

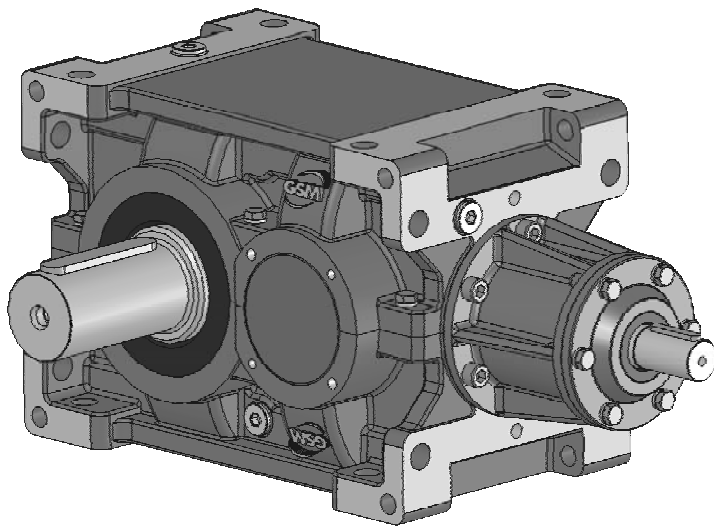
1.0 RIDUTTORI - MOTORIDUTTORI ORTOGONALI
HELICAL BEVEL GEARBOXES AND GEARED MOTORS
ЦИЛИНДРОКОНИЧЕСКИЕ РЕДУКТОРЫ И МОТОР-РЕДУКТОРЫ

RXO
RXV

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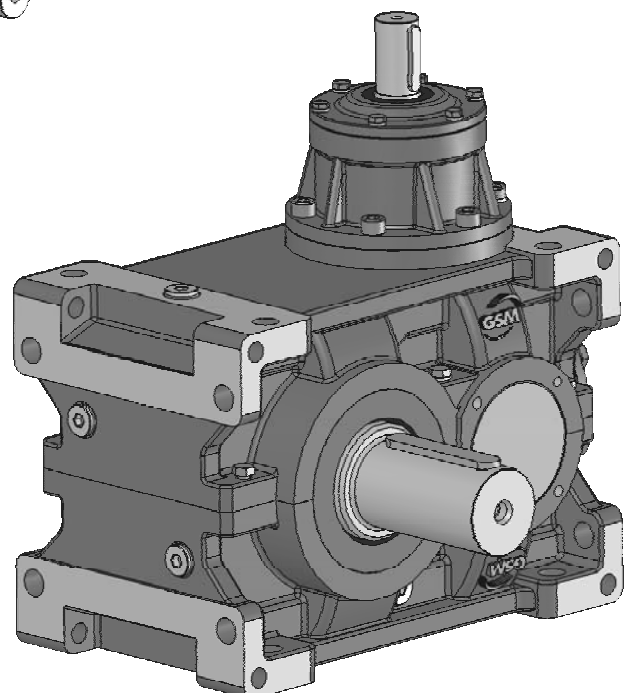
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RXO - RXV

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RXO

RXV



1.1 Caratteristiche costruttive**Generalita**

Le dimensioni dei nostri riduttori e i rapporti di trasmissione seguono la serie dei numeri normali (serie di RENARD) Ra 20 UNI 2016.68. I particolari accorgimenti adottati nella costruzione della carcassa esterna conferiscono ai nostri riduttori un'ampia versatilità di montaggio.

La grande scelta disponibile del tipo di esecuzione ci permette di soddisfare anche le esigenze più particolari. L'elevato numero di rapporti di trasmissione.

$i_N = (1.12 \text{ ч } 1250)$, consente in alcuni casi di scegliere un riduttore di taglia inferiore. La suddivisione della carcassa in due parti e i coperchi fissati con viti consentono una facile manutenzione.

Ingranaggi

Gli ingranaggi cilindrici a dentatura elicoidale, sono rettificati sul profilo ad evolvente dopo cementazione, tempra e rinvenimento finale. Gli ingranaggi conici a dentatura Gleason sono rodati, (o rettificati a seconda della grandezza del riduttore), dopo cementazione tempra e rinvenimento finale.

L'ottimizzazione geometrica dell'ingranaggio unitamente ad una accurata lavorazione, assicura bassi livelli di rumorosità e garantisce elevati rendimenti:

- 0.95 per un riduttore a due stadi di riduzione
- 0.93 per un riduttore a tre stadi di riduzione
- 0.91 per un riduttore a quattro stadi di riduzione

Tutti gli ingranaggi sono costruiti in:

- 16CrNi4, 20CrNi4, 18NiCrMo5, 20MnCr5 UNI 7846-78.

La capacità di carico è stata calcolata a pressione superficiale e a rottura secondo la normativa ISO 6336 (a richiesta sono possibili verifiche secondo le norme AGMA 2001-C95).

Alberi

Gli alberi lenti pieni sono realizzati in 39NiCrMo3 UNI 7845-78. Gli alberi veloci sono realizzati in 16 Cr Ni 4 UNI, 20MnCr5 UNI 7846-78 o in 39 Ni Cr Mo 3 UNI 7845-78. Sono verificati a flessione-torsione con elevato coefficiente di sicurezza. Le estremità d'albero cilindriche sono secondo UNI 6397-68, DIN 748, NF E 22.051, BS 4506-70, ISO/R 775-69, escluso corrispondenza R-S, con foro filettato in testa secondo DIN 1414. Linghette secondo UNI 6604-69, DIN 6885 BI, 1-68, NF E 27.656 22.175, BS 4235.1-72, ISO/R 773-69 escluso corrispondenza I.

1.1 Construction features**General description**

Gear unit dimensions and transmission ratios follow a geometric progression based on the Ra20 series of preferred (or Renard) numbers in accordance with UNI 2016.68. The casing incorporates special design features to provide the utmost mounting versatility.

Our exhaustive range of designs is guaranteed to meet the requirements of every application, no matter how specific. Our broad range of transmission ratios.

$i_N = (1.12 \text{ ч } 1250)$ and high ratio density frequently allows selection of a smaller size. Split casing design and bolted covers ensure great ease of maintenance.

Gearing

Helical spur gear sets are first case hardened, hardened and tempered and finally their involute profile is ground. Gleason bevel gear sets are first case hardened, hardened and tempered and finally broken in (or ground, depending on gear unit size). Optimal gear geometry and high machining accuracy ensure low noise levels and higher efficiency:

- 0.95 for double reduction gear units
- 0.93 for triple reduction gear units
- 0.91 for quadruple reduction gear units

All gear sets are in:

- 16CrNi4, 20CrNi4, 18NiCrMo5, 20MnCr5 UNI 7846-78.

The load capacity of gear sets is calculated at contact and root bending stress in accordance with standard ISO 6336 (gears can be rated to AGMA 2001-C95 on request).

Shafts

Solid output shafts are manufactured from 39NiCrMo3 UNI 7845-78. Input shafts are made from 16 Cr Ni 4 UNI, 20MnCr5 UNI 7846-78 or 39 Ni Cr Mo 3 UNI 7845-78. Shaft calculations incorporate a high safety factor and are validated by bending and torsional stress analyses. Cylindrical shaft ends are in accordance with UNI 6397-68, DIN 748, NF E 22.051, BS 4506-70, ISO/R 775-69, excluding section R-S, with centre tapped hole at shaft end to DIN 1414. Keys are in accordance with UNI 6604-69, DIN 6885 BI, 1-68, NF E 27.656 22.175, BS 4235.1-72, ISO/R 773-69 excluding section I.

1.1 Особенности конструкции**Общее описание**

Размеры и передаточные числа редукторов основаны на геометрической прогрессии с основанием в R20 серии по предпочтению или по Ренарду в соответствии с UNI2016.68.68 Корпус имеет особый дизайн для обеспечения максимальной универсальности при установке. Исчерпывающий модельный ряд гарантирует удовлетворение любых требований независимо от их особенностей. Широкий диапазон передаточных чисел $i_N = (1.12 - 1250)$ и высокий коэффициент плотности, позволяет выбрать наименьший подходящий размер. Крепежные отверстия и дизайн корпуса обеспечивают легкость монтажа.

Зубчатая передача

Косозубые цилиндрические передачи после цементации, закалки и отпуска, корректируются на эвольвентный профиль. Оптимальная геометрия и высокая точность обработки обеспечивают низкий уровень шума и высокий КПД передачи:

- 0.95 для двухступенчатого редуктора
- 0.93 для трехступенчатого редуктора
- 0.91 - четырехступенчатого редуктора

Все шестерни изготавливаются из:

- 16CrNi4, 20CrNi4, 18NiCrMo5, 20MnCr5 UNI 7846-78 Нагрузочная способность передачи рассчитывается по контакту и напряжению изгиба у основания зуба в соответствии с ISO 6336 (передача проверяется по AGMA 2001 C95, по запросу)

Валы

Цилиндрические выходные валы изготавливаются из стали 39NiCrMo3 UNI 7845-78 входные валы из стали 16 Cr Ni 4 UNI, 20MnCr5 UNI 7846-78 или 39 Ni Cr Mo 3 UNI 7845-78. Расчеты валов основаны на высоком коэффициенте безопасности и проходят проверку на изгиб и сжатие. Цилиндрические валы обрабатываются в соответствии с UNI6397-68, DIN 748, NFE 22.051, BS 4506-70, ISO/R 775-69, исключая раздел R-S, в центре на конце вала производится отверстие для DIN 1414. Шпонки с UNI 6604-69, DIN 6885BI, 1-68, NF E 27.656 22.175, BS 4235.1-72 ISO/R 773-69, исключая раздел I.

Cuscinetti

Tutti i cuscinetti sono del tipo a rulli conici o a rulli orientabili, di elevata qualità e dimensionati per garantire una lunga durata se lubrificati con il tipo di lubrificante previsto a catalogo.

Bearings

All bearings are high quality taper or self-aligning roller bearings suitably sized to ensure long service life provided the approved lubricants indicated in this catalogue are used.

Подшипники

Все подшипники высокого качества и имеют коническую или роликовую самоустанавливаемую форму, которая гарантирует длительный срок службы при условии, что будут использоваться утверждённые смазочные материалы, указанные в данном каталоге.

Carcassa

La carcassa è ottenuta per fusione in GG 250 ISO 185 fino alla grandezza 820. Le altre grandezze sono in acciaio Fe430 EN UNI 10025 composto elettrosaldato e disteso. I particolari accorgimenti adottati nel disegno della struttura permettono di ottenere un' elevata rigidità.

Casing

Casings up to size 820 are cast from GG 250 ISO 185 cast iron. All other sizes use casings fabricated from electrically welded stress relieved Fe430 steel EN UNI 10025. Casing design incorporates special arrangements to provide superior rigidity.

Корпус

Корпуса, вплоть до 820 размера изготавливается из чугуна GG 250 ISO 185. Все остальные размеры изготавливаются из стали Fe430. Дизайн корпуса включает специальные элементы, создающие максимальную жесткость конструкции.

1.2 Livelli di pressione sonora SPL [dB(A)]

Valori normali di produzione del livello medio di pressione sonora SPL (dB(A)) a velocità in entrata di 1450 min⁻¹ (tolleranza +3 db(A)). Valori misurati ad 1 m dalla superficie esterna del riduttore ed ottenuti su elaborazione di prove sperimentali eseguite. Per raffreddamento artificiale con ventola sommare ai valori di tabella: +2 db(A) per ogni ventola. Per entrata ad un numero di giri diverso sommare i valori come in tabella. Per particolari esigenze è possibile fornire riduttori con livello medio di pressione sonora ridotto.

1.2 Mean sound pressure levels SPL [dB(A)]

Noise levels are mean sound pressure levels SPL (dB(A)) and refer to normal operation at an input speed of 1450 rpm (tolerance +3 dB(A)). Measurements are taken at 1 m from the external surface of the gear unit and ratings are obtained by processing test data. For fan-cooled applications, add 2dB(A) to table values for each fan. For different input speeds, add the appropriate values indicated in the table below. Gear units with lower noise levels to suit particular needs are available on request.

1.2 Средний уровень шума SPL [dB(A)]

Под уровнем шума подразумевается звуковое давление SPL (dB(A)), создаваемое при нормальной работе с входной скоростью 1450 об/мин. (отклонение +3 dB(A)). Измерения проводятся на расстоянии 1 метра от поверхности редуктора, и результаты получают путем обработки экспериментальных данных. Для системы охлаждения добавьте 2dB(A) в таблицу значений для каждого вентилятора. Для различных входных скоростей добавьте соответственные значения, указанные в таблице ниже. Радиаторы с более низкими уровнями шума, с учетом конкретных потребностей также доступны по запросу.

| | RX01 | | RX02 - RXV2 | | RX03 - RXV3 | |
|-----|---------|---------|-------------|--------|-------------|---------|
| | i < 2.5 | i > 2.5 | i < 50 | i > 50 | i < 250 | i > 250 |
| 802 | 78 | 73 | 73 | 68 | 69 | 64 |
| 804 | 79 | 74 | 74 | 69 | 70 | 65 |
| 806 | 81 | 76 | 76 | 71 | 72 | 67 |
| 808 | 82 | 77 | 77 | 72 | 73 | 68 |
| 810 | 84 | 79 | 79 | 74 | 75 | 70 |
| 812 | 85 | 80 | 80 | 75 | 76 | 71 |
| 814 | 87 | 82 | 82 | 77 | 78 | 73 |
| 816 | 89 | 84 | 84 | 79 | 80 | 75 |
| 818 | 91 | 86 | 86 | 81 | 82 | 78 |
| 820 | 93 | 88 | 88 | 83 | 84 | 80 |
| 822 | 95 | 90 | 90 | 85 | 86 | 82 |
| 824 | 97 | 92 | 92 | 87 | 88 | 84 |
| 826 | | | 94 | 89 | 90 | 86 |
| 828 | | | 96 | 91 | 92 | 88 |
| 830 | | | | | 94 | 90 |
| 832 | | | | | 95 | 91 |

| n ₁ [min ⁻¹] | 2750 | 2400 | 2000 | 1750 | 1000 | 750 | 500 | 350 |
|--|------|------|------|------|------|-----|-----|-----|
| SPL [dB(A)] | 8 | 6 | 4 | 2 | -2 | -3 | -4 | -6 |



1.3 Criteri di selezione

1.3 Gear unit selection

1.3 Подбор редуктора

Fattore di servizio - Fs

Il fattore di Servizio Fs dipende:

- a) dalle condizioni di applicazione
- b) dalla durata di funzionamento h/d
- c) avviamenti /ora
- d) dal grado di affidabilità o margine di sicurezza voluto .

Il fattore di servizio per casi specifici può essere assunto direttamente, altrimenti può essere calcolato in base ai singoli fattori: fattore di durata di funzionamento fs, dal numero di avviamenti /ora fv e dal fattore di sicurezza o grado di affidabilità fGa.

Service factor - Fs

Service factor Fs is determined on the basis of:

- a) operating conditions of application
- b) operation per day (h/d)
- c) starts and stops per hour
- d) desired reliability or safety factor.

Where service conditions allow it, the recommended service factor for a specific application may be used directly, otherwise the service factor must be calculated and the following factors must be considered: operation time factor fs, duty cycle factor fv and safety or reliability factor fGa.

Сервис-фактор - Fs

Коэффициент эксплуатации определяется по след. параметрам:
 a) условия работы устройства
 b) время работы в день(ч/сут)
 c) кол-во стартов/остановок в час.
 d) Требуемая надежность и коэфф. безопасности.

Там, где позволяют условия эксплуатации, рекомендуется принимать указанный сервис-фактор для конкретного применения, в ином случае сервис-фактор должен рассчитываться по параметрам: фактор рабочего

$$F_s = f_s \times f_v \times f_{Ga}$$

Le potenze e i momenti torcenti indicati a catalogo nominali sono validi per Fs=1.

Power and torque ratings stated in the catalogue refer to service factor Fs=1.

Номинальная мощность и крутящий момент указаны в каталоге из расчета сервис-фактора Fs=1

fs

| Macchina motrice / Prime mover / Первичный двигатель | h/d | Macchina utilizzatrice Driven Machine Приводимая машина | | |
|--|-----|---|------|------|
| | | U | M | S |
| Motori elettrici, Turbine, Motori oleodinamici Electric motors, Turbines, Hydraulic motors Электродвигатели, турбины, гидромоторы. | 2 | 0.8 | 1.0 | 1.4 |
| | 4 | 0.9 | 1.12 | 1.6 |
| | 8 | 1.0 | 1.25 | 1.75 |
| | 16 | 1.25 | 1.5 | 2.0 |
| | 24 | 1.5 | 1.75 | 2.25 |
| Motori alternativi 4-6 cilindri Combustion engines with 4-6 cylinders Двигатель внутреннего сгорания 4-6 цилиндровый | 2 | 0.9 | 1.12 | 1.6 |
| | 4 | 1.0 | 1.25 | 1.75 |
| | 8 | 1.25 | 1.5 | 2.0 |
| | 16 | 1.5 | 1.75 | 2.25 |
| | 24 | 1.75 | 2.0 | 2.5 |
| Motori alternativi 1-3 cilindri Combustion engines with 1-3 cylinders Двигатель внутреннего сгорания 1-3 цилиндровый | 2 | 1.0 | 1.25 | 1.75 |
| | 4 | 1.25 | 1.5 | 2.0 |
| | 8 | 1.5 | 1.75 | 2.25 |
| | 16 | 1.75 | 2.0 | 2.5 |
| | 24 | 2.25 | 2.5 | 3.0 |

U= macchina a carico uniforme
M= macchina con urti moderati
S= macchina con urti severi

U= Uniform load
M= Moderate shock load
S= Heavy shock load

U = Постоянная нагрузка
M = Средняя нагрузка, толчки
S = Тяжелая нагрузка, сильные удары

h/d= ore di funzionamento giornaliero

h/d=
hours of operation per day

h/d= Время эксплуатации в день

Per i moltiplicatori di velocità, moltiplicare i valori di Fs per 1.1

For speed multipliers, multiply Fs by 1.1

Для мультипликатора Fs= 1,1

| | SETTORE DI APPLICAZIONE | APPLICATION SECTOR | Область применения |
|-------------------------|--|--|---|
| U M | AGITATORI | AGITATORS | Мешалки |
| | Con densita uniforme Con densita non uniforme | Uniform product density Variable product density | Однородная плотность продукта Неоднородная плотность продукта |
| U M | ALIMENTARE | ALIMENTARY | Пищевая |
| | Maceratori, bollitori, coclee Trituratrici, sbucciatrici, scatoiatrici | Mashers, boilers, screw feeders, blenders, peelers, cartoners | Давилки, котлы, питатели цемента, блендеры, обдирочные станки, фасовочно-установочные автоматы |
| (1)U, M S | ARGANI | WINCHES | Лебёдки |
| | Sollevamento Trascinamento Bobinatori | Lifting Dragging Reel winders | Подъём Перемещение Бобины |
| U M S | CARTARIO | PAPER MILLS | Бумажное производство |
| | Avvolgitori, essiccatrici, pressatrici, Mescolatrici, estrusori, addensatrici Tagliatrici, lucidatrici | Winders, dryers, couch rolls Mixers, extruders, thickeners Cutters, glazing cylinders | Машины для намотки, сушилки Экструдеры, смесители, сгустители Режущий инструмент |
| S M | CHIMICO | CHEMICAL | Химическая |
| | Estrusori, stampatrici Importatrici | Extruders, printing presses Mixers | Экструдеры, печатные прессы Мешалки. |
| U M M | COMPRESSORI | COMPRESSORS | Компрессоры |
| | Centrifughi Rotativi Assiali | Centrifugal Rotating Axial piston | Центробежные Ротационные Поршневые |
| M S | DRAGHE | DREDGES | Экскаваторы |
| | Trasportatori Estratrici, teste fresatrici | Conveyors Extractors, cutter head drives | Ковшовые конвейеры Экстракторы, привод реза (головки) |
| M M S | EDILIZIA | BUILDING | Строительство |
| | Betoniere, coclee Frantoi, dosatrici Frantumatrici | Cement mixers, screw feeders Crushers, batchers Stone breakers | Бетономешалки Дробилки Камнедробилки |
| U M M | ELEVATORI | ELEVATORS | Элеваторы |
| | A nastro, scale mobili A tazza, montacarichi, skip Ascensori, ponteggi mobili | Belt type, escalators Bucket conveyors, hoists, skip hoists Public lifts, mobile scaffolding | Транспортер, эскалаторы Ковшовые конвейеры Лифты, фуникулеры, подмости |
| M M (1)U, M | GRU | CRANES | КРАНЫ |
| | Traslazione Rotazione Sollevamento | Translation Slew Lifting | Перемещение Поворот Подъём |
| M M M | LEGNO | WOOD | ДЕРЕВООБРАБАТЫВАЮЩАЯ |
| | Accatastatori Trasportatori Seghe, piallatrici, fresatrici | Stackers Transporters Saws, thicknessers, routers | Накопители Транспортеры Пилы, питатели, маршрутизаторы |
| M M S | MACCHINE UTENSILI | MACHINE TOOLS | СТАНКИ |
| | Alesatrici, brocciatrici, cesoiatrici Piegatrici, stampatrici Magli, laminatoi | Boring machines, broaching machines, shearing machines Bending machines, press forgers Power hammers, rolling mills | Бурильные машины, протяжные Ножницы, Пилы, питатели, маршрутизаторы Сгибающие машины, прессформы |
| U M | MESCOLATORI-MISCELATORI | MIXERS | МИКСЕРЫ |
| | Con densita uniforme Con densita non uniforme | Uniform density product Variable density product | Однородный продукт Неоднородный продукт |
| S M | MOVIMENTO TERRA | EARTH MOVING MACHINERY | ЭКСКАВАТОРЫ |
| | Escavatrici rotative a pale Trasportatori | Rotating shovel excavators Transporters | Бурильные установки Транспортеры |
| U M, S M, S | POMPE | PUMPS | НАСОСЫ |
| | Centrifughe Volumetriche a doppio effetto Volumetriche a semplice effetto | Centrifugal Double acting volumetric Single acting volumetric | Центрифуги Двухкамерные Двухкамерные |
| U M | TRASPORTATORI | CONVEYORS | Конвейеры |
| | Su rotaie A nastro | On rails Belts | Железнодорожные Ременные |
| M M U | TRATTAMENTO ACQUE | WATER TREATMENT | ВОДНАЯ ОБРАБОТКА |
| | Coclee, trituratori Mescolatori, decantatori Ossigenatori | Screw feeders, disintegrators Mixers, settlers Oxygenators | Пищевые экструдеры Миксеры, дробилки Оксидгенатор |
| U M | VENTILATORI | FAN UNITS | ВЕНТИЛЯТОРЫ |
| | Di piccole dimensioni Di grandi dimensioni | Small Large | Малые Большие |

1) Per la scelta del fs secondo F.E.M. /1.001/1987 consultare il capitolo "sollevamento".

1) For fs selection in accordance with F.E.M. /1.001/1987, please read Chapter "Lifting".

1)Для выбора fs в соответствии с F.E.M. /1.001/1987, прочтите главу "Подъемные"

Fattore correttivo - f_v

Fattore correttivo del fattore di servizio F_s , per tenere conto degli avviamenti/ora. Il fattore di servizio F_s deve aumentare in caso di avviamenti frequenti con coppia di spunto notevolmente maggiore di quella di regime tenendo conto degli avviamenti per ora secondo la seguente tabella.

| |
|-------|
| f_v |
|-------|

| Avv/h - Starts/minute- Старт\час | U | M | S |
|----------------------------------|------|------|------|
| Z < 5 | 1 | 1 | 1 |
| 5 < Z < 30 | 1.2 | 1.12 | 1.06 |
| 30 < Z < 63 | 1.33 | 1.2 | 1.12 |
| 63 < Z | 1.5 | 1.33 | 1.2 |

Duty cycle factor - f_v

This correction factor is used to adjust service F_s to reflect the number of starts per hour. Where an application involves frequent starts at a starting torque significantly greater than running torque, service factor f_s must be adjusted to account for the number of starts per hour using the factors indicated in following table.

Фактор цикличности нагрузки - f_v

Этот поправочный коэффициент используется для корректировки фактора F_s чтобы отобразить кол-во запусков за час. В тех случаях, когда применение содержит частые запуски, а пусковой момент значительно больше, чем номинальный крутящий момент, фактор F_s должен быть скорректирован с учетом числа запусков в час, используя данные, указанные в табл.

Fattore affidabilita - f_{Ga}

Un margine di sicurezza o di affidabilita gia inserito nella prestazione di catalogo del riduttore. Se per particolari esigenze e necessaria un' affidabilita maggiore si aumenti il fattore di servizio ed in particolare si put dare i seguenti fattori:
 Grado di affidabilita normale: $f_{Ga} = 1$;
 Grado di affidabilita elevato (difficolta di manutenzione, grande importanza del riduttore nel ciclo produttivo, sicurezza per le persone, ecc...): $f_{Ga} = 1.25 - 1.4$;
 Non occorre introdurre coefficienti correttivi nel caso che si alternino cicli di funzionamento con carichi applicati nei due sensi, poichi se ne e gia tenuto conto nel progetto degli ingranaggi.

Safety factor - f_{Ga}

*Catalogue ratings incorporate a safety or reliability factor as standard. If greater reliability is required to meet specific requirements, service factor must be increased using the following factors:
 Standard safety factor: $f_{Ga} = 1$;
 High safety factor (recommended for difficult maintenance situations, where gear unit performs a critical task in the overall production process or a task such to affect the safety of people, etc...): $f_{Ga} = 1.25 - 1.4$;
 Applications with alternating duty cycles where load is applied in both directions have been considered in gear calculations and require no correction factors.*

Коэффициент безопасности - f_{Ga}

Каталог содержит стандартные коэф. безопасности и надёжности. Если необходима большая безопасность, необходимая для удовлетворения конкретных потребностей, то сервис-фактор F_s должен быть увеличен с помощью след. факторов: Стандартный фактор безопасности $f_{Ga}=1$ Высокий коэффициент безопасности (рекомендуется для работы в сложных ситуациях, для влияния на безопасность людей и т.д.): $f_{Ga} = 1.25 - 1.4$;
 Применения с периодически чередующимися циклами, где нагрузка происходит в обоих направлениях, учтены при расчетах редуктора не требуют поправочного коэффициента.

Fattore correttivo delle prestazioni - f_N

Fattore correttivo delle prestazioni nominali per tenere conto delle velocita in entrata $n_1 > 1450 \text{ min}^{-1}$.

| |
|-------|
| f_n |
|-------|

| n_1 [min^{-1}] | $i_N < 8$ | | $8 < i_N < 80$ | | $i_N < 80$ | |
|--------------------------------|-----------|-------|----------------|-------|------------|-------|
| | T_N | P_N | T_N | P_N | T_N | P_N |
| 2750 | 0.82 | 1.56 | 0.90 | 1.71 | 1.00 | 1.90 |
| 2400 | 0.85 | 1.41 | 0.92 | 1.52 | 1.00 | 1.66 |
| 2000 | 0.90 | 1.24 | 0.94 | 1.30 | 1.00 | 1.38 |
| 1750 | 0.94 | 1.13 | 0.97 | 1.17 | 1.00 | 1.21 |
| 1450 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |

Input speed factor - f_N

This correction factor is used to adjust performance ratings to account for input speeds $n_1 > 1450 \text{ min}^{-1}$.

Фактор входной скорости - f_N

Этот поправочный коэффициент используется для расчёта скорости на входе более 1450 об/мин. $n_1 > 1450 \text{ min}^{-1}$

Procedura di selezione

Conosciuti i dati dell' applicazione calcolare:
 - $i = n_1/n_2$ rapporto richiesto

- potenza nominale:

$$f_n \times P_N = P_1 \times f_s \times f_v \times f_{Ga}$$

oppure

- coppia nominale:

$$f_n \times T_N = T_2 \times f_s \times f_v \times f_{Ga}$$

Scegliere gli stadi, il rapporto, la grandezza, l'esecuzione, la forma costruttiva e verificare le dimensioni del riduttore e di eventuali accessori o particolari estremita. Nel calcolo si consideri un rendimento per stadio di 0.98.

Selection procedure

Locate application information and determine:
 - required ratio $i = n_1/n_2$

- nominal power:

$$f_n \times P_N = P_1 \times f_s \times f_v \times f_{Ga}$$

or

- nominal torque:

$$f_n \times T_N = T_2 \times f_s \times f_v \times f_{Ga}$$

Select number of stages, ratio, size, shaft arrangement and design configuration and then check the dimensions of gear unit and any accessories or particular input/output configurations you have selected. Please consider 0.98 efficiency per stage in your calculations.

Процедура подбора

Выберите область применения и определите:
 - $i = n_1/n_2$ передаточное отношение

- номинальную мощность:

$$f_n \times P_N = P_1 \times f_s \times f_v \times f_{Ga}$$

или

- крутящий момент

$$f_n \times T_N = T_2 \times f_s \times f_v \times f_{Ga}$$

Выберите число ступеней, передаточное отношение, размер, вариант сборки, а затем проверьте размеры редуктора и дополнительные опции или особенности входа/выхода, выбранного вами. Производите расчеты исходя из КПД одной ступени редуктора 0.98.

1.4 Verifiche

1) Compatibilita dimensionale con ingombri disponibili (es diametro del tamburo) e delle estremita d'albero con giunti, dischi o pulegge.

2) Compatibilita del rapporto selezionato con l'esecuzione albero cavo.

3) Ammissibilita di carichi radiali e/o assiali esterni; i carichi radiali Fr_1 e Fr_2 ammissibili sono riportati nelle tabelle delle prestazioni e si intendono applicati in mezzeria dell'estremita dell'albero. Per condizioni diverse consultare la pag. A19.

4) Massimo sovraccarico nel caso di:

- inversioni di moto per effetti inerziali,
- commutazioni da bassa ad alta polarita,
- avviamenti e frenature a pieno carico con grandi momenti d'inerzia (soprattutto ne caso di bassi rapporti),
- sovraccarichi, urti od altri effetti dinamici, deve essere verificata la condizione:

$$T_{max} = 2 \times T_N.$$

5) Numero massimo di giri in entrata $n_{1 max}$ (vedere tabelle seguenti):

1.4 Verification

1) Ensure that dimensions are compatible with space constraints (for instance, drum diameter) and shaft ends are compatible with any couplings, discs or pulleys to be used.

