new password, and press ENTER/DATA key to confirm it, the new password will be Valid immediately.The super user password is 2644.

6.12 Vector Control Parameter (PA Group)

PA.00	**Motor parameter self-learning function**	**Range： 0、1**	**0**

0：Inaction 1：Resting self-learning

When the PA.00=1 settings, inverter show "FUN0 ", then press " FWD " key operation converter, then start motor inverter parameter self - learning, frequency converter keyboard display " FUN1 ", since after learning converter automatic shutdown, since learning is complete.

PA.01	**Motor rated voltage**	**Range：0～400V**	Depends on model type
PA.02	**Motor rated current**	**Range：0.01～500.00A**	Depends on model type
PA.03	**Motor rated frequency**	**Range：1～500Hz**	Depends on model type
PA.04	**Motor rated rotating speed**	**Range：1～9999 r/min**	Depends on model type
PA.05	**Motor poles number**	**Range：2～16**	Depends on model type
PA.06	**Motor stator inductance**	**Range：0.1～5000.0mH**	Depends on model type
PA.07	**Motor rotor inductance**	**Range：0.1～5000.0mH**	Depends on model type
PA.08	**Motor stator and rotor mutual inductance**	**Range：0.1～5000.0mH**	Depends on model type
PA.09	**Motor stator resistance**	**Range：0.001～50.000Ω**	Depends on model type

PA.10	**Motor rotor resistance**	**Range：0.001～50.000Ω**	Depends on model type

PA.01~PA.10 are defined as motor parameter. The inverter has its own factory default set parameter which depends on model type. User is able to reset above parameter according to parameter of motor used. These parameter should be entered correctly, otherwise, the vector control function can't achieve desired control effect

PA.11	**Overcurrent protection coefficient of torque current**	**Range： 0～15**	**15**

In vector control mode, this function is used for controlling torque current as to prevent overcurrent .The range of 0-15 correspond to 50%-200%.

PA.12	**Proportion adjustment coefficient of speed deviation**	**Range：50～120**	**85**
PA.13	**Integral adjustment coefficient of speed deviation**	**Range：100～500**	**360**

In vector control mode, PA.12~PA.13 are used for controlling motor rotating speed. It can achieve better motor speed control effect by proper adjustment of these two function parameter

PA.14	**Vector torque boost**	**Range：100～150**	**100**

In vector control mode, this function is used to boost output torque of motor. It can properly increase this parameter in application with heavy load as to boost output torque of motor.

6.13 Factory Function parameter：（PFGroup）

PF.00	**Factory function**	**Range： 0000－9999**	**0000**

Factory function, user no need to amend it.

Chapter 7 Troubleshooting

7.1 Fault Alarm and Troubleshooting

When the inverter is abnormal, protection function acts: LED displays fault code and the content, fault relay acts, the inverter stops output and the motor coasts to stop. AE-V812 series inverter's fault contents and troubleshooting is shown in Table 7-1. After fault alarm occurs, fault phenomenon should be recorded in detail, the fault should be processed according to Table 7-1. When in need of technical assistance, please contact your supplier.

Table 7-1 Alarms and troubleshooting

Fault code	Type of faults	Possible fault reasons	Troubleshooting
E-01	Acc overcurrent	Acc time is too short	Adjust acc time
		V/F curve setup is not suitable	Adjust V/F curve
		Restart the motor in running	Setup start mode as speed tracking restrart
		Torque boost setup is too big	Adjust torque boost orset as auto mode
		Inverter capacity is too low	Select inverter with proper capacity
E-02	Dec overcurrent	Dec time is too short	Adjust Dec time
		Potential load or load inertia is too big	Add suitable braking device
		Inverter capacity is too low	Select inverter with proper capacity
E-03	Overcurrent at constant speed running	Load mutation	Check load
		Acc or Dec time is too short	Adjust Acc or Dec time
		Input voltage abnormal	Check input power supply
		Load abnormal	check load
		Inverter capacity is too low	Select inverter with proper capacity
E-04	Acc overvoltage	Input voltage abnormal	Check input power supply
		Acc time is too short	Adjust Acc time
		Restart the motor in running	Setup start mode as speed tracking restart

Fault code	Type of faults	Possible fault reasons	Troubleshooting
E-05	Dec overvoltage	Dec time is too short	Adjust the Dec time
		Potential load or load inertia is too big	Add suitable braking device
E-06	Overvoltage at constant speed running	Input voltage abnormal	Check input power supply
		Acc or Dec time is too short	Adjust the Acc or Dec time
		Abnormal change of input voltage	Mount input reactor
		Load inertia is too big	Add suitable braking device
E-07	Overvoltage of control power supply	Input voltage abnormal	Check input power supply
E-08	Inverter overheat	Air duct obstruction	Clean air duct
		Environment temperature is too high	Improve the ventilation or decrease the carrier frequency
		Fan damaged	Replace a new fan
		Inverter module abnormal	Contact supplier
E-09	Inverter overload	Acc time is too short	Adjust Acc time
		DC braking value is too high	Decrease DC braking current and increase braking time
		V/F curve setup is not suitable	Adjust V/F curve
		Restart the motor in running	Setup start mode as speed tracking restrart
		Mains voltage is too low	Check mains voltage
		Too heavy load	Select inverter with proper capcity
E-10	Motor overload	V/F curve setup is not suitable	Adjust V/F curve
		Mains voltage is too low	Check mains voltage
		General motor runs at low speed with heavy load for long term	Use a special motor for long term running

		Wrong setting of motor overload protection factor	Set the factor right
		Motor chocked or sudden change of load	Check load
E-11	Undervoltage in running	Mains voltage is too low	Check mains voltage
Fault code	Type of faults	Possible fault reasons	Troubleshooting
E-12	Inverter module protection	Inverter overcurrent	Refer to overcurrent troubleshooting
		Output 3-phase fault or ground short	Re-wiring
		Air duct obstruction or fan damaged	Clean air duct or replace a new fan
		Environment temperature too high	Decrease environment temperature
		Control board connecting wire or plug-in unit loose	Check and re-wiring
		Current waveform abnormal due to output missing phase, etc.	Check wiring
		Auxiliary power damaged, or driving voltage undervoltage	Contact supplier
		Control board abnormity	Contact supplier
E-13	Peripheral fault	Close external fault terminals	Check the reason
E-14	Current detecting circuit fault	Loose wiring or terminal connections	Check and re-wiring
		Auxiliary power source damaged	Contact supplier
		Hall component damaged	Contact supplier
		Abnormal amplifier circuit	Contact supplier

E-15	RS232/485 Communication fault	Wrong baud rate setting	Set baud rate properly
		Serial port communication fault	Press STOP RESET key to reset or contact supplier
		Improper fault alarm parameter setting	Revise function code P3.09~P3.12
		Upper computer doesn't work	Check upper computer and connecting cable
E-16	System interference	Serious interference	Press STOP RESET key to reset or install input power source filter
		DSP read/write error	Reset or contact supplier
E-17	E^2PROM error	Read/write error of control parameter	press STOP RESET key to reset or install input power source filter
E-18	Motor parameter overcurrent fault	Power range of Motor and inverter do not match	Contact supplier press STOP RESET key to reset
E-19	Input phase loss protection	One of R, S, T port has no voltage	press STOP RESET key to reset check voltage of R, S, T
E-20	overcurrent fault when restart	Overcurrent when inverter restart and check speed	press STOP RESET key to reset adjust relevant parameters

7.2 Fault Record Search

This series inverter record the fault codes occured in the last 6times and inverter running paratmeter when last fault occured. The fault information is saved in P6 group.

7.3 Fault Reset

When fault occured, please select the following methods to recover:

(1) When fault code is displayed, after ensure it can be reset, press STOP RESET key to reset.

(2) Set any one of X1~X8 terminal as external RESET input (P4.00~P4.07=17).

(3) Cut off power.

Attention

(1) Reset the inverter after throughly investigating the cause of fault and clearing, otherwise, the inverter may be damaged.

(2) If it can't be reseted or fault occurs again after reset, please check the cause of fault, continuous reset may damage inverter.

(3) Reset the inverter after waiting for 5min when overload or overheat protection occurs.

Chapter 8 Preservation and Maintenance

8.1 Preservation and Maintenance

Potential hazards exist due to aging, wear and tear of inverter internal components as well as environmental influences to the inverter, such as temperature, humidity particles etc.. Therefore, daily inspection, periodic preservation and maintenance must be performed to the inverter and its driving mechanism during their storage and operation.

8.1.1 Daily Maintenance

The following must be verified before starting up：

(1) No abnormal vibration and no abnormal noise.

（2）No abnormal heat.

（3）No abnormal ambient temperature.