2) Ensure that selected ratio is available for the hollow shaft configuration.

3) Check that overhung and/or thrust loads do not exceed permissible loads; permissible overhung loads Fr_1 and Fr_2 at midpoint of shaft extension are listed in the rating tables. For any conditions other than those listed above, please read page A19.

4) Determine maximum overload in the event of:

- reversing due to inertia,
- switching from low to high polarity,
- starts and stops under full load with high moment of inertia (this is especially important for low ratios),
- overload, shock load or other dynamic load conditions, and determine whether this condition is verified:

$$T_{max} = 2 \times T_N.$$

5) Check maximum input speed (rpm) $n_{1 max}$ (see the following tables):

1.4 Проверка правильности выбора

1) Убедитесь в соответствии габаритных размеров с местом установки, а также конца валов с муфтами, дисками или шкивами.

2) Убедитесь, что для выбранного передаточного числа доступна конфигурация полого вала.

3) Убедитесь, что радиальная нагрузка и/или осевая нагрузка, не превышает допустимой; значения допустимых нагрузок Fr_1 и Fr_2 вала указаны в таблице. Для условий не перечисленных выше обратитесь на стр. A19

4) Определите максимальную нагрузку в случаях

- возможного реверса вследствие действия сил инерции
- перехода от низкой к высокой полярности
- во время запусков и остановок при полн. нагрузке, с большим моментом инерции (это особо важно для малых передаточных отношений)
- перегрузки, ударных нагрузок или других динамических нагрузок, и определите выполняется ли данное условие:

$$T_{max} = 2 \times T_N.$$

5) Определите макс. входную скорость (об/мин) $n_{1 max}$ (см. следующую таблицу)



$n_{1 max}$ (min⁻¹)

| | in | 802 | | 804 | | 806 | | 808 | | 810 | | 812 | | 814 | | 816 | | 818 | | 820 | |
|-------------|------------|------------|------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|
| | | splash oil | splash oil | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. |
| RXO1 | 4.3-13.3 | 3500 | 3500 | 2900 | 3500 | 2900 | 3500 | 2500 | 2900 | 2500 | 2900 | 2000 | 2500 | 1750 | 2500 | 1500 | 2000 | 1500 | 2000 | 1500 | 2000 |
| RXV1 | 13.4-28.6 | | | 3500 | | 3500 | | 2900 | 3500 | 2900 | 3500 | 2900 | 3500 | 2900 | 3500 | 2500 | 2900 | 2500 | 2900 | 2000 | 2900 |
| RXO2 | 19-54.6 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 2900 | 3500 | 2900 | 3500 | 2500 | 2900 | 2500 | 2900 | 2500 | 2900 | 2000 | 2500 |
| RXV2 | 54.6-130.5 | | | 3500 | | 3500 | | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 2900 | 3500 | 2900 | 3500 | 2500 | 2900 | 2500 | 2900 |
| RXO3 | 108-240 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 2900 | 3500 | 2500 | 3500 | 2500 | 3500 | 2500 | 3500 |
| RXV3 | i>240 | | | 3500 | | 3500 | | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 3500 | 2900 | 3500 | 2900 | 3500 |

| | in | 822 | | 824 | | 826 | | 828 | | 830 | | 932 | |
|-------------|------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|
| | | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. | splash oil | forced lubric. |
| RXO1 | 4.3-13.3 | 1500 | 2000 | * | | | | | | | | | |
| RXV1 | 13.4-28.6 | 1750 | 2500 | | | | | | | | | | |
| RXO2 | 19-54.6 | 2000 | 2500 | 2000 | 2500 | * | | * | | | | | |
| RXV2 | 54.6-130.5 | | 2900 | | 2900 | | | | | | | | |
| RXO3 | 108-240 | 2500 | 2900 | 2500 | 2900 | 2000 | 2500 | * | | * | | * | |
| RXV3 | i>240 | | | | | | 2900 | 2900 | | | | | |

* Valori su richiesta / Ratings supplied on request / Доступен по запросу

6) Verifica Posizione di montaggio

7) Adeguatezza della potenza termica del riduttore:

Nel caso di solo riduttore in servizio continuo o intermittente gravoso in ambienti a temperatura elevata e/o con difficoltà di scambio termico (es. acciaierie) è necessario verificare che la potenza termica nominale corretta dai fattori sia superiore alla potenza assorbita come evidenziato nella seguente equazione:

6) Check mounting position

7) Ensure gear unit thermal power is suitable for the application:

If a gear unit is to be used in continuous or intermittent duty in environments where high temperatures and/or poor heat exchange are encountered (such as steelworks), check to ensure the thermal power obtained after application of the relevant correction factors is greater than absorbed power, i.e. that the following condition is verified:

6) Проверьте монтажное положение

7) Убедитесь, что термическая мощность редуктора подходит для условий эксплуатации: если редуктор будет работать постоянно в условиях повышенных температур и/или малого теплообмена (например, в металлургии), необходимо сравнить термическую мощность, полученную после введения соответствующих коэффициентов, с поглощающей способностью:

$$P_1 = P_{tN} \cdot f_m \cdot f_a \cdot f_d \cdot f_p \cdot f_f \quad [\text{kW}]$$

Dove:

P_{tN} = potenza termica nominale
 f_m = fattore correttivo per la posizione di montaggio
 f_a = fattore correttivo dell'altitudine
 f_d = fattore correttivo del tempo di lavoro
 f_p = fattore correttivo della temperatura ambiente
 f_f = fattore correttivo di aerazione con ventola

Qualora tale condizione non sia verificata occorre sostituire la ventola con un gruppo di raffreddamento con scambiatore di calore. Per selezionare il gruppo di raffreddamento adeguato occorre determinare la P_{ta} necessaria:

Where:

P_{tN} = thermal power rating
 f_m = mounting position factor
 f_a = altitude factor
 f_d = operation time factor
 f_p = ambient temperature factor
 f_f = fan cooling factor

If this condition is not verified, opt for a heat exchanger instead of fan cooling. To select a suitable cooling unit, you need to determine required P_{ta} :

Где:

P_{tN} = номинальная термическая мощность
 f_m = фактор монтажной позиции
 f_a = фактор геодезической высоты
 f_d = фактор продолжительности включения
 f_p = фактор температуры окружающей среды
 f_f = фактор охлаждения

Если это условие не выполняется, оптимально использовать радиатор, вместо вентиляторного охлаждения. Чтобы выбрать необходимый блок охлаждения, необходимо определить номинальное значение P_{ta} :

$$P_{ta} = P_1 - (P_{tN} \cdot f_m \cdot f_a \cdot f_d \cdot f_p) \quad [\text{kW}]$$

dove:

P_{ta} = potenza termica addizionale

Dopo avere selezionato il gruppo di raffreddamento, ripetere la verifica aggiungendo alla precedente il valore massimo di P_{tmax} del range identificato espresso in tabella, adeguato con i coefficienti correttivi di temperatura acqua e aria:

Where:

P_{ta} = additional thermal power required

After selecting the cooling unit, check that the following condition is satisfied; as you can see, it considers the upper limit value P_{tmax} of the resulting tabulated range adjusted using the water and air temperature correction factors:

Где:

P_{ta} = рекомендуемая дополнительная термическая мощность
 После выбора системы охлаждения проверьте выполнение следующего условия, как видно, оно предельное табличное значение P_{tmax} , которое корректируется с помощью поправочных коэффициентов температуры воды или воздуха:

$$P_1 = (P_{tN} \cdot f_m \cdot f_a \cdot f_d \cdot f_p) + (P_{tmax} \cdot f_w \cdot f_c) \quad [\text{kW}]$$

dove:

P_{tmax} = potenza termica addizionale del range identificato espresso in tabella

f_w = coefficiente relativo alla temperatura dell'acqua (esclude f_c)
 f_c = coefficiente relativo alla temperatura dell'aria (esclude f_w)

La P_{tN} è riferita ad un ambiente industriale aperto; nel caso di ambienti confinati scarsamente aerati consultarci.

Where:

P_{tmax} = additional thermal power required obtained from resulting tabulated range

f_w = water temperature factor (excludes f_c)
 f_c = air temperature factor (excludes f_w)

P_{tN} refers to an open space industrial environment; in the event of a confined space environment with poor ventilation, please contact the factory.

Где:

P_{tmax} = требуемая добавочная термическая мощность, полученная из таблицы
 f_w = коэф. температуры воды (исключая коэф. f_c)
 f_c = коэф. температуры воздуха (исключая коэф. f_w)
 P_{tN} относится к свободному пространству в производственной среде; в случае ограниченного пространства с плохой вентиляцией, пожалуйста, свяжитесь с заводом-производителем.

P_{tN}

| | | | | | | | | | | | | | | | | |
|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 |
| RXO1 | 30 | 39 | 51 | 66 | 82 | 104 | 127 | 158 | 203 | 252 | 304 | 368 | — | — | — | — |
| RXO2 | 24 | 30 | 40 | 52 | 65 | 82 | 102 | 127 | 165 | 205 | 248 | 306 | 368 | 445 | — | — |
| RXO3 | 14 | 17 | 23 | 30 | 38 | 49 | 61 | 77 | 101 | 127 | 156 | 195 | 235 | 289 | 365 | 440 |

fm

fm.: fattore correttivo per la posizione di montaggio, velocità e rapporto.
(fm=1 nel caso in cui n₁ richieda la lubrificazione forzata)
(fm=1 nel caso in cui n₁= 0-749 min⁻¹)

fm.: correction factor accounting for mounting position, speed and ratio.
(fm=1 if n₁ requires forced lubrication)
(fm=1 if n₁= 0-749 min⁻¹)

fm.: поправочный коэффициент для учёта монтажа, скорости и передачи.
(fm=1 если n требует принудительной смазки)
(fm =1 если n = 0-749 об/мин.)

| size | | i | n ₁ | | | | | | |
|--------------|---------|-----------|---------------------|----------|-----------|------------------------|----------|-----------|------------------------|
| | | | 0-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} |
| | | | M1-M2-M6 | M3-M5 | | | M4 | | |
| RXO1 RXV1 | 802-806 | 4.4-25.9 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808-814 | 4.4-11.7 | | 0.9 | 0.8 | 0.65 | 1 | 0.9 | 0.7 |
| | | 13.3-28.5 | | 0.95 | 0.85 | 0.7 | 1 | 1 | 0.8 |
| | | 4.4-11.7 | | 0.7 | 0.65 | 0.5 | 0.9 | 0.8 | 0.65 |
| | 816-824 | 13.7-27.6 | | 0.9 | 0.75 | 0.65 | 0.95 | 0.85 | 0.75 |

| size | | i | n ₁ | | | | | | |
|--------------|---------|-----------|---------------------|----------|-----------|------------------------|----------|-----------|------------------------|
| | | | 0-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} |
| | | | M1-M2 | M3-M6 | | | M4-M5 | | |
| RXO2 RXV2 | 802-806 | 19.4-124 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808-814 | 19.1-41.4 | | 0.95 | 0.85 | 0.7 | 0.85 | 0.75 | 0.6 |
| | | 43.6-123 | | 1 | 0.9 | 0.75 | 0.9 | 0.8 | 0.65 |
| | 816-820 | 19.3-39.3 | | 0.85 | 0.75 | 0.6 | 0.7 | 0.65 | 0.5 |
| | | 44.1-124 | | 0.9 | 0.8 | 0.65 | 0.75 | 0.7 | 0.55 |
| | 822-828 | 19.4-40 | | 0.75 | 0.7 | 0.55 | 0.7 | 0.6 | 0.5 |
| | | 42.2-132 | 0.85 | 0.75 | 0.6 | 0.7 | 0.65 | 0.5 | |

| size | | i | n ₁ | | | | | | |
|--------------|---------|---------|---------------------|----------|-----------|------------------------|----------|-----------|------------------------|
| | | | 0-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} | 750-1250 | 1251-1750 | 1751-n _{1max} |
| | | | M1-M2 | M3-M6 | | | M4-M5 | | |
| RXO3 RXV3 | 802-806 | 110-700 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808-814 | 110-231 | | 0.95 | 0.85 | 0.7 | 0.9 | 0.8 | 0.65 |
| | | 243-700 | | 1 | 1 | 0.8 | 1 | 0.9 | 0.75 |
| | 816-820 | 109-257 | | 0.9 | 0.8 | 0.65 | 0.85 | 0.75 | 0.6 |
| | | 264-697 | | 1 | 0.9 | 0.75 | 0.95 | 0.85 | 0.7 |
| | 822-832 | 108-253 | | 0.85 | 0.75 | 0.6 | 0.75 | 0.7 | 0.55 |
| | | 268-731 | | 0.95 | 0.85 | 0.7 | 0.9 | 0.8 | 0.65 |

N.B. I valori di n_{1max} sono riportati al punto 5 (Verifiche).

NOTE n_{1max} values are listed at point 5 (Verification).

Примечание: значения n_{1max} указаны в пункте 5 (Проверка)

fa

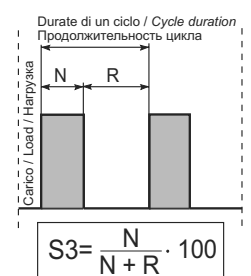
Fattore correttivo dell'altitudine
Altitude factor
Фактор геодезической высоты

| | | | | | | |
|----|---|------|-----|------|------|------|
| | m | 0 | 750 | 1500 | 2250 | 3000 |
| fa | 1 | 0.95 | 0.9 | 0.85 | 0.81 | |

fd

Fattore correttivo del tempo di lavoro
Operation time factor
Фактор продолжительности включения

| | |
|-----|------|
| S3% | fd |
| 100 | 1 |
| 80 | 1.05 |
| 60 | 1.15 |
| 40 | 1.35 |
| 20 | 1.8 |



fp

Fattore correttivo della temperatura ambiente. *Ambient temperature factor.*

Фактор температуры окружающей среды.

| | | | | | | |
|---|-------|-------|-------|-------|-------|------|
| Temperatura ambiente <i>Ambient temperature</i> Umgebungstemperatur | 50 °C | 40 °C | 30 °C | 20 °C | 10 °C | 0 °C |
| fp | 0.63 | 0.75 | 0.87 | 1 | 1.12 | 1.25 |

ff

Il fattore correttivo ff della potenza termica che tiene conto dell'effetto refrigerante della ventola assume in accordo con le norme AGMA 6010.E88 i valori riportati nella tabella 8. L'impiego è limitato alle velocità maggiori o uguali a 700 min⁻¹.

Cooling fan factors ff reported in table 8 are in accordance with AGMA 6010. E88 and can be used directly to adjust thermal power to reflect the use of a cooling fan. These factors must only be used for speeds equal to 700 rpm and higher.

Фактор охлаждения ff указан в табл.8 и в соответствии с AGMA 6010.E88 может быть использован для корректировки термической мощности, для отражения использования систем охлаждения. Эти факторы должны использоваться при скорости на входе 700об/мин и выше.

| Tipo / Type/ Тип | Tipo ventola / Fan type /Вентилятор | Note / Notes / Заметки | ff |
|--------------------|-------------------------------------|------------------------|-----|
| RXO RXV | VE | — | 1.7 |

N.B. La Ventola è applicabile solo RXO1 e RXO2
NOTE: The fan is available only for RXO1 and RXO2
HINWEIS: Ventilatoren sind nur für RXO1 und RXO2

Pta [kW]

Potenza termica addizionale / *Additional thermal power* / Дополнительная термическая мощность

| Raffreddamento con scambiatore acqua-olio (Tacqua=15°C) <i>Cooling by water-oil exchanger (Twater=15°C)</i> Водно-масляный радиатор (Тводы =15°C) | | |
|---|----------------------|----------------------|
| Gruppo Size Габарит | RXO1 RXV1 | RXO2 RXV2 |
| 1 | 68 | 45 |
| 2 | 69-116 | 46 - 78 |
| 3 | 117-175 | 79 - 116 |
| 4 | 176-532 | 117 - 355 |
| 5 | 533-1021 | 356 - 680 |

| Raffreddamento con scambiatore aria-olio (Taria=20°C) <i>Cooling by air-oil exchanger (Tair=20°C)</i> Воздушно-масляный радиатор (Твоздуха=20°C) | | |
|--|----------------------|----------------------|
| Gruppo Size Габарит | RXO1 RXV1 | RXO2 RXV2 |
| 1 | 113 | 75 |
| 2 | 114-212 | 76 - 140 |
| 3 | 213-445 | 141 - 298 |
| 4 | 446-578 | 299 - 386 |
| 5 | 579-1021 | 387 - 680 |

fw

Coefficiente relativo alla temperatura dell'acqua
Water temperature factor
Коэффициент температуры воды

| | | | | |
|-----------|------|-------|-------|-------|
| Twater | 15°C | 20° C | 25° C | 30° C |
| fw | 1 | 0,85 | 0,7 | 0,6 |

fc

Coefficiente relativo alla temperatura dell'aria
Air temperature factor
Коэффициент температуры воздуха

| | | | | | | |
|-----------|-------|-------|-------|-------|-------|-------|
| Tair | 15° C | 20° C | 25° C | 30° C | 35° C | 40° C |
| fc | 1,12 | 1 | 0,88 | 0,75 | 0,65 | 0,5 |

8) Compatibilita esecuzione grafica e forma costruttiva.

A seguito una tabella che riassume la compatibilita tra esecuzione grafica, estremita di entrata ed uscita, ventola e antiretro.

8) Ensure that shaft arrangement and design configuration are compatible.

The following table provides an overview of available options in terms of shaft arrangements, input and output configurations, fan and backstop, and their compatibility.

8) Убедитесь в совместимости выбранного типа редуктора и вариантов сборки валов. В следующей таблице показаны различные вариации исполнений валов, входные и выходные конфигурации, вентиляторы и упоры, и их совместимость.

RX01

| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ : A - AS | | | | |
|--|-----|---------------------------------|-----|-----|
| A = Ne / and/ und D | | Antiretro/ Backstop/Антиреверс | | |
| B = FD / and/ und Fn | | — | ARS | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | A+B | | A+B |
| | PAM | | | |
| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ : B - BS | | | | |
| A = N / and/ und D | | Antiretro/ Backstop/Антиреверс | | |
| B = FD / and/ und Fn | | — | ARS | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | A+B | | A+B |
| | PAM | | A+B | |
| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ : ABU - ABUS | | | | |
| A = N / and/ und D | | Antiretro / Backstop/Антиреверс | | |
| B = FD / and/ und Fn | | — | ARS | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | A+B | A | A |
| | PAM | | | |
| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ C1 - C2 | | | | |
| | | Antiretro / Backstop/Антиреверс | | |
| | | — | ARS | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | | | |
| | PAM | | | |
| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ : C1D - C2D | | | | |
| | | Antiretro / Backstop/Антиреверс | | |
| | | — | ARS | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | | | |
| | PAM | | | |
| ESECUZIONI GRAFICHE / SHAFT ARRANGEMENTS / РАСПОЛОЖЕНИЕ ВАЛОВ : C1S - C2S | | | | |
| | | Antiretro / Backstop/Антиреверс | | |
| | | — | AR | ARD |
| ENTRATA INPUT ВХОДНОЙ | ECE | | | |
| | PAM | | | |

1.5 Designazione

1.5 Designation

1.5 Маркировка

| | [1*] | [2*] | [3*] | [4*] | [5*] | [6*] | [7*] | [8*] | [9*] | [10*] | [11*] | [12*] | [13*] |
|--------------------------|--|---|---------------------------------|---|-----------|---|--|--|--|--|--|-----------------------------|-----------|
| RX | O | 2 | 802 | ABU | 10 | ECE | VE | ARSB | — | N | M1 | | ES |
| Macchina Range Тип | Posizione assi Centreline orientation Расположение осей | N° coppie cil. Pairs of cyl. Anz. # Ступеней | Grandezza Size Габарит | Esecuzione grafica Shaft arrangement Расположение валов | i_n | Estremità entrata Input configuration Входная конфигурация | Ventole raffreddamento Cooling fans Вентилятор | Antiretro Backstop Антиреверс | Materiale carcassa Housing material Материал корпуса | Estremità uscita Output configuration Выходная конфигурация | posizione di montaggio Mounting position Монтажное положение | Opzioni Options Опции | |
| RX | O V | 1 2 3 4 | 802 ... 832 | A-B-AS-B S ABU-ABU S C1-C2 C1D-C1S C2D-C2S | | ECE PAM.. PAM..G ECES PAM..S ECE/ECE ECE/PAM... PAM.../ECE PAM.../PAM... | VE | ARSB ARSN ARDB ARDN | — A GS | N C UB B FD F_n D | M1 M2 M3 M4 M5 M6 | | |

Designazione motore elettrico

Se è richiesto un motoriduttore completo di motore è necessario riportare la designazione di quest'ultimo.
A tale proposito consultare il ns. catalogo dei motori elettrici Electronic Line.

Electric motor designation

For applications requiring a gearmotor, motor designation must be specified.
To this end, please refer to our Electronic Line electric motor catalogue.

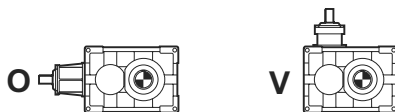
Обозначение электродвигателей

В случае исполнения мотор-редуктора должна быть указана маркировка мотора.
Для этого необходимо обратиться к каталогу электродвигателей.

[*1] Posizione assi

[*1] Centreline orientation

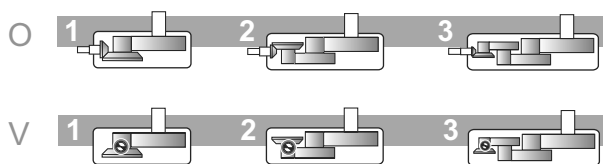
[*1] Расположение осей



[*2] N° stadi

[*2] No. of Reductions

[*2] № ступеней



[*4] Esecuzione grafica

(Vedi pagine dimensionali)

[*4] Shaft arrangement

(Please refer to dimension pages)

[*4] Расположение валов

(обратитесь к таблице размеров)

[*5] Rapporto di riduzione i

(Vedi tabelle prestazioni)

[*5] Reduction ratio i

(See rating tables).

[*5] Передаточное число i_r

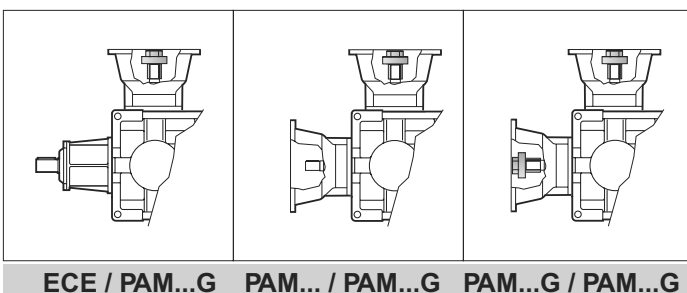
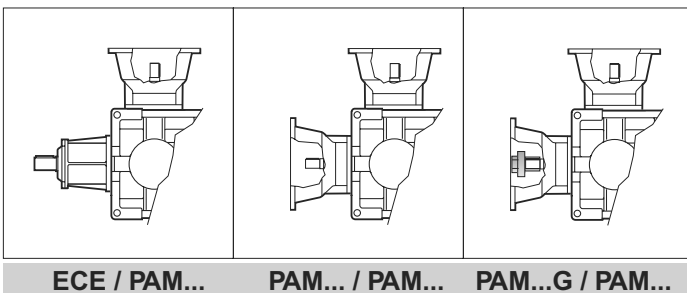
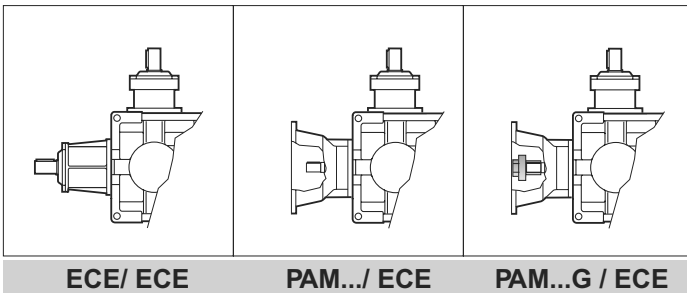
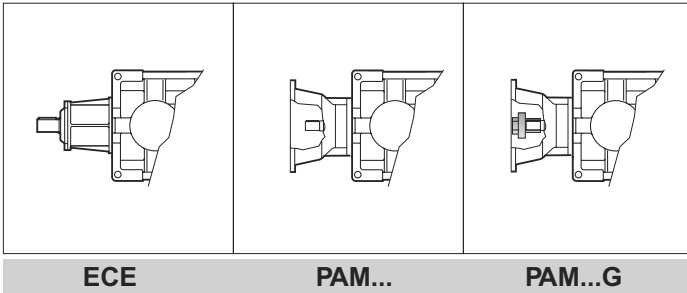
(См.таблицу)

[*6] Estremita entrata

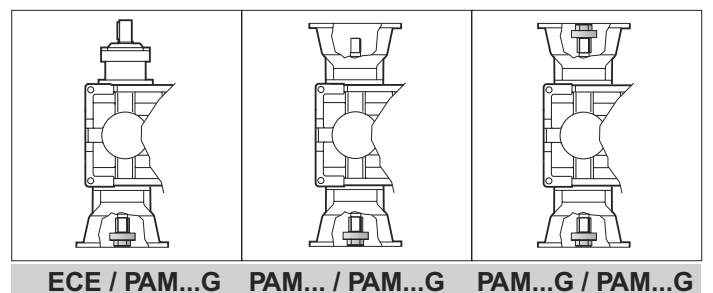
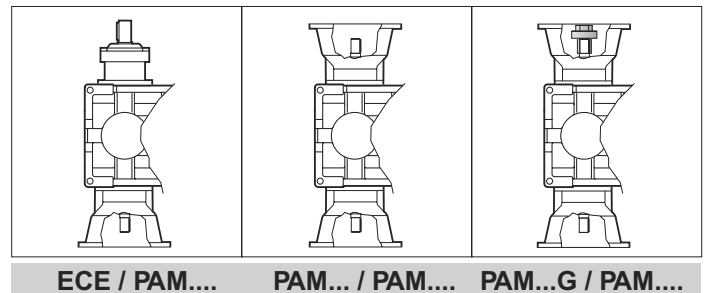
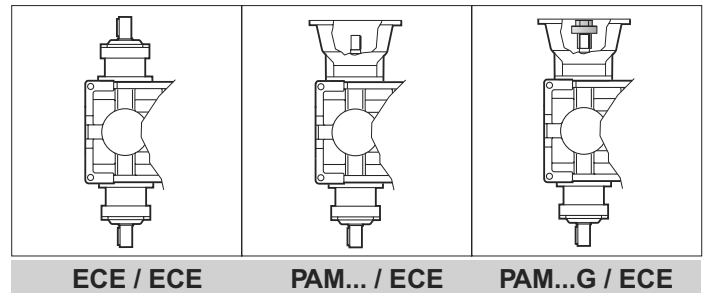
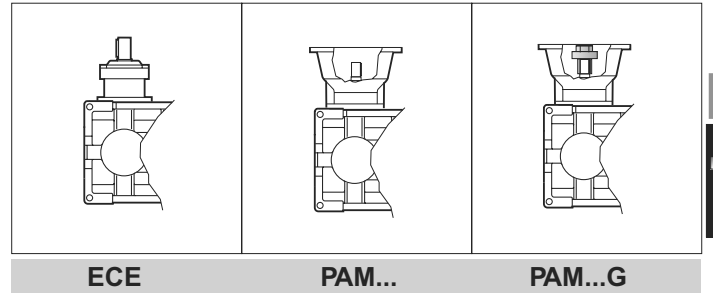
[*6] Input configuration

[*6] Входная конфигурация

RXO



RXV



B
RXO - RXV

| | | | |
|---------------|--------------------------------|-----------------------------|--------------------------------|
| ECE | Entrata con albero pieno | Solid input shaft | Цилиндрический вал |
| PAM.. | Con campana senza giunto | Motor bell without coupling | Соединение с мотором без муфты |
| PAM..G | Con campana e giunto | Motor bell and coupling | Вал специального исполнения |
| ECES | Entrata con estremita speciale | Special input shaft end | Вал специального исполнения |
| PAM..S | Accoppiamento speciale | Special coupling | Специальная муфта |

[*7] Ventole di raffreddamento

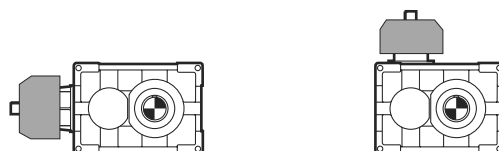
[*7] V Cooling fans

[*7] Вентиляторы

(Fare riferimento al capitolo accessori G)

(Please refer to accessories chapter G)

(Пожалуйста, обратитесь к главе G)



VE

[*8] Antiretro

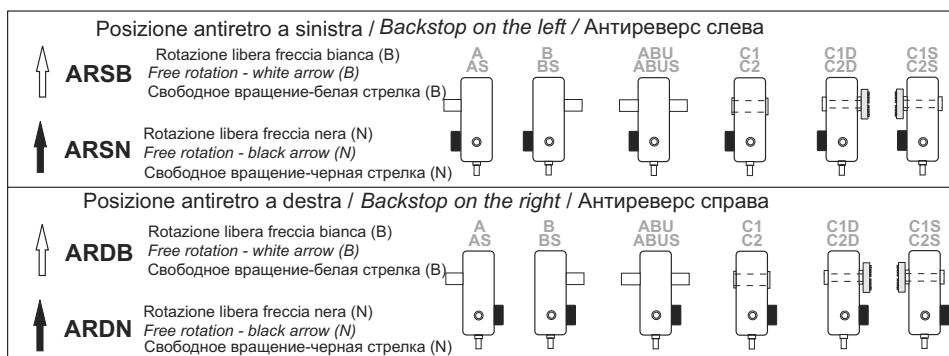
[*8] Backstop

[*8] Антиреверс

Fare riferimento al capitolo (sezione accessori)

Please refer to relevant chapter (accessories section)

Пожалуйста, обратитесь к соответствующей главе (Раздел Аксессуары)



[*9] Materiale carcassa

[*9] Housing material

[*9] Материал корпуса

| Materiale carcassa Housing material Материал корпуса | | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 |
|---|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Acciaio / Steel /Сталь | A | | | | | | | | | | | | | * | * | ** | ** |
| Ghisa sferoidale / Spheroidal cast iron / Чугун с шаровидным графитом | GS | | | | | | | | | | | | | | | | |
| Ghisa meccanica / Engineering cast iron / Легированный чугун | — | | | | | | | | | | | | | | | | |

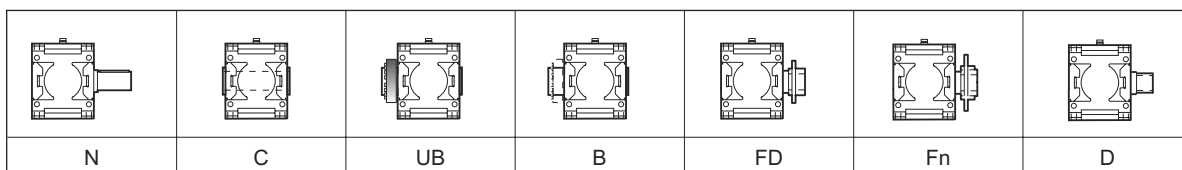
* Non disponibile per RXO1 / Not available on RXO1 / Не доступен на RXO1

** Non disponibile per RO1 e RXO2 / Not available on RXO1 and RXO2 / Не доступно на RXO1 и RXO2

[*10] Estremita uscita

[*10] Output Configuration

[*10] Выходная конфигурация



Per ulteriori informazioni vedere la sezione "Estremita entrata, uscita" (F).

Please read Section "Input and Output Configurations" (F) for more details.

Ознакомьтесь с главой "Конфигурации входных и выходных валов (F)".

Altre opzioni uscita a richiesta

Other output options available on request

Другие варианты доступны по запросу

| US | uscita speciale | Special output | Специальный |
|-------|--|--|--|
| F..d | flangia in uscita a dx | Output flange on right side | Фланец справа |
| F..s | flangia in uscita a sx | Output flange on left side | Фланец слева |
| 2F.. | doppia flangia in uscita | Double output flange | Двойной выходной фланец |
| MX | Supportazione rinforzata in uscita per agitatori | Heavy duty output bearing for agitator applications | Усиленный выходной подшипник для мешалок |
| Tr | supportazione rinforzata in uscita x torri di raffreddamento | Heavy duty output bearing for cooling tower applications | Усиленный выходной подшипник для градирни |
| Ts | supportazione rinforzata in uscita speciale | Special heavy duty output bearing | Специальный усиленный выходной подшипник |
| SND * | supportazione flangiata in uscita a dx con albero pieno | Flange bearing on the right at output end with solid shaft | Фланцевый подшипник справа и выходной цилиндрический вал на конце |
| SNS * | supportazione flangiata in uscita a sx con albero pieno | Flange bearing on the left at output end with solid shaft | Фланцевый подшипник слева и выходной цилиндрический вал на конце |
| SCD * | supportazione flangiata in uscita a dx con albero cavo | Flange bearing on the right at output end with hollow shaft | Фланцевый подшипник справа и полый выходной вал |
| SCS * | supportazione flangiata in uscita a sx con albero cavo | Flange bearing on the left at output end with hollow shaft | Фланцевый подшипник слева и полый выходной вал |
| SUD * | supportazione flangiata in uscita con calettatore | Flange bearing at output end with shrink disc | Фланцевый подшипник со сжимным диском на конце |
| SUS * | supportazione flangiata in uscita con albero predisposto x calettatore | Flange bearing at output end with shaft incorporating provisions for shrink disc | Фланцевый подшипник с выходным валом под сжимной диск |
| SBD | Supportazione flangiata in uscita a destra con albero cavo e predisposto per calettatore | Flange bearing on the right at output end with hollow shaft and provisions for shrink disc | Фланцевый подшипник справа с полым валом и сжимным диском на конце |
| SBS | Supportazione flangiata in uscita a sinistra con albero cavo e predisposto per calettatore | Flange bearing on the left at output end with hollow shaft and provisions for shrink disc | Фланцевый подшипник слева с полым валом и сжимным диском на конце |
| nU | Riduttore con piú alberi uscita | Gear unit with several output shafts | Редуктор с несколькими выходными валами |

* solo per RXO2 - RXO3 / Only available on RXO2 - RXO3 / не доступно для RXO2 - RXO3

Per ulteriori informazioni vedere la sezione "Accessori e opzioni" (G).

Please read Section "Accessories and options" (G) for more details.

Пожалуйста, прочитайте главу "Аксессуары и Опции" для большей информации (G).

[*11] Posizioni di montaggio

[*11] Mounting positions

[*11] Монтажные положения

[*12] Opzioni disponibili

[*12] Available options

[*12] Доступные опции

(vedi pag. G1)

(see page G1)

(см. страницу G1)

[*13] Estremità supplementare

[*13] Additional Shaft Extension

[*13] Дополн. исполнения валов

(vedi pag. G17)

(see page G17)

(см. страницу G17)

1.6 Lubrificazione**1.6 Lubrication****1.6 Смазка**

Gli oli disponibili appartengono generalmente a tre grandi famiglie:

- 1) Oli minerali
- 2) Oli sintetici Poli-Alfa-Olefine
- 3) Oli sintetici Poli-Glicole

La scelta più appropriata e generalmente legata alle condizioni di impiego, riduttori non particolarmente caricati e con un ciclo di impiego discontinuo, senza escursioni termiche importanti, possono certamente essere lubrificati con olio minerale.

Nei casi di impiego gravoso, quando i riduttori saranno prevedibilmente caricati molto ed in modo continuativo, con conseguente prevedibile innalzamento della temperatura, è bene utilizzare lubrificanti sintetici tipo polialfaolefine (PAO).

Gli oli di tipo poliglicole (PG) sono da utilizzare strettamente nel caso di applicazioni con forti strisciamenti fra i contatti, ad esempio nelle viti senza fine. Debbono essere impiegati con grande attenzione poiché non sono compatibili con gli altri oli e sono invece completamente miscibili con l'acqua. Questo fenomeno è particolarmente pericoloso poiché non si nota, ma deprime velocemente le caratteristiche lubrificanti dell'olio.

Oltre a questi già menzionati, ricordiamo che esistono gli oli per l'industria alimentare. Questi trovano specifico impiego nell'industria alimentare in quanto sono prodotti speciali non nocivi alla salute.

Vari produttori forniscono oli appartenenti a tutte le famiglie con caratteristiche molto simili. Più avanti proponiamo una tabella comparativa.

Available oils are typically grouped into three major classes:

- 1) *Mineral oils*
- 2) *Poly-Alpha-Olefin synthetic oils*
- 3) *Polyglycol synthetic oils*

Oil is normally selected in accordance with environmental and operating conditions. Mineral oil is the appropriate choice for moderate load, non-continuous duty applications free from temperature extremes.

In severe applications, where gear units are to operate under heavy loads in continuous duty and high temperatures are expected, synthetic Poly-Alpha-Olefin oils (PAO) are the preferred choice.

Polyglycol oils (PG) should only be used in applications involving high sliding friction, as is the case with worm shafts. These particular oils should be used with great care, as they are not compatible with other oils, but are totally mixable with water. The oil mixed with water cannot be told from uncontaminated oil, but will degrade very rapidly.

In addition to the oils mentioned above, there are food-grade oils.

These are special oils harmless to human health for use in the food industry.

Oils with similar characteristics are available from a number of manufacturers. A comparative overview table is provided at the next pages.

Используемые масла делятся на три группы:

- 1) Минеральные масла
- 2) Поли-Альфа-Олефиновые синтетические масла
- 3) Полиглицоловые синтетические масла

Масла обычно выбираются в соответствии с условиями окружающей среды и условиями эксплуатации.

Минеральные масла подходят для умеренных, периодических нагрузок, без экстремальных температурных значений.

В суровых условиях, когда редукторы работают в условиях тяжелых нагрузок в постоянном режиме и при высоких температурах синтетические Поли-

Альфа-Олефиновые масла (PAO) являются предпочтительными.

Полиглицоловые масла (ПГ) должны использоваться только в устройствах, связанных с высоким уровнем трения скольжения, как в случае с червячным валом.

Это особое масло должно использоваться с особой осторожностью, потому что оно не совместимо с другими маслами и полностью смешивается с водой.

Смесь масла и воды нельзя отличить от чистого масла, но свойства данной смеси заметно ухудшаются.

В дополнение к маслам упомянутым выше есть "пищевой" класс масел. Эти масла безвредны для человеческого организма и могут быть использованы в пищевой промышленности.

Масла со схожими характеристиками доступны у большого числа производителей.

Сравнительные таблицы находятся на следующих страницах.

| Входная скорость n_1 (min ⁻¹) | Потребляемая мощность (kW) | Система смазки | Вязкость ISO VG at 40° (cSt) | |
|--|----------------------------------|-------------------------|------------------------------|--------|
| | | | I < 10 | i < 10 |
| 2000 < n1 5000 | P < 7.5 | Forced or Oil splash | 68 | 68 |
| | 7.5P22 | | 68 | 150 |
| | P > 22 | | 150 | 220 |
| 1000 < n1 2000 | P < 7.5 | Forced or Oil splash | 68 | 150 |
| | 7.5P37 | | 150 | 220 |
| | P > 37 | | 220 | 320 |
| 300 < n1 1000 | P < 15 | Forced Oil splash | 68 | 150 |
| | 15P55 | | 150 | 220 |
| | | 220 | 320 | |
| | | P > 55 | Forced Oil splash | 220 |
| | 320 | 460 | | |
| 50 < n1 300 | P < 22 | Forced Oil splash | 150 | 220 |
| | 22P75 | | 220 | 320 |
| | | 220 | 320 | |
| | | 320 | 460 | |
| | P > 75 | Forced Oil splash | 320 | 460 |
| 460 | 680 | | | |

Frequenza cambi olio
Oil change intervals [H]
Интервалы смены масла [час]

| Типо olio Oil type Тип масла | Temperatura olio Oil temperature Температура масла | | |
|---|--|-------|------|
| | 65°C | 80°C | 90°C |
| Minerale Mineral Минеральное | 8000 | 3000 | 1000 |
| Sintetico Synthetic Синтетическое | 20000 | 15000 | 9000 |

| Manufacturer Производитель | Oli Minerali Mineral oils Минеральное | | | Oli Sintetici Polialfaolefine (PAO) Poly-Alpha-Olefin synthetic oils (PAO) Поли-Альфо-Олефиновые масла(ПАО) | | | Oli Sintetici Poliglicoli (PG) Polyglycol synthetic oils(PG) Полиглицоловые масла(ПГ) | | |
|-------------------------------|---|--------------------|--------------------|---|--------------------------|--------------------------|---|---------------------|---------------------|
| | ISO VG | ISO VG | ISO VG | ISO VG | ISO VG | ISO VG | ISO VG | ISO VG | ISO VG |
| | 150 | 220 | 320 | 150 | 220 | 320 | 150 | 220 | 320 |
| AGIP | Blasia 150 | Blasia 220 | Blasia 320 | - | Blasia SX 220 | Blasia SX 320 | Blasia S 150 | Blasia S 220 | Blasia S 320 |
| ARAL | Degol BG 150 Plus | Degol BG 220 Plus | Degol BG 320 Plus | Degol PAS 150 | Degol PAS 220 | Degol PAS 320 | Degol GS 150 | Degol GS 220 | Degol GS 320 |
| BP | Energol GR-XP 150 | Energol GR-XP 220 | Energol GR-XP 320 | Energol EPX 150 | Energol EPX 220 | Energol EPX 320 | Energol SG 150 | Energol SG-XP 220 | Energol SG-XP 320 |
| CASTROL | Alpha SP 150 | Alpha SP 220 | AlphaSP 320 | Alphasyn EP 150 | Alphasyn EP 220 | Alphasyn EP 320 | Alphasyn PG 150 | Alphasyn PG 220 | Alphasyn PG 320 |
| CHEVRON | Ultra Gear 150 | Ultra Gear 220 | Ultra Gear 320 | Tegra Synthetic Gear 150 | Tegra Synthetic Gear 220 | Tegra Synthetic Gear 320 | HiPerSYN 150 | HiPerSYN 220 | HiPerSYN 320 |
| ESSO | Spartan EP 150 | Spartan EP 220 | Spartan EP 320 | Spartan S EP 150 | Spartan S EP 220 | Spartan S EP 320 | Glycolube 150 | Glycolube 220 | Glycolube 320 |
| KLÛBER | KÛberoil GEM 1-150 | KÛberoil GEM 1-220 | KÛberoil GEM 1-320 | KÛbersynth EG 4-150 | KÛbersynth EG 4-220 | KÛbersynth EG 4-320 | KÛbersynth GH 6-150 | KÛbersynth GH 6-220 | KÛbersynth GH 6-320 |
| MOBIL | Mobilgear XMP 150 | Mobilgear XMP 220 | Mobilgear XMP 320 | Mobilgear SHC XMP 150 | Mobilgear SHC XMP 220 | Mobilgear SHC XMP 320 | Glygoyle 22 | Glygoyle 30 | Glygoyle HE320 |
| MOLIKOTE | L-0115 | L-0122 | L-0132 | L-1115 | L-1122 | L-1132 | - | - | - |
| OPTIMOL | Optigear BM 150 | Optigear BM 220 | Optigear BM 320 | Optigear Synthetic A 150 | Optigear Synthetic A 220 | Optigear Synthetic A 320 | Optiflex A 150 | Optiflex A 220 | Optiflex A 320 |
| Q8 | Goya 150 | Goya 220 | Goya 320 | EI Greco 150 | EI Greco 220 | EI Greco 320 | Gade 150 | Gade 220 | Gade 320 |
| SHELL | Omala 150 | Omala 220 | Omala 320 | Omala HD 150 | Omala HD 220 | Omala HD 320 | Tivela S 150 | Tivela S 220 | Tivela S 320 |
| TEXACO | Meropa 150 | Meropa 220 | Meropa 320 | Pinnacle EP 150 | Pinnacle EP 220 | Pinnacle EP 320 | - | Synlube CLP 220 | Synlube CLP 320 |
| TOTAL | Carter EP 150 | Carter EP 220 | Carter EP 320 | Carter SH 150 | Carter SH 220 | Carter SH 320 | Carter SY 150 | Carter SY 220 | Carter SY 320 |
| TRIBOL | 1100/150 | 1100/220 | 1100/320 | 1510/150 | 1510/220 | 1510/320 | 800/150 | 800/220 | 800/320 |

Lubrificanti sintetici per uso alimentare / Food-grade synthetic lubricants / Синтетические масла для пищевой промышленности

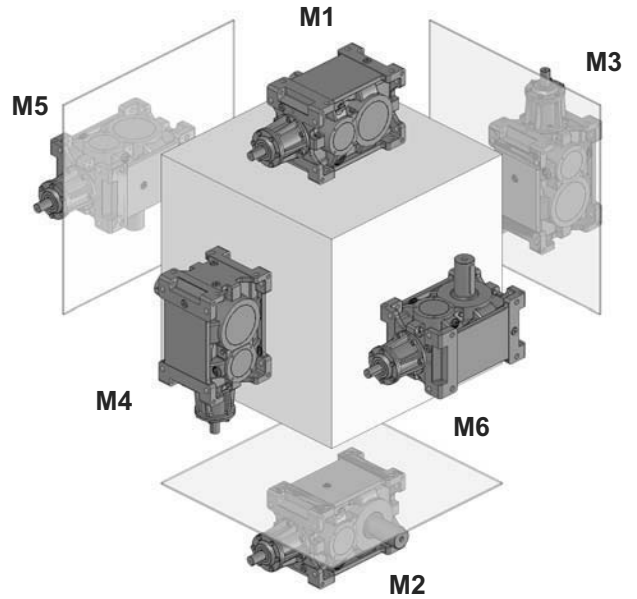
| | | | | | | | | | |
|---------------|--|--|--|------------------------------|----------------------|------------------------------|--|--|--|
| AGIP | | | | Rocol Foodlube Hi-Torque 150 | — | Rocol Foodlube Hi-Torque 320 | | | |
| ESSO | | | | — | Gear Oil FM 220 | — | | | |
| KLÛBER | | | | KÛberoil 4 UH1 N 150 | KÛberoil 4 UH1 N 220 | KÛberoil 4 UH1 N 320 | | | |
| MOBIL | | | | DTE FM 150 | DTE FM 220 | DTE FM 320 | | | |
| SHELL | | | | Cassida Fluid GL 150 | Cassida Fluid GL 220 | Cassida Fluid GL 320 | | | |

Posizioni di montaggio

Mounting positions

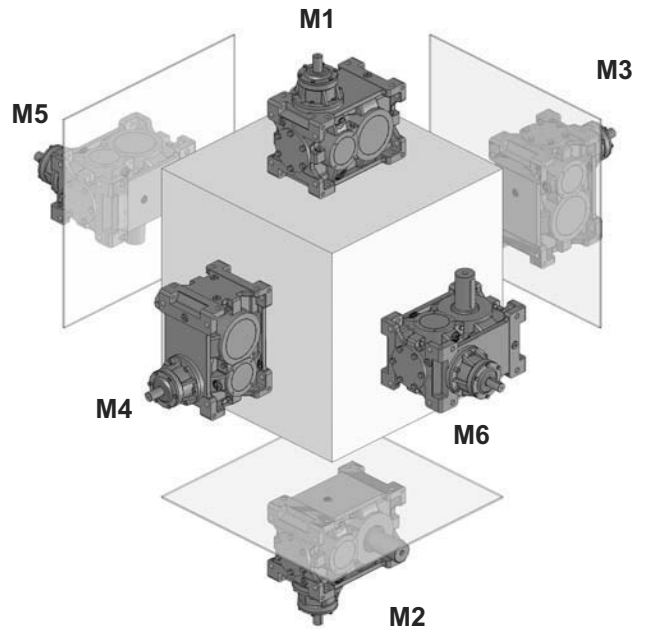
Монтажные положения

| RXO | | |
|-----|----|----|
| | | |
| M1 | M2 | M3 |
| | | |
| M4 | M5 | M6 |



L'esecuzione grafica rappresentata è la A.
 Per le altre esecuzioni grafiche vedere sezione POSIZIONI MONTAGGIO.
 The noted version is A.
 To see further alternatives please refer to section MOUNTING POSITIONS.
 Указана сборка А.
 Чтобы увидеть остальные обратитесь к главе "МОНТАЖНЫЕ ПОЛОЖЕНИЯ".

| RXV | | |
|-----|----|----|
| | | |
| M1 | M2 | M3 |
| | | |
| M4 | M5 | M6 |



L'esecuzione grafica rappresentata è la A.
 Per le altre esecuzioni grafiche vedere sezione POSIZIONI MONTAGGIO.
 The noted version is A.
 To see further alternatives please refer to section MOUNTING POSITIONS.
 Указана сборка А.
 Чтобы увидеть остальные обратитесь к главе "МОНТАЖНЫЕ ПОЛОЖЕНИЯ".

- ▽ Carico / Filler plug / Заливная пробка
- ▼ Livello / Level plug / Сливная пробка
- Scarico / Drain plug / Пробка урвня

| | | Quantita di lubrificante / Lubricant Quantity / Количество масла (l) | | | | | | | | | | | | | | |
|----------------------|---------|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 |
| RXO1 RXV1 | M1 - M2 | 2.5 | 3.5 | 4.9 | 6.9 | 9.6 | 13 | 19 | 26 | 37 | 52 | 72 | — | — | — | — |
| | M3 | 3.8 | 5.3 | 7.5 | 11 | 15 | 21 | 30 | 42 | 61 | 85 | 115 | — | — | — | — |
| | M4 | 3.5 | 4.9 | 7 | 9.8 | 14 | 22 | 28 | 40 | 56 | 78 | 111 | — | — | — | — |
| | M5 - M6 | 3.6 | 5 | 7.1 | 10 | 14 | 20 | 29 | 40 | 57 | 79 | 110 | — | — | — | — |
| RXO2 RXV2 | M1 - M2 | 3.3 | 4.7 | 6.5 | 9 | 13 | 18 | 25 | 35 | 49 | 69 | 96 | 135 | 189 | — | — |
| | M3 | 6.1 | 8.6 | 12 | 17 | 24 | 34 | 48 | 68 | 95 | 133 | 187 | 263 | 370 | — | — |
| | M4 | 5.1 | 7.2 | 10 | 15 | 20 | 29 | 40 | 56 | 80 | 114 | 164 | 228 | 320 | — | — |
| | M5 - M6 | 4.6 | 6.5 | 9.4 | 13 | 18 | 25 | 35 | 50 | 70 | 99 | 139 | 196 | 275 | — | — |
| RXO3 RXV3 | M1 - M2 | 3.9 | 5.5 | 7.6 | 11 | 15 | 21 | 29 | 41 | 58 | 81 | 113 | 158 | 221 | 310 | 433 |
| | M3 | 8.1 | 11 | 15 | 22 | 32 | 44 | 62 | 87 | 125 | 175 | 246 | 345 | 485 | 682 | 950 |
| | M4 | 6.6 | 9.2 | 13 | 18 | 26 | 36 | 50 | 71 | 102 | 144 | 201 | 285 | 400 | 561 | 789 |
| | M5 - M6 | 5.1 | 7.3 | 10 | 14 | 20 | 28 | 40 | 56 | 79 | 111 | 156 | 218 | 306 | 430 | 604 |

Le quantita di olio sono approssimative; per una corretta lubrificazione occorre fare riferimento al livello segnato sul riduttore.

ATTENZIONE

Eventuali forniture con predisposizioni tappi diverse da quella indicata in tabella, dovranno essere concordate.

Oil quantities listed in the table are approximate; to ensure correct lubrication, please refer to the level mark on the gear unit.

WARNING

Any plug arrangements other than that indicated in the table must be agreed upon.

Количество масла, указанное в таблице, приблизительное; чтобы гарантировать требуемое количества масла ориентируйтесь по показателю уровня

ВНИМАНИЕ

Любые расположения пробок не отмеченные в таблице, должны быть согласованы.

Lubrificazione cuscinetti superiori

La lubrificazione forzata dei cuscinetti superiori viene associata alla lubrificazione forzata degli ingranaggi nel caso quest'ultima sia necessaria.

Upper bearing lubrication

Forced lubrication for upper bearings is normally associated with forced lubrication for the gears, where necessary.

Смазка верхних подшипников

Принудительная смазка верхних подшипников может ничем не отличаться от принудительной смазки шестерни, при необходимости.

Pos. Mont. / Mntg. Pos. / Монтажные положения M5 - M6

| | | Grandezza / Size/ Габарит | | | | | | | | | | | | | | |
|----------------------|--------------------------|---------------------------|-----|-----|------|-----|-----|------|-----|-----|------|-----|-----|------|--|--|
| | | 802-810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 | | | |
| RXO3 RXV3 | 0 - n _{1max} | G | | | | | | LFM3 | | | LFM4 | | | | | |
| | 1751 - n _{1max} | G | | | LFM2 | | | LFM2 | | | | | | LFM4 | | |
| RXO2 RXV2 | 1000 - 1750 | G | | | | | | LFM3 | | | LFM4 | | | | | |
| | 0 - 999 | G | | | | | | LFM2 | | | | | | | | |
| RXO1 RXV1 | 1751 - n _{1max} | G | | | LFM2 | | | LFM2 | | | LFM3 | | | | | |
| | 1000 - 1750 | G | | | | | | LFM2 | | | LFM3 | | | | | |
| | 0 - 999 | G | | | | | | LFM2 | | | LFM3 | | | | | |

Pos. Mont. / Mntg. Pos. / Монтажные положения M3 - M4

| | | Grandezza / Size/ Габарит | | | | | | | | | | | | | | | | | | |
|----------------------|--------------------------|---------------------------|-----|------|-----|------|-----|------|-----|------|-----|------|-----|------|--|--|--|------|--|--|
| | | 802-808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 | | | | | | |
| RXO1 RXV1 | 1751 - n _{1max} | G | | LFM1 | | | | LFM2 | | | | | | | | | | | | |
| | 1000 - 1750 | G | | G | | LFM1 | | | | LFM2 | | | | | | | | | | |
| | 0 - 999 | G | | G | | | | LFM2 | | | | | | | | | | | | |
| RXO2 RXV2 | 1751 - n _{1max} | G | | G | | | | LFM1 | | | | | | | | | | | | |
| | 1000 - 1750 | G | | G | | | | LFM1 | | | | LFM2 | | | | | | | | |
| | 0 - 999 | G | | G | | | | LFM1 | | | | LFM2 | | | | | | LFM3 | | |
| RXO3 RXV3 | 0 - n _{1max} | G | | G | | | | LFM2 | | | | | | LFM3 | | | | | | |

I valori di n_{1max} sono riportati nel paragrafo Verifiche, punto 5.

n_{1max} values are listed at paragraph Verification, point 5.

Значения n_{1max} указаны в главе "Проверка", Пункт 5.

| | l/min | Motor | P (kW) | A |
|-------------|-------|-------|--------|-----|
| LFM1 | 0.5 | 71A4 | 0.25 | 172 |
| LFM2 | 5 | | | |
| LFM2 | 10 | 80A4 | 0.55 | 197 |
| LFM4 | 20 | 80B4 | 0.75 | |
| LFM5 | 30 | 90S4 | 1.1 | 214 |

LFM.: Motopompa (vedi sezione G accessori e opzioni).

LFM.: Motor pump (see Section Accessories and Options G).

LFM.: Электронасос (См. параграф G "Аксессуары и Опции")

1.7 Verifica carichi radiali e assiali

Qualora il collegamento tra riduttore e macchina motrice o operatrice sia effettuato con mezzi che generano carichi radiali sull'estremità d'albero veloce o lento, occorre fare le seguenti verifiche.

Calcolo Fr₂' e Fr₁'

I carichi massimi Fr₁ e Fr₂ sono calcolati con Fs=1 ed a una distanza dalla battuta dell'albero di 0.5 S se albero veloce o 0.5 R se albero lento.

Tali valori sono riportati nelle tabelle delle prestazioni.

Per distanze variabili tra 0 e una distanza "X" bisogna utilizzare le tabelle seguenti:

Fr₂ con coefficiente A.

Fr₂ con coefficiente C nel caso di flange FD.

Fr₁ con coefficiente B.

1.7 Overhung and thrust load verification

When a gear unit is connected to prime mover or driven machine using overhung drive members that place a radial load on input or output shaft end, check the following loads.

Fr₂' e Fr₁' calculation

Load capacity ratings Fr₁ and Fr₂ consider a service factor Fs=1 and load location at a distance from shaft shoulder of 0.5 S for input shafts or 0.5 R for output shafts.

These values are reported in the rating tables.

Where load is applied at a distance from shoulder between 0 and an "X" distance, refer to the following tables:

Fr₂ with load location factor A.

Fr₂ with load location factor C if an FD flange is used.

Fr₁ with load location factor B.

1.7 Проверка нагрузок на валы

Когда редуктор присоединён к первичному двигателю или движущей машине с применением передающих устройств, создающих радиальную нагрузку на входной или выходной вал, то проверьте следующие нагрузки.

Расчеты Fr₂' и Fr₁'

Определение допустимой нагрузки Fr₁ и Fr₂ основано на сервис факторе Fs=1, месте нагрузки на расстоянии от плеча вала 0.5S для входного вала или 0.5R для выходного.

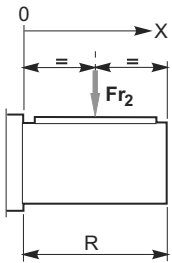
Эти значения находятся в таблице.

В тех случаях, когда нагрузка приложена между плечом 0 и "X", обратитесь к следующей таблице:

Fr₂ с коэф. приложения нагрузки в "A".

Fr₂ с коэф. приложения нагрузки в "C" если использован фланец FD.