（4）The ammeter satisfy the specification

（5）Fan is working in good condition

8.2 Periodic Preservation and Maintenance

8.2.1 Periodic Maintenance

Cut off the power when inverter is maintained termly, check after the main circuit power indicator light is off. The checking content is shown in Table 8-1.

table 8-1 Periodic inspections

Checking item	Checking content	Troubleshooting
Screws of control terminals and main circuit terminals	The screws are loose or not	If loose, tighten them with screw driver
heatsink	Whether there is dust	Clean thoroughly the dust
Printed circuit board	Whether there is dust	Clean thoroughly the dust
Cooling fans	Whether there is abnormal vibration or abnormal noise	Replace cooling fans
Power element	Whethere there is dust	Clean thoroughly the dust
Electrolytic capacitor	Whether there is discoloring, peculiar smell	Replace electrolytic capacitor

8.2.2 Termly maintaining

In order to let inverter work well for a long term, user must maintain the inverter termly. The replace time of element of inverter is shown in Table 8-2.

Table 8-2 frequency inverter parts replacement

Items	Time criterion
Cooling fans	2-3 years
Electrolytic capacitors	4-5 years
Printed circuit board	5-8 years
Fuse	10 years

The working condition of the inverter as following:

(1) Environment temperature: average 30C.

(2) Load coefficient: under 80%.

(3) Running time: under 12 hour everyday.

8.3 Warranty of Inverter

Our company supply warranty in the following condition:

（1）Only inverter noumenon in the warranty range.

（2）In the normal using, inverter damaged in 15 month. Over 15 month, our company will charge for the repair service.

（3）In the following condition in 15 month, our company also will charge for the repair service:

9 Inverter is damaged caused by user not complying with instructions.

10 Inverter is damaged caused by fire, flood, and abnormal voltage.

11 Inverter is damaged caused by wrong wiring.

12 Inverter is damaged when it is used in the abnormal applications.

（4）Service charge will be calculated with reference to actual cost, but if included in the contract, then according to the contract.

Chapter 9 Serial port RS485 communication protocol

9.1 Communication overview

Our series of inverters provide users with a common industrial control RS485 communication interface, in which The MODBUS standard protocol is used for communication. The inverters can be used as slave conected to the host (such as PLC controller, PC), both of which have the same communication interface and protocol, for the purpose of centralized monitoring of the inverters. Or one inverter can be used as host and other inverters as slaves, all connected with RS485 communication interface, to achieve multi-machine interaction of the inverters. And with this communication interface, a Keyboard can also be connected to inverters for remote operation.

The MODBUS communication protocol of the inverter surports two transmitting ways: RTU mode and ASCII, and either can be choosed. The following is a detailed description of the communication protocol of the inverter.

9.2 Communication protocol specification

9.2.1 Communications networking methods

1. networking methods with inverter as slave:

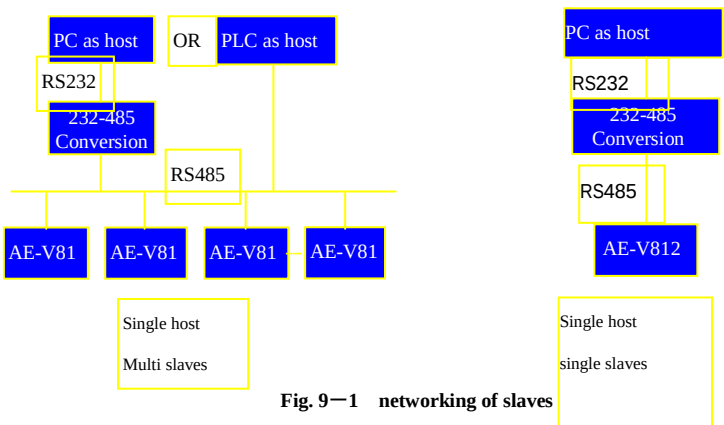


Fig. 9—1 networking of slaves

(2) The networking of multi-machine interaction：

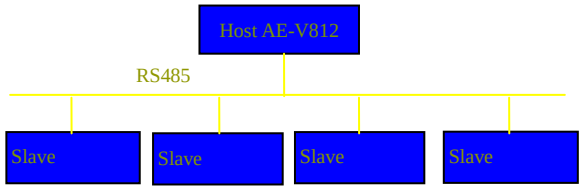


Fig. The networking of multi-machine interaction

9.2.2 Communication protocol

The inverter can either used as a host or slave in RS485 network. It can be used for controlling our other inverters as host to achieve multi-level linkage, or contrlled by host (PC or PLC) as a slave. The specific communication mode as follows:

(1) inverter is used as slave, in point-to-point communication of master-slave mode. Host sends commands from broadcast address, while slave doesn't answer.

(2) inverter is used as host, sending commands from broadcast address, while slave doesn't answer.

(3) The address, baud rate and data format of the inverter can be setup by using the keyboard or the serial communication.

(4) message of error is reported by slave, in the recent response frame against host polling.

9.2.3 Communication Interface

The communication is using RS485 interface, with asynchronous serial and half-duplex transmission. The default communication protocol in ASCII mode.