Fr₁ с коэф. приложения нагрузки в "B".



$$Fr_2' = Fr_2 \cdot \frac{A}{A \cdot X \cdot \frac{R}{2}}$$

$$Fr_2' = Fr_2 \cdot C$$

solo per esecuzione FD
only for FD configuration
Только для конфигурации FD

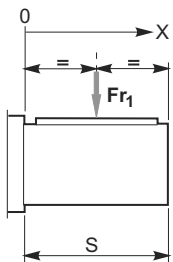
| | | | |
|----------------------------|---|---|--|
| Fr₂' [N] | Carico radiale ammissibile su albero uscita alla distanza X | Permissible output shaft OHL at distance X | Допустимая нагрузка выходного вала прил. на расстоянии X |
| Fr₂ [N] | Carico radiale ammissibile su albero uscita indicato a catalogo | Output shaft OHL capacity as per catalogue rating | Допустимая нагрузка выходного вала |
| X [mm] | Distanza dalla battuta dell'albero | Distance from shaft shoulder | Расстояние от плеча вала |
| R [mm] | Sporgenza dell'albero uscita | Output shaft projection | Длина вала |
| A | coefficiente da tabella | Load location factor from table | Коеф. места прилож. нагрузки из таблицы |

Coefficienti correttivi del carico radiale di catalogo in uscita Fr₂ in funzione della distanza dalla battuta

Load location factors to adjust output OHL capacity rating Fr₂ based on distance from shoulder

Кoeffициент местоположения радиальной нагрузки Fr основан на расстоянии от плеча вала до места приложения нагрузки.

| | RXP | | | | | | | | | | | | | | | |
|----------|------|------|------|------|------|------|------|------|------|------|------|-----|-----|-----|-----|-----|
| | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 |
| A | 99 | 109 | 124 | 137 | 156 | 175 | 200 | 225 | 236 | 261 | 294 | 331 | 385 | 405 | 447 | 507 |
| C | 1.32 | 1.35 | 1.39 | 1.46 | 1.49 | 1.43 | 1.32 | 1.32 | 1.33 | 1.35 | 1.32 | | | | | |



$$Fr_1' = Fr_1 \cdot \frac{B}{B \cdot X \cdot \frac{S}{2}}$$

| | | | |
|----------------------------|--|--|---|
| Fr₁' [N] | Carico radiale ammissibile su albero entrata alla distanza X | Permissible input shaft OHL at distance X | Допустимая нагрузка входного вала прил. на расстоянии X |
| Fr₁ [N] | Carico radiale ammissibile su albero entrata indicato a catalogo | Input shaft OHL capacity as per catalogue rating | Допустимая нагрузка входного вала |
| X [mm] | Distanza dalla battuta dell'albero | Distance from shaft shoulder | Расстояние от плеча вала |
| S [mm] | Sporgenza dell'albero entrata | Input shaft projection | Длина входного вала |
| B | coefficiente da tabella | Load location factor from table | Коеф. места прилож. нагрузки из таблицы |

Coefficienti correttivi del carico radiale di catalogo in entrata Fr₁ in funzione della distanza dalla battuta

Load location factors to adjust input OHL capacity rating Fr₁ based on distance from shoulder

Кoeffициент местоположения радиальной нагрузки Fr основан на расстоянии от плеча вала до места приложения нагрузки.

| | Size | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 |
|--|-------------|-------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | B | RXP2 | 68 | 75 | 85 | 95 | 105 | 120 | 136 | 152 | 172 | 190 | 210 | 240 | 260 | 300 | |
| | RXP3 | 87 | 98 | 110 | 121 | 142 | 155 | 173 | 195 | 212 | 240 | 271 | 305 | 344 | 387 | 435 | 484 |



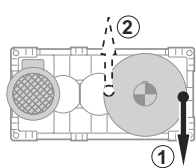
Calcolo Fr

Per calcolare il carico Fr agente sull'albero lento diamo formule approssimate per alcune trasmissioni piú comuni, per la determinazione del carico radiale su albero veloce o lento.

$$Fr = k \cdot \frac{T}{d}$$

| | | | | | | | |
|---------------|--|---------------|--|----------|---|---------------|---|
| Fr [N] | Carico radiale approssimato <i>Approximate radial load</i> Радиальная нагрузка | d [mm] | Diametro pulegge, ruote <i>Pulley diameter, wheels</i> Диаметр шкива, колеса | k | Fattore di collegamento <i>Connection factor</i> Тип соединения | T [Nm] | Momento torcente <i>Torque</i> Момент |
|---------------|--|---------------|--|----------|---|---------------|---|

| k = | 7000 | 5000 | 3000 | 2120 | 2000 |
|---|--|--|--|---|--|
| Trasmissioni <i>Drive member</i> Ведущий узел | Ruote di frizione (gomma su metallo) <i>Friction wheel drive (rubber on metal)</i> Трение колеса (резина по металлу) | Cinghie trapezoidali <i>Toothed belts</i> Клиновой ременный привод | Cinghie dentate <i>Toothed belts</i> Зубчатый ремень | Ingranaggi cilindrici <i>Spur gears</i> Цилиндрическая передача | Catene <i>Chain drives</i> Цепной привод |



Nel caso di sollevamento con tamburo con tiro verso il basso è preferibile che la fune si avvolga dalla parte opposta al motore (1).
Nel caso piú gravoso del precedente, con tiro verso l'alto, viceversa è preferibile che la fune si avvolga dal lato motore (2).

*In lifting applications using winch drums in a downward pull direction, it is best for the rope to wrap on the side opposite to the motor (1).
In the more severe case of upward pull direction, the rope should wrap on motor side (2).*

Расчет Fr

Чтобы рассчитать радиальную Fr нагрузку на входной и выходной валы используйте ниже приведенные формулы и коэффициенты.

Verifiche

Caso A)

Per carichi radiali minori di 0.25 Fr_{1'} o Fr_{2'} è necessario verificare soltanto che contemporaneamente al carico radiale sia presente un carico assiale non superiore a 0.2 volte Fr_{1'} o Fr_{2'};

Caso B)

Per carichi radiali maggiori di 0.25 Fr_{1'} o Fr_{2'};
1) Calcolo abbreviato: Fr (input) < Fr_{1'} e Fr (output) < Fr_{2'} e che contemporaneamente al carico radiale sia presente un carico assiale non superiore a 0.2 volte Fr_{1'} o Fr_{2'};
2) Calcolo completo per il quale occorre fornire i seguenti dati:
- momento torcente applicato o potenza applicata
- n₁ e n₂ (giri al minuto dell'albero veloce e dell'albero lento)
- carico radiale Fr (direzione, intensità, verso)

Verification

Case A)

For overhung loads lower than 0.25 Fr_{1'} or Fr_{2'}, ensure that the thrust load applied simultaneously with OHL is not greater than 0.2 times Fr_{1'} or Fr_{2'};

Case B)

*For overhung loads greater than 0.25 Fr_{1'} or Fr_{2'};
1) Quick calculation method: Fr (input) < Fr_{1'} and Fr (output) < Fr_{2'} and thrust load applied simultaneously with OHL not greater than 0.2 times Fr_{1'} or Fr_{2'};
2) For the standard calculation method, the following information is required:
- applied torque or power
- n₁ and n₂ (input and output shaft rpm)
- overhung load Fr (orientation, amount of loading, direction)*

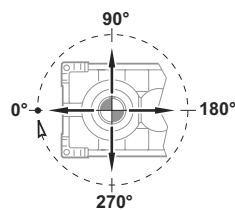
Проверка

Вариант А)

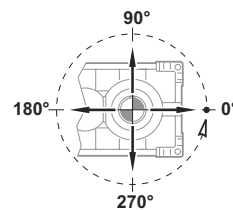
Для радиальной нагрузки меньше, чем 0,25 Fr_{1'} или Fr_{2'} убедитесь, что осевая нагрузка применяемая одновременно с радиальной не больше, чем Fr_{1'} или Fr_{2'} в 0.2 раза.

Вариант В)

Для рад. нагрузок больше, чем 0.25Fr_{1'} или Fr_{2'} 1) Быстрый метод расчета: Fr_{1'}(вход) < Fr_{2'} и Fr_{1'}(на выход) < Fr_{2'} и осевая нагрузка, применяемая одновременно с радиальной не больше, чем Fr_{1'} или Fr_{2'} в 0,2 раза. 2) Обычный метод расчета требует следующей информации:
- действующие нагрузки или мощность
- обороты входного и выходного вала
- радиальная нагрузка Fr (расположение, величина нагрузки, направление).

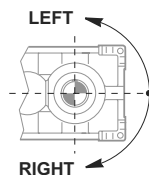
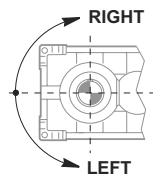


-senso di rotazione dell'albero



-direction of rotation of shaft

- Направление вращения вала



- grandezza e tipo del riduttore scelto
- tipo olio impiegato e sua viscosità
- esecuzione grafica assi:
- carico assiale presente Fa

*- size and type of selected gear unit
- oil type and viscosity
- shaft arrangement:
- actual thrust load Fa*

- Размер и тип выбранного редуктора
- Вязкость и тип масла
- Расположение вала
- Фактическая осевая нагрузка

Consultare il supporto Tecnico per la verifica.

Please contact our Engineering for a verification.

Пожалуйста, свяжитесь с нашими инженерами

1.8 Prestazioni riduttori RX01

1.8 RX01 gear unit ratings

1.8 Характеристики редукторов RX01

| n_1 min ⁻¹ | 802 | | | | | 804 | | | | | 806 | | | | |
|---|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|
| | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN |
| 1450 | 4.40 | 329 | 40 | 1.1 | 10.2 2.9 | 4.39 | 331 | 58 | 1.6 | 13.6 3.6 | 4.93 | 294 | 84 | 2.6 | 16.3 4.6 |
| 1000 | | 227 | 33 | 1.3 | | | 228 | 45 | 1.8 | | | 203 | 65 | 2.9 | |
| 500 | | 114 | 18.8 | 1.5 | | | 114 | 26 | 2.1 | | | 101 | 37 | 3.3 | |
| 1450 | 5.22 | 278 | 40 | 1.3 | 9.7 3.0 | 4.93 | 294 | 58 | 1.8 | 13.0 3.8 | 5.57 | 260 | 83 | 2.9 | 15.3 4.9 |
| 1000 | | 192 | 32 | 1.5 | | | 203 | 47 | 2.1 | | | 180 | 63 | 3.2 | |
| 500 | | 96 | 19.0 | 1.8 | | | 101 | 27 | 2.4 | | | 90 | 37 | 3.7 | |
| 1450 | 5.54 | 262 | 40 | 1.4 | 9.1 3.2 | 5.57 | 260 | 60 | 2.1 | 12.2 4.0 | 5.93 | 244 | 83 | 3.1 | 14.7 5.1 |
| 1000 | | 181 | 32 | 1.6 | | | 169 | 46 | 2.5 | | | 180 | 63 | 3.2 | |
| 500 | | 90 | 18.9 | 1.9 | | | 90 | 27 | 2.7 | | | 90 | 37 | 3.7 | |
| 1450 | 6.26 | 232 | 41 | 1.6 | 8.3 3.3 | 5.93 | 244 | 59 | 2.2 | 11.5 4.2 | 6.77 | 244 | 83 | 3.1 | 16.2 5.4 |
| 1000 | | 160 | 32 | 1.8 | | | 169 | 46 | 2.5 | | | 169 | 63 | 3.4 | |
| 500 | | 80 | 17.6 | 2.0 | | | 84.3 | 26 | 2.8 | | | 84 | 36 | 3.9 | |
| 1450 | 7.13 | 203 | 40 | 1.8 | 9.6 3.5 | 6.77 | 214 | 59 | 2.5 | 12.9 4.4 | 7.25 | 214 | 83 | 3.5 | 12.5 5.6 |
| 1000 | | 140 | 31 | 2.0 | | | 148 | 46 | 2.8 | | | 148 | 63 | 3.9 | |
| 500 | | 70 | 16.2 | 2.1 | | | 73.9 | 24 | 3.0 | | | 73.9 | 37 | 4.5 | |
| 1450 | 7.63 | 190 | 42 | 2.0 | 7.4 3.6 | 7.25 | 200 | 59 | 2.7 | 10.0 4.6 | 8.39 | 200 | 81 | 3.7 | 9.5 5.9 |
| 1000 | | 131 | 30 | 2.1 | | | 138 | 46 | 3.0 | | | 138 | 64 | 4.2 | |
| 500 | | 66 | 15.1 | 2.1 | | | 69.0 | 24 | 3.1 | | | 69 | 35 | 4.6 | |
| 1450 | 8.81 | 165 | 40 | 2.2 | 7.0 3.8 | 8.39 | 173 | 59 | 3.1 | 8.3 4.8 | 9.83 | 173 | 82 | 4.3 | 11.6 6.1 |
| 1000 | | 113 | 27 | 2.2 | | | 119 | 42 | 3.2 | | | 119 | 62 | 4.7 | |
| 500 | | 57 | 13.7 | 2.2 | | | 60 | 21 | 3.2 | | | 60 | 32 | 4.8 | |
| 1450 | 9.52 | 152 | 37 | 2.2 | 9.3 3.9 | 9.83 | 148 | 50 | 3.1 | 10.4 5.0 | 10.7 | 148 | 75 | 4.6 | 13.5 6.4 |
| 1000 | | 105 | 25 | 2.2 | | | 102 | 36 | 3.2 | | | 102 | 53 | 4.7 | |
| 500 | | 53 | 12.7 | 2.2 | | | 51 | 18.5 | 3.3 | | | 51 | 27 | 4.8 | |
| 1450 | 11.2 | 129 | 30 | 2.1 | 10.3 4.1 | 10.7 | 135 | 43 | 2.9 | 11.9 5.2 | 12.6 | 135 | 64 | 4.3 | 18.8 7.1 |
| 1000 | | 89 | 21 | 2.1 | | | 93 | 31 | 3.0 | | | 93 | 45 | 4.4 | |
| 500 | | 45 | 10.8 | 2.2 | | | 47 | 15.9 | 3.1 | | | 47 | 23 | 4.5 | |
| 1450 | 13.3 | 109 | 24 | 2.0 | 11.1 4.2 | 12.6 | 115 | 33 | 2.6 | 15.0 5.4 | 14.8 | 115 | 48 | 3.8 | 20.6 7.6 |
| 1000 | | 75.4 | 17.4 | 2.1 | | | 79 | 23 | 2.6 | | | 79 | 34 | 3.9 | |
| 500 | | 37.7 | 9.1 | 2.2 | | | 40 | 11.8 | 2.7 | | | 40 | 17.4 | 4.0 | |
| 1450 | 14.3 | 101 | 25 | 2.2 | 12.1 4.4 | 14.8 | 98 | 32 | 3.0 | 16.4 5.6 | 16.1 | 98 | 48 | 4.4 | 18.8 7.1 |
| 1000 | | 69.8 | 16.9 | 2.2 | | | 68 | 23 | 3.1 | | | 68 | 34 | 4.5 | |
| 500 | | 34.9 | 8.5 | 2.2 | | | 34 | 11.9 | 3.2 | | | 34 | 17.5 | 4.7 | |
| 1450 | 16.9 | 86 | 19.9 | 2.1 | 10.9 4.5 | 16.1 | 90 | 30 | 3.0 | 14.9 6.2 | 17.6 | 90 | 44 | 4.4 | 18.1 7.4 |
| 1000 | | 59 | 13.7 | 2.1 | | | 62 | 21 | 3.0 | | | 62 | 31 | 4.5 | |
| 500 | | 30 | 7.2 | 2.2 | | | 31 | 10.9 | 3.2 | | | 31 | 15.7 | 4.6 | |
| 1450 | 18.5 | 79 | 16.4 | 1.9 | 10.4 4.7 | 17.6 | 82 | 25 | 2.8 | 14.3 5.8 | 20.7 | 82 | 36 | 4.0 | 20.6 7.6 |
| 1000 | | 54 | 11.9 | 2.0 | | | 57 | 17.5 | 2.8 | | | 57 | 26 | 4.1 | |
| 500 | | 27 | 6.0 | 2.0 | | | 28 | 9.1 | 2.9 | | | 28 | 13.4 | 4.3 | |
| 1450 | 20.1 | 72 | 11.9 | 1.5 | 12.1 4.8 | 20.7 | 70 | 16.9 | 2.2 | 16.4 6.0 | 22.6 | 70 | 23 | 3.0 | 22.7 7.9 |
| 1000 | | 50 | 8.2 | 1.5 | | | 48 | 11.7 | 2.2 | | | 48 | 16.5 | 3.1 | |
| 500 | | 25 | 4.4 | 1.6 | | | 24 | 6.1 | 2.3 | | | 24 | 8.5 | 3.2 | |
| 1450 | 23.7 | 61 | 12.1 | 1.8 | 13.6 5.0 | 22.6 | 64 | 17.0 | 2.4 | 18.2 6.2 | 24.7 | 64 | 23 | 3.3 | 22.5 8.1 |
| 1000 | | 42 | 8.4 | 1.8 | | | 44 | 11.7 | 2.4 | | | 44 | 16.1 | 3.3 | |
| 500 | | 21 | 4.4 | 1.9 | | | 22 | 6.1 | 2.5 | | | 22 | 8.5 | 3.5 | |
| 1450 | 25.9 | 56 | 11.7 | 1.9 | 13.1 5.1 | 24.7 | 59 | 16.8 | 2.6 | 17.8 6.4 | 24.7 | 59 | 23 | 3.6 | 22.5 8.1 |
| 1000 | | 39 | 8.5 | 2.0 | | | 40 | 12.0 | 2.7 | | | 40 | 16.5 | 3.7 | |
| 500 | | 19.3 | 4.3 | 2.0 | | | 20 | 6.2 | 2.8 | | | 20 | 8.5 | 3.8 | |
| Potenze termiche - Thermal power - Термическая мощность (senza raffreddamento / Without cooling / без охлаждения) | | | | | | | | | | | | | | | |
| 30 | | | | | 39 | | | | | 51 | | | | | |

1.8 Prestazioni riduttori RX01

1.8 RX01 gear unit ratings

1.8 Характеристики редукторов RX01

| n_1 min ⁻¹ | 808 | | | | | 810 | | | | | 812 | | | | |
|----------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|
| | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN |
| 1450 | 4.39 | 331 | 116 | 3.2 | 22.9 6.6 | 4.39 | 331 | 149 | 4.1 | 28.6 7.9 | 4.48 | 324 | 196 | 5.5 | 35.0 10.2 |
| 1000 | | 228 | 88 | 3.5 | | | 228 | 105 | 4.2 | | | 223 | 153 | 6.2 | |
| 500 | | 114 | 44 | 3.5 | | | 114 | 53 | 4.2 | | | 112 | 76 | 6.2 | |
| 1450 | 4.93 | 294 | 113 | 3.5 | 22.1 6.8 | 4.93 | 294 | 149 | 4.6 | 27.6 8.3 | 5.03 | 288 | 197 | 6.2 | 33.7 10.5 |
| 1000 | | 203 | 89 | 4.0 | | | 203 | 105 | 4.7 | | | 199 | 153 | 7.0 | |
| 500 | | 101 | 45 | 4.0 | | | 101 | 52 | 4.7 | | | 99 | 77 | 7.0 | |
| 1450 | 5.57 | 260 | 115 | 4.0 | 20.9 7.1 | 5.57 | 260 | 149 | 5.2 | 26.3 8.6 | 5.67 | 256 | 197 | 7.0 | 32.1 10.9 |
| 1000 | | 180 | 88 | 4.5 | | | 180 | 105 | 5.3 | | | 176 | 153 | 7.9 | |
| 500 | | 90 | 44 | 4.5 | | | 90 | 52 | 5.3 | | | 88 | 77 | 7.9 | |
| 1450 | 6.33 | 229 | 116 | 4.6 | 20.3 7.3 | 6.33 | 229 | 149 | 5.9 | 25.4 8.9 | 6.44 | 225 | 198 | 8.0 | 30.0 11.2 |
| 1000 | | 158 | 89 | 5.1 | | | 158 | 104 | 6.0 | | | 155 | 152 | 8.9 | |
| 500 | | 79 | 44 | 5.1 | | | 79 | 52 | 6.0 | | | 78 | 77 | 9.0 | |
| 1450 | 7.25 | 200 | 115 | 5.2 | 22.9 7.6 | 7.25 | 200 | 148 | 6.7 | 28.7 9.2 | 6.89 | 211 | 197 | 8.5 | 33.3 11.6 |
| 1000 | | 138 | 88 | 5.8 | | | 138 | 105 | 6.9 | | | 145 | 152 | 9.5 | |
| 500 | | 69 | 44 | 5.8 | | | 69 | 52 | 6.9 | | | 73 | 77 | 9.6 | |
| 1450 | 7.79 | 186 | 115 | 5.6 | 18.9 7.8 | 7.79 | 186 | 148 | 7.2 | 23.9 9.6 | 7.92 | 183 | 198 | 9.8 | 26.4 11.9 |
| 1000 | | 128 | 89 | 6.3 | | | 128 | 105 | 7.4 | | | 126 | 153 | 11.0 | |
| 500 | | 64 | 45 | 6.3 | | | 64 | 52 | 7.4 | | | 63 | 76 | 11.0 | |
| 1450 | 9.06 | 160 | 115 | 6.5 | 15.8 8.1 | 8.39 | 173 | 148 | 7.8 | 20.1 9.9 | 8.53 | 170 | 198 | 10.6 | 23.0 12.3 |
| 1000 | | 110 | 81 | 6.7 | | | 119 | 105 | 8.0 | | | 117 | 152 | 11.8 | |
| 500 | | 55 | 41 | 6.7 | | | 60 | 53 | 8.0 | | | 59 | 77 | 11.9 | |
| 1450 | 9.83 | 148 | 106 | 6.5 | 17.5 8.3 | 9.83 | 148 | 146 | 9.0 | 22.6 10.2 | 9.99 | 145 | 199 | 12.4 | 27.3 12.6 |
| 1000 | | 102 | 75 | 6.7 | | | 102 | 103 | 9.2 | | | 100 | 144 | 13.1 | |
| 500 | | 51 | 38 | 6.8 | | | 51 | 52 | 9.3 | | | 50 | 73 | 13.3 | |
| 1450 | 10.7 | 135 | 91 | 6.1 | 19.5 8.6 | 10.7 | 135 | 125 | 8.4 | 25.3 10.5 | 10.9 | 133 | 176 | 12.0 | 28.1 13.0 |
| 1000 | | 93 | 64 | 6.2 | | | 93 | 87 | 8.5 | | | 92 | 124 | 12.2 | |
| 500 | | 47 | 33 | 6.4 | | | 47 | 45 | 8.8 | | | 46 | 64 | 12.7 | |
| 1450 | 11.7 | 124 | 68 | 5.0 | 27.6 8.8 | 11.7 | 124 | 105 | 7.7 | 34.4 10.9 | 11.9 | 122 | 149 | 11.1 | 40.8 13.3 |
| 1000 | | 85 | 48 | 5.1 | | | 85 | 74 | 7.9 | | | 84 | 105 | 11.3 | |
| 500 | | 43 | 25 | 5.3 | | | 43 | 39 | 8.2 | | | 42 | 54 | 11.7 | |
| 1450 | 14.8 | 98 | 68 | 6.3 | 29.3 9.1 | 14.8 | 98 | 93 | 8.6 | 36.4 11.2 | 15.0 | 96 | 133 | 12.5 | 41.9 13.7 |
| 1000 | | 68 | 48 | 6.4 | | | 68 | 66 | 8.8 | | | 67 | 93 | 12.7 | |
| 500 | | 34 | 25 | 6.7 | | | 34 | 34 | 9.1 | | | 33 | 48 | 13.2 | |
| 1450 | 16.1 | 90 | 61 | 6.2 | 25.7 9.3 | 16.1 | 90 | 84 | 8.5 | 33.6 11.5 | 16.4 | 89 | 120 | 12.3 | 40.8 14.0 |
| 1000 | | 62 | 43 | 6.3 | | | 62 | 59 | 8.7 | | | 61 | 84 | 12.5 | |
| 500 | | 31 | 23 | 6.6 | | | 31 | 31 | 9.0 | | | 31 | 43 | 12.9 | |
| 1450 | 17.6 | 82 | 53 | 5.8 | 27.0 9.6 | 17.6 | 82 | 72 | 7.9 | 32.7 11.8 | 17.9 | 81 | 101 | 11.3 | 39.6 14.4 |
| 1000 | | 57 | 37 | 5.9 | | | 57 | 50 | 8.0 | | | 56 | 71 | 11.5 | |
| 500 | | 28 | 19.1 | 6.1 | | | 28 | 26 | 8.3 | | | 28 | 37 | 11.9 | |
| 1450 | 20.7 | 70 | 33 | 4.3 | 29.3 9.8 | 20.7 | 70 | 45 | 5.9 | 36.4 12.2 | 21.1 | 69 | 65 | 8.6 | 41.9 14.7 |
| 1000 | | 48 | 23 | 4.4 | | | 48 | 32 | 6.1 | | | 47 | 45 | 8.7 | |
| 500 | | 24 | 11.9 | 4.5 | | | 24 | 16.7 | 6.3 | | | 24 | 24 | 9.0 | |
| 1450 | 22.6 | 64 | 33 | 4.7 | 31.6 10.1 | 22.6 | 64 | 46 | 6.5 | 39.1 12.5 | 23.0 | 63 | 65 | 9.3 | 47.4 15.1 |
| 1000 | | 44 | 23 | 4.8 | | | 44 | 32 | 6.6 | | | 44 | 46 | 9.5 | |
| 500 | | 22 | 12.2 | 5.0 | | | 22 | 16.6 | 6.8 | | | 22 | 24 | 9.8 | |
| 1450 | 24.7 | 59 | 33 | 5.1 | 30.9 10.3 | 24.7 | 59 | 46 | 7.1 | 38.8 12.8 | 25.1 | 58 | 65 | 10.2 | 45.6 15.4 |
| 1000 | | 40 | 23 | 5.2 | | | 40 | 32 | 7.2 | | | 40 | 46 | 10.4 | |
| 500 | | 20 | 12.0 | 5.4 | | | 20 | 16.7 | 7.5 | | | 20 | 23 | 10.7 | |
| 1450 | 27.2 | 53 | 32 | 5.4 | 29.3 10.6 | 27.2 | 53 | 43 | 7.4 | 36.4 13.1 | | | | | |
| 1000 | | 37 | 22 | 5.5 | | | 37 | 30 | 7.5 | | | | | | |
| 500 | | 18 | 11.5 | 5.7 | | | 18 | 15.8 | 7.8 | | | | | | |

Potenze termiche - Thermal power - Термическая мощность
(senza raffreddamento / Without cooling / без охлаждения)

66

82

104

1.8 Prestazioni riduttori RX01

1.8 RX01 gear unit ratings

1.8 Характеристики редукторов RX01

| n ₁ min ⁻¹ | 814 | | | | | 816 | | | | | 818 | | | | |
|---|------|-------------------------------------|----------------------|-----------------------|--|------|-------------------------------------|----------------------|-----------------------|--|------|-------------------------------------|----------------------|-----------------------|--|
| | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN |
| 1450 | 4.40 | 329 | 265 | 7.3 | 42.3 10.3 | 4.39 | 331 | 379 | 10.4 | 55.5 11.0 | 4.93 | 294 | 502 | 15.5 | 68.1 19.7 |
| 1000 | | 227 | 205 | 8.2 | | | 228 | 284 | 11.3 | | | 203 | 386 | 17.3 | |
| 500 | | 114 | 109 | 8.7 | | | 114 | 142 | 11.3 | | | 101 | 224 | 20.1 | |
| 1450 | 4.93 | 294 | 266 | 8.2 | 41.0 11.0 | 4.93 | 294 | 376 | 11.6 | 53.9 11.7 | 5.57 | 260 | 502 | 17.5 | 65.4 20.5 |
| 1000 | | 203 | 206 | 9.2 | | | 203 | 286 | 12.8 | | | 180 | 386 | 19.5 | |
| 500 | | 101 | 110 | 9.8 | | | 101 | 143 | 12.8 | | | 90 | 223 | 22.6 | |
| 1450 | 5.54 | 262 | 265 | 9.2 | 39.2 11.6 | 5.57 | 260 | 376 | 13.1 | 51.6 12.5 | 6.33 | 229 | 502 | 19.9 | 63.6 21.3 |
| 1000 | | 181 | 205 | 10.3 | | | 169 | 284 | 15.3 | | | 158 | 386 | 22.2 | |
| 500 | | 90 | 109 | 11.0 | | | 84 | 142 | 15.3 | | | 79 | 224 | 25.7 | |
| 1450 | 6.26 | 232 | 265 | 10.4 | 36.9 12.2 | 5.93 | 244 | 377 | 14.0 | 50.2 13.2 | 6.77 | 214 | 500 | 21.2 | 73.5 22.1 |
| 1000 | | 160 | 204 | 11.6 | | | 148 | 284 | 17.5 | | | 148 | 386 | 23.7 | |
| 500 | | 79.9 | 109 | 12.4 | | | 74 | 142 | 17.5 | | | 74 | 224 | 27.5 | |
| 1450 | 7.13 | 203 | 264 | 11.8 | 44.1 12.8 | 6.77 | 214 | 377 | 16.0 | 58.0 14.0 | 7.25 | 200 | 500 | 22.7 | 64.2 22.9 |
| 1000 | | 140 | 204 | 13.2 | | | 128 | 285 | 20.1 | | | 138 | 386 | 25.4 | |
| 500 | | 70 | 110 | 14.2 | | | 64 | 142 | 20.1 | | | 69 | 224 | 29.5 | |
| 1450 | 7.63 | 190 | 266 | 12.7 | 38.7 13.5 | 7.79 | 186 | 377 | 18.4 | 50.6 14.7 | 8.39 | 173 | 501 | 26.3 | 57.6 23.7 |
| 1000 | | 131 | 205 | 14.2 | | | 128 | 285 | 20.1 | | | 119 | 386 | 29.4 | |
| 500 | | 70 | 110 | 15.2 | | | 64 | 142 | 20.1 | | | 59.6 | 224 | 34.1 | |
| 1450 | 8.81 | 165 | 264 | 14.6 | 28.7 14.1 | 9.06 | 160 | 377 | 21.4 | 45.3 15.5 | 9.83 | 148 | 501 | 30.8 | 45.4 24.5 |
| 1000 | | 113 | 205 | 16.4 | | | 110 | 284 | 23.4 | | | 119 | 386 | 29.4 | |
| 500 | | 57 | 109 | 17.5 | | | 55 | 142 | 23.4 | | | 51 | 224 | 40.0 | |
| 1450 | 9.52 | 152 | 265 | 15.8 | 32 | 9.83 | 148 | 377 | 23.2 | 36.1 16.2 | 10.7 | 135 | 501 | 33.6 | 53.8 25.3 |
| 1000 | | 105 | 205 | 17.7 | | | 102 | 285 | 25.4 | | | 102 | 386 | 34.5 | |
| 500 | | 53 | 109 | 18.9 | | | 51 | 142 | 25.4 | | | 51 | 224 | 40.0 | |
| 1450 | 11.2 | 129 | 233 | 16.4 | 30.8 15.3 | 10.7 | 135 | 349 | 23.4 | 42.4 17.0 | 12.9 | 113 | 360 | 29.1 | 75.5 26.1 |
| 1000 | | 89 | 164 | 16.7 | | | 93 | 246 | 23.9 | | | 93 | 359 | 34.9 | |
| 500 | | 45 | 85 | 17.3 | | | 47 | 127 | 24.7 | | | 47 | 186 | 36.1 | |
| 1450 | 13.3 | 109 | 183 | 15.2 | 44.4 16.0 | 11.7 | 124 | 294 | 21.6 | 62.0 17.7 | 14.8 | 98 | 347 | 32.1 | 84.3 26.9 |
| 1000 | | 75 | 139 | 16.7 | | | 85 | 208 | 22.1 | | | 78 | 253 | 29.6 | |
| 500 | | 38 | 72 | 17.3 | | | 43 | 107 | 22.8 | | | 39 | 131 | 30.6 | |
| 1450 | 14.3 | 101 | 183 | 16.4 | 49.0 16.6 | 13.6 | 106 | 261 | 22.3 | 66.9 18.5 | 16.1 | 68 | 267 | 35.9 | 73.9 27.7 |
| 1000 | | 70 | 138 | 17.9 | | | 73 | 197 | 24.4 | | | 68 | 267 | 35.9 | |
| 500 | | 35 | 69 | 17.9 | | | 37 | 102 | 25.3 | | | 34 | 140 | 37.5 | |
| 1450 | 16.9 | 86 | 159 | 16.8 | 45.2 17.2 | 16.1 | 90 | 237 | 23.9 | 58.2 19.2 | 17.6 | 90 | 346 | 34.9 | 72.6 28.5 |
| 1000 | | 59 | 112 | 17.1 | | | 62 | 166 | 24.3 | | | 62 | 243 | 35.6 | |
| 500 | | 30 | 58 | 17.7 | | | 31 | 86 | 25.2 | | | 31 | 126 | 36.9 | |
| 1450 | 18.5 | 79 | 134 | 15.5 | 41.8 18.8 | 17.6 | 82 | 200 | 22.1 | 60.0 20.0 | 19.4 | 82 | 293 | 32.3 | 90.9 30.1 |
| 1000 | | 54 | 94 | 15.8 | | | 57 | 141 | 22.5 | | | 57 | 206 | 32.9 | |
| 500 | | 27 | 49 | 16.3 | | | 28 | 73 | 23.3 | | | 28 | 107 | 34.1 | |
| 1450 | 20.1 | 72 | 96 | 12.1 | 49.0 18.5 | 20.7 | 70 | 137 | 17.8 | 66.9 20.7 | 22.6 | 75 | 244 | 29.7 | 84.3 29.3 |
| 1000 | | 50 | 68 | 12.4 | | | 48 | 96 | 18.1 | | | 52 | 171 | 30.2 | |
| 500 | | 25 | 35 | 12.8 | | | 24 | 50 | 18.8 | | | 26 | 89 | 31.3 | |
| 1450 | 23.7 | 61 | 96 | 14.3 | 54.0 19.1 | 22.6 | 64 | 137 | 19.4 | 73.0 21.5 | 24.7 | 64 | 187 | 26.5 | 90.1 30.9 |
| 1000 | | 42 | 68 | 14.6 | | | 44 | 96 | 19.7 | | | 44 | 132 | 27.0 | |
| 500 | | 21 | 35 | 15.1 | | | 22 | 50 | 20.4 | | | 22 | 68 | 28.0 | |
| 1450 | 25.9 | 56 | 96 | 15.6 | 54.3 19.7 | 24.7 | 59 | 137 | 21.2 | 71.1 22.2 | 27.2 | 59 | 187 | 29.0 | 84.3 31.7 |
| 1000 | | 39 | 68 | 15.9 | | | 40 | 96 | 21.6 | | | 40 | 132 | 29.6 | |
| 500 | | 19.3 | 35 | 16.5 | | | 20 | 50 | 22.4 | | | 20 | 68 | 30.6 | |
| 1450 | 28.5 | 51 | 81 | 14.4 | 49.0 20.3 | 27.2 | 53 | 121 | 20.6 | 66.9 23.0 | 27.2 | 53 | 177 | 30.2 | 84.3 31.7 |
| 1000 | | 35 | 57 | 14.7 | | | 37 | 85 | 21.0 | | | 37 | 124 | 30.7 | |
| 500 | | 17.6 | 29 | 15.2 | | | 18.4 | 44 | 21.7 | | | 18.4 | 64 | 31.8 | |
| Potenze termiche - Thermal power - Термическая мощность (senza raffreddamento / Without cooling / без охлаждения) | | | | | | | | | | | | | | | |
| 127 | | | | | 158 | | | | | 203 | | | | | |



1.8 Prestazioni riduttori RX01

1.8 RX01 gear unit ratings

1.8 Характеристики редукторов RX01

| n_1 min ⁻¹ | 820 | | | | | 822 | | | | | 824 | | | | |
|---|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|
| | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN |
| 1450 | 4.47 | 325 | 690 | 19.3 | 95.1 28.0 | 4.41 | 329 | 1036 | 28.6 | 119.5 37.4 | 4.57 | 317 | 1926 | 55.1 | |
| 1000 | | 224 | 532 | 21.6 | | | 227 | 799 | 32.0 | | | 219 | 1328 | 55.1 | |
| 500 | | 112 | 318 | 25.8 | | | 113 | 466 | 37.3 | | | 109 | 664 | 55.1 | |
| 1450 | 5.02 | 289 | 690 | 21.7 | 92.9 28.9 | 4.95 | 293 | 980 | 30.4 | 118.0 35.7 | 5.13 | 283 | 1926 | 61.9 | |
| 1000 | | 199 | 533 | 24.3 | | | 202 | 756 | 34.0 | | | 195 | 1328 | 61.9 | |
| 500 | | 100 | 318 | 29.0 | | | 101 | 466 | 41.9 | | | 97 | 664 | 61.9 | |
| 1450 | 5.67 | 256 | 692 | 24.6 | 89.9 29.7 | 5.60 | 259 | 979 | 34.3 | 114.4 36.8 | 5.79 | 250 | 1927 | 69.9 | |
| 1000 | | 176 | 534 | 27.5 | | | 179 | 756 | 38.4 | | | 173 | 1329 | 69.9 | |
| 500 | | 88 | 318 | 32.8 | | | 89 | 466 | 47.4 | | | 86 | 664 | 69.9 | |
| 1450 | 6.45 | 225 | 691 | 27.9 | 85.9 30.5 | 6.36 | 228 | 981 | 39.1 | 109.4 37.8 | 6.58 | 220 | 1927 | 79.4 | |
| 1000 | | 155 | 533 | 31.2 | | | 157 | 756 | 43.7 | | | 152 | 1329 | 79.4 | |
| 500 | | 78 | 318 | 37.2 | | | 79 | 465 | 53.7 | | | 76 | 665 | 79.4 | |
| 1450 | 7.38 | 196 | 692 | 32.0 | 99.9 31.3 | 7.29 | 199 | 980 | 44.7 | 127.9 38.9 | 7.03 | 206 | 1926 | 84.8 | |
| 1000 | | 135 | 532 | 35.7 | | | 137 | 756 | 50.0 | | | 142 | 1328 | 84.8 | |
| 500 | | 68 | 318 | 42.6 | | | 69 | 465 | 61.6 | | | 71 | 664 | 84.8 | |
| 1450 | 7.93 | 183 | 690 | 34.3 | 88.4 32.2 | 7.83 | 185 | 979 | 48.0 | 114.2 39.9 | 8.09 | 179 | 1927 | 97.6 | |
| 1000 | | 126 | 533 | 38.4 | | | 128 | 756 | 53.7 | | | 124 | 1329 | 97.6 | |
| 500 | | 63 | 318 | 45.8 | | | 64 | 465 | 66.1 | | | 62 | 665 | 97.6 | |
| 1450 | 9.23 | 157 | 692 | 40.0 | 80.0 33.0 | 9.11 | 159 | 978 | 55.8 | 104.3 41.0 | 8.71 | 167 | 1926 | 105 | |
| 1000 | | 108 | 533 | 44.7 | | | 110 | 754 | 62.4 | | | 115 | 1328 | 105 | |
| 500 | | 54 | 318 | 53.3 | | | 55 | 464 | 76.8 | | | 57 | 664 | 105 | |
| 1450 | 10.0 | 145 | 691 | 43.3 | 69.9 33.8 | 9.88 | 147 | 980 | 60.6 | 92.1 42.0 | 10.2 | 142 | 1926 | 123 | |
| 1000 | | 100 | 532 | 48.4 | | | 101 | 755 | 67.7 | | | 98 | 1328 | 123 | |
| 500 | | 50 | 318 | 57.8 | | | 51 | 464 | 83.3 | | | 49 | 664 | 123 | |
| 1450 | 10.9 | 133 | 691 | 47.2 | 78.4 34.6 | 10.8 | 135 | 975 | 65.7 | 102.8 43.1 | 11.1 | 131 | 1323 | 92.0 | |
| 1000 | | 92 | 498 | 49.3 | | | 93 | 698 | 68.2 | | | 90 | 946 | 95.4 | |
| 500 | | 46 | 258 | 51.1 | | | 46 | 361 | 70.6 | | | 45 | 490 | 98.8 | |
| 1450 | 11.7 | 124 | 484 | 35.5 | 110.5 35.5 | 12.4 | 117 | 650 | 50.6 | 139.8 44.1 | 12.8 | 114 | 888 | 71.0 | |
| 1000 | | 85 | 373 | 39.7 | | | 80 | 500 | 56.5 | | | 78 | 685 | 79.4 | |
| 500 | | 43 | 199 | 42.3 | | | 40 | 282 | 63.6 | | | 39 | 386 | 89.5 | |
| 1450 | 13.6 | 106 | 484 | 41.3 | 117.2 36.3 | 14.6 | 100 | 637 | 58.1 | 149.8 45.2 | 14.9 | 97 | 884 | 82.7 | |
| 1000 | | 73 | 373 | 46.2 | | | 69 | 490 | 64.9 | | | 67 | 681 | 92.4 | |
| 500 | | 37 | 199 | 49.2 | | | 34 | 281 | 74.5 | | | 33 | 386 | 105 | |
| 1450 | 16.1 | 90 | 484 | 48.8 | 104.5 37.1 | 15.9 | 91 | 678 | 67.4 | 137.0 46.2 | 16.3 | 89 | 959 | 97.7 | |
| 1000 | | 62 | 344 | 50.3 | | | 63 | 482 | 69.5 | | | 61 | 676 | 99.9 | |
| 500 | | 31 | 178 | 52.1 | | | 32 | 250 | 72.0 | | | 31 | 350 | 103 | |
| 1450 | 17.6 | 82 | 414 | 45.7 | 107.8 37.9 | 17.4 | 83 | 580 | 63.1 | 136.6 47.3 | 17.8 | 81 | 813 | 90.6 | |
| 1000 | | 57 | 291 | 46.5 | | | 58 | 408 | 64.3 | | | 56 | 571 | 92.3 | |
| 500 | | 28 | 151 | 48.2 | | | 29 | 211 | 66.5 | | | 28 | 295 | 95.5 | |
| 1450 | 19.4 | 75 | 345 | 41.9 | 117.2 38.8 | 19.1 | 76 | 484 | 57.9 | 149.8 48.3 | 19.6 | 74 | 677 | 83.1 | |
| 1000 | | 52 | 242 | 42.7 | | | 52 | 340 | 59.0 | | | 51 | 476 | 84.6 | |
| 500 | | 26 | 125 | 44.2 | | | 26 | 176 | 61.0 | | | 26 | 246 | 87.6 | |
| 1450 | 22.6 | 64 | 267 | 37.8 | 126.3 39.6 | 22.5 | 64 | 367 | 51.8 | 158.9 49.4 | 22.9 | 63 | 514 | 73.7 | |
| 1000 | | 44 | 188 | 38.5 | | | 44 | 257 | 52.7 | | | 44 | 361 | 75.1 | |
| 500 | | 22 | 97 | 39.9 | | | 22 | 133 | 54.6 | | | 22 | 187 | 77.7 | |
| 1450 | 24.7 | 59 | 267 | 41.4 | 123.4 40.4 | 24.7 | 59 | 366 | 56.6 | 157.4 50.4 | 25.1 | 58 | 513 | 80.6 | |
| 1000 | | 40 | 188 | 42.2 | | | 40 | 258 | 57.7 | | | 40 | 361 | 82.1 | |
| 500 | | 20 | 97 | 43.7 | | | 20 | 133 | 59.7 | | | 19.9 | 187 | 85.0 | |
| 1450 | 27.2 | 53 | 247 | 42.6 | 117.2 41.2 | 27.2 | 53 | 346 | 58.9 | 149.8 51.5 | 27.6 | 53 | 489 | 84.5 | |
| 1000 | | 37 | 176 | 43.4 | | | 37 | 243 | 60.0 | | | 36 | 344 | 86.1 | |
| 500 | | 18.4 | 91 | 44.9 | | | 18.4 | 126 | 62.1 | | | 18.4 | 178 | 89.1 | |
| Potenze termiche - Thermal power - Термическая мощность (senza raffreddamento / Without cooling / без охлаждения) | | | | | | | | | | | | | | | |
| 252 | | | | | 304 | | | | | 368 | | | | | |

1.9 Prestazioni riduttori RXO2

1.9 RXO2 gear unit ratings

1.9 Характеристики редукторов RXO2

| n ₁ min ⁻¹ | 802 | | | | | 804 | | | | | 806 | | | | |
|-------------------------------------|------|-------------------------------------|----------------------|-----------------------|--|------|-------------------------------------|----------------------|-----------------------|--|------|-------------------------------------|----------------------|-----------------------|--|
| | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN | ir | n ₂ min ⁻¹ | P _N kW | T _N kNm | Fr ₂ / Fr ₁ kN |
| 1450 | 19.4 | 75 | 27 | 3.2 | 12 1.8 | 19.4 | 75 | 39 | 4.6 | 16 2.0 | 20.5 | 71 | 56 | 7.0 | 21 3.1 |
| 1000 | | 52 | 18.6 | 3.2 | | | 52 | 27 | 4.7 | | | 49 | 39 | 7.1 | |
| 500 | | 26 | 9.3 | 3.2 | | | 26 | 13.6 | 4.7 | | | 24 | 20 | 7.4 | |
| 1450 | 21.9 | 66 | 24 | 3.2 | 12 1.8 | 21.9 | 66 | 34 | 4.6 | 16 2.0 | 21.8 | 67 | 52 | 7.0 | 20 3.1 |
| 1000 | | 46 | 17.0 | 3.3 | | | 46 | 24 | 4.7 | | | 46 | 37 | 7.1 | |
| 500 | | 23 | 8.7 | 3.4 | | | 23 | 12.6 | 4.9 | | | 23 | 19.1 | 7.4 | |
| 1450 | 24.9 | 58 | 22 | 3.3 | 12 1.9 | 24.9 | 58 | 31 | 4.7 | 15 2.2 | 24.6 | 59 | 46 | 7.0 | 19 3.2 |
| 1000 | | 40 | 14.9 | 3.3 | | | 40 | 22 | 4.8 | | | 41 | 33 | 7.2 | |
| 500 | | 20 | 7.7 | 3.4 | | | 20 | 11.1 | 4.9 | | | 20 | 16.9 | 7.4 | |
| 1450 | 28.5 | 51 | 18.9 | 3.3 | 12 1.9 | 30.6 | 47 | 25 | 4.7 | 15 2.2 | 28.0 | 52 | 41 | 7.1 | 19 3.2 |
| 1000 | | 35 | 13.4 | 3.4 | | | 33 | 17.7 | 4.8 | | | 36 | 29 | 7.2 | |
| 500 | | 17.6 | 6.9 | 3.5 | | | 16.4 | 9.2 | 5.0 | | | 17.9 | 15.1 | 7.5 | |
| 1450 | 30.6 | 47 | 17.6 | 3.3 | 11 2 | 32.9 | 44 | 23 | 4.7 | 15 2.2 | 30.0 | 48 | 39 | 7.1 | 19 3.4 |
| 1000 | | 33 | 12.5 | 3.4 | | | 30 | 16.4 | 4.8 | | | 33 | 27 | 7.2 | |
| 500 | | 16.3 | 6.4 | 3.5 | | | 15.2 | 8.5 | 5.0 | | | 16.7 | 14.1 | 7.5 | |
| 1450 | 32.9 | 44 | 16.3 | 3.3 | 11 2 | 38.5 | 38 | 20 | 4.8 | 15 2.3 | 34.6 | 42 | 34 | 7.2 | 19 3.4 |
| 1000 | | 30 | 11.6 | 3.4 | | | 26 | 14.3 | 4.9 | | | 29 | 24 | 7.3 | |
| 500 | | 15.2 | 6.0 | 3.5 | | | 13.0 | 7.3 | 5.0 | | | 14.4 | 12.3 | 7.6 | |
| 1450 | 38.6 | 38 | 13.9 | 3.3 | 11 2.1 | 41.9 | 35 | 18.7 | 4.8 | 15 2.3 | 37.4 | 39 | 31 | 7.2 | 19 3.6 |
| 1000 | | 26 | 9.9 | 3.4 | | | 24 | 13.1 | 4.9 | | | 27 | 22 | 7.3 | |
| 500 | | 13.0 | 5.1 | 3.5 | | | 11.9 | 6.7 | 5.0 | | | 13.4 | 11.4 | 7.6 | |
| 1450 | 46.0 | 32 | 12.1 | 3.4 | 11 2.1 | 45.9 | 32 | 17.1 | 4.8 | 15 2.3 | 44.1 | 33 | 27 | 7.2 | 19 3.6 |
| 1000 | | 22 | 8.3 | 3.4 | | | 22 | 12.0 | 4.9 | | | 23 | 18.9 | 7.4 | |
| 500 | | 10.9 | 4.3 | 3.5 | | | 10.9 | 6.1 | 5.0 | | | 11.3 | 9.7 | 7.6 | |
| 1450 | 49.6 | 29 | 11.2 | 3.4 | 11 2.1 | 49.5 | 29 | 15.8 | 4.8 | 15 2.3 | 52.1 | 28 | 23 | 7.3 | 19 3.6 |
| 1000 | | 20 | 7.7 | 3.4 | | | 20 | 11.1 | 4.9 | | | 19.2 | 16.0 | 7.4 | |
| 500 | | 10.1 | 4.0 | 3.5 | | | 10.1 | 5.7 | 5.0 | | | 9.6 | 8.2 | 7.6 | |
| 1450 | 58.1 | 25 | 9.5 | 3.4 | 11 2.1 | 58.0 | 25 | 13.8 | 4.9 | 15 2.3 | 56.3 | 26 | 21 | 7.3 | 19 3.6 |
| 1000 | | 17.2 | 6.8 | 3.5 | | | 17.2 | 9.7 | 5.0 | | | 17.8 | 15.0 | 7.5 | |
| 500 | | 8.6 | 3.4 | 3.5 | | | 8.6 | 4.9 | 5.0 | | | 8.9 | 7.6 | 7.6 | |
| 1450 | 63.3 | 23 | 8.8 | 3.4 | 11 2.2 | 63.1 | 23 | 12.7 | 4.9 | 15 2.5 | 66.3 | 22 | 18.2 | 7.4 | 19 3.8 |
| 1000 | | 15.8 | 6.2 | 3.5 | | | 15.8 | 8.9 | 5.0 | | | 15.1 | 12.7 | 7.5 | |
| 500 | | 7.9 | 3.1 | 3.5 | | | 7.9 | 4.5 | 5.0 | | | 7.5 | 6.4 | 7.6 | |
| 1450 | 69.2 | 21 | 8.0 | 3.4 | 11 2.2 | 69.1 | 21 | 11.6 | 4.9 | 15 2.5 | 72.5 | 20 | 16.4 | 7.4 | 19 3.8 |
| 1000 | | 14.4 | 5.7 | 3.5 | | | 14.5 | 8.1 | 5.0 | | | 13.8 | 11.8 | 7.6 | |
| 500 | | 7.2 | 2.8 | 3.5 | | | 7.2 | 4.1 | 5.0 | | | 6.9 | 5.9 | 7.6 | |
| 1450 | 81.5 | 17.8 | 7.0 | 3.5 | 11 2.2 | 81.3 | 17.8 | 9.8 | 4.9 | 15 2.5 | 79.8 | 18.2 | 15.3 | 7.5 | 19 3.8 |
| 1000 | | 12.3 | 4.8 | 3.5 | | | 12.3 | 6.9 | 5.0 | | | 12.5 | 10.7 | 7.6 | |
| 500 | | 6.1 | 2.4 | 3.5 | | | 6.1 | 3.5 | 5.0 | | | 6.3 | 5.4 | 7.6 | |
| 1450 | 88.7 | 16.3 | 6.4 | 3.5 | 11 2.2 | 88.5 | 16.4 | 9.2 | 5.0 | 15 2.5 | 93.0 | 15.6 | 13.1 | 7.5 | 19 3.8 |
| 1000 | | 11.3 | 4.4 | 3.5 | | | 11.3 | 6.4 | 5.0 | | | 10.8 | 9.2 | 7.6 | |
| 500 | | 5.6 | 2.2 | 3.5 | | | 5.7 | 3.2 | 5.0 | | | 5.4 | 4.6 | 7.6 | |
| 1450 | 97.1 | 14.9 | 5.9 | 3.5 | 11 2.2 | 96.8 | 15.0 | 8.4 | 5.0 | 15 2.5 | 102 | 14.3 | 12.2 | 7.6 | 19 3.8 |
| 1000 | | 10.3 | 4.1 | 3.5 | | | 10.3 | 5.8 | 5.0 | | | 9.8 | 8.4 | 7.6 | |
| 500 | | 5.1 | 2.0 | 3.5 | | | 5.2 | 2.9 | 5.0 | | | 4.9 | 4.2 | 7.6 | |
| 1450 | 107* | 13.6 | 5.3 | 3.5 | 11 2.2 | 107* | 13.6 | 7.7 | 5.0 | 15 2.5 | 112 | 13.0 | 11.1 | 7.6 | 19 3.8 |
| 1000 | | 9.4 | 3.7 | 3.5 | | | 9.4 | 5.3 | 5.0 | | | 8.9 | 7.6 | 7.6 | |
| 500 | | 4.7 | 1.8 | 3.5 | | | 4.7 | 2.6 | 5.0 | | | 4.5 | 3.8 | 7.6 | |
| 1450 | 118* | 12.2 | 4.8 | 3.5 | 11 2.2 | 118* | 12.3 | 6.9 | 5.0 | 15 2.5 | 124 | 11.7 | 10.0 | 7.6 | 19 3.8 |
| 1000 | | 8.5 | 3.3 | 3.5 | | | 8.5 | 4.8 | 5.0 | | | 8.1 | 6.9 | 7.6 | |
| 500 | | 4.2 | 1.7 | 3.5 | | | 4.2 | 2.4 | 5.0 | | | 4.0 | 3.5 | 7.6 | |

Potenze termiche - Thermal power - Термическая мощность
(senza raffreddamento / Without cooling / без охлаждения)

24

30

40

* Nei rapporti contrassegnati non è disponibile la versione uscita con albero cavo.

* Hollow output shaft not available for ratios marked with this symbol.

* Полный выходной вал недоступен для позиций отмеченных данным символом

1.9 Prestazioni riduttori RX02

1.9 RX02 gear unit ratings

1.9 Характеристики редукторов RX02

| n_1 min ⁻¹ | 808 | | | | | 810 | | | | | 812 | | | | |
|----------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|------|----------------------------|-------------|--------------|---------------------------|
| | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN | ir | n_2 min ⁻¹ | P_N kW | T_N kNm | $\frac{Fr_2}{Fr_1}$ kN |
| 1450 | 19.7 | 74 | 82 | 9.9 | 38 5.8 | 20.1 | 72 | 110 | 13.6 | 48 6.8 | 19.1 | 76 | 172 | 20.1 | 51 9.3 |
| 1000 | | 51 | 58 | 10.1 | | | 50 | 78 | 13.9 | | | 52 | 121 | 20.5 | |
| 500 | | 25 | 30 | 10.5 | | | 25 | 40 | 14.4 | | | 26 | 63 | 21.3 | |
| 1450 | 22.3 | 65 | 73 | 10.0 | 36 5.8 | 22.7 | 64 | 99 | 13.7 | 46 6.8 | 21.5 | 67 | 154 | 20.3 | 51 9.3 |
| 1000 | | 45 | 52 | 10.2 | | | 44 | 69 | 14.0 | | | 46 | 108 | 20.7 | |
| 500 | | 22 | 27 | 10.5 | | | 22 | 36 | 14.4 | | | 23 | 56 | 21.4 | |
| 1450 | 23.7 | 61 | 69 | 10.0 | 34 6.1 | 24.2 | 60 | 93 | 13.7 | 44 7.0 | 24.5 | 59 | 136 | 20.4 | 49 9.5 |
| 1000 | | 42 | 48 | 10.2 | | | 41 | 65 | 14.0 | | | 41 | 96 | 20.8 | |
| 500 | | 21 | 25 | 10.6 | | | 21 | 34 | 14.5 | | | 20 | 49 | 21.5 | |
| 1450 | 27.1 | 54 | 61 | 10.1 | 34 6.1 | 27.6 | 53 | 82 | 13.8 | 44 7.0 | 28.0 | 52 | 119 | 20.5 | 49 9.5 |
| 1000 | | 37 | 43 | 10.3 | | | 36 | 58 | 14.1 | | | 36 | 84 | 20.9 | |
| 500 | | 18.5 | 22 | 10.6 | | | 18.1 | 30 | 14.6 | | | 18 | 44 | 21.7 | |
| 1450 | 29.0 | 50 | 57 | 10.1 | 34 6.3 | 29.5 | 49 | 77 | 13.9 | 44 7.2 | 30.1 | 48 | 112 | 20.6 | 49 9.7 |
| 1000 | | 34 | 40 | 10.3 | | | 34 | 54 | 14.1 | | | 33 | 78 | 21.0 | |
| 500 | | 17.2 | 21 | 10.7 | | | 16.9 | 28 | 14.6 | | | 17.8 | 41 | 21.7 | |
| 1450 | 33.5 | 43 | 50 | 10.2 | 34 6.3 | 34.1 | 42 | 67 | 14.0 | 44 7.2 | 35.0 | 41 | 97 | 20.8 | 49 9.7 |
| 1000 | | 30 | 35 | 10.4 | | | 29 | 47 | 14.2 | | | 29 | 68 | 21.2 | |
| 500 | | 14.9 | 18.1 | 10.8 | | | 14.6 | 24 | 14.7 | | | 14.3 | 35 | 21.9 | |
| 1450 | 39.3 | 37 | 43 | 10.3 | 34 6.6 | 40.0 | 36 | 57 | 14.1 | 44 7.5 | 41.4 | 35 | 82 | 20.9 | 49 10.0 |
| 1000 | | 25 | 30 | 10.5 | | | 25 | 40 | 14.4 | | | 24 | 58 | 21.3 | |
| 500 | | 12.7 | 15.4 | 10.8 | | | 12.5 | 21 | 14.8 | | | 12.1 | 30 | 21.9 | |
| 1450 | 46.8 | 31 | 36 | 10.4 | 34 6.6 | 43.6 | 33 | 53 | 14.2 | 44 7.5 | 45.3 | 32 | 76 | 21.0 | 49 10.0 |
| 1000 | | 21 | 25 | 10.6 | | | 23 | 37 | 14.4 | | | 22 | 53 | 21.4 | |
| 500 | | 10.7 | 13.0 | 10.8 | | | 11.5 | 19.1 | 14.8 | | | 11.0 | 27 | 21.9 | |
| 1450 | 50.5 | 29 | 34 | 10.4 | 34 6.6 | 51.4 | 28 | 45 | 14.3 | 44 7.5 | 52.7 | 28 | 66 | 21.2 | 49 10.0 |
| 1000 | | 19.8 | 24 | 10.6 | | | 19.5 | 32 | 14.5 | | | 19.0 | 46 | 21.6 | |
| 500 | | 9.9 | 12.0 | 10.8 | | | 9.7 | 16.2 | 14.8 | | | 9.5 | 23 | 21.9 | |
| 1450 | 59.2 | 25 | 29 | 10.5 | 34 6.6 | 60.2 | 24 | 39 | 14.4 | 44 7.5 | 57.2 | 25 | 61 | 21.3 | 49 10.0 |
| 1000 | | 16.9 | 20 | 10.7 | | | 16.6 | 27 | 14.7 | | | 17.5 | 43 | 21.7 | |
| 500 | | 8.5 | 10.3 | 10.8 | | | 8.3 | 13.8 | 14.8 | | | 8.7 | 22 | 21.9 | |
| 1450 | 64.4 | 23 | 27 | 10.5 | 34 6.9 | 65.6 | 22 | 36 | 14.4 | 44 7.7 | 62.3 | 23 | 56 | 21.4 | 49 10.4 |
| 1000 | | 15.5 | 18.7 | 10.7 | | | 15.3 | 25 | 14.7 | | | 16.1 | 39 | 21.8 | |
| 500 | | 7.8 | 9.4 | 10.8 | | | 7.6 | 12.7 | 14.8 | | | 8.0 | 19.8 | 21.9 | |
| 1450 | 70.5 | 21 | 25 | 10.6 | 34 6.9 | 71.7 | 20 | 33 | 14.5 | 44 7.7 | 68.1 | 21 | 51 | 21.5 | 49 10.4 |
| 1000 | | 14.2 | 17.2 | 10.8 | | | 13.9 | 23 | 14.8 | | | 14.7 | 36 | 21.9 | |
| 500 | | 7.1 | 8.6 | 10.8 | | | 7.0 | 11.6 | 14.8 | | | 7.3 | 18.1 | 21.9 | |
| 1450 | 77.6 | 18.7 | 22 | 10.6 | 34 6.9 | 84.4 | 17.2 | 28 | 14.6 | 44 7.7 | 80.2 | 18.1 | 44 | 21.7 | 49 10.4 |
| 1000 | | 12.9 | 15.7 | 10.8 | | | 11.8 | 19.7 | 14.8 | | | 12.5 | 31 | 21.9 | |
| 500 | | 6.4 | 7.8 | 10.8 | | | 5.9 | 9.9 | 14.8 | | | 6.2 | 15.4 | 21.9 | |
| 1450 | 90.3 | 16.0 | 19.3 | 10.7 | 34 6.9 | 92.0 | 15.8 | 26 | 14.7 | 44 7.7 | 87.3 | 16.6 | 41 | 21.7 | 49 10.4 |
| 1000 | | 11.1 | 13.4 | 10.8 | | | 10.9 | 18.1 | 14.8 | | | 11.5 | 28 | 21.9 | |
| 500 | | 5.5 | 6.7 | 10.8 | | | 5.4 | 9.1 | 14.8 | | | 5.7 | 14.1 | 21.9 | |
| 1450 | 98.9 | 14.7 | 17.8 | 10.8 | 34 6.9 | 101 | 14.4 | 24 | 14.8 | 44 7.7 | 95.6 | 15.2 | 37 | 21.8 | 49 10.4 |
| 1000 | | 10.1 | 12.3 | 10.8 | | | 9.9 | 16.5 | 14.8 | | | 10.5 | 26 | 21.9 | |
| 500 | | 5.1 | 6.1 | 10.8 | | | 5.0 | 8.3 | 14.8 | | | 5.2 | 12.9 | 21.9 | |
| 1450 | 109 | 13.3 | 16.1 | 10.8 | 34 6.9 | 111* | 13.1 | 22 | 14.8 | 44 7.7 | 105* | 13.8 | 34 | 21.9 | 49 10.4 |
| 1000 | | 9.2 | 11.2 | 10.8 | | | 9.0 | 15.0 | 14.8 | | | 9.5 | 23 | 21.9 | |
| 500 | | 4.6 | 5.6 | 10.8 | | | 4.5 | 7.5 | 14.8 | | | 4.8 | 11.7 | 21.9 | |
| 1450 | 121 | 12.0 | 14.6 | 10.8 | 34 6.9 | 123* | 11.8 | 19.7 | 14.8 | 44 7.7 | 117* | 12.4 | 31 | 21.9 | 49 10.4 |
| 1000 | | 8.3 | 10.1 | 10.8 | | | 8.2 | 13.6 | 14.8 | | | 8.6 | 21 | 21.9 | |
| 500 | | 4.1 | 5.0 | 10.8 | | | 4.1 | 6.8 | 14.8 | | | 4.3 | 10.6 | 21.9 | |

Potenze termiche - Thermal power - Термическая мощность
(senza raffreddamento / Without cooling / без охлаждения)

52

65

82

* Nei rapporti contrassegnati non è disponibile la versione uscita con albero cavo.