The default data format: 1 start bit, 7 data bits, 2 stop bits.

The default rate is 9600bps. Communication parameter settings reference P3.09 ~ P3.12 function code.

9.3 ASCII protocol

Character structure:

10 characters box（For ASCII）

(1-7-2 format, no parity)

Start bit	1	2	3	4	5	6	7	Stop bit	Stop bit

(1-7-1 format, odd parity)

Start bit	1	2	3	4	5	6	7	Parity bit	Stop bit

(1-7-1 format, even parity)

Start bit	1	2	3	4	5	6	7	Parity bit	Stop bit

11 characters box（For RTU）

(1-8-2 format, no parity)

Start bit	1	2	3	4	5	6	7	Stop bit	Stop bit

(1-8-1 format, odd parity)

Start bit	1	2	3	4	5	6	7	Odd parity	Stop bit

(1-8-1 format, even parity)

Start bit	1	2	3	4	5	6	7	Even parity	Stop bit

Communications data structures

ASCII mode

Frame header	Start character=“：”（3AH）
Address Hi Address Lo	Address： 8-bit address combined with two ASCII code
Function Hi Function Lo	Function code： 8-bit address combined with two ASCII code
DATA（n - 1） …… DATA 0	Data content： n * 8-bit data content combined with 2 * n ASCII code, in which high in front and low in post, n <= 4, 8 ASCII code as maximum
LRC CHK Hi LRC CHK Lo	LRC Check code： 8 check code combined with two ASCII code
END Hi END Lo	End character： END Hi = CR(0DH), END Lo = CR(0AH)

RTU mode：

START	Maintaining no input signal for more than or equal to 10ms
Address	adress：8-bit Binary address
Function	Function code：8-bit Binary address
DATA（n - 1） …… DATA 0	Data content： N*8-bit data，N<=8，less than 8 bytes
CRC CHK Low	CRC Check code
CRC CHK High	16-bit CRC check code is conbined with 2 8-bit Binary code
END	Maintaining no input signal for more than or equal to

	10ms

Adress：

00H：All broadcast from inverters

01H： Communication with inverter of 01 adress

0FH：Communication with inverter of 15 adress

10H：Communication with inverter of 15 adress, and so on, maximum to 254（FEH）。

Function and DATA code:

03H：Read data from a register

06H：Write data to the register.

08H：Loop detection.

Function code 03H：Read data from a register：

For example：read data from the address 2104H of register (Output current)

ASCII mode：

Asking for information string format		Answering information string format	
header	“：”----3AH	Header	“：”----3AH
Adress	“0”----30H	Address	“0”----30H
	“1”----31H		“1”----31H
Function code	“0”----30H	Function code	“0”----30H
	“3”----33H		“3”----33H
content	“2”----32H	Information number	“0”----30H
	“1”----31H		
	“0”----30H		“2”----32H
	“4”----34H		
		Content of address 2104H	“0”----30H
			“0”----30H
			“0”----30H
			“0”----30H

LRC CHECK	“D” ----44H	LRC CHECK	“D” ----44H
	“7” ----37H		“7” ----37H
END	CR ----0DH	END	CR ----0DH
	LF ----0AH		LF ----0AH

RTU mode：

Asking for information string format		Answering information string format	
Address	01H	adress	01H
Function code	03H	Function code	03H
content	21H	Information number	02H
	04H	content	00H
			00H
CRC CHECK Low	E8H	CRC CHECK Low	0EH
CRC CHECK High	4BH	CRC CHECK High	37H

Function code 06H：Write to register

For example：writing function code P0.02=50.00HZ to inverter address 01H.

ASCII mode：

Asking for information string format		Answering information string format	
Header	“：”----3AH	Header	“：”----3AH
Address	“0”----30H	Address	“0”----30H
	“1”----31H		“1”----31H
Function code	“0”----30H	Function code	“0”----30H
	“6”----36H		“6”----36H
content	“0”----30H	content	“0”----30H
	“0”----30H		“0”----30H
	“0”----30H		“0”----30H

	“2”----32H		“2”----32H
	“1”----31H	Data of address 2104H	“1”----31H
	“3”----33H		“3”----33H
	“8”----38H		“8”----38H
	“8”----38H		“8”----38H
LRC CHECK	“5” ----35H	LRC CHECK	“5” ----35H
	“C” ----43H		“C” ----43H
END	CR ----0DH	END	CR ----0DH
	LF ----0AH		LF ----0AH

RTU mode：

Asking for information string format		Answering information string format	
Address	00H	Address	01H
Function code	06H	Function	code
Content	00H	Content	00H
	02H		02H
	13H		13H
	88H		88H
CRC CHECK Low	25H	CRC CHECK Low	25H
CRC CHECK High	5CH	CRC CHECK High	5CH

Function code：08H Communication loop test

This command is used to test the communication between main control equipment and inverter. Inverter receives and send back the the message to the main control equipment.