* Hollow output shaft not available for ratios marked with this symbol.

* Полный выходной вал недоступен для позиций отмеченных данным символом

| | | IEC | | | | | | | | | | | | | |
|-------------|-----|-----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |
| RXO1 - RXV1 | 802 | | | | | | | | | | | | | | |
| | 804 | | | | | | | | | | | | | | |
| | 806 | | | | | | | | | | | | | | |
| | 808 | | | | | | | | | | | | | | |
| | 810 | | | | | | | | | | | | | | |
| | 812 | | | | | | | | | | | | | | |
| | 814 | | | | | | | | | | | | | | |
| | 816 | | | | | | | | | | | | | | |
| | 818 | | | | | | | | | | | | | | |
| | 820 | | | | | | | | | | | | | | |
| RXO2 - RXV2 | 802 | | | | | | | | | | | | | | |
| | 804 | | | | | | | | | | | | | | |
| | 806 | | | | | | | | | | | | | | |
| | 808 | | | | | | | | | | | | | | |
| | 810 | | | | | | | | | | | | | | |
| | 812 | | | | | | | | | | | | | | |
| | 814 | | | | | | | | | | | | | | |
| | 816 | | | | | | | | | | | | | | |
| | 818 | | | | | | | | | | | | | | |
| | 820 | | | | | | | | | | | | | | |
| RXO3 - RXV3 | 802 | | | | | | | | | | | | | | |
| | 804 | | | | | | | | | | | | | | |
| | 806 | | | | | | | | | | | | | | |
| | 808 | | | | | | | | | | | | | | |
| | 810 | | | | | | | | | | | | | | |
| | 812 | | | | | | | | | | | | | | |
| | 814 | | | | | | | | | | | | | | |
| | 816 | | | | | | | | | | | | | | |
| | 818 | | | | | | | | | | | | | | |
| | 820 | | | | | | | | | | | | | | |



1.12 Momenti d'inerzia

1.12 Moments of inertia

1.12 Моменты инерции

| | | RX03 - RXV3 | | | | | | | | | | | | | | | |
|----|------------------|-------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | 802 | 804 | 806 | 808 | 810 | 812 | 814 | 816 | 818 | 820 | 822 | 824 | 826 | 828 | 830 | 832 |
| ir | - | 110.1 | 117.7 | 113.9 | 119.9 | 112.1 | 118.6 | 110.1 | 117.7 | 108.9 | 111.9 | 119.6 | 108.4 | 110.1 | 112.1 | 112.6 | 111.9 |
| J1 | kgm ² | 0.0001 | 0.0015 | 0.0012 | 0.0014 | 0.0027 | 0.0042 | 0.0072 | 0.0129 | 0.0240 | 0.0414 | 0.0744 | 0.1312 | 0.2334 | 0.4142 | 0.7379 | 1.3133 |
| ir | - | 120.5 | 128.7 | 124.0 | 130.5 | 122.6 | 130.5 | 120.5 | 128.7 | 119.2 | 121.8 | 130.8 | 118.6 | 120.5 | 122.7 | 123.9 | 123.2 |
| J1 | kgm ² | 0.0001 | 0.0010 | 0.0010 | 0.0012 | 0.0023 | 0.0038 | 0.0065 | 0.0115 | 0.0212 | 0.0368 | 0.0660 | 0.1166 | 0.2074 | 0.3683 | 0.6558 | 1.1673 |
| ir | - | 146.9 | 141.7 | 135.7 | 142.8 | 134.8 | 144.6 | 146.9 | 141.7 | 131.2 | 146.6 | 143.9 | 144.6 | 146.9 | 149.6 | 137.3 | 136.4 |
| J1 | kgm ² | 0.0001 | 0.0007 | 0.0008 | 0.0010 | 0.0020 | 0.0033 | 0.0058 | 0.0103 | 0.0187 | 0.0328 | 0.0586 | 0.1037 | 0.1843 | 0.3275 | 0.5829 | 1.0375 |
| ir | - | 168.3 | 163.0 | 167.8 | 165.2 | 153.8 | 165.7 | 168.3 | 163.0 | 149.4 | 168.7 | 153.8 | 165.7 | 168.3 | 159.9 | 155.7 | 155.0 |
| J1 | kgm ² | 0.0001 | 0.0005 | 0.0006 | 0.0009 | 0.0017 | 0.0029 | 0.0052 | 0.0092 | 0.0165 | 0.0292 | 0.0520 | 0.0921 | 0.1638 | 0.2912 | 0.5181 | 0.9221 |
| ir | - | 180.8 | 175.5 | 181.2 | 193.5 | 164.8 | 177.9 | 180.8 | 175.5 | 184.7 | 196.4 | 164.8 | 177.9 | 180.8 | 183.9 | 178.0 | 177.6 |
| J1 | kgm ² | 0.0001 | 0.0003 | 0.0005 | 0.0008 | 0.0015 | 0.0026 | 0.0046 | 0.0082 | 0.0146 | 0.0259 | 0.0461 | 0.0819 | 0.1456 | 0.2589 | 0.4605 | 0.8196 |
| ir | - | 194.7 | 205.5 | 213.6 | 210.8 | 190.7 | 207.1 | 194.7 | 205.5 | 199.4 | 212.9 | 190.7 | 207.1 | 194.7 | 198.0 | 205.6 | 190.8 |
| J1 | kgm ² | 0.0001 | 0.0002 | 0.0004 | 0.0007 | 0.0013 | 0.0023 | 0.0041 | 0.0073 | 0.0129 | 0.0230 | 0.0409 | 0.0728 | 0.1294 | 0.2302 | 0.4093 | 0.7285 |
| ir | - | 228.1 | 223.7 | 233.6 | 230.6 | 223.4 | 224.6 | 228.1 | 223.7 | 235.1 | 231.9 | 223.4 | 224.6 | 228.1 | 231.9 | 222.0 | 222.0 |
| J1 | kgm ² | 0.0001 | 0.0002 | 0.0004 | 0.0006 | 0.0012 | 0.0021 | 0.0036 | 0.0065 | 0.0115 | 0.0205 | 0.0364 | 0.0647 | 0.1151 | 0.2046 | 0.3638 | 0.6475 |
| ir | - | 248.4 | 264.0 | 256.9 | 253.8 | 243.3 | 244.5 | 248.4 | 245.2 | 257.1 | 253.8 | 243.3 | 249.3 | 248.4 | 252.5 | 240.5 | 240.7 |
| J1 | kgm ² | 0.0001 | 0.0002 | 0.0003 | 0.0006 | 0.0010 | 0.0018 | 0.0032 | 0.0057 | 0.0102 | 0.0182 | 0.0323 | 0.0575 | 0.1023 | 0.1819 | 0.3234 | 0.5756 |
| ir | - | 272.0 | 309.2 | 272.6 | 291.2 | 286.9 | 267.7 | 272.0 | 264.0 | 277.9 | 295.5 | 286.9 | 267.7 | 272.0 | 271.7 | 303.4 | 279.6 |
| J1 | kgm ² | 0.0001 | 0.0002 | 0.0011 | 0.0003 | 0.0005 | 0.0009 | 0.0016 | 0.0029 | 0.0051 | 0.0162 | 0.0288 | 0.0511 | 0.0909 | 0.1617 | 0.2875 | 0.5117 |
| ir | - | 293.0 | 336.6 | 321.4 | 317.1 | 336.2 | 311.6 | 293.0 | 309.2 | 300.0 | 320.4 | 336.2 | 311.6 | 293.0 | 292.5 | 327.5 | 325.4 |
| J1 | kgm ² | 0.0001 | 0.0002 | 0.0003 | 0.0005 | 0.0009 | 0.0015 | 0.0027 | 0.0048 | 0.0085 | 0.0151 | 0.0268 | 0.0476 | 0.0846 | 0.1505 | 0.2677 | 0.4765 |
| ir | - | 343.3 | 368.3 | 351.5 | 347.0 | 366.1 | 368.0 | 343.3 | 368.3 | 353.7 | 348.9 | 366.1 | 337.9 | 343.3 | 342.6 | 354.9 | 352.9 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0003 | 0.0004 | 0.0008 | 0.0014 | 0.0025 | 0.0044 | 0.0078 | 0.0139 | 0.0248 | 0.0441 | 0.0784 | 0.1394 | 0.2478 | 0.4410 |
| ir | - | 409.1 | 370.3 | 386.5 | 381.9 | 400.6 | 402.6 | 409.1 | 370.3 | 386.8 | 381.8 | 400.6 | 402.6 | 373.8 | 373.0 | 422.3 | 420.5 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0004 | 0.0007 | 0.0013 | 0.0023 | 0.0041 | 0.0072 | 0.0128 | 0.0228 | 0.0405 | 0.0721 | 0.1282 | 0.2280 | 0.4058 |
| ir | - | 481.5 | 433.6 | 450.8 | 444.8 | 471.5 | 437.0 | 481.5 | 433.6 | 420.8 | 449.4 | 471.5 | 437.0 | 481.5 | 480.5 | 465.3 | 458.2 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0004 | 0.0007 | 0.0012 | 0.0021 | 0.0037 | 0.0066 | 0.0117 | 0.0208 | 0.0370 | 0.0658 | 0.1171 | 0.2028 | 0.3371 |
| ir | - | 524.3 | 516.5 | 493.0 | 486.7 | 513.4 | 516.0 | 524.3 | 472.1 | 496.1 | 489.4 | 513.4 | 473.9 | 524.3 | 523.1 | 504.2 | 496.9 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0003 | 0.0006 | 0.0011 | 0.0019 | 0.0034 | 0.0060 | 0.0106 | 0.0188 | 0.0335 | 0.0596 | 0.1059 | 0.1884 | 0.3353 |
| ir | - | 573.8 | 568.3 | 542.1 | 535.6 | 561.8 | 564.7 | 573.8 | 568.3 | 542.5 | 535.5 | 561.8 | 564.7 | 573.8 | 572.3 | 600.0 | 592.1 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0003 | 0.0006 | 0.0011 | 0.0019 | 0.0034 | 0.0060 | 0.0106 | 0.0188 | 0.0335 | 0.0596 | 0.1059 | 0.1884 | 0.3353 |
| ir | - | 631.4 | 629.5 | 600.2 | 593.5 | 618.3 | 621.5 | 631.4 | 629.6 | 596.6 | 589.3 | 618.3 | 621.5 | 631.4 | 629.6 | 659.8 | 651.6 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0003 | 0.0006 | 0.0010 | 0.0018 | 0.0032 | 0.0056 | 0.0100 | 0.0178 | 0.0317 | 0.0564 | 0.1003 | 0.1784 | 0.3175 |
| ir | - | 699.6 | 697.4 | 660.6 | 653.0 | 685.1 | 688.6 | 699.6 | 697.4 | 660.6 | 653.0 | 685.1 | 688.6 | 699.6 | 697.4 | 730.6 | 722.0 |
| J1 | kgm ² | 0.0001 | 0.0001 | 0.0002 | 0.0003 | 0.0005 | 0.0010 | 0.0017 | 0.0030 | 0.0053 | 0.0095 | 0.0169 | 0.0300 | 0.0533 | 0.0948 | 0.1685 | 0.2999 |

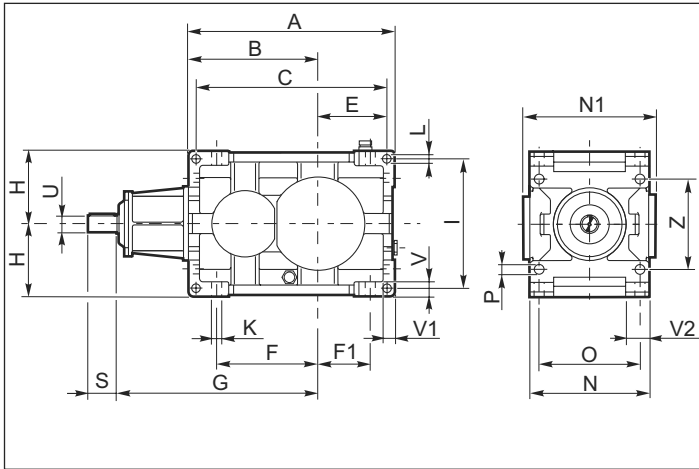


1.13 Dimensioni

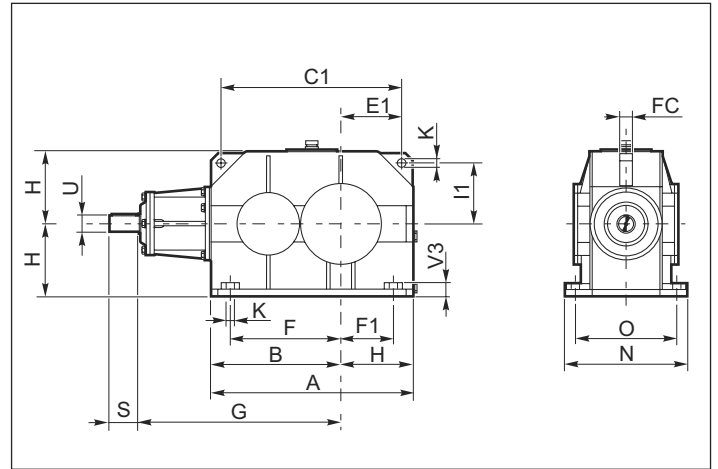
1.13 Dimensions

1.13 Abmessungen

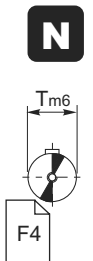
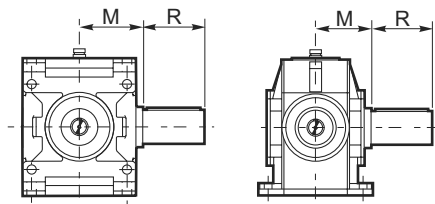
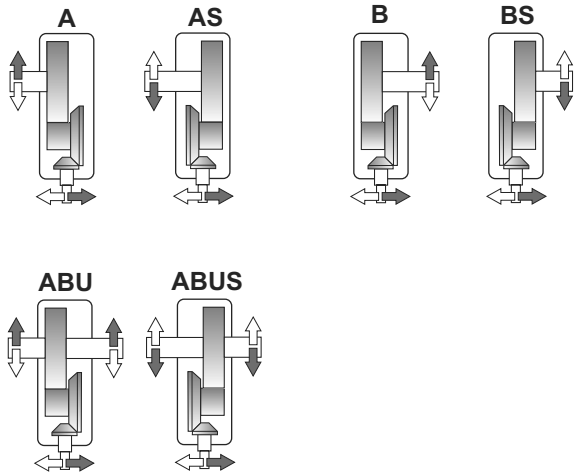
802 - 820



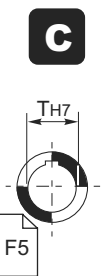
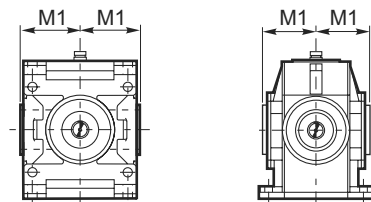
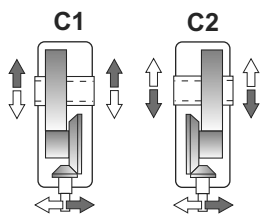
822 - 824



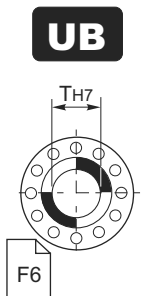
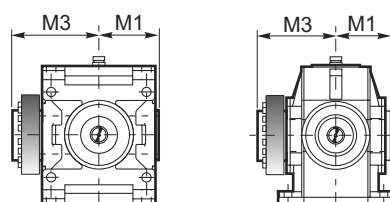
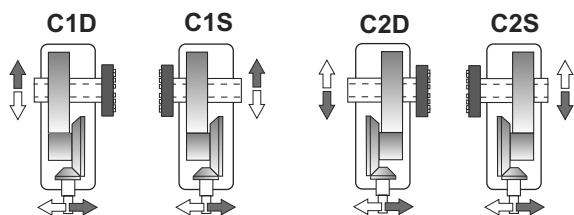
⇒ **N D FD Fn**



⇒ **C**



⇒ **UB B**

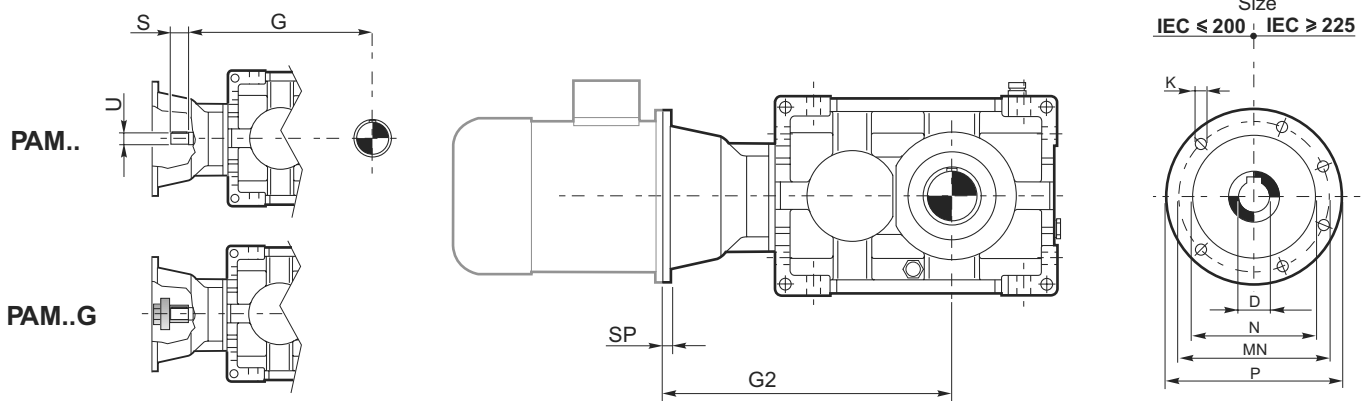


| Dimensioni generali / Dimensions/ Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | | | | |
|--|------|-----|-----|------|-------|-----|-----|-----|----------|-----|-----|----|----|----------|-----------|-----|----|----|------|-------|----|-----|------|
| | A | B | C | C1 | E | E1 | F | F1 | H h11 | I | I1 | K | L | N h11 | N1 h11 | O | P | V | V1 | V2 | V3 | Z | Kg |
| 802 | 355 | 225 | 327 | — | 116 | — | 175 | 90 | 125 | 224 | — | 18 | 14 | 213 | 219 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 80 |
| 804 | 402 | 252 | 370 | — | 134 | — | 196 | 104 | 140 | 250 | — | 20 | 16 | 237 | 241 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 111 |
| 806 | 455 | 285 | 421 | — | 153 | — | 222 | 117 | 160 | 280 | — | 22 | 18 | 269 | 271 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 157 |
| 808 | 510 | 320 | 472 | — | 171 | — | 250 | 130 | 180 | 320 | — | 25 | 20 | 297 | 299 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 218 |
| 810 | 570 | 360 | 530 | — | 190 | — | 280 | 145 | 200 | 360 | — | 27 | 22 | 335 | 327 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 307 |
| 812 | 645 | 405 | 600 | — | 217.5 | — | 315 | 160 | 225 | 400 | — | 30 | 24 | 379 | 380 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 429 |
| 814 | 715 | 450 | 665 | — | 240 | — | 350 | 180 | 250 | 450 | — | 33 | 27 | 427 | 424 | 355 | 33 | 50 | 40 | 89 | — | 320 | 600 |
| 816 | 805 | 505 | 749 | — | 272 | — | 393 | 203 | 280 | 500 | — | 36 | 30 | 479 | 473 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 840 |
| 818 | 910 | 570 | 846 | — | 308 | — | 445 | 230 | 315 | 560 | — | 39 | 35 | 541 | 497 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1197 |
| 820 | 1020 | 640 | 948 | — | 344 | — | 500 | 260 | 355 | 638 | — | 42 | 39 | 599 | 550 | 500 | 42 | 70 | 56 | 124 | — | 450 | 1647 |
| 822 | 1115 | 715 | — | 985 | — | 335 | 615 | 300 | 400 | — | 335 | 45 | — | 675 | — | 560 | — | — | — | — | 55 | — | 2306 |
| 824 | 1255 | 805 | — | 1125 | — | 385 | 675 | 320 | 450 | — | 385 | 45 | — | 761 | — | 630 | — | — | — | — | 60 | — | 2744 |



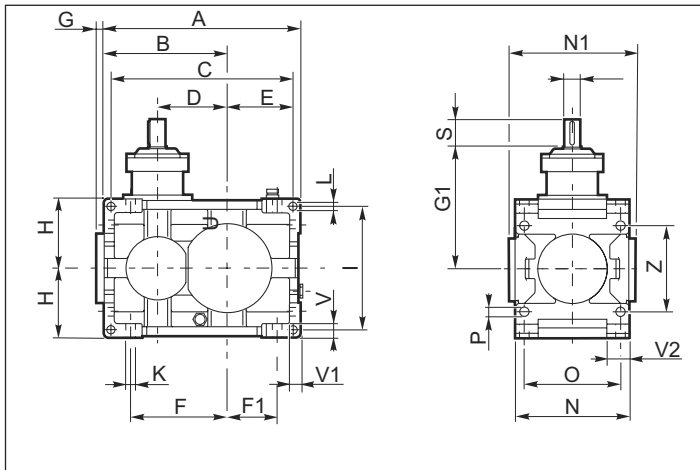
| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | |
|-----|--|-----|------|--|-----|-----|------|-----|------|-----|-----|--|
| | U | S | G | | | | | | | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | |
| 802 | 28 j6 | 50 | 350 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 170 | |
| 804 | 32 k6 | 56 | 390 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 192 | |
| 806 | 35 k6 | 63 | 440 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 215 | |
| 808 | 40 k6 | 70 | 495 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 246 | |
| 810 | 45 k6 | 80 | 555 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 266 | |
| 812 | 50 m6 | 90 | 625 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 302 | |
| 814 | 55 m6 | 100 | 700 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 335 | |
| 816 | 60 m6 | 112 | 780 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 370 | |
| 818 | 70 m6 | 125 | 880 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 422 | |
| 820 | 80 m6 | 140 | 990 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 477 | |
| 822 | 90 m6 | 160 | 1110 | 200 | 355 | 340 | 200 | 340 | 200 | 340 | * | |
| 824 | 100 m6 | 180 | 1250 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | * | |

*A richiesta / On request / Auf Anfrage

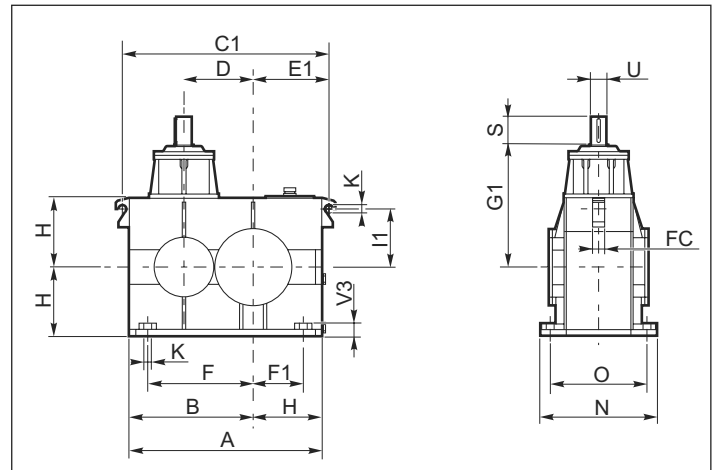


| | | IEC | | | | | | | | | | | | | |
|---------|-----|--|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|
| | | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |
| DH7 | | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 |
| P | | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 |
| MN | | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 |
| NG6 | | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 |
| K | | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 |
| SP | | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 |
| G2 | 802 | | | | 464 | 464 | 484 | 514 | 514 | 514 | | | | | |
| | 804 | | | | | | 530 | 560 | 560 | 560 | 560 | | | | |
| | 806 | | | | | | 587 | 617 | 617 | 617 | 647 | | | | |
| | 808 | | | | | | | 679 | 679 | 679 | 709 | 709 | 709 | | |
| | 810 | | | | | | | | 749 | 749 | 779 | 779 | 779 | 809 | |
| | 812 | | | | | | | | 829 | 829 | 859 | 859 | 859 | 889 | |
| | 814 | | | | | | | | | | 944 | 944 | 944 | 974 | 1014 |
| | 816 | | | | | | | | | | 1036 | 1036 | 1036 | 1066 | 1106 |
| 818 | | | | | | | | | | 1149 | 1149 | 1149 | 1179 | 1219 | |
| 820 | | | | | | | | | | | | 1274 | 1304 | 1344 | |
| 822-824 | | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | |

802 - 820

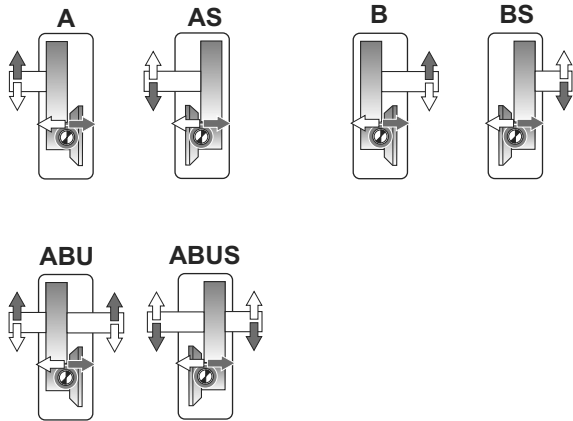


822 - 824

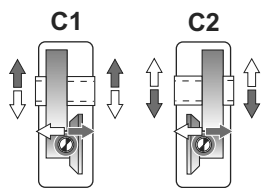
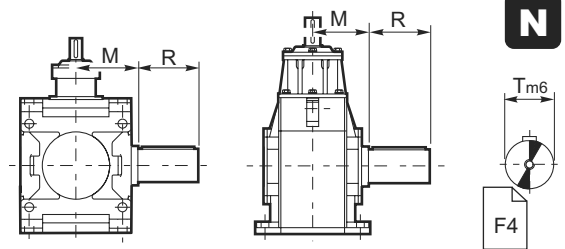


Esecuzione grafica / Shaft arrangement / Grafische Ausführung

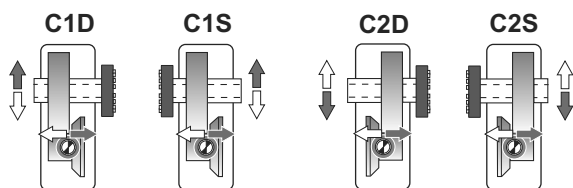
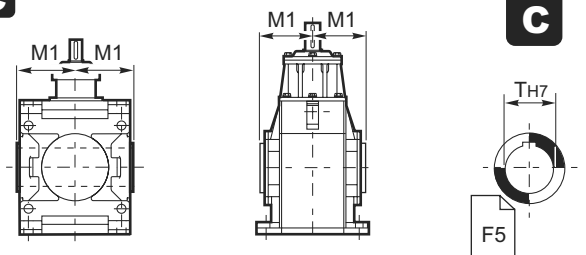
Albero uscita / Output shaft / Abtriebswelle