Asking for information string format	Answering information string format

header	“：”----3AH	Header	“：”----3AH
Address	“0”----30H	Address	“0”----30H
	“1”----31H		“1”----31H
Function code	“0”----30H	Function code	“0”----30H
	“8”----38H		“8”----38H
content	“0”----30H	content	“0”----30H
	“1”----31H		“1”----31H
	“0”----30H		“0”----30H
	“2”----32H		“2”----32H
	“0”----30H	Data from address 2104H	“0”----30H
	“3”----33H		“3”----33H
	“0”----30H		“0”----30H
	“4”----34H		“4”----34H
LRC CHECK	“E” ----45H	LRC CHECK	“E” ----45H
	“D” ----44H		“D” ----44H
END	CR ----0DH	END	CR ----0DH
	LF ----0AH		LF ----0AH

RTU mode：

Asking for information string format		Answering information string format	
Address	01H	Address	01H
Function code	08H	Function code	08H
Content	01H	content	01H
	02H		02H
	03H		03H
	04H		04H
CRC CHECK Low	41H	CRC CHECK Low	41H

CRC CHECK High	04H	CRC CHECK High	04H

Check code:

ASCII mode：Double byte ASCII code

Calculation method:

For message sending end, the calculation of LRC is the method of continuous accumulation the byte from "slave adress" to "running data" which is not converted to ASCII code, discarding carry-over, reversing the 8 bit data, then plus 1 (converting to complement), finally converted to ASCII code, putting into the checkout area, high byte in front, low byte in post. For The message receiving end, the same LRC method is used to calculating checksum of recieved data, and comparing it with the recieved checksum. If they are equal, the message received is correct. If not equal, the received message is wrong. If error, the message frame is discarded with no answering, while the end continuing to receive the next frame data.

RTU mode： two bytes of 16 hex

The CRC domain is two bytes, including a binary value of 16 bits. It is calculated and added to the message by the sendind end; while low byte added in front, and high byte added in post then, so the high byte of CRC is the last of the message. The receiving device re-calculates the CRC of the message, and compares it with the CRC in receiving domain, if the two value are different , it means there is error in received message, and the message frame is discarded, while there is no responsing but waiting for the next frame data. CRC checksum calculation method reference to MODBUS protocol specification.

Communication protocol parameter definition

difinition	Parameter address	Function description
Internal setting parameters	GGnnH	GG means parameter group，nnmeans parameter number
Commands to inverter （06H）	2000H	0001H：RUN
		0002H：FWD
		0003H：REV
		0004H：JOG
		0005H：FWD JOG
		0006H：REV JOG

		0007H：DEC and STOP
		0008H：STOP
		0009H：JOG STOP
		000AH：RESET
	2001H	Freq.setting
Monitoring inverter （03H）	2100H	Read ERROR code
	2101H	State of inverter
		BIT0：STOP sign，0：STOP；1：RUN
		BIT1: Undervoltage sign,1: Undervoltage；0：Normal
		BIT2:FWD REV sign,1：REV；0：FWD
		BIT3:JOG sign,1：JOG；0：NON JOG。
		BIT4:Close loop control，1：Close；0：Non close
		BIT5: swing freq. sign，1：swing；0：non swing。
		BIT6:PLC run sign，1：PLC run，0：non PLC
		BIT7:terminal multi-stage speed，1：multi-stage 0：non multi-stage
		BIT8:normal running，1：normal；0：non.
		BIT9:Freq. from comm.，1：yes；0：no.
		BIT10:Freq. from analog input，1：yes；0：no.
		BIT11:run commands from comm.，1：yes；0：no.
		BIT12: parameter password protection ，1：yes；0：no.
	2102H	Read Freq. setting
	2103H	Read output Freq.
	2104H	Read output current
	2105H	Read bus voltage
	2106H	Read ouput voltage
	2107H	Read motor speed

	2108H	Read module temp.
	2109H	Read VI analog input
	210AH	Read VI analog input
	210BH	Read software version
Read function code（03H）	GGnnH （GG：function code number。nn :function code number）	Responding function code
Read function code（06H）	GGnnH （GG：function code number。nn :function code number）	Function code writing into inverter

error code：

Error code	Description
01H	Function code error。it can not be identified：03H，06H，08H。
02H	Address error。it can not be identified
03H	Data error. Data overrun