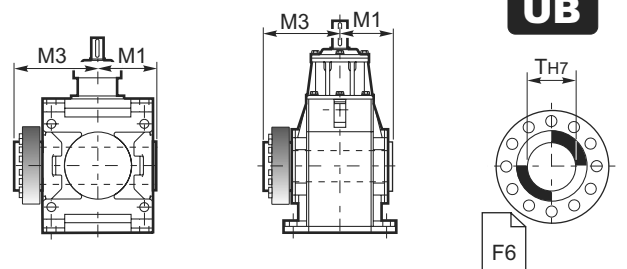
→ **N D FD Fn**



→ **C**



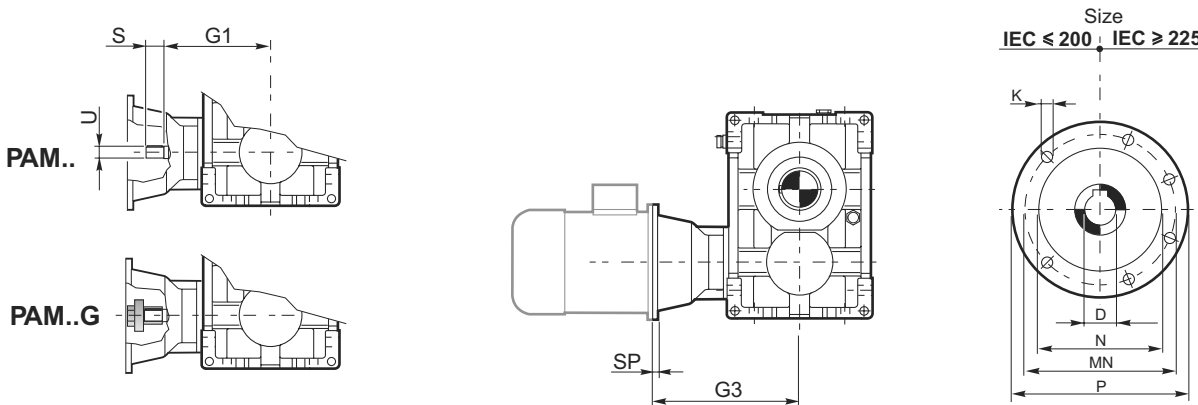
→ **UB B**



| Dimensioni generali / Dimensions/ Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|------|-----|-----|------|-----|-------|-----|-----|-----|----|----|----------|-----|-----|----|----|----------|-----|-----|----|----|------|-------|----|-----|------|
| | A | B | C | C1 | D | E | E1 | F | F1 | FC | G | H h11 | I | I1 | K | L | N h11 | N1 | O | P | V | V1 | V2 | V3 | Z | Kg |
| 802 | 355 | 225 | 327 | — | 125 | 116 | — | 175 | 90 | — | 19 | 125 | 224 | — | 18 | 14 | 213 | 219 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 80 |
| 804 | 402 | 252 | 370 | — | 140 | 134 | — | 196 | 104 | — | 20 | 140 | 250 | — | 20 | 16 | 237 | 241 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 111 |
| 806 | 455 | 285 | 421 | — | 160 | 153 | — | 222 | 117 | — | 23 | 160 | 280 | — | 22 | 18 | 269 | 271 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 157 |
| 808 | 510 | 320 | 472 | — | 180 | 171 | — | 250 | 130 | — | 25 | 180 | 320 | — | 25 | 20 | 297 | 299 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 218 |
| 810 | 570 | 360 | 530 | — | 200 | 190 | — | 280 | 145 | — | 28 | 200 | 360 | — | 27 | 22 | 335 | 327 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 307 |
| 812 | 645 | 405 | 600 | — | 225 | 217.5 | — | 315 | 160 | — | 30 | 225 | 400 | — | 30 | 24 | 379 | 380 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 429 |
| 814 | 715 | 450 | 665 | — | 250 | 240 | — | 350 | 180 | — | 34 | 250 | 450 | — | 33 | 27 | 427 | 424 | 355 | 33 | 50 | 40 | 89 | — | 320 | 600 |
| 816 | 805 | 505 | 749 | — | 280 | 272 | — | 393 | 203 | — | 36 | 280 | 500 | — | 36 | 30 | 479 | 473 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 840 |
| 818 | 910 | 570 | 846 | — | 320 | 308 | — | 445 | 230 | — | 41 | 315 | 560 | — | 39 | 35 | 541 | 497 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1197 |
| 820 | 1020 | 640 | 948 | — | 360 | 344 | — | 500 | 260 | — | 44 | 355 | 638 | — | 42 | 39 | 599 | 550 | 500 | 42 | 70 | 56 | 124 | — | 450 | 1647 |
| 822 | 1115 | 715 | — | 985 | 400 | — | 335 | 615 | 300 | 60 | — | 400 | — | 335 | 45 | — | 675 | — | 560 | — | — | — | — | 55 | — | 2306 |
| 824 | 1255 | 805 | — | 1125 | 450 | — | 385 | 675 | 320 | 60 | — | 450 | — | 385 | 48 | — | 761 | — | 630 | — | — | — | — | 60 | — | 2744 |

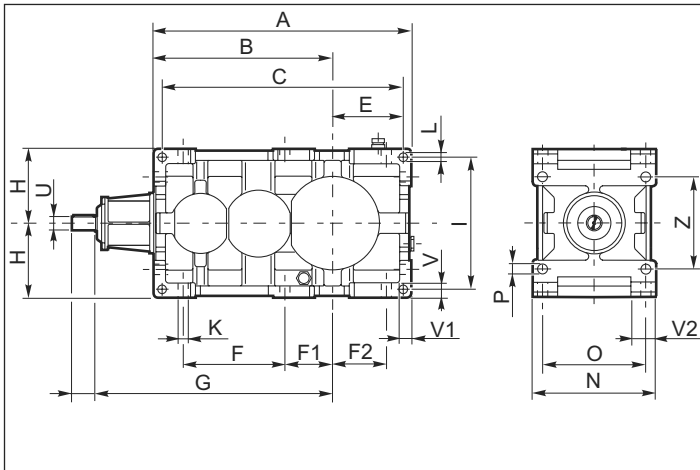
| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | |
|-----|--|-----|-----|--|-----|-----|------|-----|------|-----|-----|--|
| | U | S | G1 | | | | | | | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | |
| 802 | 28 j6 | 50 | 225 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 170 | |
| 804 | 32 k6 | 56 | 250 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 192 | |
| 806 | 35 k6 | 63 | 280 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 215 | |
| 808 | 40 k6 | 70 | 315 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 246 | |
| 810 | 45 k6 | 80 | 355 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 266 | |
| 812 | 50 m6 | 90 | 400 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 302 | |
| 814 | 55 m6 | 100 | 450 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 335 | |
| 816 | 60 m6 | 112 | 500 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 370 | |
| 818 | 70 m6 | 125 | 560 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 422 | |
| 820 | 80 m6 | 140 | 630 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 477 | |
| 822 | 90 m6 | 160 | 710 | 200 | 355 | 340 | 200 | 340 | 200 | 340 | * | |
| 824 | 100 m6 | 180 | 800 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | * | |

* A richiesta / On request / Auf Anfrage

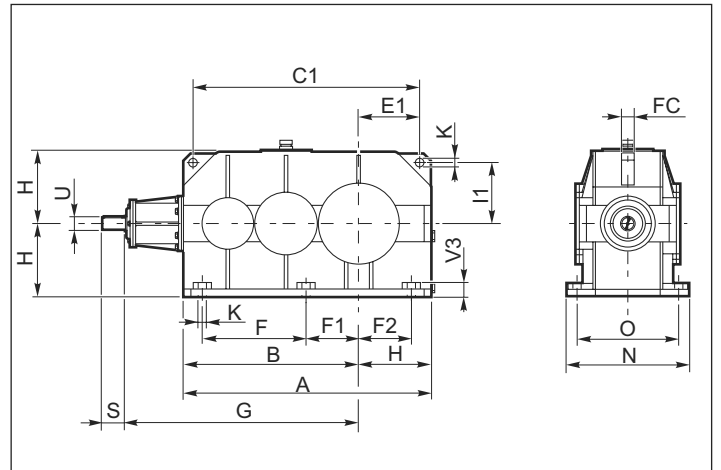


| | | IEC | | | | | | | | | | | | | |
|---------|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |
| DH7 | | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 |
| P | | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 |
| MN | | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 |
| NG6 | | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 |
| K | | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 |
| SP | | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 |
| G3 | 802 | | | | 339 | 339 | 359 | 389 | 389 | 389 | | | | | |
| | 804 | | | | | | 390 | 420 | 420 | 420 | 450 | | | | |
| | 806 | | | | | | 427 | 457 | 457 | 457 | 487 | | | | |
| | 808 | | | | | | | 499 | 499 | 499 | 529 | 529 | 529 | | |
| | 810 | | | | | | | | 549 | 549 | 579 | 579 | 579 | 609 | |
| | 812 | | | | | | | | 604 | 604 | 634 | 634 | 634 | 664 | |
| | 814 | | | | | | | | | | 694 | 694 | 694 | 724 | 764 |
| | 816 | | | | | | | | | | 756 | 756 | 756 | 786 | 826 |
| | 818 | | | | | | | | | | | 829 | 829 | 859 | 899 |
| 820 | | | | | | | | | | | | 914 | 944 | 984 | |
| 822-824 | | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | |

802 - 820

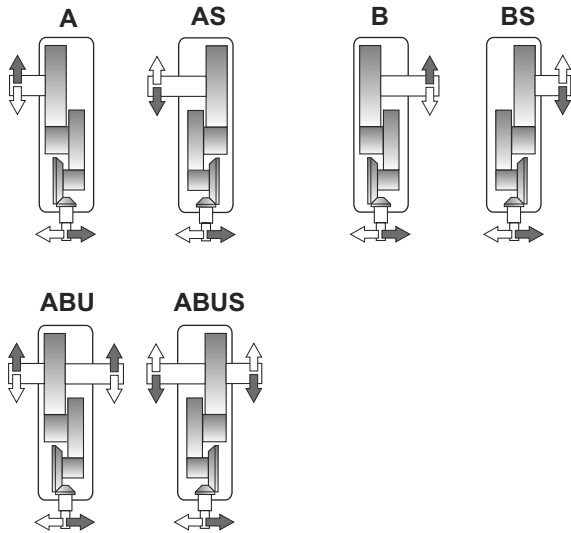


822 - 828

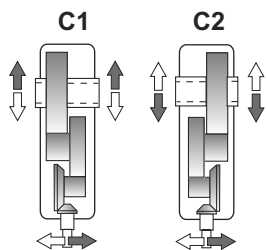
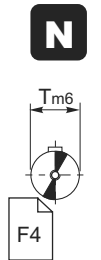
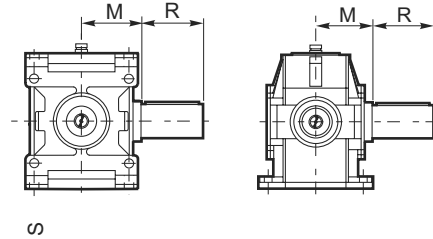


Esecuzione grafica / Shaft arrangement / Grafische Ausführung

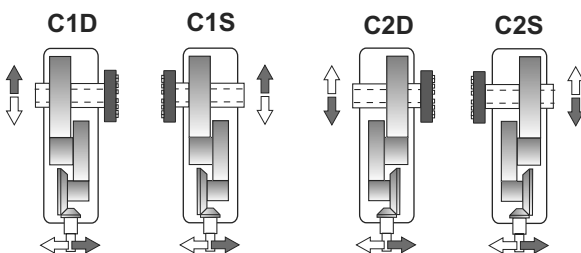
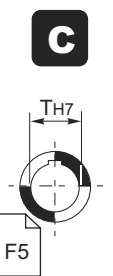
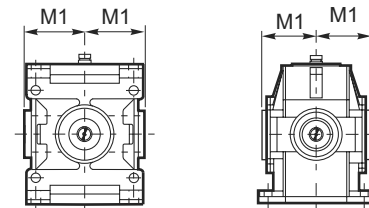
Albero uscita / Output shaft / Abtriebswelle



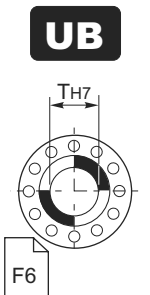
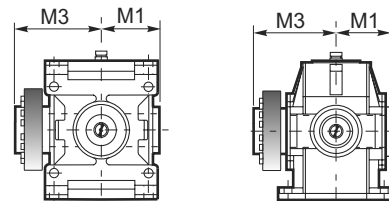
→ **N D FD Fn**






→ **G**



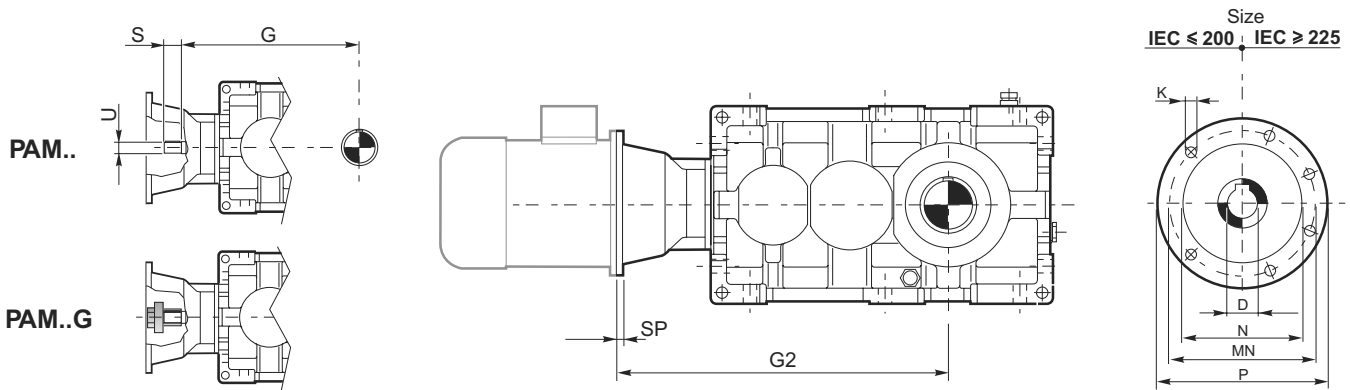
→ **UB B**



| | Dimensioni generali / Dimensions/ Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | Kg | | | |
|-----|--|------|------|------|-------|-----|-------|-------|-----|------|------------------|-----|-----|----|----|------------------|-----|----|----|------|-------|----|-----|------|
| | A | B | C | C1 | E | E1 | F | F1 | F2 | FC | H _{h11} | I | I1 | K | L | N _{h11} | O | P | V | V1 | | V2 | V3 | Z |
| 802 | 435 | 305 | 407 | — | 116 | — | 172.5 | 82.5 | 90 | — | 125 | 224 | — | 18 | 14 | 213 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 94 |
| 804 | 492 | 342 | 460 | — | 134 | — | 195 | 91 | 104 | — | 140 | 250 | — | 20 | 16 | 237 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 131 |
| 806 | 555 | 385 | 521 | — | 153 | — | 219.5 | 102.5 | 117 | — | 160 | 280 | — | 22 | 18 | 269 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 183 |
| 808 | 622 | 432 | 584 | — | 171 | — | 246 | 116 | 130 | — | 180 | 320 | — | 25 | 20 | 297 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 250 |
| 810 | 695 | 485 | 655 | — | 190 | — | 275 | 130 | 145 | — | 200 | 360 | — | 27 | 22 | 335 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 359 |
| 812 | 785 | 545 | 740 | — | 217.5 | — | 307.5 | 147.5 | 160 | — | 225 | 400 | — | 30 | 24 | 379 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 502 |
| 814 | 875 | 610 | 825 | — | 240 | — | 345 | 165 | 180 | — | 250 | 450 | — | 33 | 27 | 427 | 355 | 33 | 50 | 40 | 89 | — | 320 | 703 |
| 816 | 985 | 685 | 929 | — | 272 | — | 388 | 185 | 203 | — | 280 | 500 | — | 36 | 30 | 479 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 984 |
| 818 | 1110 | 770 | 1046 | — | 308 | — | 437.5 | 207.5 | 230 | — | 315 | 560 | — | 39 | 35 | 541 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1377 |
| 820 | 1245 | 865 | 1173 | — | 344 | — | 492.5 | 232.5 | 260 | — | 355 | 638 | — | 42 | 39 | 599 | 500 | 42 | 70 | 56 | 124 | — | 450 | 1929 |
| 822 | 1370 | 970 | — | 240 | — | 335 | 570 | 300 | 300 | 60 | 400 | — | 335 | 45 | — | 675 | 560 | — | — | — | — | 55 | — | 2699 |
| 824 | 1540 | 1090 | — | 1410 | — | 385 | 640 | 320 | 320 | 60 | 450 | — | 385 | 48 | — | 761 | 630 | — | — | — | — | 60 | — | 3213 |
| 826 | 1715 | 1215 | — | 1565 | — | 425 | 715 | 365 | 365 | 70 | 500 | — | 425 | 52 | — | 855 | 710 | — | — | — | — | 65 | — | 4497 |
| 828 | 1925 | 1365 | — | 1755 | — | 475 | 805 | 415 | 415 | 2x50 | 560 | — | 475 | 56 | — | 965 | 800 | — | — | — | — | 80 | — | 6296 |

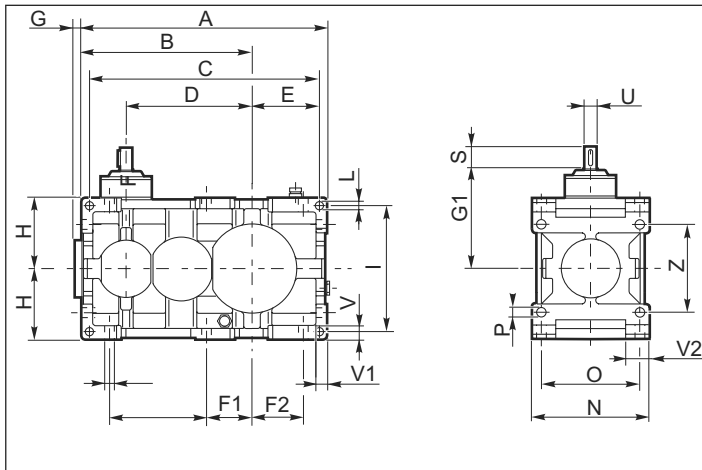
| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | |
|-----|--|-----|------|---|-----|-----|---|-----|---|-----|-----|--|
| | U | S | G |  | | |  | |  | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | |
| 802 | 22 j6 | 40 | 405 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 170 | |
| 804 | 24 k6 | 45 | 452 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 192 | |
| 806 | 28 k6 | 50 | 510 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 215 | |
| 808 | 32 k6 | 56 | 570 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 246 | |
| 810 | 35 k6 | 63 | 640 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 266 | |
| 812 | 40 k6 | 70 | 720 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 302 | |
| 814 | 45 k6 | 80 | 805 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 335 | |
| 816 | 50 k6 | 90 | 905 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 370 | |
| 818 | 55 m6 | 100 | 1020 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 422 | |
| 820 | 60 m6 | 112 | 1140 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 477 | |
| 822 | 70 m6 | 125 | 1280 | 200 | 355 | 340 | 200 | 340 | 200 | 340 | * | |
| 824 | 80 m6 | 140 | 1440 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | * | |
| 826 | 90 m6 | 160 | 1610 | 250 | 450 | 430 | 250 | 430 | 250 | 430 | * | |
| 828 | 100 m6 | 180 | 1810 | 280 | 500 | 485 | 280 | 485 | 280 | 485 | * | |

*A richiesta / On request / Auf Anfrage

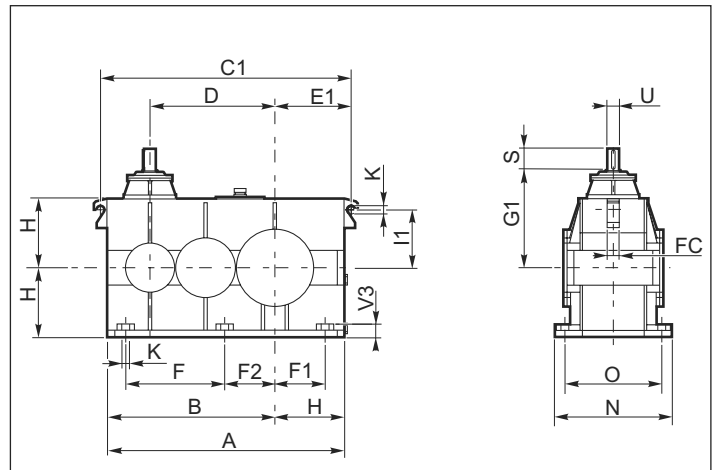


| | IEC | | | | | | | | | | | | | |
|---------|--|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |
| DH7 | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 |
| P | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 |
| MN | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 |
| NG6 | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 |
| K | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 |
| SP | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 |
| G2 | 802 | | 499 | 509 | 509 | 529 | 559 | 559 | 559 | | | | | |
| | 804 | | | 561 | 561 | 581 | 611 | 611 | 611 | 641 | | | | |
| | 806 | | | 624 | 624 | 644 | 674 | 674 | 674 | 704 | | | | |
| | 808 | | | | | 710 | 740 | 740 | 740 | 770 | 770 | 770 | | |
| | 810 | | | | | 787 | 817 | 817 | 817 | 847 | 847 | 847 | 877 | |
| | 812 | | | | | 874 | 904 | 904 | 904 | 934 | 934 | 934 | 964 | |
| | 814 | | | | | | 999 | 999 | 999 | 1029 | 1029 | 1029 | 1059 | |
| | 816 | | | | | | 1109 | 1109 | 1109 | 1139 | 1139 | 1139 | 1169 | 1209 |
| | 818 | | | | | | | | | 1234 | 1264 | 1264 | 1264 | 1294 |
| 820 | | | | | | | | | | 1396 | 1396 | 1396 | 1426 | 1466 |
| 822-826 | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | |

802 - 820

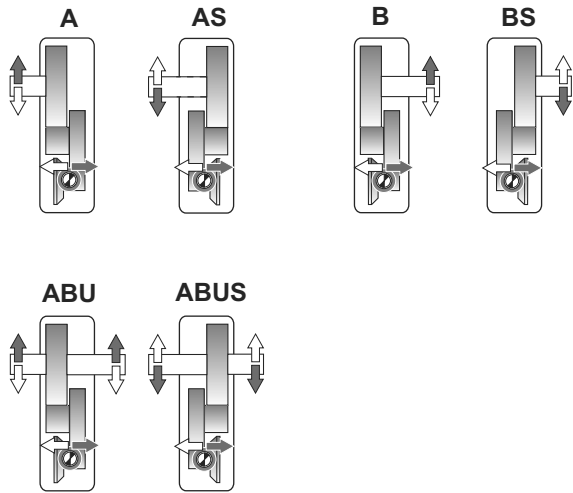


822 - 828

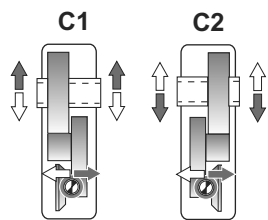
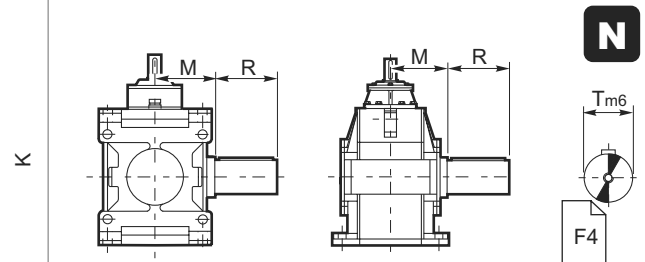


Esecuzione grafica / Shaft arrangement / Grafische Ausführung

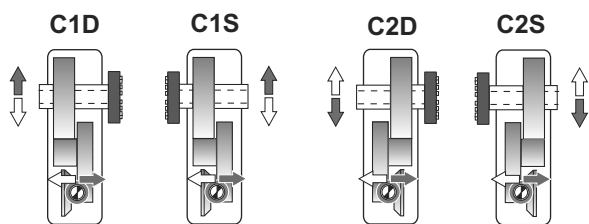
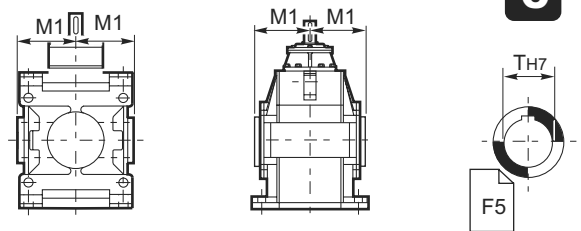
Albero uscita / Output shaft / Abtriebswelle



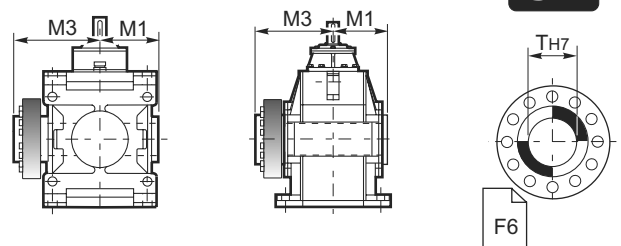
→ **N D FD Fn**



→ **C**



→ **UB B**

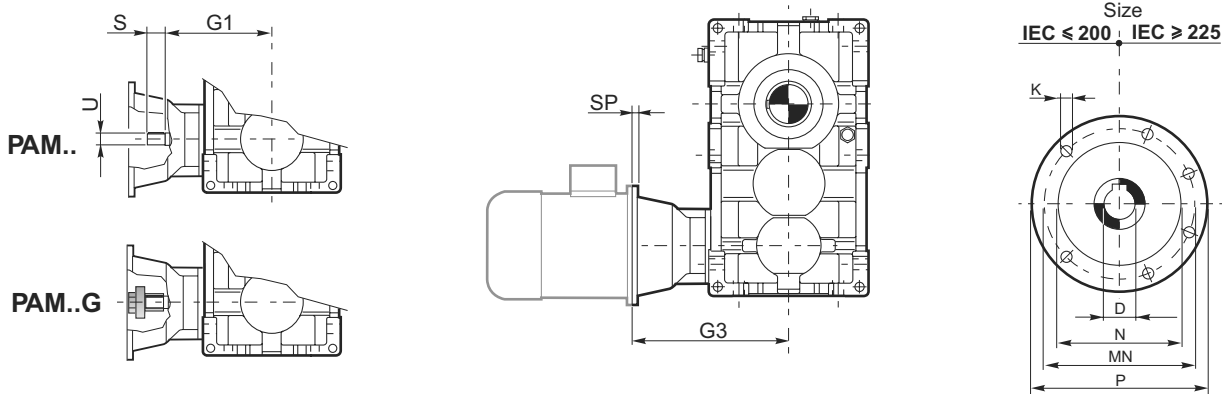


| Dimensioni generali / Dimensions/ Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|------|------|------|------|------|-------|-----|-------|-------|-----|------|----|------------------|-----|-----|----|----|------------------|-----|----|----|------|-------|----|-----|------|
| | A | B | C | C1 | D | E | E1 | F | F1 | F2 | FC | G | H _{h11} | I | I1 | K | L | N _{h11} | O | P | V | V1 | V2 | V3 | Z | Kg |
| 802 | 435 | 305 | 407 | — | 225 | 116 | — | 172.5 | 82.5 | 90 | — | 16 | 125 | 224 | — | 18 | 14 | 213 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 94 |
| 804 | 492 | 342 | 460 | — | 252 | 134 | — | 195 | 91 | 104 | — | 17 | 140 | 250 | — | 20 | 16 | 237 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 131 |
| 806 | 555 | 385 | 521 | — | 285 | 153 | — | 219.5 | 102.5 | 117 | — | 19 | 160 | 280 | — | 22 | 18 | 269 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 183 |
| 808 | 622 | 432 | 584 | — | 320 | 171 | — | 246 | 116 | 130 | — | 20 | 180 | 320 | — | 25 | 20 | 297 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 250 |
| 810 | 695 | 485 | 655 | — | 360 | 190 | — | 275 | 130 | 145 | — | 23 | 200 | 360 | — | 27 | 22 | 335 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 359 |
| 812 | 785 | 545 | 740 | — | 405 | 217.5 | — | 307.5 | 147.5 | 160 | — | 25 | 225 | 400 | — | 30 | 24 | 379 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 502 |
| 814 | 875 | 610 | 825 | — | 450 | 240 | — | 345 | 165 | 180 | — | 28 | 250 | 450 | — | 33 | 27 | 427 | 355 | 33 | 50 | 40 | 89 | — | 320 | 703 |
| 816 | 985 | 685 | 929 | — | 505 | 272 | — | 388 | 185 | 203 | — | 30 | 280 | 500 | — | 36 | 30 | 479 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 984 |
| 818 | 1110 | 770 | 1046 | — | 570 | 308 | — | 437.5 | 207.5 | 230 | — | 34 | 315 | 560 | — | 39 | 35 | 541 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1377 |
| 820 | 1245 | 865 | 1173 | — | 640 | 344 | — | 492.5 | 232.5 | 260 | — | 36 | 355 | 638 | — | 42 | 39 | 599 | 500 | 42 | 70 | 56 | 124 | — | 450 | 1929 |
| 822 | 1370 | 970 | — | 1240 | 720 | — | 335 | 570 | 300 | 300 | 60 | — | 400 | — | 335 | 45 | — | 675 | 560 | — | — | — | — | 55 | — | 2699 |
| 824 | 1540 | 1090 | — | 1410 | 810 | — | 385 | 640 | 320 | 320 | 60 | — | 450 | — | 385 | 48 | — | 761 | 630 | — | — | — | — | 60 | — | 3213 |
| 826 | 1715 | 1215 | — | 1565 | 900 | — | 425 | 715 | 365 | 365 | 70 | — | 500 | — | 425 | 52 | — | 855 | 710 | — | — | — | — | 65 | — | 4497 |
| 828 | 1925 | 1365 | — | 1755 | 1010 | — | 475 | 805 | 415 | 415 | 2x50 | — | 560 | — | 475 | 56 | — | 965 | 800 | — | — | — | — | 80 | — | 6296 |



| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | | |
|-----|--|-----|-----|--|-----|-----|------|-----|------|-----|-----|-----|-----|
| | U | S | G1 | | | | | | | | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | | |
| 802 | 22 j6 | 40 | 180 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 60 | 109 | 170 |
| 804 | 24 k6 | 45 | 200 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 70 | 121 | 192 |
| 806 | 28 k6 | 50 | 225 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 80 | 137 | 215 |
| 808 | 32 k6 | 56 | 250 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 90 | 151 | 246 |
| 810 | 35 k6 | 63 | 280 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 100 | 170 | 266 |
| 812 | 40 k6 | 70 | 315 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 110 | 192 | 302 |
| 814 | 45 k6 | 80 | 355 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 125 | 216 | 335 |
| 816 | 50 k6 | 90 | 400 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 140 | 242 | 370 |
| 818 | 55 m6 | 100 | 450 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 160 | 273 | 422 |
| 820 | 60 m6 | 112 | 500 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 180 | 302 | 477 |
| 822 | 70 m6 | 125 | 560 | 200 | 355 | 340 | 200 | 340 | 200 | 340 | 200 | 340 | * |
| 824 | 80 m6 | 140 | 630 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | 220 | 383 | * |
| 826 | 90 m6 | 160 | 710 | 250 | 450 | 430 | 250 | 430 | 250 | 430 | 250 | 430 | * |
| 828 | 100 m6 | 180 | 800 | 280 | 500 | 485 | 280 | 485 | 280 | 485 | 280 | 485 | * |

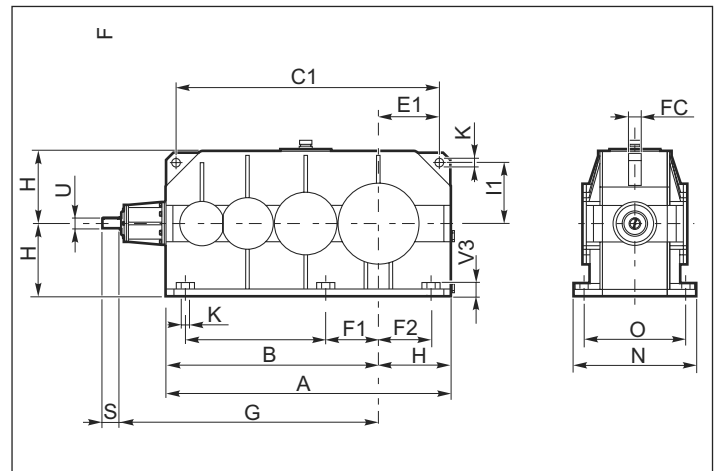
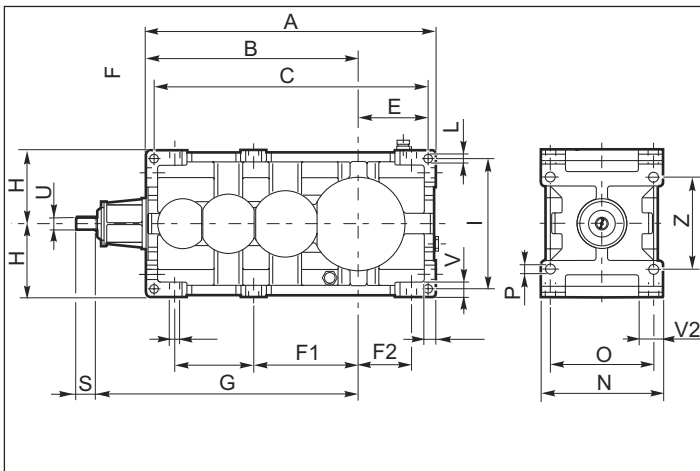
*A richiesta / On request / Auf Anfrage



| | | IEC | | | | | | | | | | | | | | |
|---------|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 | |
| DH7 | | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 | |
| P | | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 | |
| MN | | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 | |
| NG6 | | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 | |
| K | | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 | |
| SP | | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 | |
| G3 | 802 | | | 274 | 284 | 284 | 304 | 334 | 334 | 334 | | | | | | |
| | 804 | | | | 309 | 309 | 329 | 359 | 359 | 359 | 389 | | | | | |
| | 806 | | | | 339 | 339 | 359 | 389 | 389 | 389 | 419 | | | | | |
| | 808 | | | | | | 390 | 420 | 420 | 420 | 450 | 450 | 450 | | | |
| | 810 | | | | | | | 427 | 457 | 457 | 457 | 487 | 487 | 487 | 517 | |
| | 812 | | | | | | | 469 | 499 | 499 | 499 | 529 | 529 | 529 | 559 | |
| | 814 | | | | | | | | 549 | 549 | 549 | 579 | 579 | 579 | 609 | |
| | 816 | | | | | | | | 604 | 604 | 604 | 634 | 634 | 634 | 664 | 704 |
| | 818 | | | | | | | | | | 664 | 694 | 694 | 694 | 724 | 764 |
| 820 | | | | | | | | | | | 756 | 756 | 756 | 786 | 826 | |
| 822-826 | | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | | |

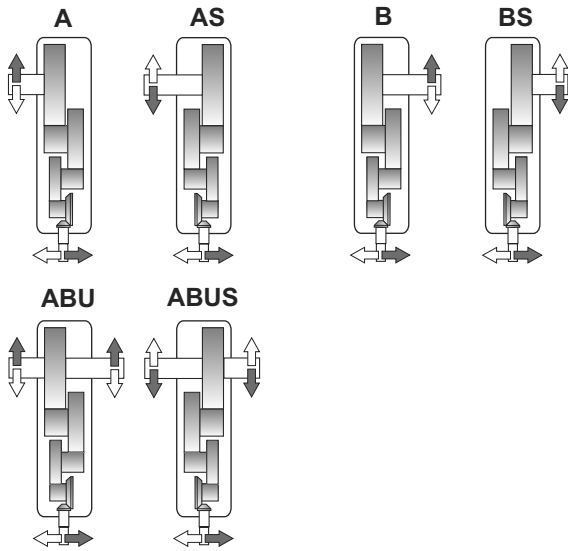
802 - 820

822 - 832

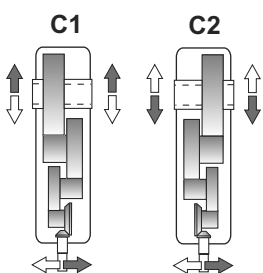
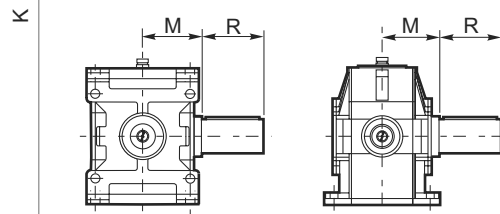


Esecuzione grafica / Shaft arrangement / Grafische Ausführung

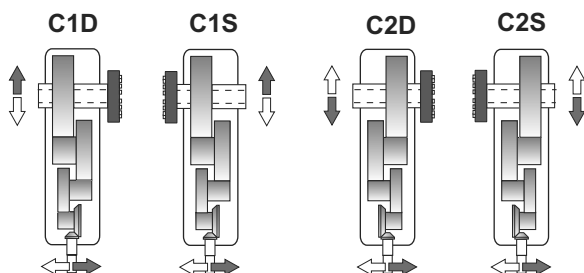
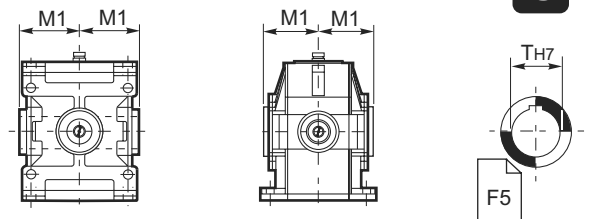
Albero uscita / Output shaft / Abtriebswelle



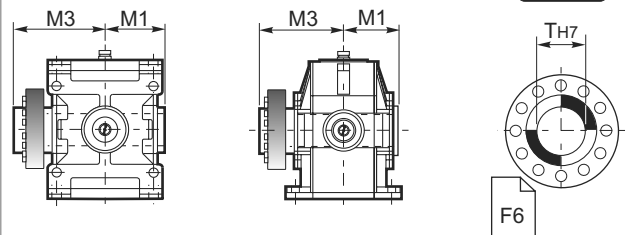
⇒ **N D FD Fn**



⇒ **C**






⇒ **UB B**

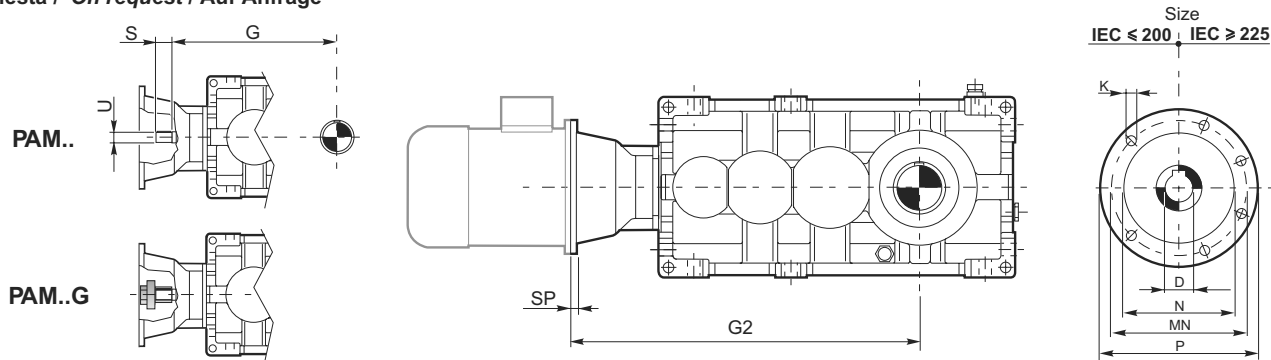


| Dimensioni generali / Dimensions/ Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | | | | | |
|--|------|------|------|------|-------|-----|------|-------|-------|------|------------------|-----|-----|----|----|------------------|------|----|----|------|-------|-----|-----|-------|
| | A | B | C | C1 | E | E1 | F | F1 | F2 | FC | H _{h11} | I | I1 | K | L | N _{h11} | O | P | V | V1 | V2 | V3 | Z | Kg |
| 802 | 498 | 368 | 470 | — | 116 | — | 136 | 182 | 90 | — | 125 | 224 | — | 18 | 14 | 213 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 101 |
| 804 | 562 | 412 | 530 | — | 134 | — | 153 | 202.5 | 103.5 | — | 140 | 250 | — | 20 | 16 | 237 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 143 |
| 806 | 635 | 465 | 601 | — | 153 | — | 173 | 229 | 117 | — | 160 | 280 | — | 22 | 18 | 269 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 207 |
| 808 | 712 | 522 | 674 | — | 171 | — | 194 | 258 | 130 | — | 180 | 320 | — | 25 | 20 | 297 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 282 |
| 810 | 795 | 585 | 755 | — | 190 | — | 216 | 288 | 144 | — | 200 | 360 | — | 27 | 22 | 335 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 394 |
| 812 | 897 | 657 | 852 | — | 217.5 | — | 242 | 324.5 | 159.5 | — | 225 | 400 | — | 30 | 24 | 379 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 551 |
| 814 | 1000 | 735 | 950 | — | 240 | — | 271 | 363 | 179 | — | 250 | 450 | — | 33 | 27 | 427 | 355 | 33 | 50 | 40 | 89 | — | 320 | 772 |
| 816 | 1125 | 825 | 1069 | — | 272 | — | 305 | 407.5 | 202.5 | — | 280 | 500 | — | 36 | 30 | 479 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 1080 |
| 818 | 1270 | 930 | 1206 | — | 308 | — | 345 | 460 | 230 | — | 315 | 560 | — | 39 | 35 | 541 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1513 |
| 820 | 1425 | 1045 | 1353 | — | 344 | — | 388 | 516.5 | 259.5 | — | 355 | 638 | — | 42 | 39 | 599 | 500 | 42 | 70 | 56 | 124 | — | 450 | 2118 |
| 822 | 1570 | 1170 | — | 1440 | — | 335 | 770 | 300 | 300 | 60 | 400 | — | 335 | 45 | — | 675 | 560 | — | — | — | — | 56 | — | 2520 |
| 824 | 1765 | 1315 | — | 1635 | — | 385 | 865 | 320 | 320 | 60 | 450 | — | 385 | 48 | — | 761 | 630 | — | — | — | — | 60 | — | 3527 |
| 826 | 1970 | 1470 | — | 1820 | — | 425 | 970 | 365 | 365 | 70 | 500 | — | 425 | 52 | — | 855 | 710 | — | — | — | — | 65 | — | 4938 |
| 828 | 2210 | 1650 | — | 2040 | — | 475 | 1090 | 415 | 415 | 2x50 | 560 | — | 475 | 56 | — | 965 | 800 | — | — | — | — | 80 | — | 6912 |
| 830 | 2485 | 1855 | — | 2305 | — | 540 | 1225 | 470 | 470 | 2x50 | 630 | — | 540 | 60 | — | 1085 | 900 | — | — | — | — | 80 | — | 9678 |
| 832 | 2795 | 2085 | — | 2615 | — | 620 | 1375 | 540 | 540 | 2x50 | 710 | — | 620 | 60 | — | 1185 | 1000 | — | — | — | — | 100 | — | 13558 |

B
RXO - RXV

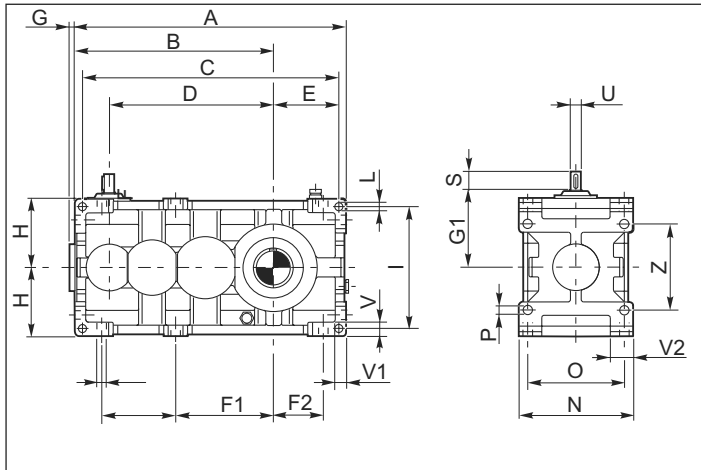
| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | | |
|-----|--|-----|------|---|-----|-----|---|-----|------|---|-----|-----|-----|
| | U | S | G |  | | |  | | |  | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | | |
| 802 | 18 j6 | 32 | 445 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 60 | 109 | 170 |
| 804 | 20 j6 | 36 | 502 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 70 | 121 | 192 |
| 806 | 22 j6 | 40 | 565 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 80 | 137 | 215 |
| 808 | 24 j6 | 45 | 632 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 90 | 151 | 246 |
| 810 | 28 j6 | 50 | 710 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 100 | 170 | 266 |
| 812 | 32 k6 | 56 | 795 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 110 | 192 | 302 |
| 814 | 35 k6 | 63 | 890 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 125 | 216 | 335 |
| 816 | 40 k6 | 70 | 1000 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 140 | 242 | 370 |
| 818 | 45 k6 | 80 | 1125 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 160 | 273 | 422 |
| 820 | 50 k6 | 90 | 1265 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 180 | 302 | 477 |
| 822 | 55 m6 | 100 | 1420 | 209 | 355 | 340 | 200 | 340 | 200 | 340 | 200 | 340 | * |
| 824 | 60 m6 | 112 | 1590 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | 220 | 383 | * |
| 826 | 70 m6 | 125 | 1780 | 250 | 450 | 430 | 250 | 430 | 250 | 430 | 250 | 430 | * |
| 828 | 80 m6 | 140 | 2000 | 280 | 500 | 485 | 280 | 485 | 280 | 485 | 280 | 485 | * |
| 830 | 90 m6 | 160 | 2250 | 320 | 500 | 545 | 320 | 545 | 320 | 545 | 320 | 545 | * |
| 832 | 100 m6 | 180 | 2530 | 350 | 560 | 595 | 350 | 595 | 350 | 595 | 350 | 595 | * |

*A richiesta / On request / Auf Anfrage

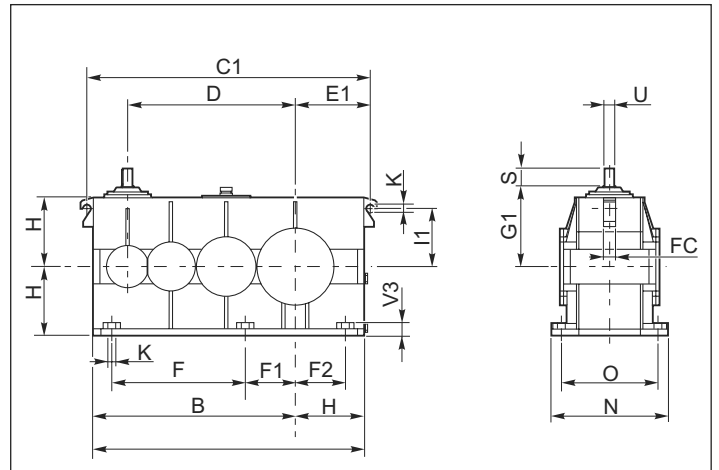


| | | IEC | | | | | | | | | | | | | |
|---------|-----|--|-----|-----|------|------|------|------|------|------|-------|------|------|------|-----|
| | | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 |
| DH7 | | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 |
| P | | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 |
| MN | | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 |
| NG6 | | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 |
| K | | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 |
| SP | | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 |
| G2 | 802 | 511 | 521 | 531 | 541 | 541 | 561 | | | | | | | | |
| | 804 | | 582 | 592 | 602 | 602 | 622 | | | | | | | | |
| | 806 | | 649 | 659 | 669 | 669 | 689 | 719 | | | | | | | |
| | 808 | | 721 | 731 | 741 | 741 | 761 | 791 | | | | | | | |
| | 810 | | | 814 | 824 | 824 | 844 | 874 | 874 | | | | | | |
| | 812 | | | 915 | 915 | 915 | 935 | 965 | 965 | 965 | | | | | |
| | 814 | | | | 1017 | 1017 | 1037 | 1067 | 1067 | 1067 | 1097 | | | | |
| | 816 | | | | 1134 | 1134 | 1154 | 1184 | 1184 | 1184 | 1214 | 1214 | | | |
| | 818 | | | | | | 1289 | 1319 | 1319 | 1319 | 13019 | 1349 | 1349 | 1349 | |
| 820 | | | | | | 1439 | 1469 | 1469 | 1469 | 1469 | 1499 | 1499 | 1499 | 1529 | |
| 822-832 | | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | |

802 - 820



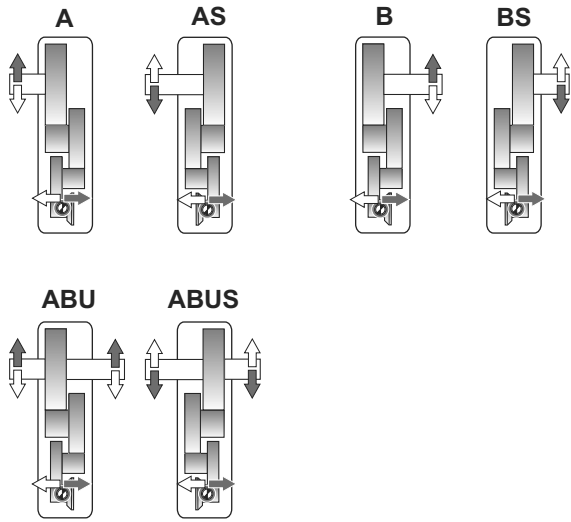
822 - 832



A

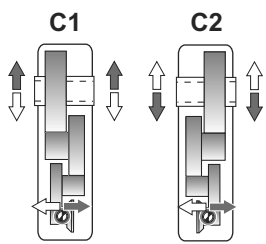
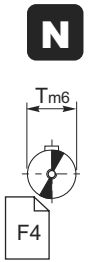
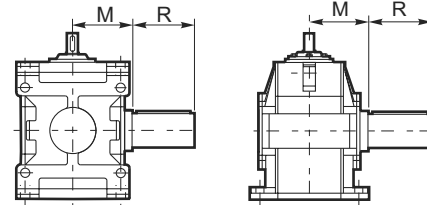
Esecuzione grafica / Shaft arrangement / Grafische Ausführung

Albero uscita / Output shaft / Abtriebswelle

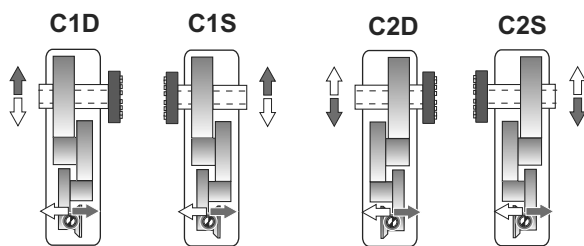
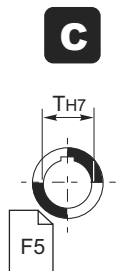
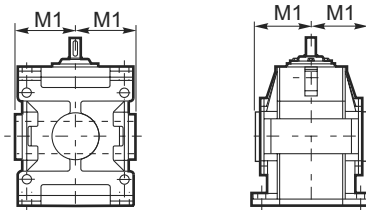


⇒ **N D FD Fn**

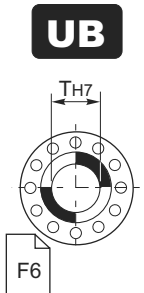
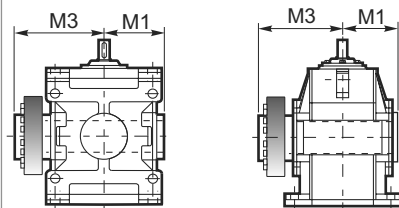
K



⇒ **C**



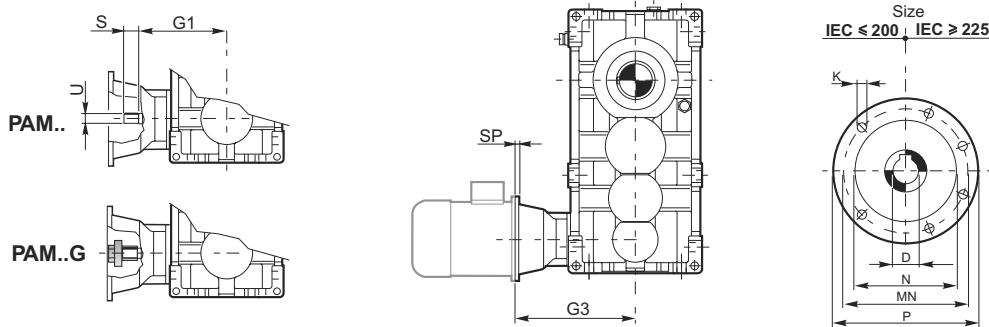
⇒ **UB B**



| | Dimensioni generali / Dimensions / Allgemeine Abmessungen | | | | | | | | | | | | | | | | | | | | | | | | Kg | |
|------------|---|------|------|------|------|-------|-----|------|-------|-------|------|----|------------------|-----|-----|----|----|------------------|------|----|----|------|-------|-----|-----|-------|
| | A | B | C | C1 | D | E | E1 | F | F1 | F2 | FC | G | H _{h11} | I | I1 | K | L | N _{h11} | O | P | V | V1 | V2 | V3 | | Z |
| 802 | 498 | 368 | 470 | — | 305 | 116 | — | 136 | 182 | 90 | — | 12 | 125 | 224 | — | 18 | 14 | 213 | 180 | 18 | 25 | 20 | 44.5 | — | 160 | 101 |
| 804 | 562 | 412 | 530 | — | 342 | 134 | — | 153 | 202.5 | 103.5 | — | 13 | 140 | 250 | — | 20 | 16 | 237 | 200 | 20 | 28 | 22.5 | 49 | — | 180 | 143 |
| 806 | 635 | 465 | 601 | — | 385 | 153 | — | 173 | 229 | 117 | — | 16 | 160 | 280 | — | 22 | 18 | 269 | 225 | 22 | 32 | 25 | 56.5 | — | 200 | 207 |
| 808 | 712 | 522 | 674 | — | 432 | 171 | — | 194 | 258 | 130 | — | 17 | 180 | 320 | — | 25 | 20 | 297 | 250 | 25 | 36 | 28 | 59.5 | — | 224 | 282 |
| 810 | 795 | 585 | 755 | — | 485 | 190 | — | 216 | 288 | 144 | — | 19 | 200 | 360 | — | 27 | 22 | 335 | 280 | 27 | 40 | 32 | 67.5 | — | 250 | 394 |
| 812 | 897 | 657 | 852 | — | 545 | 217.5 | — | 242 | 324.5 | 159.5 | — | 20 | 225 | 400 | — | 30 | 24 | 379 | 315 | 30 | 45 | 36 | 78.5 | — | 280 | 551 |
| 814 | 1000 | 735 | 950 | — | 610 | 240 | — | 271 | 363 | 179 | — | 23 | 250 | 450 | — | 33 | 27 | 427 | 355 | 33 | 50 | 40 | 89 | — | 320 | 772 |
| 816 | 1125 | 825 | 1069 | — | 685 | 272 | — | 305 | 407.5 | 202.5 | — | 25 | 280 | 500 | — | 36 | 30 | 479 | 400 | 36 | 56 | 45 | 96.5 | — | 360 | 1080 |
| 818 | 1270 | 930 | 1206 | — | 770 | 308 | — | 345 | 460 | 230 | — | 28 | 315 | 560 | — | 39 | 35 | 541 | 450 | 39 | 63 | 50 | 114.5 | — | 400 | 1513 |
| 820 | 1425 | 1045 | 1353 | — | 865 | 344 | — | 388 | 516.5 | 259.5 | — | 30 | 355 | 638 | — | 42 | 39 | 599 | 500 | 42 | 70 | 56 | 124 | — | 450 | 2118 |
| 822 | 1570 | 1170 | — | 1440 | 970 | — | 335 | 770 | 300 | 300 | 60 | — | 400 | — | 335 | 45 | — | 675 | 560 | — | — | — | — | 56 | — | 2520 |
| 824 | 1765 | 1315 | — | 1635 | 1090 | — | 385 | 865 | 320 | 320 | 60 | — | 450 | — | 385 | 48 | — | 761 | 630 | — | — | — | — | 60 | — | 3527 |
| 826 | 1970 | 1470 | — | 1820 | 1220 | — | 425 | 970 | 365 | 365 | 70 | — | 500 | — | 425 | 52 | — | 855 | 710 | — | — | — | — | 65 | — | 4938 |
| 828 | 2210 | 1650 | — | 2040 | 1370 | — | 475 | 1090 | 415 | 415 | 2x50 | — | 560 | — | 475 | 56 | — | 965 | 800 | — | — | — | — | 80 | — | 6912 |
| 830 | 2485 | 1855 | — | 2305 | 1540 | — | 540 | 1225 | 470 | 470 | 2x50 | — | 630 | — | 540 | 60 | — | 1085 | 900 | — | — | — | — | 80 | — | 9678 |
| 832 | 2795 | 2085 | — | 2615 | 1730 | — | 620 | 1375 | 540 | 540 | 2x50 | — | 710 | — | 620 | 60 | — | 1185 | 1000 | — | — | — | — | 100 | — | 13558 |

| | Albero entrata / Input shaft / Antriebswelle | | | Albero uscita / Output shaft / Abtriebswelle | | | | | | | | | |
|------------|--|-----|-----|--|-----|-----|------|-----|------|-----|-----|-----|-----|
| | U | S | G1 | ⚙ | | | ⚙ | | ⚙ | | | | |
| | | | | T m6 | R | M | T H7 | M1 | T H7 | M1 | M3 | | |
| 802 | 18 j6 | 32 | 140 | 60 | 112 | 109 | 60 | 109 | 60 | 109 | 60 | 109 | 170 |
| 804 | 20 j6 | 36 | 160 | 70 | 125 | 121 | 70 | 121 | 70 | 121 | 70 | 121 | 192 |
| 806 | 22 j6 | 40 | 180 | 80 | 140 | 137 | 80 | 137 | 80 | 137 | 80 | 137 | 215 |
| 808 | 24 j6 | 45 | 200 | 90 | 160 | 151 | 90 | 151 | 90 | 151 | 90 | 151 | 246 |
| 810 | 28 j6 | 50 | 225 | 100 | 180 | 170 | 100 | 170 | 100 | 170 | 100 | 170 | 266 |
| 812 | 32 k6 | 56 | 250 | 110 | 200 | 192 | 110 | 192 | 110 | 192 | 110 | 192 | 302 |
| 814 | 35 k6 | 63 | 280 | 125 | 225 | 216 | 125 | 216 | 125 | 216 | 125 | 216 | 335 |
| 816 | 40 k6 | 70 | 315 | 140 | 250 | 242 | 140 | 242 | 140 | 242 | 140 | 242 | 370 |
| 818 | 45 k6 | 80 | 355 | 160 | 280 | 273 | 160 | 273 | 160 | 273 | 160 | 273 | 422 |
| 820 | 50 k6 | 90 | 400 | 180 | 315 | 302 | 180 | 302 | 180 | 302 | 180 | 302 | 477 |
| 822 | 55 m6 | 100 | 450 | 209 | 355 | 340 | 200 | 340 | 200 | 340 | 200 | 340 | * |
| 824 | 60 m6 | 112 | 500 | 220 | 400 | 383 | 220 | 383 | 220 | 383 | 220 | 383 | * |
| 826 | 70 m6 | 125 | 560 | 250 | 450 | 430 | 250 | 430 | 250 | 430 | 250 | 430 | * |
| 828 | 80 m6 | 140 | 630 | 280 | 500 | 485 | 280 | 485 | 280 | 485 | 280 | 485 | * |
| 830 | 90 m6 | 160 | 710 | 320 | 500 | 545 | 320 | 545 | 320 | 545 | 320 | 545 | * |
| 832 | 100 m6 | 180 | 800 | 350 | 560 | 595 | 350 | 595 | 350 | 595 | 350 | 595 | * |

* A richiesta / On request / Auf Anfrage



| | IEC | | | | | | | | | | | | | | |
|----------------|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--|
| | 71 | 80 | 90 | 100 | 112 | 132 | 160 | 180 | 200 | 225 | 250 | 280 | 315 | 355 | |
| DH7 | 14 | 19 | 24 | 28 | 28 | 38 | 42 | 48 | 55 | 60 | 65 | 75 | 80 | 100 | |
| P | 160 | 200 | 200 | 250 | 250 | 300 | 350 | 350 | 400 | 450 | 550 | 550 | 660 | 800 | |
| MN | 130 | 165 | 165 | 215 | 215 | 265 | 300 | 300 | 350 | 400 | 500 | 500 | 600 | 740 | |
| NG6 | 110 | 130 | 130 | 180 | 180 | 230 | 250 | 250 | 300 | 350 | 450 | 450 | 550 | 680 | |
| K | M8 | M10 | M10 | M12 | M12 | M12 | M16 | M16 | M16 | M16 | M16 | M16 | M16 | M20 | |
| SP | 12 | 12 | 12 | 14 | 14 | 16 | 18 | 18 | 20 | 20 | 20 | 20 | 24 | 30 | |
| G3 | 802 | 206 | 216 | 226 | 236 | 236 | 256 | | | | | | | | |
| | 804 | | 240 | 250 | 260 | 260 | 280 | | | | | | | | |
| | 806 | | 264 | 274 | 284 | 284 | 304 | 334 | | | | | | | |
| | 808 | | 289 | 299 | 309 | 309 | 329 | 359 | | | | | | | |
| | 810 | | | 329 | 339 | 339 | 359 | 389 | 389 | | | | | | |
| | 812 | | | | 370 | 370 | 370 | 390 | 420 | 420 | 420 | | | | |
| | 814 | | | | | 407 | 407 | 427 | 457 | 457 | 487 | | | | |
| | 816 | | | | | 449 | 449 | 469 | 499 | 499 | 499 | 529 | 529 | | |
| | 818 | | | | | | | 519 | 549 | 549 | 549 | 579 | 579 | 579 | |
| 820 | | | | | | | | 574 | 604 | 604 | 604 | 634 | 634 | 664 | |
| 822-832 | A richiesta / On request / Auf Anfrage | | | | | | | | | | | | | | |